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**Isolation of a powerful antioxidant from *Olea Europea* fruit-mill waste: 3,4-dihydroxyphenylglycol.**

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1 **ABSTRACT**

2           Nutritional and antioxidant properties of phenolic compounds are important in relation  
3 to human health and palatability of products. 3,4-Dihydroxyphenylglycol (DHPG) is a strong  
4 antioxidant found in small amounts in virgin olive oil and table olives, with an antioxidant  
5 activity even higher than that the powerful hydroxytyrosol. The origin of this antioxidant is  
6 completely unclear since has never been reported as a free plant metabolite. In this respect  
7 possible precursors of DHPG have also been discussed in this study. The presence of soluble  
8 compounds that either contain DHPG in their molecular structure or act as substrates for its  
9 synthesis has been showed for the first time. The quantities of DHPG recovered in olive drupe  
10 tissue by thermal treatment exceed widely the values indicated in the literature, showing the  
11 release or formation of additional DHPG from precursors after heating. In addition, DHPG  
12 obtained under certain extraction conditions from fresh solid waste of two-phase olive oil  
13 extraction systems (alperujo) is its most important phenolic compound. Therefore, the solid  
14 olive waste is a good source of this simple monomer phenol. The chemical structure, purity  
15 and racemic nature of isolated DHPG were also analysed for the first time by NMR  
16 experiments.

17

18

19 *Keywords:* Liquid-solid two-phase olive waste (Alperujo); Hydrothermal treatments;  
20 Hydroxytyrosol; 3,4-Dihydroxyphenylglycol; HPLC analysis; Antioxidant; Chromatography;  
21 NMR spectroscopy

22

## 1 INTRODUCTION

2           Recently, there has been a growing interest in the impact of daily food intake on  
3 disease. Olive oil and table olives are typical Mediterranean products with well known  
4 nutritional and economic importance. Indeed, olive and olive oil consumption has been  
5 shown to be associated with a variety of health benefits including a lower incidence of heart  
6 disease and certain types of cancer. These beneficial effects have been attributed not only to a  
7 low saturated/monounsaturated fatty acid ratio, but also to other additional molecules present  
8 in minor concentration, particularly antioxidant phenolic compounds (Pérez-Jiménez, Ruano,  
9 Pérez-Martínez, López-Segura & López-Miranda, 2007). Olive phenols exert antioxidant  
10 activity by scavenging peroxy radicals, hydroxyl radicals, superoxide anions, and through  
11 metal chelation. Phenols prevent or reduce the effect of the oxidative stress associated with  
12 the pathogenesis of various diseases including atherosclerosis, cancer, diabetes mellitus, and  
13 inflammatory and neurodegenerative disease (Deiana, et al., 2007; Bogani, Galli, Villa &  
14 Visioli, 2007). Besides, recent studies indicate that olive phenols have a profound effect on  
15 cell survival/death genes and signal translation (Fabiani, Rosignoli, De Bartolomeo, Fuccelli,  
16 & Morozzi, 2008).

17           Olive fruits contain a wide variety of phenolic compounds that play an important role  
18 in the chemical, organoleptic and nutritional properties of virgin olive oil and table olives.  
19 These compounds prevent the deterioration of food by inhibition of lipid oxidation and  
20 improve the health-promoting properties when they are added. Therefore, it would be  
21 desirable to develop a process for the extraction of the antioxidant components of olive-based  
22 starting materials. After the mechanical processing of olives for olive oil extraction, less than  
23 1% of the phenolic compounds are found in the olive oil with over 98% being located in the  
24 olive-mill waste (liquid and solid waste). Consequently, this residue could be considered a  
25 promising source for these compounds.

1 Hydroxytyrosol, 2-(3,4-dihydroxyphenyl)ethanol (HT), is one of the main and the  
2 most interesting phenolic compounds present in the olive fruit, with known high levels of  
3 pharmacological and antioxidant activities (Schaffer, Podstawa, Visioli, Bogani, Müller &  
4 Eckert, 2007). This compound can be found in the waste generated during olive processing, in  
5 free, as monomer, and bound forms, as oleuropein, acteoside (=verbascoside) or glucosides  
6 (Obied, Karuso, Prenzler & Robards, 2007). In a recent study, we developed a hydrothermal  
7 process to increase free HT concentration in water from semisolid waste known as alperujo  
8 (Fernández-Bolaños, Rodríguez, Rodríguez, Heredia, Guillén & Jiménez, 2002). Further, we  
9 have developed a new, simple, practical, and economical system for the purification of this  
10 natural antioxidant, which has made commercial production possible (Fernández-Bolaños,  
11 Heredia, Rodríguez, Rodríguez, Jiménez & Guillén, 2005).

12 Another simple phenol, 3,4-dihydroxyphenylglycol (DHPG), structurally similar to  
13 HT but with an additional hydroxyl group, was also described as a component of the  
14 vegetation water of the olive fruit (Liniroli, Consonni, Ranalli, Bianchi & Zetta, 1996).  
15 Recently, it was also detected in olive oil at a concentration below 35 µmol/kg (Medina, de  
16 Castro, Romero & Brenes, 2006). This concentration is however, higher than the  
17 corresponding flavone concentration. Also, although the final concentration of the total  
18 phenols in the table olive depends on the method of processing, the presence of DHPG was  
19 confirmed in the final product (Marsilio, Seghetti, Iannucci, Russi, Lanza & Felicioni, 2005).  
20 This substance has never been reported as a free plant metabolite, but may be of interest in the  
21 fields of nutrition and pharmacology due to its powerful antioxidant properties. It is the main  
22 metabolite produced by deamination of the human neurotransmitter noradrenaline  
23 (norepinefrine). Therein, we demonstrated for the first time that the antioxidant efficiency of  
24 DHPG in water is 2-3 times higher than that of ascorbic acid or hydroxytyrosol, whereas in

1 lipidic medium it is comparable to that of vitamin E despite its high polarity (Rodríguez,  
2 Rodríguez, Jiménez, Guillén & Fernández-Bolaños, 2007).

3         Based in their chemical structures it is important to emphasize that DHPG and HT are  
4 part of the same family of compounds known as the phenylpropanoid glycosides or acteosides  
5 (**Figure 1**). They are widely found as secondary metabolites in many plant species and found  
6 in certain medicinal plants used in traditional Chinese, Japanese, and Korean medicine. These  
7 plants belong to the *Oleacea*, *Plantaginaceae*, *Orobanchaceae*, *Laminaceae*, and *Compositae*  
8 families, which are used as extracts against different diseases (Nishibe, 2002; Li, Tsao, Yang,  
9 Liu, Young & Zhu 2008). Recently, biological and medicinal studies have furthered our  
10 understanding of the phytochemical constituents of these plants. The presence of  
11 phenylpropanoid glycosides confers a variety of novel biological activities that can be  
12 rationalized by their high antioxidant activity. These compounds present antiproliferative  
13 activities (Ohno, Inoue, Ogihara & Saracoglu, 2002) and could be potential candidates for the  
14 treatment of neurodegenerative disorders (Koo, Kim, Oh & Kim, 2006). They inhibit both 5-  
15 lipoygenase and cAMP-phosphodiesterase, block the cyclooxygenase metabolic pathway,  
16 and present complement-inhibitor activity. These properties could be valuable therapeutics in  
17 a variety of inflammatory or degenerative diseases (Díaz, Abad, Fernandez, Silvan, De Santos  
18 & Bermejo, 2004; Schneider & Bucar, 2005; Apers et al., 2002). In these oligoglycosidic  
19 compounds, both phenolic substituents (the caffeoyl and phenylethyl moieties) are required  
20 for the indicated activities. Some authors have suggested that the phenylethyl group is more  
21 important for the activities of acteoside than the caffeoyl group (Tozuka, Ota, Kofujita &  
22 Takahashi, 2005). As such, it is important to note that the scavenging activity of  
23 hydroxyacteoside was higher than that of acteoside due to hydroxylation (Harput, Çaliş,  
24 Saracoğlu, Dönmez & Nagatsu, 2006).

1           In the present report, we demonstrated that olive waste is a good source of DHPG  
2 which may help to protect certain organisms against lipid oxidation induced by oxidative  
3 stress. Its introduction into foods increases their health-promoting properties, and is a  
4 promising field. Besides, obtaining isolated DHPG with high degree of purity will facilitate  
5 the study of its compound bioactivity, bioavailability, toxicology, stability and interactions  
6 with other food ingredients. Another possibility for the application of these compounds is the  
7 emerging and promising role of antioxidants as therapeutic tools against neurodegenerative  
8 diseases such as Alzheimer and Parkinson diseases (Ramassamy, 2006). Well-controlled *in*  
9 *vivo* studies can assess the level of brain penetration of these compounds, and their  
10 subsequent impact on the progression of these neurodegenerative disorders. Likewise, the  
11 utilization of a purified and cheap DHPG may aid in developing new routes for the  
12 preparation of these biologically active products, helping to produce new drugs more  
13 inexpensively.

14           As a continuation of our previous investigations into the use of solid waste from two-  
15 phase oil olive extraction systems, known as “alperujo,” the present research addresses a  
16 suitable strategy to treat this waste for maximum recovery of free DHPG. The effect of  
17 hydrothermal treatment that allows the recovery of the HT (Fernández-Bolaños et al., 2002)  
18 and other value-added compounds (Fernández-Bolaños et al., 2004) on the level of free  
19 DHPG recovered was also evaluated. Particular emphasis has been placed on the study of  
20 DHPG stability over a long storage period at different temperatures.

21           Additionally, in this paper we will mention a system for the purification of DHPG that  
22 is not described due to a patent pending status. However, the final balance of DHPG  
23 purification, which allows for the assessment of the real production level, is described.  
24 Further, the enantiomeric purity of recovered DHPG is estimated.

25

## 1 MATERIALS AND METHODS

2 **Raw material and pre-treatment.** Samples of alperujo, a wet solid waste from two-phase  
3 decanters, were supplied by the Oleícola El Tejar oil extraction factory in Córdoba, Spain,  
4 after certain storage period. These waste samples were partially de-stoned, partially de-oiled  
5 (after secondary centrifugal processing to obtain the residual olive oil), and had a high water  
6 content (70 % of moisture). These samples were obtained from the same source as those  
7 previously employed for the recovery of hydroxytyrosol (Fernández-Bolaños et al., 2002) and  
8 other compounds of interest (Fernández-Bolaños et al., 2004; Rodríguez et al., 2007).  
9 Alperujo was sampled at three different dates in the two olive oil production seasons  
10 (2004/2005 and 2005/2006). The first sample was taken in November, at the beginning of the  
11 olive oil production season, the second was taken in January, at the halfway mark of the  
12 season, and the third was taken in March, at the end of the season.

13 Fresh alperujo samples (not stored) were obtained after oil extraction from olive fruits  
14 in an experimental mill of the Instituto de la Grasa in Seville, Spain. Samples of wet alperujo  
15 were taken from the output of the horizontal centrifuge of the two-phase process.

16 Thermal treatment between 50 and 90 °C for 1–4 hour was performed in a laboratory  
17 bath with slow agitation. 25 g of wet feedstock was used and water was added at 1/5 (w/v)  
18 solid/liquid ratio. Also the alperujo was autoclaved at 121 °C for 1 hour.

19 More extreme steam treatment of the raw material was carried out in a custom-built  
20 batch pilot unit based on Masonite technology, and equipped with a 2 L reaction vessel  
21 designed to reach a maximum operating pressure of 42 kg/cm<sup>2</sup>. The reactor was charged with  
22 250 g of moist sample and heated to 180–240 °C with saturated steam for 5 min. The treated  
23 material was recovered by a quick-opening ball valve. Temperature and reaction time of  
24 pretreatment used in the present study were selected based on hydroxytyrosol release  
25 (Fernández-Bolaños et al., 2002).

1            Additionally, the effects of prior acidification of the substrate were tested. The  
2 alperujo was acidified by soaking in 1.0, 1.5, 2.0 and 2.5% v/v of sulphuric or phosphoric acid  
3 solutions, based on the water content of the sample.

4            After each hydrothermal treatment, the wet material was filtered through filter paper,  
5 using a Buchner funnel or centrifuged (25000 g/10 min), for solid and liquid recovery.

6            **HPLC analysis.** An aliquot from the water soluble fraction obtained after  
7 hydrothermal treatment was filtered through a 0.45  $\mu\text{m}$  membrane and used for direct HPLC  
8 determination of DHPG. HPLC was performed on a Hewlett-Packard Series 1100 liquid  
9 chromatograph system equipped with an ultraviolet-visible detector and a Rheodyne injection  
10 valve (20  $\mu\text{L}$ -loop). A Spherisorb ODS-2 column (250 x 4.6 mm i.d.; particle size = 5  $\mu\text{m}$ )  
11 (Tecnokroma, Barcelona, Spain) was used at room temperature. Gradient elution was  
12 performed at a flow rate of 1.0 mL/min, using a mobile phase of trifluoroacetic acid in water  
13 (pH= 2.5) and acetonitrile, from 5 to 25% of acetonitrile over 30 min. Chromatograms were  
14 recorded at 280 nm.

15            For system calibration, individual stock solutions of DHPG (Sigma-Aldrich  
16 Química, Madrid, Spain) were prepared with deionised water in volumetric flask. Known  
17 concentration aliquots of the compound (0.02–0.4 mg/mL) were used for standard curve  
18 preparation, and for determination of the linearity of the peak-height response. This analysis  
19 was performed in triplicate.

20  
21 **Identification of DPGH .** After purification, DHPG was identified by direct comparison  
22 with commercial DHPG by HPLC/UV analysis using retention-times and absorption spectra  
23 in the 200–380 nm, and by NMR spectroscopy. NMR spectra were recorded at 303 K on a  
24 Bruker Avance 500 spectrometer operating at 500.13 MHz ( $^1\text{H}$ ). Samples of commercial and  
25 natural DHPG were examined as ca. 0.1 M solutions in DMSO- $d_6$  or acetone- $d_6$ . Chemical



1 shifts are reported in parts per million (ppm) downfield from the tetramethylsilane (TMS)  
2 signal reference (0.00 ppm). To confirm the assignments of NMR signals, extensive 2D  
3 experiments were carried out. <sup>1</sup>H-NMR data for DHPG (acetone-*d*<sub>6</sub>): δ 6.88 (1H, *d*, <sup>4</sup>*J*<sub>4,8</sub> = 2.0  
4 Hz, H<sub>4</sub>), 6.75 (1H, *d*, <sup>3</sup>*J*<sub>7,8</sub> = 8.0 Hz, H<sub>7</sub>), 6.70 (1H, *dd*, H<sub>8</sub>), 4.56 (1H, *dd*, <sup>3</sup>*J*<sub>1a,2</sub> = 4.0 Hz and  
5 <sup>3</sup>*J*<sub>1b,2</sub> = 8.0, H<sub>2</sub>), 3.56 (1H, *dd*, <sup>2</sup>*J*<sub>1a,1b</sub> = 10.9 Hz, H<sub>1a</sub>), 3.47 (1H, *dd*, H<sub>1b</sub>).

6 Europium tris((3-trifluoromethylhydroxymethylene)-(+)-camphorate) [Eu(tfc)<sub>3</sub>] was  
7 used as a chiral shift reagent for enantiomeric purity assays. Appropriate quantities (typically  
8 11.2 mg, 0.25 eq) of this reagent were added to 0.5 mL of the above mentioned samples  
9 solutions.

10 The purity of DPGH was determined by both HPLC and NMR analyses, and verified  
11 using a gravimetric method, % Purity = 100 × (mg HPLC/ mg dry weight).

12

## 13 RESULTS AND DISCUSSION

14 Previously, we have examined the extraction process of HT from a semisolid residue  
15 obtained in the olive-oil industry, called “alperujo”. We proposed a hydrothermal treatment  
16 (steam explosion) as a quantitative method for evaluation of total HT content in this complex  
17 matrix. A significant retention in this solid phase is primarily responsible for the supposed  
18 loss of phenols during olive oil processing (Fernández-Bolaños et al., 2002). Extraction time  
19 and temperature, together with the use of an acid catalyst, were important variables in the  
20 extraction of this important antioxidant, comprised of both free-form phenol and phenol  
21 linked to the secoiridoidic nucleus. In the present work, the release of DHPG obtained from  
22 this natural matrix by the application of several procedures has been evaluated. Although this  
23 compound has been documented in the olive fruit (Marsilio et al., 2005), vegetation water  
24 (Liniroli et al., 1996), and recently in olive oil (Medina, de Castro, Romero & Brenes, 2006),

1 it has not been studied in depth, despite the higher antioxidant properties *in vitro* of this  
2 molecule relative to HT (Rodriguez et al., 2007).

3 The steam conditions resulting in adequate HT recovery were applied in the current  
4 case. **Figure 2** shows that DHPG was efficiently recovered by steam treatment without  
5 acidification. However, when the temperature of the reaction was increased, a notable  
6 decrease in glycol content took place. Under these conditions, in the absence of any catalyst,  
7 an autohydrolysis process of alperujo, with a decrease of pH, has been observed (Fernández-  
8 Bolaños et al., 2002). At temperatures between 220 and 240 °C for 5 minutes, very low  
9 concentrations were detected, although complete disappearance never occurred. Similar low  
10 values were obtained in experiments conducted in the presence of an acid catalyst (H<sub>2</sub>SO<sub>4</sub>,  
11 2.5%), about 0.31–0.37 g/kg of dry alperujo for each of the three different samples analysed  
12 during both studied seasons, for all temperatures (between 180 and 240 °C). This observation  
13 contrast with the results obtained for HT in which use of an acid catalyst in the steam  
14 treatment facilitated compound liberation, even under mild conditions of temperature and  
15 pressure. A better recovery of DHPG was achieved with catalytic phosphoric acid, a less  
16 corrosive and less oxidizing catalyst compared to sulphuric acid (**Figure 3**). This result  
17 suggests that this phenol has sensitivity to high temperature and chemical treatment.

18 In order to account for the influence of temperature, a milder thermal treatment was  
19 conducted with fresh alperujo, without using the steam explosion reactor. Temperatures of 50,  
20 70 and 90 °C and treatment times of 1 and 2 hours were assayed. As expected, the amounts of  
21 DHPG were increased markedly with respect to their content in the sample control after the  
22 extraction (**Table 1**). The control fraction was recovered after a simple agitation with water, at  
23 room temperature, followed by filtration (time zero). This finding suggests that the  
24 temperature at which the alperujo is treated should be considered as one of the factors  
25 responsible of solubilisation and/or hydrolysis of DHPG in water. When the experimental

1 conditions were rendered more severe (90 °C for 3 and 4 hours of treatment, autoclaved 121  
2 °C for 1 hour, steam-exploded at 165 and 185 °C for 5 min), a clear decrease in the recoveries  
3 of DHPG from fresh alperujo was observed, likely due to the thermal instability previously  
4 discussed previously.

5         Currently, the main use of this by-product is the electrical power generation. In order  
6 to improve this use the alperujo is pre-treated to reduce its moisture content. A mild heat  
7 treatment allows recovery of a new class of olive mill waste-water with the most readily  
8 extracted polyphenols. In this work, we investigated this new liquor obtained on industrial  
9 level as a cheap source of natural antioxidants from the stored alperujo. The presence of  
10 DHPG was verified in these new liquors (**Figure 4**), and appeared in significant amounts. The  
11 initial concentrations of DHPG in two different samples were 432 mg/L and 235 mg/L. These  
12 differences likely arose from variabilities inherent to the alperujo at the industrial level. Both  
13 samples were stored in vessels at a pH of 4.5, without initial correction of pH in the case of  
14 the first sample and with pH lowered to 2.9 in the second sample. Subsequently, the  
15 evolution of DHPG was followed. In the first sample, after a 9-month storage time at ambient  
16 temperature (9–37 °C) in an industrial warehouse, the concentration of DHPG remained  
17 nearly constant, at a concentration of 450 mg/L. In the second sample, which liquor was  
18 stored under more acidic conditions and at different temperatures, changes in the  
19 concentration of DHPG were observed (**Figure 5**). The concentrations of this compound  
20 increased by 35% with respect to initial concentration for all temperatures over the first few  
21 days, and decreased slowly during the storage process. After 126 days of storage at 8 °C and  
22 25 °C, the DHPG concentration remained constant, whereas at 35 °C and 50 °C, the  
23 concentration continued to diminish to levels below the initial concentration. The increase in  
24 DHPG that occurred at the beginning of the storage for all temperatures was most interesting,  
25 and warrant comment. This change suggests the presence of one or more soluble compounds

1 containing the DHPG core skeleton in their molecular structure or that some type of reaction  
2 implied in the DHPG formation takes place. The hydrolysis of these compounds or the  
3 mentioned reaction would likely happen during storage, thereby releasing additional DHPG.  
4 As we are aware, these observations have not yet been reported.

5 We successfully verified the presence of this DHPG precursor and the formation of  
6 free DHPG upon analysis of the changes in the fractions solubilised in the extraction process,  
7 under mild thermal treatment above described, from fresh alperujo. **Table 1** illustrates the  
8 important raises that occurred in the sample control and the treated samples at 50, 70, and 90  
9 °C for 1–2 h, and when their liquid extracts were post-treated at 90 °C for 2 h. Such  
10 conditions proved to be optimal for DHPG release. The amount of glycol in post-treated  
11 samples was increased relative to non-post-treated samples. A simple extraction of alperujo  
12 with water (sample control) allowed us to obtain water-soluble substances such as free DHPG  
13 (0.47 g/kg of dry alperujo) and its promoters, that were later hydrolysed or transformed during  
14 post-treatment (90 °C/2 h) up to reach 1.67 g/kg, increasing by about 237 %. The solubility of  
15 DHPG and its precursors was enhanced by increasing the extraction temperature, and the data  
16 obtained indicated a marked increase in the recovery of free DHPG from 50 °C for 1 h, and  
17 posterior heating of the aqueous fraction to 90 °C for 2 h (> 250% respect to non-post-  
18 treated). Quantitatively, the best conditions for extraction of free DHPG employed a  
19 temperature of extraction of 90 °C for 2 h, and posterior heating of the solubilised fraction for  
20 90 °C for 2 h, reaching up to 2.69 g/kg of dry alperujo.

21 Additional aqueous samples of fresh and stored alperujo were treated at 90 °C for 2 h  
22 to confirm the above increases (**Table 2**). An initial water extraction from fresh alperujo  
23 followed by a posterior treatment at 90 °C for 2 h, resulted in a double increase of DHPG  
24 concentration and represents 87.7% and 78 % of free total DHPG. The second extraction with  
25 water with a post-treatment at 90 °C for 2 h recovered the remaining 12.3% and 22%

1 respectively. These DHPG quantities exceed widely the values indicate in the literature  
2 (Marsilio et al., 2005; Limioli et al., 1996; Medina, de Castro, Romero & Brenes, 2006),  
3 showing for the first time the release or formation of additional DHPG from precursors after  
4 heating.

5 The initial concentrations of DHPG in the aqueous fraction of the stored alperujo  
6 recovered to the industrial level, also called olive mill waste-water, were similar to the above  
7 samples. When these fractions were heated to 90 °C for 2 h, an increase also occurred though  
8 there was some variability among samples. This is likely due to differences among olive  
9 cultivars, maturation of fruits, and time of storage of alperujos (fermentation time). The  
10 release of DHPG could be produced chemically by hypothetical hydrolytic reaction between  
11 the phenolic compound and the rest of the water-soluble substances. This fact is supported by  
12 the liquor acidity (pH ~4.5-5.0) and the disruption of any enzymatic process (e.g. hydrolysis)  
13 by the high temperature, time of extraction, and post-treatment.

14 **Figure 6** shows the variation in the chromatographic profile of the phenolic  
15 compounds present in the aqueous fraction (50 °C/1 h) as a consequence of post-treatment at  
16 90 °C for 2 h. The noted increase in DHPG concentration did not coincide with the decrease  
17 in the concentration of other known compounds (i.e. HT, tyrosol or their glucosides), the  
18 levels of which remained nearly constant. This observation rules out the HT-glycol or tyrosol-  
19 glycol dimers as possible DHPG precursors, isolated and identified in olive mill waste-waters  
20 (DellaGreca, Previtera, Temussi & Zanelli, 2004), because there are not increase of HT and  
21 tyrosol that coincide with the increase of DHPG by rupture of these dimers. Also, the  
22 hypothesis that DHPG results from HT oxidation, with the initial formation of an *o*-quinone  
23 and posterior addition of water giving an hydroxylation of its side chain carbon (Roche,  
24 Dufour, Mora & Dangles, 2005), was ruled out. A derivative of hydroxycinnamic acid,  
25 similar to verbascoside but with DHPG in place of HT, has been isolated from plants of

1 *Oleaceae* family (Nishibe, 2002) and recently identified in *O. europaeae*, as two  
2 diastereoisomers of  $\beta$ -OH-acteoside (Innocenti, la Marca, Malvagia, Giaccherini, Vincieri &  
3 Mulinacci, 2006). Also recently, the presence of 2''-hydroxyoleuropein, with the hydroxyl  
4 group located at the phenylethanolic moiety, has been discovered in olive tissues for the first  
5 time (Di Donna, Mazzotti, Napoli, Salerno, Sajjad & Sindona, 2007). We thus hypothesized  
6 that these two compounds may be good candidates to explain the increase in DHPG  
7 concentration with the post-treatment.

8  
9 In order to investigate the presence of these water-soluble substances, a detailed  
10 examination of the HPLC-DAD data of the phenolic compounds was performed. These  
11 compounds were solubilised from fresh alperujo and subsequently post-treated at 90 °C for 2  
12 h. The chromatographic profile made identification of DHPG precursors difficult, because  
13 there were no peaks that changed proportionally with that of the DHPG peak. Therefore,  
14 further research was necessary. DHPG was one of the main compounds detected in the  
15 analysed fraction from fresh alperujo under the above mentioned extraction conditions. This  
16 fact was supported only by Bianchi & Pozzi (1994) who considered the DHPG as a major  
17 component of the olive phenolic fraction. It is an unexpected event, although it placed great  
18 significance on fresh pulp of the olive fruits. The release of DHPG was clearly defined during  
19 the extraction and hydrolysis processes, while minimal variation was observed in the  
20 quantities of HT, tyrosol or glucoside of HT after post-treatment. Nevertheless, if the alperujo  
21 is stored at the industrial level, and thus not fresh, HT was determined to be the main  
22 compound detected, with concentrations approximately ten times higher than DHPG  
23 concentrations (**Figure 4**). Certain reactions that facilitate HT release appear to occur during  
24 the alperujo storage. Since this is the first report on the isolation in large pure DHPG quantity  
25 from alperujo (fresh or stored) or any other natural source, we propose this extraction

1 procedure, carried out on this scale, as a viable system to achieve a high level of this free  
2 phenolic compound.

3 Additional analysis of the phenolic profile of the liquor from fresh alperujo allowed  
4 for direct observation of a major DHPG peak at 280 nm. At 330 nm (**Figure 7**), two distinct  
5 peaks were also identified in the UV spectrum, identical to those described in natural black  
6 olives (Romero, García, Brenes, García & Garrido, 2002) and recently identified by mass  
7 spectra and NMR data as the caffeoyl ester of secologanoside (Innocenti et al., 2006) and p-  
8 coumaroyl ester of secologanoside (comselogoside) (Obied, Karuso, Prenzler & Robards,  
9 2007).

10 From the aqueous fractions generated from two-phase olive waste and studied in the  
11 present work, it has been possible to obtain large quantities of highly purified DHPG. The  
12 purification was performed using a simple chromatographic system, which is currently under  
13 patent. 29% pure DHPG was isolated in an overall 40 % yield, and 96% pure product was  
14 obtained in a 21 % yield. Thus, the final yield of this process on a 1000 kg sample of wet  
15 alperujo (300 kg of dry matter), would provide an initial extraction of 807 g of soluble DHPG  
16 under the best operating conditions (2.69 g/kg of dry alperujo), and would subsequently  
17 produce 323 g or 170 g of purified DHPG for each step. This simple and inexpensive method  
18 is the first to be applied to the production of this antioxidant from natural sources, and this  
19 system will allow for its production at industrial scale at very low cost.

20 The identification of recovered DHPG was based on comparison of UV absorbance  
21 spectra of compound with commercial standard. The chemical structure and purity of isolated  
22 DHPG was confirmed by <sup>1</sup>H-NMR spectroscopy (**Figure 8**). Besides, enantiomeric purity of  
23 naturally occurring DHPG was also determined by NMR (Parker, 1991). For this purpose,  
24 Eu(tfc)<sub>3</sub> was used as the chiral shift reagent, which it is known to form diastereoisomeric  
25 complexes *in situ* with substrate enantiomers. Commercial DHPG was used as a standard for

1 the adjustment of conditions as described previously (Sweeting, Crans & Whitesides, 1987).  
2 As it can be seen in **Figure 9A**, a well resolved set of doublet for methine (H<sub>2</sub>) and methylene  
3 (H<sub>1a</sub> and H<sub>1b</sub>) protons were observed after addition of the chiral shift reagent. Similar results  
4 were obtained with natural DHPG (**Figure 9B**), showing the racemic nature of the recovered  
5 DHPG. These results are in agreement with the presence of the epimers, at C-2'' of 2-  
6 hydroxy-1-(3,4-dihydroxyphenyl)ethanol moieties, (2''R)-2''-hydroxyoleuropein and (2''S)-  
7 2''-hydroxyoleuropein in very similar proportions (3.9 and 3.5 mg respectively) as found in  
8 *Fraxinus Americana* of the family Oleaceae (Takenaka, Tanahashi, Shintaku, Sakai,  
9 Nagakura & Parida, 2000).

10

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16

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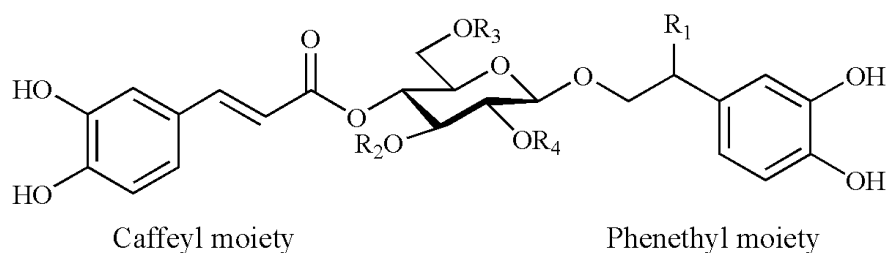
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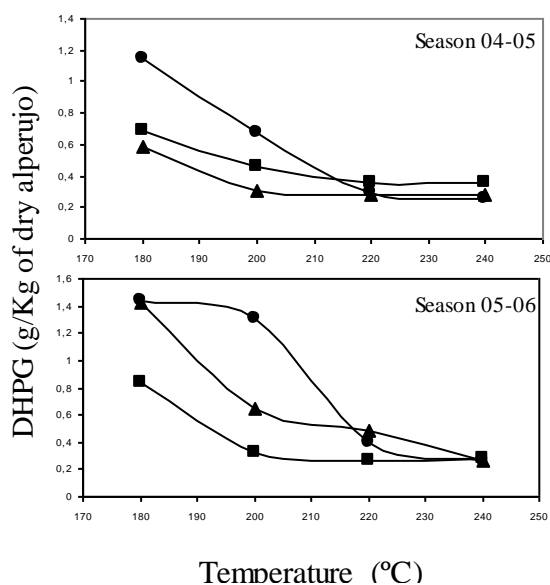
24 (1) .

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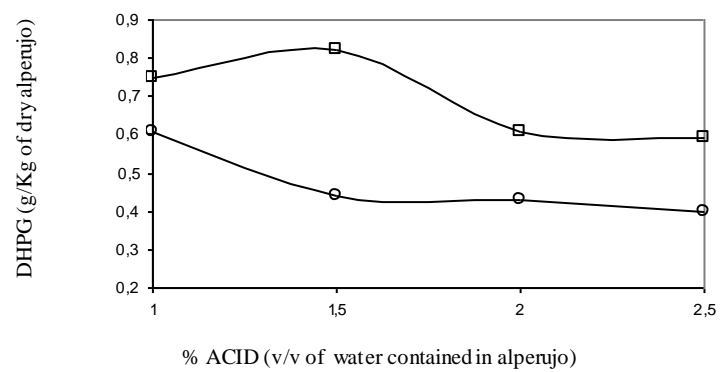
$\beta$ -Hydroxyacteoside	R <sub>1</sub> = OH	R <sub>2</sub> = rhamnosyl	R <sub>3</sub> = H	R <sub>4</sub> = H
Suspensaside	R <sub>1</sub> = OH	R <sub>2</sub> = H	R <sub>3</sub> = rhamnosyl	R <sub>4</sub> = H
Hellicoside	R <sub>1</sub> = OH	R <sub>2</sub> = glucosyl	R <sub>3</sub> = H	R <sub>4</sub> = H
Orobanchoside	R <sub>1</sub> = OH	R <sub>2</sub> = H	R <sub>3</sub> = H	R <sub>4</sub> = rhamnosyl
Wedelosin	R <sub>1</sub> = OH	R <sub>2</sub> = rhamnosyl- apiofuranosyl	R <sub>3</sub> = H	R <sub>4</sub> = H
Acteoside (= Verbascoside)	R <sub>1</sub> = H	R <sub>2</sub> = rhamnosyl	R <sub>3</sub> = H	R <sub>4</sub> = H

**Figure 1.** Structures of the phenylpropanoid glycosides (acteoside family)



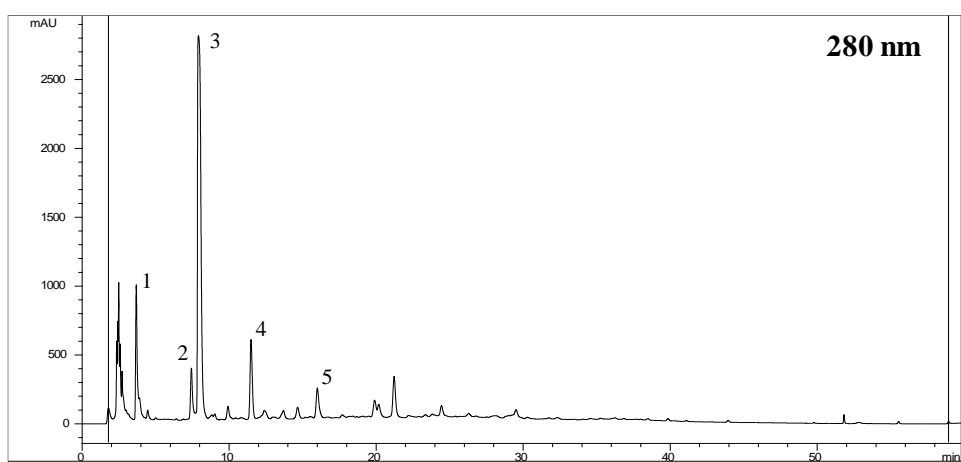
**Figure 2.** Evolution of released DHPG for three samples (first, ●; second, ■; third, ▲) in two seasons for the two-phase olive waste treated by steam over 5 minutes at different temperatures.

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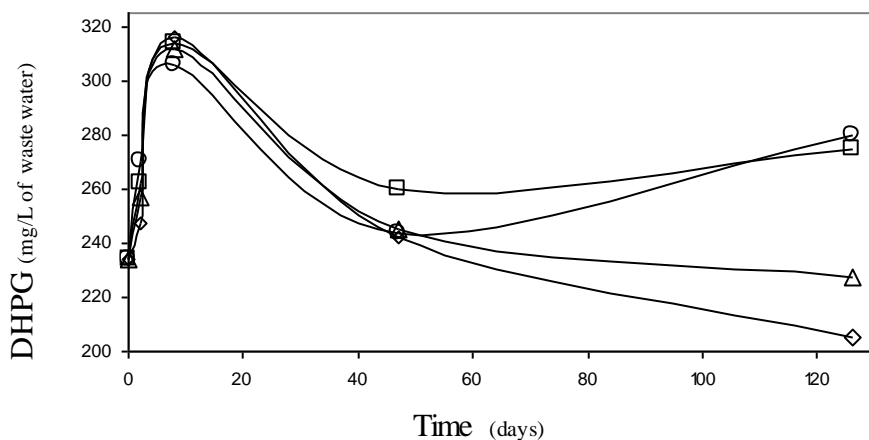
**Figure 3.** DHPG released after steam treatment (200 °C, 5 minutes) in presence of an acid catalyst (-□- H<sub>3</sub>PO<sub>4</sub> or -◇- H<sub>2</sub>SO<sub>4</sub>).

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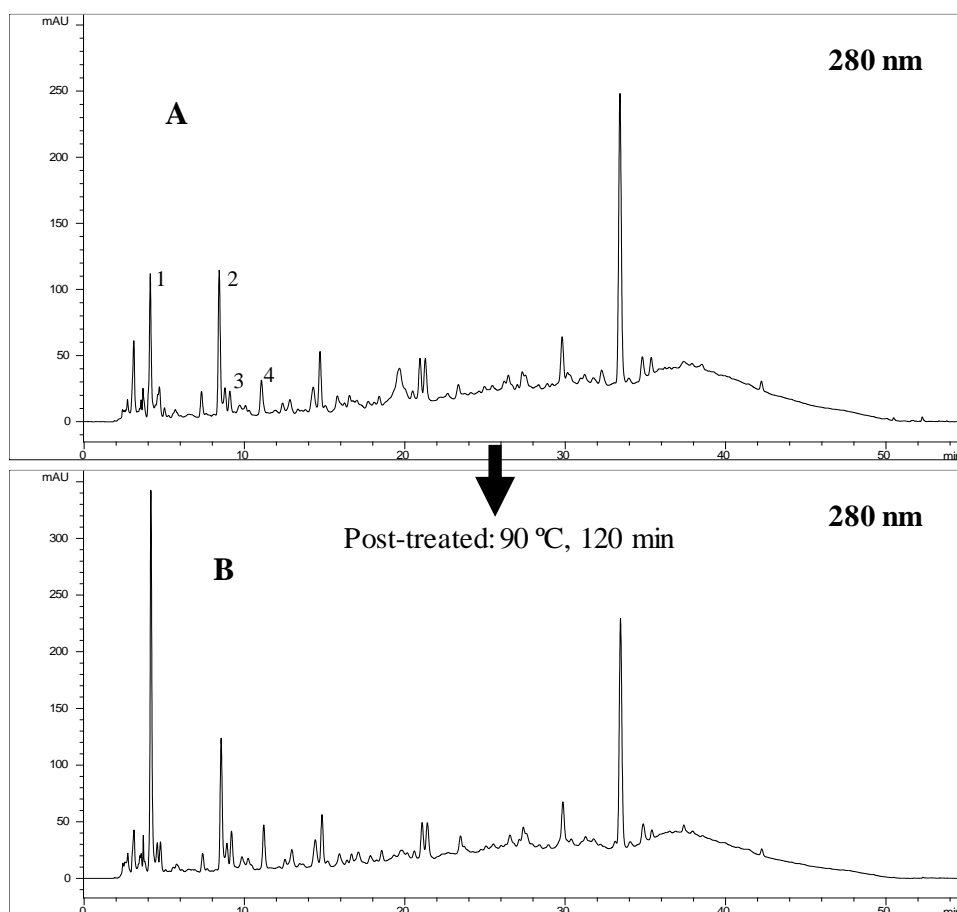


**Figure 4.** Chromatogram (280 nm) of phenolic compounds in olive mill waste-water from industrially stored alperujo. Peaks: (1) 3,4-dihydroxyphenylglycol; (2) hydroxytyrosol 4-β-D-glucoside; (3) hydroxytyrosol; (4) tyrosol; (5) caffeic acid.

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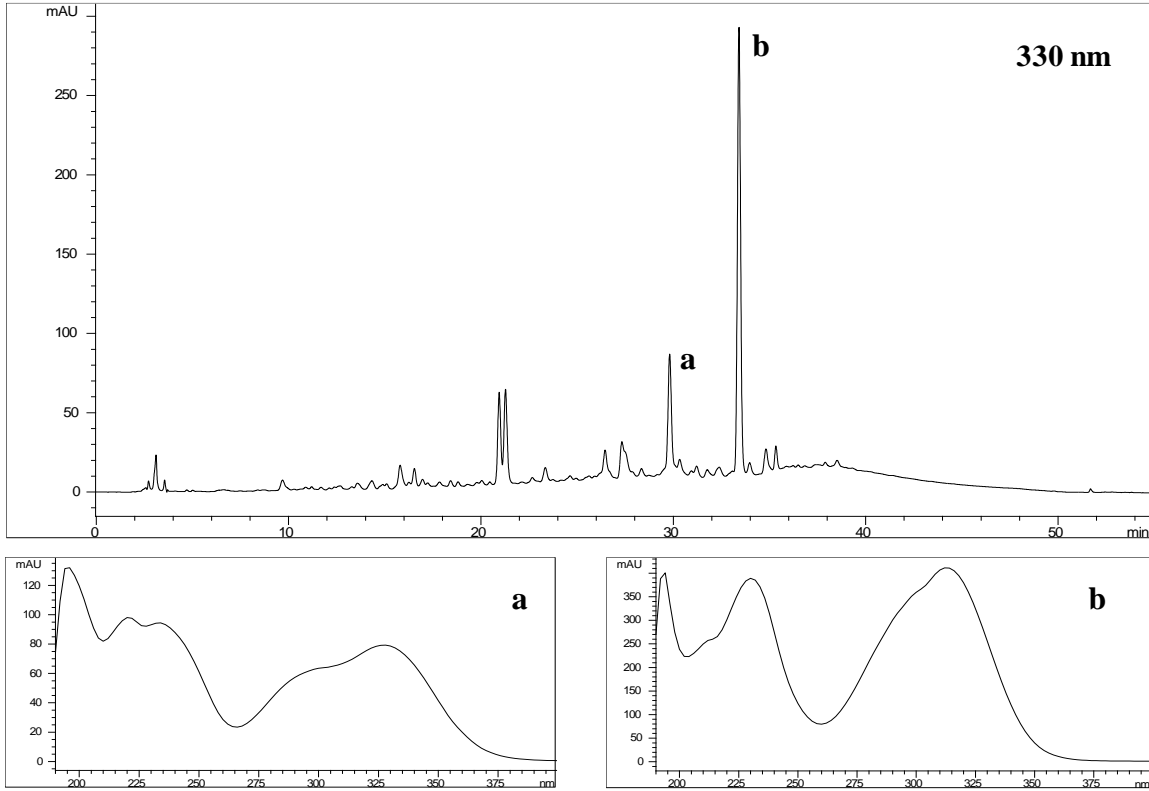


2 **Figure 5.** Evolution of the DHPG stored under acidic conditions (pH = 2,9) at different  
3 temperatures (○) 8 °C; (□) 25 °C; (△) 35 °C and (◇) 50 °C for 120 days.  
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5 **Figure 6.** Chromatograms of phenolic compounds in the aqueous fractions recovered from  
6 fresh alperujo treated at 50 °C for 1 hour (A), and after a post-treatment at 90 °C for 2 hours  
7 (B), both at 280 nm. Peaks: (1) 3,4-dihydroxyphenylglycol; (2) hydroxytyrosol 4-β-D-  
8 glucoside; (3) hydroxytyrosol; (4) tyrosol.  
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**Figure 7.** Chromatogram (330 nm) of phenolic compounds in fresh alperujo treated at 50 °C for 1 hour and UV spectra of “a” and “b” compounds.



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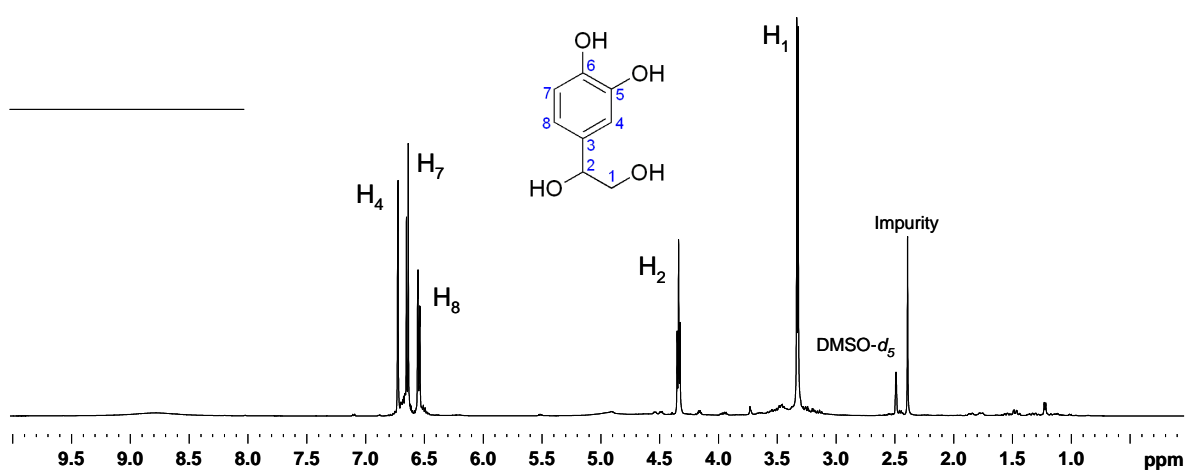
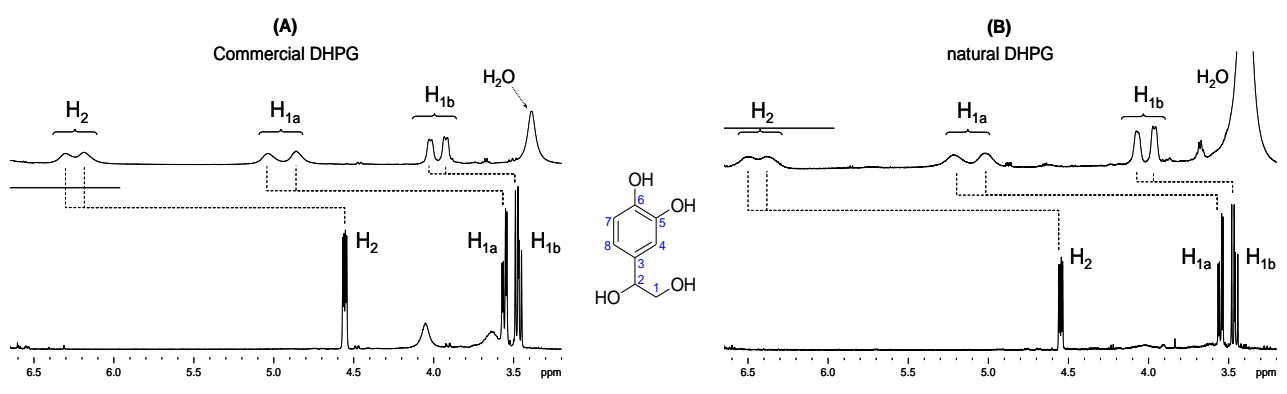


Figure 8:  $^1\text{H}$  NMR spectrum obtained in  $\text{DMSO-}d_6$  for isolated DHPG.

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Figure 9: Comparison of  $^1\text{H}$  NMR spectra obtained in  $\text{acetone-}d_6$  for commercial (A) and natural (B) DHPG. In the bottom, a selected region of both is shown, whereas on top, the same region of spectra was recorded after addition of 0.25 eq of  $\text{Eu}(\text{tfc})_3$ .

1 **Table 1.** DHPG release under different thermal treatment conditions, and DHPG release after  
 2 additional post-treatment at 90 °C for 2 hours.  
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Temperature (°C)	Time (minutes)	DHPG	Post-treatment: 90°C, 120 min
		(g/kg of dry alperujo)	DHPG (g/kg of dry alperujo)
Control	0	0,47 ± 0,01 <sup>a</sup>	1,67 ± 0,05
50	60	0,57 ± 0,06	2,02 ± 0,07
	120	0,70 ± 0,02	1,97 ± 0,03
70	60	1,40 ± 0,01	2,72 ± 0,08
	120	1,68 ± 0,08	2,50 ± 0,04
90	60	1,51 ± 0,06	2,38 ± 0,04
	120	2,27 ± 0,09	2,69 ± 0,02
	180	1,48 ± 0,10	-
	240	1,08 ± 0,01	-
121 <sup>b</sup>	60	1,26 ± 0,04	-
165 <sup>c</sup>	5	0,90 ± 0,02	-
185 <sup>c</sup>	5	0,76 ± 0,01	-

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 5 a) Standard deviation.  
 6 b) Autoclaved.  
 7 c) Steam explosion treated.  
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1 Table 2. DHPG release under treatment condition at 90°C for 2 h in aqueous samples obtained  
 2 from fresh alperujo, with a simple and double extraction with water, and from stored alperujo  
 3 as olive mill waste-water obtained to industrial level.  
 4

		DHPG (g/kg of dry alperujo)				
		1 <sup>st</sup> aqueous extraction		2 <sup>nd</sup> aqueous extraction		
Samples		Initial	Treatment 90°C/2h	Initial	Treatment 90°C/2h	Total
Fresh alperujo	1	0.24±0.01 <sup>a</sup>	0.50±0.02 87.7% <sup>b</sup>	0.05±0.01	0.07±0.01 12.3%	0.57±0.03
	2	1.24±0.06	2.34±0.15 78%	0.35±0.01	0.66±0.01 22%	3.00±0.16
		DHPG (mg/L of olive mill waste-water)				
		Initial	Treatment 90°C/2h		Δ <sup>c</sup> (%)	
Stored alperujo	1	284	364		28	
	2	305	321		5	
	3	203	348		71	

5 a) Standard deviation.

6 b) Percentage recovered respect to DHPG total.

7 c) Increasing of DHPG concentration with the heating.  
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