

Using NIRS spectroscopy to predict postharvest quality

José Antonio Cayuela Sánchez

CSIC, Instituto de la Grasa, Avda. Padre García Tejero, 4 41012 Sevilla, Spain

E-mail address: jacayuela@ig.csic.es

Abstract

The nutritional importance of fruits and vegetables, and the purpose of assuring their acceptance, encourages developing technology to monitor their quality attributes during postharvest. The near-infrared spectroscopy offers great potential to achieve these purposes. In this paper we review more relevant aspects of the use of this technology for the prediction of postharvest quality parameters. The aspects of quality that can be measured by NIRS, its evolution, research on different products, and most outstanding areas for action, are highlighted.

Keywords: NIRS, postharvest, quality, fruit, vegetable

Review Methodology: FSTA, AGRIS and SCOPUS data bases was used.

The problem and ability

The quality evolution during postharvest life, that concerns all plant foods, is particularly important in perishable goods. Thus, 'postharvest' refers normally to fresh commodities, like fruits and vegetables. These produce comprise a complex of activities that characterize it as the most important sector of agriculture in many countries, within areas of temperate and warm climates. Also, there is a growing appreciation of the nutritional importance of fruits and vegetables for its vitamins, dietary fiber, antioxidants, and phytochemicals with beneficial biological activities [1].

Ensuring a minimum level of consumer acceptance of these commodities requires assessing its internal quality by techniques swift and non-destructive. Simplification of analysis and possibility of monitor much of the commodity in real time, also are important targets. The improvement of environmental sustainability of human activities also is a current challenge. Analytical techniques nondestructive can contribute to this need since it does not require chemical reagents or solvents, no waste producing.

Nondestructive techniques for fruit quality analysis might be interesting at various stages of the production chain. The first relates to the pre-harvest. The ability to monitor, or instantly analyze, the parameters of fruit quality in field can be a big advantage to develop strategies for harvesting. The sample transport and laboratory analysis are avoided, thus is saved time and money. The next stage is the handling and packing at fruit pack-houses, where automatic fruit sorting according with certain quality parameters is a very interesting application. Another stage is the food distribution chain. At this phase, distributors and consumers are interested on verify easily and quickly that the product acquired meets the desired characteristics. This option could bring transparency to the marketing and competitiveness at the price formation process. By these reasons, there is great interest currently on fruit quality analysis nondestructive. A recognized expert in post-harvest said: 'Future research and

45 development efforts should focus on developing better methods of monitoring quality
46 and safety attributes of fresh produces as part of a quality assurance system' [2].

47 Few studies there are aimed to determinate the best non-destructive technique for
48 analyzing a fruit quality parameter, considering the required accuracy and its cost.
49 Searching in databases highlights clearly the use of near infrared spectroscopy (NIRS)
50 for these purposes. The Figure 1 shows the items from searches regarding the
51 application on intact fruit of the most important technologies. These data can be
52 interpreted as evidence of NIRS's advantages. In fact, it has been suggested that
53 among several techniques, NIRS has great potential for non-destructive determination
54 of the internal attributes of fruit and its maturity [3].

55 Figure 1.

56 Quality can be defined from the intrinsic scope of the commodity, or regarding the
57 consumer satisfaction [4-5]. The appearance of fruit is characterized by their colour,
58 brightness, shape, size, and their possible defects. Their taste and flavor includes the
59 sensory attributes acidity, astringency, bitterness, sweetness and other more or less
60 specific. The texture integrates variables as firmness, hardness, floury, fibrousness,
61 and juiciness. The nutritional composition of horticultural products, very important,
62 includes its content of vitamins, minerals, bioactive compounds and carbohydrates.
63 These components of fruit quality are measurable potentially by NIRS.

64 Factors affecting fruit and vegetables quality should be considered, highlighting the
65 agronomic, environmental, genetic and physiological [6]. The physiology is particularly
66 important in post-harvest because fruits and vegetables breathe, are alive and evolve.
67 Therefore, their quality parameters are specific at every phase during shelf life. This
68 make monitoring these parameters becomes especially important [7]. Physiological
69 changes during postharvest are most pronounced in fruit, particularly in climacteric
70 fruit, because the climacteric is a key trigger to major changes of quality. Thus, quality
71 monitoring is even more important in these products. Harvest, conservation and
72 storage methodologies can be scene of action for NIRS.

73 The quality parameters considered usually in quality standards are often insufficient
74 when it comes to defining the consumer degree of satisfaction [8]. Hence, in certain
75 cases it may be advisable to include sensory aspects in product commercial
76 characterization [9]. These aspects are taken into account, for example, in breeding
77 processes for developing new varieties [10]. Overall, plant breeding has sought to
78 increase production or extend the duration of produce, which has impacted on some
79 commodities in a reduction of the intensity and diversity of its sensory attributes [11-
80 12]. Sometimes fruit sensory attributes are affected indirectly by intervening crop
81 management factors, such as date of harvest [13]. NIRS technology perhaps can help
82 to monitor these fruit characteristics.

83 Another very important issue regards with pesticide residues. Microbial toxins and
84 possible toxic own have also to be controlled. Nutritional aspects which are the subject
85 of a growing appreciation are the contents of some phytochemical [14]. These scopes
86 can be subject of NIRS measurements.

87 **Analysis of fruit and vegetable quality by NIRS**

88 Karl Norris is regarded as the 'father' of the modern Near Infrared Spectroscopic
89 analysis. His laboratory was engaged in the 60's on developing a rapid method of
90 measuring the moisture content of wheat flour. After several avatars, measurements
91 of moisture, protein and oil on the flour, were achieved together. [15]. The deed was
92 greater than expected, since a multi-parametric technique was reached. Their initial
93 work was in the field of agricultural products, but soon the interest reached many
94 other areas [16].

95 NIRS (750-2500 nm) uses the interaction between the matter and the near-infrared
96 radiation of the electromagnetic spectrum to characterize some properties from a given
97 material. The NIRS spectra are dominated by absorption bands associated with the
98 functional groups CH, OH or NH. The sum of these vibrations originates combination
99 bands or overtones which are approximately multiples of the fundamental frequencies
100 [17]. This means NIRS spectra are much more complex than they appear.

101 The most current applications of NIRS spectroscopy correspond to the food sector.
102 These includes from determination of protein, moisture, fat and fiber on grains or
103 flours, or the quality characterization of products as diverse as coffee, honey, meat or
104 fish, including authentication applications of geographical origin of food. NIRS
105 facilitates also the determination of qualitative properties in substances diverse, from
106 gasoline to pharmaceutical tablets [18]. A growing number of NIRS applications are
107 being used in sectors as the pharmaceutical [19] or the environmental [20]. Also, its
108 medical applications are developing. The blood hemoglobin quantification or
109 applications in plastic and reconstructive surgery [18] or brain studies [21] can serve
110 as example.

111 The development of new techniques for selecting the measurement wavelengths has
112 been the driving force in the increasing diversity of NIRS instrumentation [22]. The
113 wavelength selection is based mainly on fixed and variable filters, diffraction gratings,
114 scanning monochromators, diode array, and interferometer technology. The diode-
115 array systems provide high acquisition speed without moving parts, what enables them
116 to be mounted on fruit grading lines [23]. The acousto-optic tunable filters (AOTF) and
117 liquid crystal tunable filters (LCTF) allows also rapid wavelength switching and the
118 sequential scanning [22].

119 The NIRS measurement mode most frequent for several parameters on intact fruit is
120 reflectance, else the transmittance and interactance modes are useful. Predictive
121 outcome slightly higher was reported using transmittance, regarding reflectance and
122 interactance, for SSC and TA measurement in intact mandarins [24]. However, results
123 good have been reported using reflectance mode with the same fruit [25-26], orange
124 [27-28] and with wide variety of fruits [29]. The reflectance, moreover, is the easiest
125 mode to obtain measurements, since contact with fruit is not required and light levels
126 are relatively high [30]. In the transmission mode, measurements are expected to be
127 more influenced by fruit size, the amount of light penetrating the fruit often very small,
128 thus making it difficult to obtain accurate transmission measurements at grading line
129 speeds [31].

130 Among several technical aspects to consider, may be noted that NIRS spectrum is
131 sharply temperature dependent [32]. Therefore, procedures should be considered both
132 in calibrations development and its use, to ensure the adequate temperature limits for
133 the samples, environment and equipment. On working conditions most common, the
134 temperature of the sample has a much greater influence than the ambience's or of
135 spectrometer. because the spectrum is the result of physical and chemical properties
136 of the sample. Therefore, one suitable procedure is ensuring, by adequate laboratory
137 practices, that sample temperature is the same used for calibration development.
138 Methodology has been reported to compensate temperature influence on the spectral
139 data by application of a special calibration equation [33], and also other temperature
140 compensation procedures [34].

141 Important also, if a non-destructive technique is based on using predictive models as
142 the case of NIRS, it is an indirect technique. Models are correlations multiple between
143 values from conventional analytical method and variables spectral. Thus, the
144 methodology should incorporate validation protocols. The application of a multi-
145 parametric technique as NIRS makes necessary to use as many models as parameters,
146 each model having its own validation protocol.

147 Very important is using appropriate statistics to assess the prediction performance.
148 The squared coefficient of calibration, R^2 , depends strongly upon the variance from the
149 samples set. Moreover calibration statistics reflect the model fitness, but no its
150 performance. External validations statistic, hence, should always be considered. The
151 residual predictive deviation (RPD) is the statistic most consensual [35], useful to
152 compare values of different parameters. Where this information does not exist, model
153 predictive ability is not sufficiently demonstrated.

154 The potential of NIRS spectroscopy as rapid, nondestructive and multi-parametric
155 technique, makes most of its applications on post-harvest are made in the product
156 intact [36]. Moreover, fruits including those from horticultural crops such as tomatoes,
157 melons, watermelons, peppers and other, are the most frequent objective of NIRS
158 analysis on postharvest, because of the changes characteristic of their evolution. Other
159 horticultural commodities as tubers, particularly potatoes [37-38], roots [39-45], and
160 at lesser extent bulbs [46] and mushrooms [47] have also been target for NIRS
161 technology. Its use in leafy vegetables up to the present has had much less
162 importance. The juices has also been target for NIRS analysis, it being reported
163 successful for several parameters [48-49], and produced from several fruit, as oranges
164 [50-51], grapes [52-53] or bayberry [54].

165 Judging by developments found in the bibliography up to the present, the use of NIRS
166 in postharvest got its start from assessing fruit maturity by the properties of light
167 transmission. [55]. First applications of NIRS technology by reflectance in postharvest
168 were aimed also to assessing ripeness [56] and the detection of internal defects [57].
169 The possibility of using NIRS to indirectly determinate the fruit content of sugars, by
170 reference to the soluble solids content, soon was explored [58] and also the
171 determination of dry matter [46, 59]. Apples are the fruit in which NIRS further has
172 been the subject of research, from its first applications in postharvest. The potato

173 records the second position in the ranking in bibliographic databases. Several
174 mandarin varieties, particularly Satsuma, were within the first fruits NIR analyzed [24-
175 26, 31, 60-63]. Tomato is the following commodity in quantitative importance [64,
176 among others]. Orange fruit has received rising attention in recent years [27-28, 50,
177 65].

178 The main chemical parameters of fruit quality are their soluble solids content (SSC)
179 and total acidity (TA). Its relation is frequently used as maturity index, along with its
180 colour. Another constituent frequently abundant in the fruit and interesting for health
181 is the pectin. Its prediction by NIRS has been reported suitable in pear [66] and apple
182 [67]. The analysis by NIRS of SSC of intact fruit is reported successful in a large
183 quantity of fruits, as those included in Table 1.

184 Table 1

185 Total acidity (TA) prediction by NIRS has been considered difficult to achieve on intact
186 fruit, due to its relatively low levels of organic acids [24-25]. Several authors have
187 reported various levels of success in predicting TA of diverse fruit, shown in Table 1.

188 In fruit no-climateric, as citrus and grapes, sugars and acids are fairly stable before
189 and after harvest. The ratio between both parameters, represented by SSC and TA, is
190 the key to consumer acceptability and widely used as maturity criterion in these fruit.
191 When the target of NIRS analysis is maturity index defined by the ratio SSC to TA,
192 predict directly this parameter very probably will bring better results than do it
193 separately for both components, as has been reported with oranges. [28]. This
194 methodology could be, in these cases, a solution to difficulty of determining total
195 acidity.

196 The NIRS spectra are the result from radiation and sample interactions, and reflect its
197 physical and chemical properties. Fruit features such as firmness, juiciness, weight and
198 colour, among others, are properties physical. The fruit softening is used often as
199 criterion for selecting the most suitable harvest date in several commodities [143].
200 Several methods are used to destructive measurement of fruits firmness [143-145], or
201 requiring their harvest [146-147]. Some can be used directly on the tree [148-149].
202 The possibility of nondestructive fruit firmness assessing by NIRS has been revised
203 [149-150] and reported suitable for several fruit, included in Table 1.

204 The juiciness is a very important attribute [157]. Results successful of NIRS
205 calibrations for citrus's juiciness prediction have been reported in mandarin [25], and
206 orange [28]. It has been reported useful for this purpose, combined with other
207 techniques, in apple [158]. However, the usefulness of NIRS for predicting this
208 parameter in fruit has been little investigated to date.

209 The possibility of estimating fruit weight by NIRS has rarely been reported. The
210 exploration of this possibility is of great interest, since fruit weight could be added to
211 other parameters such as CSS, TA or fruit firmness as different outputs from a single
212 NIRS measure. In fact, some good outcomes have been found on nectarine [80],
213 orange [28], and olives [159].

214 It is reasonable to think fruit colour can be correlated with the visible spectrum to a
215 greater extent than with its near-infrared spectrum. However, it has been reported the
216 possibility of assessing tomato colour successfully by NIRS using 600-1100 nm
217 wavelengths [153]. Good predictions of the apple's colour by Visible and NIRS
218 spectroscopy (Vis/NIRS) has been reported [101], as well the chlorophyll content in
219 bananas [160].

220 Another area for NIRS is assessment of the internal fruit defects. Nondestructive
221 detection of section drying in tangerines [161], brown heart of pears [162-163],
222 internal defects [164-165] and NIRS transmission on-line for brown heart detection on
223 apples [166], has been reported. Also, predicting storage disorders of kiwifruit [96,
224 167-168], detecting water core in apples [169], or internal disorders of intact
225 mangosteen [170]. As well, superficial bruises on apple have been measured by NIRS
226 [171]. The presence of insect larvae in fruit, which in some cases is of great
227 importance, can be NIRS detected, as reported by several authors [172-175].

228 The fruit sensory quality characterization by NIRS or Vis/NIRS is an area of great
229 interest [176]. There are evidences that some fruit's sensory attributes could be
230 successfully predicted by NIRS. This is the case with sweetness, because there are
231 good correlations between SSC and consumer acceptance of several produce as
232 tomato [176] citrus fruit [177-179], plum [180], peach and nectarine [181], apple
233 [182], kiwifruit [183], melon [184] or cherry [185], among others. Also other fruit
234 parameters as firmness are related to consumer acceptance [82]. Sensory attributes of
235 apples [157], mango [113] and tomato [152] has been reported as Vis/NIRS
236 predictable. However, the development of NIRS predictive models using fruit's sensory
237 attributes as reference, assessed by tasting panels, has been little investigated to date.
238

239 At the same time, interest increasing are receiving NIRS applications for determining
240 minor components, phytochemicals, whether in samples prepared for analysis or intact
241 [14], because of their importance to health. The content of nutraceuticals on
242 blueberries [132], carotenes of banana [186], carrot [187] and potato [188], the
243 lycopene tomato content [189], glucosinolates from cabbage [190] or vitamin C in
244 several fruits [191], including oranges [192] and strawberry [193] has been subject of
245 NIRS measuring. Nasunin, a potent antioxidant of eggplant's fruit skin, also has been
246 NIRS estimated [194].

247 The reliability of pesticide determination using NIRS is being explored [195-198].
248 However, the technique's accuracy on intact fruit has not yet been sufficiently proven.

249 **Systems NIRS for fruit sorting**

250 Growing consumer awareness on food quality has led to rising valuation of fruit's
251 sorting systems based on internal attributes. The commercial application of NIRS
252 spectroscopy in fruit grading lines at pack-houses, for sorting fruits by its SSC, was
253 initiated in Japan in the mid 1990s. Grading lines equipped with NIRS sensors
254 potentially applicable to fruit are commercially available from several manufacturer,
255 the most notable are included in Table 2. However, scientific information about the
256 accuracy of these systems is scarce [23]. The issue has been subject of some reviews

257 [8, 199-201], although the research on targets specific is limited. Brown heart of
258 apples has been also subject of NIRS on-line detection [166]. The effect of fruit
259 moving speed on predicting SSC has been reported in pears [202].

260 Table 2

261 **NIRS's portable instruments and possibility of use in field**

262 One of the advantages of NIRS spectrometry can be the portability, if measurement
263 must be *in situ*. A few models of portable NIRS spectrometers of several brands are
264 available, but those specifically designed to fruit monitoring are few. Portable
265 instruments NIRS or Vis/NIRS has been reported useful for non-destructive
266 assessment of quality of several fruit, as those included in Table 3. NIRS's portable
267 device use in a logistic platform [221] and evaluating fruit maturation in the orchard
268 [222-223] was also reported. The development of a portable NIRS instrument for fruit
269 sugar measuring has also been described [203].

270 Table 3

271 **Summary**

272 So far, have been devoted significant efforts to research on different aspects of NIRS
273 technology applications in quality measures in the post-harvest fruits and vegetables.
274 The ability of the technique to characterize quality attributes of a great variety of
275 produce is now sufficiently contrasted. The use of this technology in practical
276 applications, however, in many cases is far below its potential development. Ensure
277 the sufficient model robustness is very important for obtaining the accuracy needed.
278 The adoption of working conditions and procedures adequate for the use of predictive
279 models and its validation may be trigger key for the extension of its implementation in
280 the different stages of the chain. This could facilitate improved monitoring of the
281 quality of fruits and vegetables.

282

283 **Literature cited**

284 [1]. Thompson MD, Thompson HJ. Botanical Diversity in Vegetable and Fruit Intake: Potential
285 Health Benefits. In: Watson RR, Preedy VR, editors. Bioactive Foods in Promoting Health: Fruits
286 and Vegetables. San Diego, USA: Elsevier; 2010. p. 3-17.

287 [2]. Kader KK. Quality assurance of harvested horticultural perishables. Acta Horticulturae
288 2000;553:51-8.

289 [3]. Abbot JA. Quality assurance of fruits and vegetables. Postharvest Biology and Technology
290 1999;15:207-25.

291 [4]. Shewfelt RL. What is quality?. Postharvest Biology and Technology 1999;15:197-00.

292 [5]. Shewfelt RL. Defining and meeting consumer requirements. Acta Horticulturae 2006;712:
293 31-8.

- 294 [6]. Flores KU. Determinación no destructiva de parámetros de calidad de frutas y hortalizas
295 mediante reflectancia en el infrarrojo cercano. Doctoral Thesis. Universidad de Córdoba.
296 Córdoba, 2009. ISBN-13: 978-84-7801-942-7.
- 297 [7]. Kader AA. Biología y tecnología poscosecha: Un panorama. In: Kader A, editor. Tecnología
298 Poscosecha de Productos Hortofrutícolas. 3rd ed. Oakland, USA: University of California; 1992.
299 pp. 43-14.
- 300 [8]. Riquelme MT. Transmisión óptica e imagen en visible e infrarrojo en frutas. Ensayo de
301 equipos comerciales. Doctoral thesis. Universidad Politécnica de Madrid; 2008.
- 302 [9]. Bruhn CM. Aspectos de calidad y seguridad alimentaria de interés para el consumidor. In:
303 Kader A, editor. Tecnología Poscosecha de Productos Hortofrutícolas. 3rd ed. Oakland, USA:
304 University of California; 1992. pp. pp. 37-14.
- 305 [10]. Infante R, Martinez-Gomez P, Predieri S. Quality oriented fruit breeding: peach (*Prunus*
306 *persica* (L.) Batsch). *Journal of Food, Agriculture and Environment* 2008;6:342-16.
- 307 [11]. Thissen U, Coulier L, Overkamp KM, Jetten J, Van der Werff BJC, Van de Ven T, et al. A
308 proper metabolomics strategy supports efficient food quality improvement: A case study on
309 tomato sensory properties. *Food Quality and Preference* 2011;22:499-06.
- 310 [12]. Miller K. UK tomato growers target taste. *Fresh Produce Journal* 1996;22:37-8.
- 311 [13]. Iglesias I, Carbó J, Bonany J, Casals M, Dalmau R, Montserrat R. Innovación varietal en
312 melocotonero: especial referencia a las nuevas variedades de nectarina. *Fruticultura Profesional*
313 2005; 152:6-36.
- 314 [14]. McGoverin CM, Weeranantanaphan J, Downey G, Manley M. The application of near
315 infrared spectroscopy to the measurement of bioactive compounds in food commodities. *Journal*
316 *of Near Infrared Spectroscopy* 2010;18:87-11.
- 317 [15]. Norris KH, Hart JR, editors. Direct spectrophotometric determination of moisture content of
318 grain and seeds. In: *Principles and methods of measuring moisture in liquids and solids*. New
319 York, USA: Reinhold Publishing Corp.;1965. p. 19-25.
- 320 [16]. Norris KH. NIR is alive and growing. *NIR news* 2005;16:12.
- 321 [17]. Davies AMC. An introduction to near infrared spectroscopy. *NIRS News* 2005; 16:9-01.
- 322 [18]. Flinn P. An average day (or how near infrared spectroscopy affect daily life). *NIRS News*
323 2005;16:4-8.
- 324 [19]. Codgill R, Drennen J. Near infrared spectroscopy in the pharmaceutical industry. *NIRS*
325 *news* 2005;16:23-6.
- 326 [20]. Malley D, Williams P. The future of near infrared spectroscopy: application for the
327 environment. *NIRS news* 2005;16:20-2.
- 328 [21]. Elwell C, Beard P. Shedding light on the brain. *NIRS news* 2005;16:28-0.
- 329 [22]. Stark E, Luchter K. NIR instrumentation technology. *NIR news* 2005;16:13-6.

- 330 [23]. Nicolaï BM, Beullens K, Bobelyn E, Peirs A, Saeys W, Theron K, et al. Nondestructive
331 measurement of fruit and vegetable quality by means of NIR spectroscopy: A review.
332 *Postharvest Biology and Technology* 2007;46:99-018.
- 333 [24]. McGlone VA, Fraser DG, Jordan RB, Künnemeyer R. Internal quality assessment of
334 mandarin fruit by vis/NIRS spectroscopy. *Journal of Near Infrared Spectroscopy*. 2003;11:323-
335 32.
- 336 [25]. Guthrie JA, Walsh KB, Reid DJ, Liebensberg CJ. Assessment of internal quality attributes of
337 mandarin fruit 1. NIRS calibration model development. *Australian Journal of Agricultural*
338 *Research* 2005;56:405-16.
- 339 [26]. Kawano S, Sato T, Iwamoto M. Determination of sugars in satsuma orange using NIRS
340 transmission. In: Murray I, Cowe IA editors. *Making light work: advances in near infrared*
341 *spectroscopy*. New York, USA: Weinheim; 1992. p.387-93.
- 342 [27]. Cayuela JA. Vis/NIRS soluble solids prediction in intact oranges (*Citrus sinensis* L.) cv.
343 Valencia Late by reflectance. *Postharvest Biology and Technology* 2008;47:75-0.
- 344 [28]. Cayuela JA, Weiland C. Intact orange quality prediction with two portable NIRS
345 spectrometers. *Postharvest Biology and Technology* 2010;58:113-020.
- 346 [29]. Garrido A, Sánchez MT, Pérez MD. The application of the near infrared reflectance
347 spectroscopy (NIRS) to the vegetables and fruits quality control. *Alimentaria* 2000;313:57-2.
- 348 [30]. Mowat AD, Poole PR. Use of visible-near infrared diffuse reflectance spectroscopy to
349 discriminate between kiwifruit with properties altered by preharvest treatments. *Journal of Near*
350 *Infrared Spectroscopy*; 1997;5:113-22.
- 351 [31]. Tsuchikawa S, Sakai E, Inoue K, Miyamoto K. Application of time-of-flight near-infrared
352 spectroscopy to detect sugar and acid content in Satsuma mandarin. *J. Am. Soc. Hort. Sci.*
353 2003;128:391-6.
- 354 [32]. Czarnik-Matuszewicz B, Pilorz S. Study of the temperature-dependent near-infrared spectra
355 of water by two-dimensional correlation spectroscopy and principal components analysis.
356 *Vibrational Spectroscopy* 2006;40:235-45.
- 357 [33]. Kawano S, Abe H, Iwamoto M. Development of a calibration equation with temperature
358 compensation for determining the brix value in intact peaches. *Journal of Near Infrared*
359 *Spectroscopy* 1995;3:211-8.
- 360 [34]. Peirs A, Scheerlinck N, Nicolai BM. Temperature compensation for near infrared reflectance
361 measurement of apple fruit soluble solids contents. *Postharvest Biology and Technology*
362 2003;30:233-48.
- 363 [35]. Williams P, Sobering D. How do we do it: a brief summary of the methods we use in
364 developing near infrared calibrations. In: Davies AMC, Williams P, editors. *Near infrared*
365 *spectroscopy: the future waves*. Chichester, UK: NIR Publications; 1996. p. 185-188.
- 366 [36]. Butz P, Hofmann C, Tauscher B. Recent developments in noninvasive techniques for fresh
367 fruit and vegetable internal quality analysis. *Journal of Food Science* 2005;70:R131-41.
- 368 [37]. Katayama K, Komaki K, Tamiya S. Prediction of starch, moisture, and sugar in sweetpotato
369 by near infrared transmittance. *HortScience* 1996;31:1003-6.

- 370 [38]. Scanlon MG, Pritchard MK, Adam LR. NIRS analysis of dry matter and sugars in whole
371 potato tubers. Proceedings of the Sensors for Nondestructive Testing International Conference
372 and Tour Holiday Inn International Drive Resort; 1997 February 18-21; Orlando, Florida. Ithaca,
373 USA: NRAES, 1998.
- 374 [39]. Ren G, Chen F. Determination of moisture content of ginseng by near infra-red reflectance
375 spectroscopy. Food Chemistry 1997;60:433-6.
- 376 [40]. Quilitzsch R, Baranska M, Schulz H, Hoberg E. Fast determination of carrot quality by
377 spectroscopy methods in the UV-VIS, NIRS and IR range. Journal of Applied Botany and Food
378 Quality 2005;79:163-7.
- 379 [41]. Wang L, Lee FSC, Wang X. Near-infrared spectroscopy for classification of licorice
380 (*Glycyrrhiza uralensis* Fisch) and prediction of the glycyrrhizic acid (GA) content. LWT - Food
381 Science and Technology 2007;40:83-8.
- 382 [42]. Zhonghou T, Hongmin L, Daifu M. Studies on the application of analysis model for protein
383 content in sweet potato by near infrared reflectance spectroscopy (NIRS). Journal of the Chinese
384 Institute of Food Science and Technology 2008;8:169-73.
- 385 [43]. Francois IM, Marien E, Brijs K, Coppin P, De Proft M. The use of Vis/NIRS spectroscopy to
386 predict the optimal root harvesting date of chicory (*Cichorium intybus* L.). Postharvest Biology
387 and Technology 2009;53:77-3.
- 388 [44]. Lebot V, Ndiaye A, Malapa R. Phenotypic characterization of sweet potato (*Ipomoea*
389 *batatas* (L.) Lam.) genotypes in relation to prediction of chemical quality constituents by NIRS
390 equations. Plant Breeding 2011;130:457-63.
- 391 [45]. Tumwegamire S, Kapinga R, Rubaihayo PR, LaBonte DR, Grueneberg WJ, Burgos G, et al.
392 Evaluation of dry matter, protein, starch, sucrose, beta-carotene, iron, zinc, calcium, and
393 magnesium in East African sweet potato (*Ipomoea batatas* (L.) Lam) germplasm. HortScience
394 2011;46:348-357.
- 395 [46]. Birth GS, Dull GG, Renfroe WT, Kays SJ. Nondestructive spectrophotometric determination
396 of dry matter in onions. Journal of the American Society for Horticultural Science 1985;110:297-
397 03.
- 398 [47]. Roy S, Anantheswaran RC, Shenk JS, Westerhaus MO, Beelman RB. Determination of
399 moisture content of mushrooms by Vis-NIRS spectroscopy. Journal of the Science of Food and
400 Agriculture 1993;63:355-0.
- 401 [48]. Singh PC, Bhamidipati S, Singh RK, Smith RS, Nelson PE. Evaluation of in-line sensors for
402 prediction of soluble and total solids/moisture in continuous processing of fruit juices. Food
403 Control 1996;7:141-8.
- 404 [49]. Chang WH, Chen S, Tsai CC. Development of a universal algorithm for use of NIRS in
405 estimation of soluble solids in fruit juices. Transactions of the American Society of Agricultural
406 Engineers 1998;41:1739-45.
- 407 [50]. Cen H, He Y, Huang M. Measurement of soluble solids contents and pH in orange juice
408 using chemometrics and Vis-NIRS. Journal of Agricultural and Food Chemistry 2006;54:7437-43.

- 409 [51]. Pérez-Aparicio J, Hernández-Ramos FJ, Toledano-Medina MA, Rodríguez-Partida V.
410 Utilization of near infrared technology for quality control of orange juice. *Alimentación Equipos y*
411 *Tecnología*, 2009;243:42-4.
- 412 [52]. Cynkar WU, Cozzolino D, Damberg RG, Janik L, Gishen M. Effect of variety, vintage and
413 winery on the prediction by visible and near infrared spectroscopy of the concentration of
414 glycosylated compounds (G-G) in white grape juice. *Australian Journal of Grape and Wine*
415 *Research* 2007;13:101-5.
- 416 [53]. Wu D, He Y, Nie P, Cao F, Bao Y. Hybrid variable selection in visible and near-infrared
417 spectral analysis for non-invasive quality determination of grape juice. *Analytica Chimica Acta*
418 2010;659:229-37.
- 419 [54]. Shao Y, He Y. Nondestructive measurement of the internal quality of bayberry juice using
420 Vis/NIRS spectroscopy. *Journal of Food Engineering* 2007;79:1015-19.
- 421 [55]. Romani RJ, Jacob FC, Sprock CM. Studies on the use of light transmission to assess the
422 maturity of peaches, nectarines and plums. *Proceedings of the American Society for Horticultural*
423 *Science* 1962;80:220-9.
- 424 [56]. Sharpe PJH, Barber HN. Near infrared reflectance of coloured fruits. *Applied Optics*
425 1972;11:2902-05.
- 426 [57]. Brown GK, Segerlind LJ, Summitt R. Near-infrared reflectance of bruised apples.
427 *Transactions of the American Society of Agricultural Engineers* 1974;17:17-9.
- 428 [58]. Giangiacomo R, Magee JB, Birth GS, Dull GG. Predicting concentrations of individual sugars
429 in dry mixtures by near-infrared reflectance spectroscopy. *Journal of Food Science* 1981;46:531-
430 4.
- 431 [59]. Dull GG, Birth GS, Leffler RG. Use of near infrared analysis for the nondestructive
432 measurement of dry matter in potatoes. *American Potato Journal* 1989;66:215-25.
- 433 [60]. Ou ASM, Lin SD, Lin TL, Wu SJ, Tiarn MC. Studies on the determination of quality-related
434 constituents in Ponkan mandarin by near infrared spectroscopy. *Journal of the Chinese*
435 *Agricultural Chemical Society* 1997;35:462-74.
- 436 [61]. Hernández A, He Y, Garcia A. Non-destructive measurement of acidity, soluble solids and
437 firmness of Satsuma mandarin using Vis/NIR Spectroscopy techniques. *Journal of Food*
438 *Engineering* 2006;77: 313-9.
- 439 [62]. Liu Y, Sun X, Zhang H, Aiguo O. Nondestructive measurement of internal quality of
440 Nanfeng mandarin fruit by charge coupled device near infrared spectroscopy. *Computers and*
441 *Electronic in Agriculture* 2010;71:S10-4.
- 442 [63]. Antonucci F, Pallottino F, Paglia G, Palma A, D'Aquino S, Menesatti P. Non-destructive
443 estimation of mandarin maturity status through portable VIS-NIRS spectrophotometer. *Food*
444 *Bioprocess Technol.* 2011;4:809-13.
- 445 [64]. Slaughter DC, Barrett D, Boersig M. Nondestructive determination of soluble solids in
446 tomatoes using near infrared spectroscopy. *Journal of Food Science* 1996;61:695-7.

447 [65]. Liu Y, Sun X, Ouyang A. Nondestructive measurement of soluble solid content of navel
448 orange fruit by visible-NIRS spectrometric technique with PLSR and PCA-BPNN. *LWT - Food*
449 *Science and Technology* 2010;43:602-7.

450 [66]. Sirisomboon P, Tanaka M, Fujita S, Kojima T. Evaluation of pectin constituents of Japanese
451 pear by near infrared spectroscopy. *Journal of Food Engineering* 2007;78:701-7.

452 [67]. Sohn MR, Cho RK. Possibility of nondestructive evaluation of pectin in apple fruit using
453 near-infrared reflectance spectroscopy. *Journal of the Korean Society for Horticultural Science*
454 2000;41:65-0.

455 [68]. Dull GG, Leffler RG, Birth GS, Smittle DA. Instrument for nondestructive measurement of
456 soluble solids in honeydew melons. *Transactions of the American Society of Agricultural*
457 *Engineers* 1992;35:735-7.

458 [69]. Long RL, Walsh KB. Limitations to the measurement of intact melon total soluble solids
459 using near infrared spectroscopy. *Australian Journal of Agricultural Research* 2006;57: 403-10.

460 [70]. Guthrie JA, Liebenberg CJ, Walsh KB. NIRS model development and robustness in
461 prediction of melon fruit total soluble solids. *Australian Journal of Agricultural Research*
462 2006;57:411-8.

463 [72]. Lin Y, Huaide X, Yujin L. Studies on the rapid measurements of soluble solids content in
464 nutmeg melon by near infrared diffuse reflectance spectroscopy. *Journal of the Chinese Institute*
465 *of Food Science and Technology* 2010;10:272-7.

466 [73]. Sun T, Huang K, Xu H, Ying Y. Research advances in nondestructive determination of
467 internal quality in watermelon/melon: a review. *Journal of Food Engineering* 2010;100:569-77.

468 [74]. Cayuela I, Pozo-Dengra J, Conesa A, Manjon MC, Galera MC. Determination of total soluble
469 solids in intact watermelons by near infrared spectroscopy. *Alimentaria* 2011;420:119-21.

470 [75]. Slaughter DC. Nondestructive determination of internal quality in peaches and nectarines.
471 *Transactions of the American Society of Agricultural Engineers* 1995;38:617-23.

472 [76]. Peiris KHS, Dull GG, Leffler RG, Kays SJ. Near-infrared spectrometric method for
473 ondestructive determination of soluble solids content of peaches. *Journal of the American*
474 *Society for Horticultural Science* 1998;123:898-05.

475 [77]. Ortiz C, Barreiro P, Correa E, Riquelme F, Ruiz-Altisent M. Non-destructive identification of
476 woolly peaches using impact response and near-infrared spectroscopy. *Journal of Agricultural*
477 *Engineering Research* 2001;78:281-9.

478 [78]. Golic M, Walsh KB. Robustness of calibration models based on near infrared spectroscopy
479 for the in-line grading of stonefruit for total soluble solids content. *Analytica Chimica Acta*
480 2006;555:286-91.

481 [79]. Walsh KB, Long RL, Middleton SG. Use of near infra-red spectroscopy in evaluation of
482 source-sink manipulation to increase the soluble sugar content of stonefruit. *Journal of*
483 *Horticultural Science and Biotechnology* 2007;82:316-22.

484 [80]. Pérez-Marín D, Sánchez MT, Paz P, Soriano MA, Guerrero JE, Garrido-Varo A. Non-
485 destructive determination of quality parameters in nectarines during on-tree ripening and
486 postharvest storage. *Postharvest Biology and Technology* 2009;52:180-8.

- 487 [81]. Sánchez MT, Haba MJ, Guerrero JE, Garrido-Varo A, Pérez-Marín D. Testing of a local
488 approach for the prediction of quality parameters in intact nectarines using a portable NIRS
489 instrument. *Postharvest Biology and Technology* 2011;60:130-5.
- 490 [82]. Onda T, Tsuji M, Komiyama Y. Possibility of non-destructive determination of sugar
491 content, acidity and hardness of plum fruit by near-infrared spectroscopy. *Journal of Japanese*
492 *Society of Food Science and Technology* 1994;41:909-12.
- 493 [83]. Onda T, Komiyama Y, Otoguro C. Time series analysis of postharvest ripening of plum fruit
494 by near infrared spectroscopy. *Journal of Japanese Society of Food Science and Technology*
495 1996;43:382-7.
- 496 [84]. Slaughter DC, Thompson JF, Tan ES. Nondestructive determination of total and soluble
497 solids in fresh prune using near infrared spectroscopy. *Postharvest Biology and Technology*
498 2003;28:437-44.
- 499 [85]. Paz P, Sanchez MT, Perez-Marin D, Guerrero JE, Garrido-Varo A. Nondestructive
500 determination of total soluble solid content and firmness in plums using near-infrared reflectance
501 spectroscopy. *Journal of Agricultural and Food Chemistry* 2008;56:2565-70.
- 502 [86]. Pérez-Marín D, Paz P, Guerrero JE, Garrido-Varo A, Sánchez MT. Miniature handheld NIRS
503 sensor for the on-site non-destructive assessment of post-harvest quality and refrigerated
504 storage behavior in plums. *Journal of Food Engineering* 2010;99:294-02.
- 505 [87]. Hong TL, Tsou CS. Quality analysis of tomato using near infrared spectroscopy. *Journal of*
506 *the Chinese Agricultural Chemical Society* 1998;36:418-24.
- 507 [88]. Shao Y, He Y, Gomez AH, Pereir AG, Qiu Z, Zhang Y. Visible/near infrared spectrometric
508 technique for nondestructive assessment of tomato "Heatwave" (*Lycopersicum esculentum*)
509 quality characteristics. *Journal of Food Engineering* 2007;81:672-8.
- 510 [89]. Flores KU, Sanchez MT, Perez-Marin D, Guerrero JE, Garrido-Varo A. Feasibility in NIRS
511 instruments for predicting internal quality in intact tomato. *Journal of Food Engineering*
512 2009;91:311-8.
- 513 [90]. Peiris KHS, Dull GG, Leffler RG, Kays SJ. Near-infrared (NIRS) spectrometric technique for
514 nondestructive determination of soluble solids content in processing tomatoes. *Journal of the*
515 *American Society for Horticultural Science* 1998;123:1089-93.
- 516 [91]. McGlone VA, Kawano S. Firmness, dry-matter and soluble-solids assessment of
517 postharvest kiwifruit by NIRS spectroscopy. *Postharvest Biology and Technology* 1998;13:131-
518 41.
- 519 [92]. Martinsen P, Schaare P. Measuring soluble solids distribution in kiwifruit using near-
520 infrared imaging spectroscopy. *Postharvest Biology and Technology* 1998;14:271-81.
- 521 [93]. Slaughter DC, Crisosto CH. Nondestructive internal quality assessment of kiwifruit using
522 near-infrared spectroscopy. *Seminars in Food Analysis* 1998;3:131-40.
- 523 [94]. Schaare PN, Fraser DG. Comparison of reflectance, interactance and transmission modes of
524 visible-near infrared spectroscopy for measuring internal properties of kiwifruit (*Actinidia*
525 *chinensis*). *Postharvest Biology and Technology* 2000;20:175-84.

- 526 [95]. Moghimi A, Aghkhani MH, Sazgarnia A, Sarmad M. Vis/NIRS spectroscopy and
527 chemometrics for the prediction of soluble solids content and acidity (pH) of kiwifruit.
528 Biosystems Engineering 2010;106:295-02.
- 529 [96]. Feng J, McGlone AV, Currie M, Clark CJ, Jordan BR. Assessment of yellow-fleshed kiwifruit
530 (*Actinidia chinensis* "Hort16A") quality in pre- and post-harvest conditions using a portable near-
531 infrared spectrometer. HortScience 2011;46:57-3.
- 532 [97]. Ventura M, Jager A, DePutter H, Roelofs FPM. Non-destructive determination of soluble
533 solids in apple fruit by near infrared spectroscopy (NIRS). Postharvest Biology and Technology
534 1998;14:21-7.
- 535 [98]. Lammertyn J, Nicolai B, Ooms K, Smedt V, Baerdemaeker J. Non-destructive measurement
536 of acidity, soluble solids, and firmness of Jonagold apples using NIRS spectroscopy. Transactions
537 of the American Society of Agricultural Engineers 1998;41:1089-94.
- 538 [99]. Peirs A, Lammertyn J, Ooms K, Nicolai BM. Prediction of the optimal picking date of
539 different apple cultivars by means of VIS/NIRS-spectroscopy. Postharvest Biology and
540 Technology 2001;21:189-99.
- 541 [100]. Piers A, Scheerlinck N, Touchant K, Nicolai BM. Comparison of Fourier transform and
542 dispersive near-infrared reflectance spectroscopy for apple quality measurements. Biosystems
543 Engineering 2002;81:305-11.
- 544 [101]. McGlone VA, Jordan RB, Martinsen PJ. Vis/NIRS estimation at harvest of pre- and post-
545 storage quality indices for Royal Gala apple. Postharvest Biology and Technology 2002;25:135-
546 44.
- 547 [102]. McGlone VA, Jordan RB, Seelye R, Clark CJ. Dry-matter - a better predictor of the post-
548 storage soluble solids in apples?. Postharvest Biology and Technology 2002;28:431-5.
- 549 [103]. Peirs A, Tirry J, Verlinden B, Darius P, Nicolai BM. Effect of biological variability on the
550 robustness of NIRS models for soluble solids content of apples. Postharvest Biology and
551 Technology 2003;28:269-80.
- 552 [104]. Peirs A, Schenk A, Nicolai BM. Effect of natural variability among apples on the accuracy
553 of VIS-NIRS calibration models for optimal harvest date predictions. Postharvest Biology and
554 Technology 2005;35:1-13.
- 555 [105]. Liu Y, Ying Y. Use of FT-NIRS spectrometry in non-invasive measurements of internal
556 quality of Fuji apples. Postharvest Biology and Technology 2005;37:65-71.
- 557 [106]. Zude M, Herold B, Roger JM, Bellon-Maurel V, Landahl S. Non-destructive tests on the
558 prediction of apple fruit flesh firmness and soluble solids content on tree and in shelf life. Journal
559 of Food Engineering 2006;77:254-60.
- 560 [107]. Shi B, Ji B, Tu Z, Zhu D. Determination of soluble solids content in Fuji apples based on
561 near infrared spectroscopy and artificial neural networks. Italian Journal of Food Science
562 2008;20:23-38.
- 563 [108]. Paz P, Sanchez MT, Perez-Marin D, Guerrero JE, Garrido-Varo A. Evaluating NIRS
564 instruments for quantitative and qualitative assessment of intact apple quality. Journal of the
565 Science of Food and Agriculture 2009;89:781-90.

- 566 [109]. Fan G, Zha J, Du R, Gao L. Determination of soluble solids and firmness of apples by
567 Vis/NIRS transmittance. *Journal of Food Engineering* 2009;93:416-0.
- 568 [110]. Jha SN, Ruchi G. Non-destructive prediction of quality of intact apple using near infrared
569 spectroscopy. *Journal of Food Science and Technology* 2010;47:207-13.
- 570 [111]. Carlini P, Massantini R, Mencarelli F. Vis-NIRS measurement of soluble solids in cherry
571 and apricot by PLS regression and wavelength selection. *Journal of Agricultural and Food
572 Chemistry* 2000;48:5236-42.
- 573 [112]. Schmilovitch Z, Mizrach A, Hoffman A, Egozi H, Fuchs Y. Determination of mango
574 physiological indices by near-infrared spectrometry. *Postharvest Biology and Technology*
575 2000;19:245-52.
- 576 [113]. Saranwong S, Sornsrivichai J, Kawano S. Prediction of ripe-stage eating quality of mango
577 fruit from its harvest quality measured nondestructively by near infrared spectroscopy.
578 *Postharvest Biology and Technology* 2004;31:137-45.
- 579 [114]. Subedi PP, Walsh KB, Owens G. Prediction of mango eating quality at harvest using short-
580 wave near infrared spectrometry. *Postharvest Biology and Technology* 2007;43:326-34.
- 581 [115]. Delwiche SR, Mekwatanakarn W, Wang CY. Soluble solids and simple sugars
582 measurement in intact mango using near infrared spectroscopy. *HortTechnology* 2008;18:410-6.
- 583 [116]. Manley M, Joubert E, Myburgh L, Lotz E, Kidd M. Prediction of soluble solids content and
584 post-storage internal quality of Bulida apricots using near infrared spectroscopy. *Journal of Near
585 Infrared Spectroscopy* 2007;15:179-88.
- 586 [117]. Camps C, Christen D. Non-destructive assessment of apricot fruit quality by portable
587 visible-near infrared spectroscopy. *LWT- Food Science and Technology* 2009;42:1125-31.
- 588 [118]. Berardinelli A, Cevoli C, Silaghi FA, Fabbri A, Ragni L, Giunchi A, et al. FT-NIRS
589 spectroscopy for the quality characterization of apricots (*Prunus armeniaca* L.). *Journal of Food
590 Science* 2010;75:E462-8.
- 591 [119]. Sugiura T, Kuroda H, Ito D, Honko H. Correlations between specific gravity and soluble
592 solids concentration in grape berries. *Journal of the Japanese Society of Horticultural Science*
593 2001;70:380-4.
- 594 [120]. Damberg RG, Cozzolino D, Esler MB, Cynkar WU, Kambouris A, Francis IL, et al. The use
595 of near infrared spectroscopy for grape quality measurement. *Australian and New Zealand
596 Grapegrower and Winemaker* 2003;6:74-6.
- 597 [121]. Arana I, Jarn C, Arazuri S. Maturity, variety and origin determination in white grapes
598 (*Vitis vinifera* L.) using near infrared reflectance technology. *Journal of Near Infrared
599 Spectroscopy* 2005;13:349-57.
- 600 [122]. Casiraghi E, Sinelli N, Bodria L, Guidetti R, Beghi R, Cabassi G. Evaluation of grape quality
601 parameters by VIS/NIRS and FT-NIRS spectroscopy. *Italian Food and Beverage Technology*
602 2007;50:5-10.
- 603 [123]. González-Caballero V, Sanchez MT, Lopez MI, Perez-Marin D. First steps towards the
604 development of a non-destructive technique for the quality control of wine grapes during on-vine
605 ripening and on arrival at the winery. *Journal of Food Engineering* 2010;101:158-65.

606 [124]. Guidetti R, Beghi R, Bodria L. Evaluation of grape quality parameters by a simple
607 Vis/NIRS system. Transactions of the American Society of Agricultural and Biological Engineers
608 2010;53:477-84.

609 [125]. Cao F, Wu D, He Y. Soluble solids content and pH prediction and varieties discrimination
610 of grapes based on visible-near infrared spectroscopy. Computers and Electronic in Agriculture
611 2010;71:S15-8.

612 [126]. Bellincontro A, Cozzolino D, Mencarelli F. Application of NIRS-AOTF spectroscopy to
613 monitor Aleatico grape dehydration for Passito wine production. American Journal of Enology and
614 Viticulture 2011;62:256-60.

615 [127]. Manley M, Joubert E, Botha M. Quantification of the major phenolic compounds, soluble
616 solid content and total antioxidant activity of green rooibos (*Aspalathus linearis*) by means of
617 near infrared spectroscopy. Journal of Near Infrared Spectroscopy 2006;14:213-22.

618 [128]. Liu Y, Ying Y. Noninvasive method for internal quality evaluation of pear fruit using fiber-
619 optic FT-NIRS spectrometry. International Journal of Food Properties 2007;10:877-86.

620 [129]. Liu Y, Chen X, Ouyang A. Nondestructive determination of pear internal quality indices by
621 visible and near-infrared spectrometry. LWT - Food Science and Technology 2008;41:1720-25.

622 [130]. Nicolai BM, Verlinden BE, Desmet M, Saevels S, Saeys W, Theron K, et al. Time-resolved
623 and continuous wave NIRS reflectance spectroscopy to predict soluble solids content and
624 firmness of pear. Postharvest Biology and Technology 2008;47:68-74.

625 [131]. Paz P, Sanchez MT, Perez-Marin D, Guerrero JE, Garrido-Varo A. Instantaneous
626 quantitative and qualitative assessment of pear quality using near infrared spectroscopy.
627 Computers and Electronic in Agriculture 2009;69:24-32.

628 [132]. Sinelli N, Spinardi A, Egidio V, Mignani I, Casiraghi E. Evaluation of quality and
629 nutraceutical content of blueberries (*Vaccinium corymbosum* L.) by near and midinfrared
630 spectroscopy. Postharvest Biology and Technology 2008;50:31-6.

631 [133]. Penchaiya P, Bobelyn E, Verlinden BE, Nicolai BM, Saeys W. Non-destructive
632 measurement of firmness and soluble solids content in bell pepper using NIRS spectroscopy.
633 Journal of Food Engineering 2009;94:267-273.

634 [134]. Wang J, Nakano K, Ohashi S. Nondestructive evaluation of jujube quality by visible and
635 near-infrared spectroscopy. LWT - Food Science and Technology 2011;44:1119-25.

636 [135]. Huang L, Wu D, Jin H, Zhang J, He Y, Lou C. Internal quality determination of fruit with
637 bumpy surface using visible and near infrared spectroscopy and chemometrics: a case study
638 with mulberry fruit. Biosystems Engineering 2011;109:377-84.

639 [136]. Subedi PP, Walsh KB. Assessment of sugar and starch in intact banana and mango fruit
640 by SWNIRS spectroscopy. Postharvest Biology and Technology 2011;62:238-45.

641 [137]. Shiina T, Ijiri T, Matsuda I, Sato T, Kawano S, Ohoshiro N. Determination of brix value
642 and acidity in pineapple fruits by near infrared spectroscopy. Acta Horticulturae 1993;334:261-
643 72.

- 644 [138]. Nagle M, Mahayothee B, Rungpichayapichet P, Janjai S, Mueller J. Effect of irrigation on
645 near-infrared (NIRS) based prediction of mango maturity. *Scientia Horticulturae* 2010;125:771-
646 4.
- 647 [139]. Li X, He Y. Non-destructive measurement of acidity of Chinese bayberry using Vis/NIRS
648 techniques. *European Food Research and Technology* 2006;223:731-6.
- 649 [140]. Xie L, Ye X, Liu D, Ying Y. Prediction of titratable acidity, malic acid, and citric acid in
650 bayberry fruit by near-infrared spectroscopy. *Food Research International* 2011;44:2198-04.
- 651 [141]. Cayuela JA, Garcia JM, Caliani N. NIRS prediction of fruit moisture, free acidity and oil
652 content in intact olives. *International Journal of Fats and Oils* 2009;60:194-02.
- 653 [142]. Cayuela JA, Perez-Camino MC. Prediction of quality of intact olives by near infrared
654 spectroscopy. *European Journal of Lipid Science and Technology* 2010;112:1209-17.
- 655 [143]. Lehman-Salada L. Instrument and operator effects on Apple firmness readings.
656 *Horticultural Science* 1996;31:994-7.
- 657 [144]. Ahumada M, Cantwell M. Postharvest studies on pepino dulce (*Solanum muricatum* Ait.):
658 maturity at harvest and storage behavior. *Postharvest Biology and Technology* 1996;7:129-36.
- 659 [145]. Mercado-Silva E, Benito-Bautista P, García-Velasco MA. Fruit development, harvest index
660 and ripening changes of guavas produced in Central Mexico. *Postharvest Biology and Technology*
661 1998;13:143-0.
- 662 [146]. Polderdijk JJ, Tijsskens LMM, Robberts JE, Van der Valk HCP. Predictive models of keeping
663 quality of tomatoes. *Postharvest Biology and Technology* 1993;2:179-85.
- 664 [147]. Brovelli EA, Brecht JK, Sherman WB, Sims CA. Potential maturity indices and
665 developmental aspects of melting-flesh peach genotypes for fresh market. *Journal of the*
666 *American Society for Horticultural Science* 1998;123:438-44.
- 667 [148]. García JM, Medina RJ, Olías JM. Quality of strawberries automatically packed in different
668 plastic films. *Journal of Food Science* 1998;63:1037-41.
- 669 [149]. García-Ramos FJ, Valero C, Homer I, Ortiz-Cañavate J, Ruíz-Altisent M. Non-destructive
670 fruit firmness sensors: a review. *Spanish Journal of Agricultural Research* 2005;3:61-73.
- 671 [150]. Subedi PP, Walsh KB. Non-invasive techniques for measurement of fresh fruit firmness.
672 *Postharvest Biology and Technology* 2009;51:297-04.
- 673 [151]. Lu R, Guyer DE, Beaudry RM. Determination of firmness and sugar content of apples
674 using near-infrared diffuse reflectance. *Journal of Textural Studies* 2000;31:615-30.
- 675 [152]. Clement A, Dorais M, Vernon M. Multivariate approach to the measurement of tomato
676 maturity and gustatory attributes and their rapid assessment by Vis-NIRS spectroscopy. *Journal*
677 *of Agricultural and Food Chemistry* 2008;56:1538-44.
- 678 [153]. Kusumiyati A, Akinaga T, Tanaka M, Kawasaki S. On-tree and after-harvesting evaluation
679 of firmness, color and lycopene content of tomato fruit using portable NIRS spectroscopy.
680 *Journal of Food, Agriculture and Environment* 2008;6:327-32.
- 681 [154]. Cavaco AM, Pinto P, Antunes MD, Silva JM, Guerra R. "Rocha" pear firmness predicted by
682 a Vis/NIRS segmented model. *Postharvest Biology and Technology* 2009;51:311-9.

683 [155]. Camps C, Christen D. Non-destructive follow-up of apricot fruit using hand-held near
684 infrared spectroscopy. *Revue Suisse de Viticulture, Arboriculture et Horticulture*. 2009;41:193-
685 8.

686 [156]. Valente M, Leardi R, Self G, Luciano G, Pain JP. Multivariate calibration of mango firmness
687 using vis/NIRS spectroscopy and acoustic impulse method. *Journal of Food Engineering*
688 2009;94:7-13.

689 [157]. Mehinagic E, Royer G, Bertrand D, Symoneaux R, Laurens F, Jourjon F. Relationship
690 between sensory analysis, penetrometry and visible-NIRS spectroscopy of apples belonging to
691 different cultivars. *Food Quality and Preference* 2003;14:473-84.

692 [158]. Mehinagic E, Royer G, Symoneaux R, Bertrand D, Jourjon F. Prediction of the sensory
693 quality of apples by physical measurements. *Postharvest Biology and Technology* 2004;34:257-
694 69.

695 [159]. Morales-Sillero A, Fernández-Cabañas VM, Casanova L, Jiménez MR, Suarez MP, Rallo P.
696 Feasibility of NIRS spectroscopy for non-destructive characterization of table olive traits. *Journal*
697 *of Food Engineering* 2011;107:99-106.

698 [160]. Zude M. Non-destructive prediction of banana fruit quality using VIS/NIRS spectroscopy.
699 *Fruits* 2003;58:135-42.

700 [161]. Peiris KHS, Dull GG, Leffler RG, Burns JK, Thai CN, Kays SJ. Nondestructive detection of
701 section drying, an internal disorder in tangerine. *HortScience* 1998;33:310-2.

702 [162]. Han D, Tu R, Lu C, Liu X, Wen Z. Nondestructive detection of brown core in the Chinese
703 pear "Yali" by transmission visible-NIR spectroscopy. *Food Control* 2006;17:604-8.

704 [163]. Fu X, Ying Y, Lu H, Xu H. Comparison of diffuse reflectance and transmission mode of
705 visible-near infrared spectroscopy for detecting brown heart of pear. *Journal of Food Engineering*
706 2007;83:317-23.

707 [164]. Kleynen O, Leemans V, Destain MF. Development of a multi-spectral vision system for the
708 detection of defects on apples. *Journal of Food Engineering* 2005;69:41-9.

709 [165]. Shenderoy C, Shmulevich I, Alchanatis V, Egozi H, Hoffman A, Ostrovsky V, et al. NIRS
710 detection of moldy core in apples. *Food Bioprocess Technology* 2010;3:79-86.

711 [166]. McGlone VA, Martinsen PJ, Clark CJ, Jordan RB. On-line detection of Brownheart in
712 Braeburn apples using near infrared transmission measurements. *Postharvest Biology and*
713 *Technology* 2005;37:142-51.

714 [167]. Clark CJ, McGlone VA, Silva HN, Manning MA, Burdon J, Mowat AD. Prediction of storage
715 disorders of kiwifruit (*Actinidia chinensis*) based on visible-NIR spectral characteristics at
716 harvest. *Postharvest Biology and Technology* 2004;32:147-58.

717 [168]. McGlone VA, Clark CJ, Jordan RB. Comparing density and VNIR methods for predicting
718 quality parameters of yellow-fleshed kiwifruit (*Actinidia chinensis*). *Postharvest Biology and*
719 *Technology* 2007;46:1-9.

720 [169]. Tsuchikawa S, Kumada S, Inoue K, Rae-Kwang C. Application of time-of-flight near-
721 infrared spectroscopy for detecting water core in apples. *Journal of the American Society for*
722 *Horticultural Science* 2002;127:303-8.

- 723 [170]. Teerachaichayut S, Young K, Terdwongworakul A, Thanapase W, Nakanishi Y. Non-
724 destructive prediction of translucent flesh disorder in intact mangosteen by short wavelength
725 near infrared spectroscopy. *Postharvest Biology and Technology* 2007;43:202-6.
- 726 [171]. Upchurch BL, Throop JA, Aneshansley DJ. Influence of time, bruise-type, and severity on
727 near-infrared reflectance from apple surfaces for automatic bruise detection. *Transactions of the*
728 *American Society of Agricultural Engineers* 1994;37:1571-5.
- 729 [172]. Peshlov BN, Dowell FE, Drummond FA, Donahue DW. Comparison of three near infrared
730 spectrophotometers for infestation detection in wild blueberries using multivariate calibration
731 models. *Journal of Near Infrared Spectroscopy* 2009;17:203-12.
- 732 [173]. Saranwong S, Thanapase W, Suttiwijitpukdee N, Rittiron R, Kasemsumran S, Kawano S.
733 Applying near infrared spectroscopy to the detection of fruit fly eggs and larvae in intact fruit.
734 *Journal of Near Infrared Spectroscopy* 2010;18:271-80.
- 735 [174]. Saranwong S, Haff RP, Thanapase W, Janhiran A, Kasemsumran S, Kawano S. A
736 feasibility study using simplified near infrared imaging to detect fruit fly larvae in intact fruit.
737 *Journal of Near Infrared Spectroscopy* 2011;19:55-60.
- 738 [175]. Mappe I, Siret R, Jourjon F, Blin M, Turbillon C, Mehinagic E. Characterisation and
739 prediction of fruit sensory quality by Visible Near Infrared Spectroscopy. *Revue Suisse de*
740 *Viticulture, Arboriculture, et Horticulture*. 2010;4:248-55.
- 741 [176]. Serrano M, López JM. Application of agglomerative hierarchical clustering to identify
742 consumer tomato preferences: influence of physicochemical and sensory characteristics on
743 consumer response. *Journal of Science of Food and Agriculture* 2006;86:493-9.
- 744 [177]. Sala JM, Romero R, Giner C. Quality of oranges varieties. VIII. Study of relations between
745 quality factors. *Revista de Agroquímica y Tecnología de los Alimentos* 1971;11:89-03.
- 746 [178]. Ino K, Osodo K. Evaluation of edible quality of commercial satsuma mandarin (*Citrus*
747 *unshiu* Marc.). Statistical analysis of organoleptic evaluation and sampling for the grading.
748 *Journal of the Japanese Society of Horticultural Science* 1978;46:548-54.
- 749 [179]. Costell E. Sensory analysis applied to quality control of citrus fruits. *Revista Española de*
750 *Ciencia y Tecnología de los Alimentos* 1992;32:269-81.
- 751 [180]. Crisosto C, Garner D, Crisosto G, Bowerman E. Increasing 'Blackamber' plum (*Prunus*
752 *salicina* Lindell) consumer acceptance. *Postharvest Biology and Technology* 2004;34:37-44.
- 753 [181]. Crisosto C, Crisosto G. 2005. Relationship between ripe soluble solids concentration and
754 consumer acceptance of high and low acid melting flesh peach and nectarine (*Prunus persica* L.
755 Batsch) cultivars. *Postharvest Biology and Technology* 38:239-46.
- 756 [182]. Hoehn E, Gasser F, Guggenbühl B, Künsch U. Efficacy of instrumental measurements for
757 determination of minimum requirements of firmness, soluble solids, and acidity of several apple
758 varieties in comparison to consumer expectations. *Postharvest Biology and Technology*
759 2003;27:27-37.
- 760 [183]. Crisosto CH, Crisosto G. Understanding consumer acceptance of early harvested
761 'Hayward' kiwifruit. *Postharvest Biology and Technology* 2001;22:205-13.

- 762 [184]. Lester G, Shellie KC. Postharvest sensory and physiochemical attributes of honey dew
763 melon fruits. HortScience 1992;27:1012-14.
- 764 [185]. Crisosto C, Crisosto G, Metheney P. Consumer acceptance of 'Brooks' and 'Bing' cherries
765 is mainly dependent on fruit SSC and visual skin color. Postharvest Biology and Technology
766 2003;28:159-167.
- 767 [186]. Davei MW, Saeys W, Hof E, Ramon H, Swennen RL, Keulemans J. Application of visible
768 and near infrared reflectance spectroscopy (Vis/NIRS) to determine carotenoid contents in
769 banana (*Musa* spp.) fruit pulp. Journal of Agricultural and Food Chemistry 2009;57:1742-51.
- 770 [187]. Schulz H, Drews H, Quilitzsch R, Krüger H. Application of near infrared spectroscopy for
771 the quantification of quality parameters in selected vegetables and essential oil plants Journal of
772 Near Infrared Spectroscopy 1998;6A:125-30.
- 773 [188]. Bonierbale M, Gruneberg W, Amoros W, Burgos G, Salas E, Porras E, et al. Total and
774 individual carotenoid profiles in *Solanum phureja* cultivated potatoes: II. Development of
775 application of near-infrared reflectance spectroscopy (NIRS) calibrations for germplasm
776 characterization. Journal of Food Composition Analysis 2009;22:509-16.
- 777 [189]. Clement A, Dorais M, Vernon M. Nondestructive measurement of fresh tomato lycopene
778 content and other physicochemical characteristics using visible-NIRS spectroscopy. Journal of
779 Agricultural and Food Chemistry 2008;56:9813-18.
- 780 [190]. Font R, Del-Rio M, Rosa E, Aires A, De-Haro A. Glucosinolate assessment in *Brassica*
781 *oleracea* leaves by near-infrared spectroscopy. Journal of Agricultural Science 2005;143:65-73.
- 782 [191]. Jia-Fu L, Mei-Lan Q, Tian-Qi Z, Qing-Fan M. Determination of vitamin C in fruits with
783 near-infrared spectrophotometry. Food Science and Technology 2006;4:113-115.
- 784 [192]. Xia J, Li X, Li P, Ma Q, Ding X. Application of wavelength transform in the prediction of
785 navel orange vitamin C content by near-infrared spectroscopy. Agricultural Sciences in China
786 2007;6:1067-73.
- 787 [193]. Jin TM, Cui HC. Determination of vitamin C content of intact strawberries using near
788 infrared spectroscopy. Food Science, China 1994;2:60-63.
- 789 [194]. Kitsuda K, Irie M, Nakamura T, Inno Y, Nishioka T, Tsuji H. Estimation of nasunin content
790 in the skin of eggplant "Mizunasu" fruits by nondestructive and rapid method. Journal of the
791 Japanese Society of Food Science and Technology 2003;50:261-5.
- 792 [195]. Altieri G, Renzo GC, Lanza G, Mencarelli F, Tonutti P. Imazalil on-line control in post-
793 harvest treatments of citrus fruit. Acta Horticulturae 2005;682:1773-80.
- 794 [196]. Saranwong S, Kawano S. Rapid determination of fungicide contaminated on tomato
795 surfaces using the DESIR-NIR: a system for ppm-order concentration. Journal of Near Infrared
796 Spectroscopy 2005;13:169-75.
- 797 [197]. Saranwong S, Kawano S. The reliability of pesticide determinations using near infrared
798 spectroscopy and the dry-extract system for infrared (DESIR) technique. Journal of Near
799 Infrared Spectroscopy 2007;15:227-36.

800 [198]. CuiLing L, ShuXia S, JingZhu W, XiaoRong S. Experimentation of detecting the
801 chlorpyrifos content in solution by near infrared spectroscopy. Transactions of the Chinese
802 Society for Agricultural Machinery 2009;40:129-31.

803 [199]. Bellon V, Vigneau JL, Sevilla F. Infrared and near-infrared technology for the industry and
804 agricultural uses: on-line applications. Food Control 1994;5:21-7.

805 [200]. Huang H, Yu H, Xu H, Ying Y. Near infrared spectroscopy for on/in-line monitoring of
806 quality in foods and beverages: a review. Journal of Food Engineering 2008;87:303-13.

807 [201]. Rodríguez R, Pérez I, Martínez I. Sensors for quality monitoring and control in the food
808 industry. Alimentaria 2011;423:58-61.

809 [202]. Sun T, Lin H, Xu H, Ying Y. Effect of fruit moving speed on predicting soluble solids
810 content of "Cuiguan" pears (Pomaceae pyrifolia Nakai cv. Cuiguan) using PLS and LS-SVM
811 regression. Postharvest Biology and Technology 2009;51:86-0.

812 [203]. Temma T, Hanamatsu K, Shinoki F. Development of a portable near infrared sugar-
813 measuring instrument. Journal of Near Infrared Spectroscopy 2002;10:77-83.

814 [204]. Bessho H, Kudo K, Omori J, Inomata Y, Wada M, Masuda T, et al. A portable
815 nondestructive quality meter for understanding fruit soluble solids in apple canopies. Acta
816 Horticulturae. 2007;732:593-7.

817 [205]. Costa G, Andreotti C, Miserocchi O, Noferini M, Smith G. Utilization of NIR spectroscopy
818 for determination of the field harvesting date and maturity parameters of kiwifruits in storage.
819 Rivista di Frutticoltura e di Ortofloricoltura 1999;61:53-6.

820 [206]. Costa G, Noferini M, Fiori G, Miserocchi O. Determination of indications of harvest and
821 fruit quality in kiwifruit. Rivista di Frutticoltura e di Ortofloricoltura 2002;64:20-3.

822 [207]. Costa G, Noferini M, Fiori G, Bregoli AM. The use of the NIR spectroscopy for the pre-
823 harvest evaluation of the maturation degree of peach. Rivista di Frutticoltura e di Ortofloricoltura
824 2001;63:45-50.

825 [208]. Costa G, Noferini M, Fiori G, Miserocchi O, Bregoli AM. Use of NIRs in assessing peach and
826 nectarine maturity before and after harvest. Rivista di Frutticoltura e di Ortofloricoltura 2003;65:
827 61-3.

828 [209]. Golding JB, Satyan S, Liebenberg C, Walsh K, McGlasson WB, Infante R. Application of
829 portable NIR for measuring soluble solids concentrations in peaches. Acta Horticulturae.
830 2006;713:461-4.

831 [210]. Saranwong S, Sornsrivichai J, Kawano S. Performance of a portable near infrared
832 instrument for Brix value determination of intact mango fruit. Journal of Near Infrared
833 Spectroscopy 2003;11:175-82.

834 [211]. Ito H, Fukino-Ito N, Horie H, Tanner DJ. Non-destructive determination of soluble solids
835 content in strawberries using near infrared (NIR) spectroscopy with fiber optics in interactance
836 modes: what is needed for the instrument. Acta Horticulturae 2005;687:271-6.

837 [212]. Ito H. Development of a non-destructive near-infrared (NIR) spectroscopy method for
838 determining the internal quality of melons. Bulletin of the National Institute for Vegetable and
839 Tea Science 2007;6:83-115.

- 840 [213]. Khuriyati N, Matsuoka T, Kawano S. Precise near infrared spectral acquisition of intact
841 tomatoes in interactance mode. *Journal of Near Infrared Spectroscopy* 2004;12:391-6.
- 842 [214]. Camps C. Non destructive measurement of tomato quality by portable near infrared
843 spectroscopy. *Revue Suisse de Viticulture, Arboriculture et Horticulture* 2010;42:298-03.
- 844 [215]. Costa G, Noferini M, Fiori G, Rossier J, Pfammatter W. Application of the NIRs technique
845 to analyse internal quality of 2 apricot varieties: Bergarouge® (Arivine) and Goldrich. *Revue*
846 *Suisse de Viticulture, Arboriculture et Horticulture*. 2004;36:71-5.
- 847 [216]. Guidetti R, Beghi R, Bodria L, Spinardi A, Mignani I, Folini L, et al. Prediction of blueberry
848 (*Vaccinium corymbosum*) ripeness by a portable Vis-NIR device. *Acta Horticulturae* 2009;810:
849 877-86.
- 850 [217]. Diezma-Iglesias B, Barreiro P, Blanco R, García-Ramos FJ, Barreiro P, Hertog ML, et al.
851 Comparison of robust modeling techniques on NIR spectra used to estimate grape quality. *Acta*
852 *Horticulturae* 2008;802:367-72.
- 853 [218]. Peano C, Reita G, Chiabrando V, Infante R. Firmness and soluble solids assessment of
854 nectarines by NIRs spectroscopy. *Acta Horticulturae*. 2006;713:465-0.
- 855 [219]. Cayuela JA. Prediction of intact nectarine quality using a Vis/NIR portable spectrometer.
856 *International Journal of Postharvest Technology and Innovation* 2011;2:131-44.
- 857 [220]. Gracia A, Leon L. Non-destructive assessment of olive fruit ripening by portable near
858 infrared spectroscopy. *International Journal of Fats and Oils* 2011;62:268-74.
- 859 [221]. Guidetti R, Donato A, Mazzini C, Mencarelli F, Tonutti P. NIR portable device use in a
860 logistic platform: productivity and performance analysis. *Acta Horticulturae*. 2005;682:1341-6.
- 861 [222]. Aoki H, Tanabe T, Akinaga T, Souza M, Drew R. Pre and postharvest data collecting
862 system using the compact NIR analyzer. *Acta Horticulturae* 2010;864:299-04.
- 863 [223]. Aoki H, Ohta M, Ohtsuka S, Suzuki T. Development of a portable and handy glove-type
864 near infrared (NIR) device capable of evaluating fruit maturation in the orchard (Part 1). *Journal*
865 *of the Japanese Society for Agricultural Machinery* 2010;72:376-81.

866

867 **Acknowledgements**

868 We sincerely thank CAB invitation to do this review, as well as the possibility of free
869 access to the databases CAB Abstracts.

870

871

872

873