

1 **Development of new non-dairy beverages from Mediterranean fruit**
2 **juices fermented with water kefir microorganisms**

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15 **Running head: FRUIT KEFIR-LIKE BEVERAGE PRODUCTION**

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17

18 **ABSTRACT**

19 The aim of this work was to explore the use of several Mediterranean fruit juices as fermentable
20 substrates to develop new non-dairy fermented beverages. Microbiological, chemical and sensory
21 features of kefir-like beverages obtained after the fermentation of juices extracted from fruits
22 cultivated in Sicily (southern Italy) with water kefir microorganisms were investigated. Results
23 indicated that both lactic acid bacteria and yeasts were able to develop in the fruit juices tested, but
24 the highest levels were registered with prickly pear fruit juice. All fruit juices underwent a lactic
25 fermentation, since a lactic acid content was detected in the resulting kefir-like beverages. Except
26 kiwifruit and quince based kefirs, total titratable acidity increased for the other experimental
27 products. A general decrease of the soluble solid content and an increase of the number of volatile
28 organic compounds (VOCs) was also observed after fermentation. As expected, the fermentation
29 increased the concentration of alcohols. The main fermentation in KLBs resulted to be yeast-based.
30 Kiwifruit and pomegranate juices possessed a high antioxidant activity. Esters compounds were
31 present at higher amount after the fermentation, especially in grape, pomegranate and quince.
32 Aldehydes showed an opposite trend. Changes in colour attributes were registered as noticeable at
33 human perception scale. The overall quality evaluation indicated that, among the Mediterranean
34 fruit juices tested, apple and grape beverages were the products mostly appreciated by the tasters.
35 Therefore, these findings support the possibility to develop fruit-based kefir-like beverages with
36 high added value and functional properties.

37

38 **Key words:** fermentation; functional foods; kefir-like beverages; Mediterranean fruits; new
39 fermented products

40

41 **1. INTRODUCTION**

42 Functional foods influence positively one or more biological function in the human body,
43 improving the state of health and wellness, and reducing the risk of developing diseases (Diplock et
44 al., 1999). This food category includes all products containing probiotic microorganisms defined as
45 “live microorganisms which when administered in adequate amounts confer a health benefit on the
46 host” (Araya et al., 2002). The idea that alimentation might prevent human diseases is very old;
47 “Let food be thy medicine and medicine be thy food” is a quote by Hippocrates 400 years B.C.
48 (Ottles and Cagindi, 2012).

49 Yogurt is undoubtedly the fermented milk product best known and consumed in the world.
50 However, kefir represents another important fermented milk. It became very popular during the 20th
51 century because researchers investigated on its contribution to better health (Shavit, 2008). Kefir
52 was used for the treatment of tuberculosis, cancer and gastrointestinal disorders when modern
53 medical treatments were not available and it is also associated with longevity in Caucasus,
54 mountain region where it originated (Cevikbas et al., 1994; Zourari and Anifantakis, 1988).
55 Nowadays, there is a renewed interest for this product (Shavit, 2008).

56 Water kefir is a non-dairy kefir prepared with a sucrose solution with or without fruit extracts
57 (Schneedorf, 2012) fermented by kefir grains, consisting of a consortium of yeasts, mainly
58 *Kluyveromyces*, *Candida* and *Saccharomyces*, and lactic acid bacteria (LAB), including the genera
59 *Lactobacillus*, *Lactococcus*, *Leuconostoc* and *Streptococcus*. All these microorganisms are
60 embedded in a resilient water-soluble branched glucogalactan matrix named kefiran (Rodrigues et
61 al., 2005; Gulitz et al., 2011; Magalhães et al., 2010). Several of the different bacteria and yeasts
62 that can be found in kefir are recognized as probiotics (Latorre-García et al., 2007; de LeBlanc et
63 al., 2006; Zhou et al., 2009a; Zhou et al., 2009b).

64 When grains are applied to ferment fruit juice, molasses or sugary solution, it is referred to as
65 sugary kefir, water kefir or tibico (tibico's tepache) (Koutinas et al., 2009; Magalhães et al., 2010).
66 Indeed, fruit juices contain water, sugar, proteins, amino acids, vitamins and minerals being a

67 suitable and rich medium for microbial growth (Dias et al., 2003; Schwan, 1998) that can be used to
68 prepare fermented beverages, like kefir, wine and other products (Duarte et al., 2010). Moreover,
69 the fermentation of these substrates makes appreciated kefir beverages with acidic taste, refreshing,
70 slightly carbonated, low alcoholic and acetic content (Grønnevik et al., 2011; Miguel et al., 2011).
71 Since the consumption of vegetables and fruits is strongly advised by many Governments to reduce
72 the risk of several diseases and functional declines associated with aging (Temple, 2000; Willett,
73 1994; Willett, 1995), their fermentation might widen the choice for the consumption of these
74 products. Over the years, new and diverse methods for processing fruits have been studied in an
75 effort to minimize production losses, increasing farmers' income, and to introduce new products to
76 the market (Duarte et al., 2010). The development of fruit juice-based fermented beverage with
77 kefir may be perceived by consumers as healthy (Puerari et al., 2012).
78 Due to the numerous positive effects of kefir as well as vegetables and fruits on the human health,
79 this work was aimed to evaluate the characteristics of kefir-like beverages obtained after the
80 fermentation of juices extracted from fruits cultivated in Sicily (southern Italy) with water kefir
81 microorganisms, in order to develop new non-dairy fermented beverages and to valorise the
82 agricultural productions of this Mediterranean region.

83

84 **2. MATERIALS AND METHODS**

85 *2.1. Production of fruit kefir*

86 In this study, apple (*Malus domestica* Borkh, cv Gala), quince (*Cydonia oblonga* Mill., cv Del
87 Portogallo), grape (*Vitis vinifera* L., white-berry cv Italia), kiwifruit (*Actinidia chinensis* Pl., cv
88 Hayward), prickly pear (*Opuntia ficus-indica* L., cv Sanguigna) and pomegranate (*Punica granatum*
89 L., cv Dente di cavallo) juices were subjected to fermentation. All fruits were peeled before being
90 processed, except grape. The characteristics of the juices, just after fruit squeezing, are reported in

91 Tables 1-3. Fruit juices (FJ) were subjected to pasteurization at 75°C for 5 min and cooled at room
92 temperature before processing.

93 Beverages were produced by backslopping: the freeze-dried microbial mixture (0.125 g) was first
94 activated in fruit juices (50 mL) at 25°C for 72 h to develop the inoculants (Ins); each In was then
95 added (4%, v/v) to 1 L of the corresponding juice and the fermentation was statically performed at
96 25 °C for 48 h.

97 The fermentation was carried out with a commercial water kefir microbial preparation (BioNova
98 snc, Villanova sull'Arda, Italy) containing approximately 10⁹ CFU/g of LAB (*Lactobacillus*,
99 *Lactococcus* and *Leuconostoc*) and *Saccharomyces* spp., as declared by the producer, which were
100 identified as *Lactobacillus fermentum* (Acc. No. KT633923), *Lactobacillus kefiri* (Acc. No.
101 KT633919), *Lactococcus lactis* (Acc. No. KT633921), *Leuconostoc mesenteroides* (Acc. No.
102 KT633927) and *Saccharomyces cerevisiae* (Acc. No. KT724951) by Corona et al. (under review).
103 Kefir-like beverage (KLB) productions were carried out in triplicate.

104 It should be emphasized that such an extensive 72 h fermentation period, designed to simulate
105 backslopping, can result in strain ratios different from that of the originating freeze-dried starter.
106 Thus, one would expect in the Ins a selective survival/growth of the acid-resistant strains,
107 particularly the yeasts.

108

109 2.2. Microbiological analyses

110 FJs, Ins and KLBs were microbiologically investigated for several microbial populations. Decimal
111 dilutions of samples, subjected to agitation by means of an orbital shaker (150 rpm for 1 min),
112 were prepared in Ringer's solution (Sigma-Aldrich, Milan, Italy). Since no high-shear
113 homogenization of the sample was carried out in order to break cell chains of lactic acid bacteria,
114 the CFUs might be slightly underestimated (Champagne et al., 2011). Cell suspensions were plated
115 and incubated as follows: total mesophilic count (TMC) spread plated on plate count agar (PCA),

116 incubated aerobically at 30°C for 72 h; *Enterobacteriaceae* pour plated on double-layered violet red
117 bile glucose agar (VRBGA), incubated aerobically at 37°C for 24 h; pseudomonads spread plated
118 on *Pseudomonas* agar base (PAB) supplemented with 10 mg/mL ceftrimide fucidin, incubated
119 aerobically at 20°C for 48 h; rod LAB pour plated on de Man-Rogosa-Sharpe (MRS) agar, acidified
120 to pH 5.4 with lactic acid (5 mol/L) and incubated anaerobically at 30°C for 48 h; coccus LAB pour
121 plated on M17 agar, incubated anaerobically at 30°C for 48 h; yeasts spread plated on dichloran
122 rose Bengal chloramphenicol (DRBC) agar, incubated aerobically at 25°C for 48 h. Count plates
123 were carried out in duplicate for each independent production.

124

125 2.3. Monitoring of dominant strains

126 LAB and yeast colonies (almost four for each morphology observed) developed on the agar media
127 from the highest dilutions of the cell suspensions of the freeze-dried commercial starter preparation
128 and KLBs were isolated, purified to homogeneity by successive sub-culturing on the same agar
129 media used for plate counts, checked microscopically, transferred in broth media and subjected to
130 strain differentiation.

131 DNA from broth cultures, developed overnight at the optimal temperatures, was extracted by
132 InstaGene Matrix kit (Bio-Rad, Hercules, CA, USA) following the manufacturer's instruction and
133 used for PCRs. The differentiation of the bacterial isolates was performed by random amplification
134 of polymorphic DNA (RAPD)-PCR analysis. Strain typing was carried out in 25- μ L reaction mix
135 using the single primers M13, AB111, and AB106 as previously described by Settanni et al. (2012).
136 Yeasts were subjected to the interdelta sequence analysis (ISA), as described by Legras and Karst
137 (2003).

138 The PCR products and the molecular size marker GeneRuler 100 base pair (bp) Plus DNA ladder
139 (M Medical Srl, Milan, Italy) were separated by electrophoresis on 1.5% (w/v) agarose (Gibco
140 BRL, Cergy Pontoise, France) gels. The gels were stained with the SYBR® safe DNA gel stain

141 (Molecular probes, Eugene, OR, USA) and visualised by UV trans-illumination. The polymorphic
142 profiles were analyzed using Gelcompare II software version 6.5 (Applied-Maths, Sint-Marten-
143 Latem, Belgium). The monitoring of the dominant strains after fermentation was obtained by profile
144 comparison.

145

146 *2.4. Physico-chemical determinations*

147 FJ and KLB samples were subjected to several determinations. Analyses of pH and soluble solids
148 were performed according to the methodology reported by the Association of Official Analytical
149 Chemistry (AOAC, 2000). Measurements of pH were determined electrometrically using the pH
150 meter BASIC 20+ (Crison Instrument S.A., Barcelona, Spain). Soluble solid content (SSC) was
151 measured using a digital refractometer (MTD-045nD, Three-In-One Enterprises CO. Ltd., Taiwan)
152 and reported as °Brix. Total titratable acidity (TTA) was determined by titration of the samples with
153 0.1 N NaOH to an end point of pH 8.1 and expressed as g/L of citric acid. Total phenolic
154 compounds (TPs) were analysed according to the Folin-Ciocalteu procedure (Slinkard and
155 Singleton, 1977) and the results were expressed as mg/L of gallic acid equivalent (GAE). The
156 antioxidant activity was determined as 2,2-diphenyl-1-picrylhydrazyl (DPPH) radical scavenging
157 activity (%) as described by Larrauri et al. (1998). Aliquots of 0.1 mL of each sample were added to
158 2.9 mL DPPH (Sigma–Aldrich Co., Milan, Italy) methanol solution (120 µmol/L). The absorbance
159 was measured at 517 nm after an incubation step at 30 °C for 30 min in the dark. DPPH methanol
160 solution was used as control. The results were calculated as follows: DPPH radical scavenging
161 activity (%) = $100 - (\text{absorbance of sample} / \text{absorbance of control}) \times 100$.

162 The total anthocyanins content (TAC) were determined according to Fuleki and Francis (1968) with
163 some modifications (Lee et al., 2005). Two different dilutions of each sample were prepared using
164 potassium chloride buffer (0.0025 M) for pH 1.0 and sodium acetate buffer (0.4 M) for pH 4.5.
165 Samples were diluted to a final volume of 5 mL (dilution factor = 5). The absorbance of the

166 dilutions (pH 1.0 and pH 4.5) were achieved spectrophotometrically with the Beckman DU640
167 UV-vis Spectrometer (Minnesota, USA) at both 520 and 700 nm versus a blank of distilled water.
168 This 700 nm wavelength reading was performed to correct the calculations taking into account the
169 haze of FJs and KLBs (Lee et al., 2005). TAC (mg/L), expressed as Cyanidin-3-glucoside (Cy-3-
170 glc) equivalents, was calculated according to the following formula:

$$TAC = \frac{A \times MW \times DF \times 10^3}{\epsilon \times 1}$$

171 where $A = (A_{520 \text{ nm}} - A_{700 \text{ nm}})_{\text{pH 1.0}} - (A_{520 \text{ nm}} - A_{700 \text{ nm}})_{\text{pH 4.5}}$; MW (molecular weight) = 449.2
172 g/mol for Cy-3-glc; DF = dilution factor (5); 1 = path length in cm; $\epsilon = 26900$ molar extinction
173 coefficient for Cy-3-glc, and 10^3 = factor for conversion from g to mg.

174 Ethanol, acetic and lactic acids were spectrophotometrically detected for each compound
175 (Boehringer Mannheim/R-Biopharm; Darmstadt, Germany) and applying the UV-method specified
176 by the supplier for each determination. UV-measurements were carried out with the
177 spectrophotometer reported above.

178 Carbon dioxide was indirectly determined by measuring the weight loss before and after the
179 fermentation and expressed as g/100 mL (Zilio et al., 2004).

180 Colour of FJ and KLB samples were measured with a colorimeter (Chroma Meter CR-400, Minolta,
181 Osaka, Japan), recording CIElab chromaticity coordinates (L^* , a^* , b^*), where L^* is the lightness, a^*
182 and b^* are color-opponent dimensions, redness and yellowness, respectively. Chroma (C^*), Hue
183 angle (h°) and color differences (ΔE) parameters were indirectly calculated as follow: $C^* = (a^{*2} +$
184 $b^{*2})^{1/2}$; $h^\circ = \arctan(b^*/a^*)$ when $a^* > 0$ and $b^* > 0$, or as $h^\circ = 180^\circ + \arctan(b^*/a^*)$ when $a^* < 0$ and
185 $b > 0$ or as $h^\circ = 360^\circ + \arctan(b^*/a^*)$ when $a^* > 0$ and $b < 0$ (McLellan *et al.*, 1995); $\Delta E = [(L_{\text{KLB}}^*$
186 $- L_{\text{FJ}}) + (a_{\text{KLB}}^* - a_{\text{FJ}}) + (b_{\text{KLB}}^* - b_{\text{FJ}})]^{1/2}$ (CIE, 1995), where L_{KLB}^* , a_{KLB}^* and b_{KLB}^* are the
187 values of KLBs, while L_{FJ} , a_{FJ} and b_{FJ} are referred to FJs. All chemicals were purchased from

188 WWR International (Milan, Italy), except when differently reported . Five readings were performed
189 for each replicate of each sample.

190

191 *2.5. Determination of volatile organic compounds (VOCs)*

192 FJs and KLBs were also subjected to GC/MS analysis in order to identify the volatile organic
193 compounds (VOCs). The extractions of VOCs were carried out using a SPME fiber of
194 divinylbenzene/carboxen/polydimethylsiloxane (DVB/CAR/PDMS; Supelco, Bellefonte, PA).
195 Before being injected into the GC/MS apparatus, the fiber was subjected to an exposure step (30
196 min at 40 °C) to the headspace of the sample vial (10 mL of sample added with 0.5 g of NaCl)
197 inserting it through the septum. Vials were 20 mL of volume, clear with screw top and hole caps
198 with PTFE/silicone septa 27136 (Supelco, Bellefonte, PA). The fiber used was conditioned at 250
199 °C for 30 min in the GC/MS injector before extraction. 150µL of 1-Heptanol solution (35mg/L 1-
200 heptanol in 20% ethanol aqueous solution) was used as an internal standard.

201 The SPME fibre was directly inserted into a Finnegan Trace MS for GC/MS (Agilent 6890 Series
202 GC system, Agilent 5973 Net Work Mass Selective Detector; Milan, Italy) equipped with a DB-
203 WAX capillary column (Agilent Technologies; 30 m, 0.250 mm i.d., film thickness 0.25 µm, part
204 no 122-7032). The GC-MS conditions were those reported by Corona (2010). Individual peaks were
205 identified by comparing their retention indices to those of control samples and by comparing their
206 mass spectra with those within the NIST/EPA/NIH Mass Spectral Library database (Version 2.0d,
207 build 2005). Volatile compounds were expressed as µg/L. VOC determinations were performed in
208 triplicate for each sample.

209

210 *2.6. Sensory quality*

211 The fermented beverages were subjected to the overall quality assessment by fifteen untrained
212 tasters (6 females and 9 males, 14 Italians and one Turkish, 25–37 years old). The samples were

213 kept at 10 °C and aliquots of 10 mL were served, in a randomized order, in transparent glasses (50
214 mL volume) covered with Petri dishes and marked with three digit random numbers. Before
215 evaluation, the tasters ate a plain biscuit and drank cold, filtered tap water. A water kefir, produced
216 with the same starter preparation, was used as control to compare the fruit kefir beverages. The
217 overall quality was evaluated on a 9-point hedonic scale (9= extremely pleasant; 1= extremely
218 unpleasant). Three samples were tested in each session and the evaluation of each product was
219 carried out in triplicate (Muir et al., 1999).

220

221 *2.7. Statistical and explorative multivariate analysis*

222 Microbiological, chemical and sensory data were analyzed using a generalized linear model (GLM).
223 The post-hoc Tukey's method ($P < 0.05$) was used to determine differences among the overall
224 quality of KLBs. Statistical data processing was achieved by using STATISTICA software version
225 10 (StatSoft Inc., Tulsa, OK, USA).

226 Microbiological (PCA, VRBGA, PAB, MRS, M17, DRBC counts of KLBs and the differences in
227 counts between unfermented and fermented products), chemical (pH, TTA, SSC, TP, DPPH, ΔE ,
228 ethanol, lactic acid, acetic acid and CO_2), VOC (grouped as acids, alcohols, aldehydes, functional
229 groups, esters, ketones, phenols, aromatic hydrocarbons and terpenes) and sensory attributes were
230 subjected to an explorative multivariate analysis to investigate relationship among data obtained
231 from the different experimentations (Rodríguez-Gómez et al., 2012). The principal component
232 analysis (PCAn) explored the input matrix based on the normalized average data of the three
233 replicates, preliminary evaluated by using the Barlett's sphericity test (Dillon and Goldstein, 1984;
234 Mazzei *et al.*, 2010).

235 Only factors resulted to have eigen-values higher than 1.00 were selected according to the Kaiser
236 criterion (Jolliffe, 1986). Statistical data processing and graphic construction were achieved by

237 using STATISTICA software version 10 (StatSoft Inc., Tulsa, OK, USA) and XLStat software
238 version 2015.1.1 (Addinsoft, New York, USA).

239

240 **3. RESULTS**

241 *3.1. Microbiological characteristics of fruit juices and fermented beverages*

242 The microbial communities characterizing FJs, before pasteurization, Inoculants and KLBs are
243 given in Table 1. Except prickly pear FJ, which showed the presence of all six microbial
244 populations investigated, the other FJs displayed better hygienic conditions. In particular, none of
245 the six microbial groups was found at detectable levels for grape, kiwifruit and pomegranate FJs,
246 while low levels of TMC, coccus-shaped LAB and yeasts were registered for apple and quince FJs.
247 The thermal treatment reduced all microbial groups at levels below the detection limits (results not
248 shown).

249 The inoculants developed with the commercial kefir starter preparation were almost all
250 characterized by 10^7 CFU/mL of TMC, LAB rods and cocci and yeasts, with the exception of
251 pomegranate In showing a slightly lower level of LAB rods. *Enterobacteriaceae* and pseudomonads
252 were only detected for prickly pear In.

253 After addition of Ins to the final volumes of FJs to be transformed into KLBs, all microbial groups
254 resulted diluted of almost 2 orders of magnitude. At the end of fermentation, KLBs were
255 characterized by almost the same levels of microorganisms as those registered for Ins, even though
256 LAB rods in pomegranate KLB were ten folds higher than the corresponding In, as well as both
257 LAB groups and TMC in prickly pear KLB. *Enterobacteriaceae* and pseudomonads were detected
258 only in prickly pear KLB.

259 Four different LAB strains (one for each species) were found at 10^9 CFU/g in the commercial
260 starter preparation. At the same concentration, the freeze-dried culture contained only one *S.*
261 *cerevisiae* strain (Fig. 1). The direct comparison of the genomic patterns (results not shown)

262 allowed the recognition and monitoring of the added cultures after fermentation of the FJs,
263 confirming their dominance during the transformation process.

264

265 *3.2. Physico-chemical analyses*

266 Chemical determinations are shown in Table 2. Except prickly pear FJ which was characterized by
267 an initial pH above 6, all other FJs showed pH values below 4. KLBs generally showed pH values
268 slightly higher than the corresponding FJs, especially kiwifruit and quince KLB, with the exception
269 of prickly pear KLB for which a decrease of 2.15 units was registered.

270 TTA for the couples FJ/KLB was highly different among samples. In particular, the lowest TTA
271 value was found for prickly pear FJ (0.38 g/L citric acid). TTA increased after fermentation for
272 apple, grape, pomegranate and prickly pear KLBs, with the last product showing the highest
273 increase. TTA decreased for kiwifruit and quince KLBs. However, the last two unprocessed FJs
274 were characterized by high TTA values (13.53 and 9.11 g/L citric acid, respectively).

275 SSC of FJs ranged between 11.67 and 15.73 °Brix. All SSCs decreased after the fermentation: the
276 highest reductions were registered for grape. On the contrary, a decrease of only 1.77 °Brix was
277 recorded for kiwifruit KLB.

278 FJs TP was highly variable, ranging from 131.61 mg/L in grape to 1325.20 mg/L in pomegranate
279 samples. All KLBs showed lower levels of TP than the corresponding FJs, with the highest decrease
280 (53%) displayed by grape KLB. Barely 10% of TP reduction was recorded for kiwifruit and quince
281 KLBs.

282 DPPH results showed that kiwifruit and pomegranate FJs possessed a high antioxidant activity,
283 94.70 and 91.93%, respectively. Grape FJ had only 34.21% of antioxidant activity which decreased
284 of 19.08% after fermentation. The other DPPH decreases were between 3.34 and 5.19%.

285 Anthocyanins (mg/L of Cy-3-glc equivalent) have been detected only in pomegranate FJ and KLB.

286 The last samples underwent a reduction of TAC of 57%.

287 Regarding colour parameters, Lightness (L*) generally increased after fermentation. Redness (a*)
288 reduced significantly for prickly pear and pomegranate KLBs, whereas increased for grape KLB.
289 Yellowness (b*) and chroma (C*) values were not significantly different for FJs and the
290 corresponding KLBs, with the exception of pomegranate that showed an increase of the blue
291 component and a decrease of the saturation after fermentation. The variation of hue angle was
292 different among the samples. The hue angle of apple and kiwifruit KLBs decreased, while
293 pomegranate, prickly pear and quince showed a significant increase. ΔE ranged between 3.41
294 (kiwifruit) and 14.91 (prickly pear).

295 KLBs were also analyzed for ethanol, acetic and lactic acids and the results are reported in Table 2.
296 Ethanol content ranged between 1.03 and 4.96% (v/v), with pomegranate, quince and grape KLBs
297 showing the highest values. The fermentation of kiwifruit FJ generated only 1.03% (v/v) of ethanol.
298 The lowest amount of lactic acid (0.02 g/L) was detected for apple and grape KLBs, while the
299 highest value (1.00 g/L) was recorded for prickly pear KLB. Acetic acid was below 0.10 g/L for
300 apple and pomegranate KLBs, while levels between 0.11 and 0.16 g/L were found for the other
301 KLBs.

302

303 *3.3. Volatile organic compounds (VOCs)*

304 The composition of the VOCs of FJs and KLBs is shown in Table 3. A total of 107 different
305 compounds belonging to acids, alcohols, aldehydes, esters, ketones, phenols, sulphur compounds,
306 aromatic hydrocarbons and terpenes were detected.

307 In general, a significant increase of the number and percentage of VOCs was obtained after
308 fermentation. In particular, acids increased for grape (mainly hexanoic acid), quince and
309 pomegranate KLBs. As expected, the fermentation increased the alcohols. Diol 2,3-butanediol was
310 detected in all samples; it is produced by LAB via the butanediol fermentation pathway. 1-hexanol
311 increased during fermentation in all KLBs except pomegranate and grape beverages. Grape,

312 kiwifruit, prickly pear and quince KLBs showed a consistent increase of isoamylalcohol and
313 phenylethylalcohol. Ester compounds showed a higher amount after the fermentation, especially in
314 grape, pomegranate and quince. Only aldehydes decreased after fermentation.

315

316 *3.4. Overall quality assessment*

317 The results of the overall quality of the KLBs evaluated by the 15 untrained tasters are graphically
318 reported in Fig. 2. Compared to the water kefir, prepared with the same starter culture, grape and
319 apple KLBs gained the highest overall quality evaluation, while the product resulting from the
320 fermentation of quince juice was less appreciated.

321

322 *3.5. Statistical and explorative multivariate analysis*

323 A study considering several parameters simultaneously is of interest for a general evaluation of the
324 different products obtained in this study. Indeed, the multivariate elaboration has been widely
325 applied in food processes (Berrueta et al., 2007). The PCAn performed with microbiological,
326 chemical and sensory data led to the identification of Factors explaining the total variance.

327 Regarding the microbial loads, the correlation analysis among variables (Tab. S1) showed that there
328 were many significant relationships among them and the data were found to be appropriated to be
329 subjected to the PCAn in order to condense the information with Factors.

330 Microbial loads and pH changes exhibited that the first three Factors gained eigenvalues higher than
331 1. The discrimination of samples is reported in the biplot of Fig. 3 showing the projection of the
332 cases (KLBs) onto the planes as a function of Factors 1 and 2. The first two Factors represented up
333 to 83.12% of the total variance. Factor 1 mainly contributed to discriminate cases, in fact, all
334 samples resulted closely related to each other with the exception of prickly pear KLB, that was
335 positively correlated with both Factors. Prickly pear KLB, indeed, showed microbial counts on
336 average higher than others, in particular referred to PAB and VRBGA, and as well as higher pH

337 values. On the other hand, the variables associated to the Factor 2 contributed only marginally to
338 discriminate samples; in particular, kiwifruit and grape KLBs showed the greatest variance in terms
339 of Δ TMC and Δ MRS.

340 The discrimination of samples based on PCAn of chemical variables (Fig. 4) highlighted differences
341 among samples that resulted widely spread in the bi-plot. Four Factors displayed eigenvalues higher
342 than 1 and the first two Factors explained 62.62% of the total variance. Factor 1, representing
343 37.01% of the total variance (positively correlated with TTA, TP, DPPH and negatively with pH
344 and Δ E, as reported in Tab. S2), displayed a continuous variance, while Factor 2 clearly
345 distinguished kiwifruit and prickly pear KLBs from the other products. Since Factor 2 is mainly
346 correlated with SSC, ethanol and lactic acid.

347 Regarding VOCs (Fig. 5) a total of three Factors (accounting for 50.96, 26.60 and 14.42% of total
348 variance) showing eigenvalue higher than 1.00 were found. The Factor 1 and Factor 2 explained
349 50.96 and 26.59% of total variance, respectively. The descriptors that mainly contributed to the
350 Factors are reported in Table S3. Based on the bi-plot, grape KLB resulted broadly different from
351 the other samples, displaying a positive correlation with the amount of acids, esters and terpenes.
352 Apple and pomegranate resulted grouped together on the lower-left quarter, due to their increase in
353 phenols. Factor 2 distinguished quince, prickly pear and kiwifruit KLBs, mainly for the higher
354 production of aldehydes and ketones than other samples.

355

356 **4. DISCUSSION**

357 In this work, a water kefir microbial preparation containing *Saccharomyces* spp. and different LAB
358 was applied to ferment fruit juices to produce kefir-like products. In order to provide enough
359 volume of each FJ stable over time and with the same microbiological characteristics for the entire
360 experimentation, FJ bulks were pasteurized soon after squeezing.

361 In general, freeze-dried starter cultures containing LAB and yeasts are used for food fermentations
362 carried out at industrial level (Güzel-Seydim et al., 2010; Mistry, 2004). Regarding kefir production,
363 the activity of the microbial populations are affected by the quality of kefir grains, the ratio between
364 grains and substrate, duration and temperature of incubation, sanitation conditions and storage
365 (Güzel-Seydim et al., 2011; Altay et al., 2013). Moreover, several interactions can determine an
366 increase or, on the contrary, a decrease of the number of kefir microorganisms (Sieuwerts et al.,
367 2008; Nambou et al., 2014). In our study, a general decrease in concentration was estimated both
368 for LAB and yeasts immediately after inoculation. This observation might be explained by a loss of
369 viability of many of the cultures, probably as a consequence of the too acidic conditions of most of
370 the FJs.

371 As previously reported (Chen et al., 2008), two groups of microorganisms co-exist in kefir
372 products: lactic acid bacteria and yeasts. In our experiment, LAB and TMC reached similar amount
373 of those detected in other sugary kefirs (Sabokbar and Khodaiyan, 2014; Liu and Lin 2000), with no
374 significant differences between cocci and bacilli (Magalhães et al., 2010). The same findings were
375 achieved by Irigoyen et al. (2005) on milk-based kefir after two days, since lactobacilli and
376 lactococci counts were 10^8 cfu/ml. On the contrary, significant fewer counts were reported by
377 Koroleva (1982) for lactobacilli and by Kilic et al. (1999) for lactococci, but, in any case, the counts
378 of LAB rods and cocci followed the same pattern. Babina and Rozhokova (1973) found that
379 lactobacilli of kefir grains increased viscosity and thus enhanced the consistency of kefir. On the
380 contrary, yeast population was about 2 log CFU/mL higher than detected by Sabokbar and
381 Khodaiyan (2014), Liu and Lin (2000) and Rosi (1978), and in line with the level reported by Kilic
382 et al. (1999). Prickly pear FJ was characterized by the highest microbial loads. Although after
383 pasteurization *Enterobacteriaceae* and pseudomonads were undetectable, they developed after
384 fermentation. This result might be imputable to the almost neutral pH (6.26) of prickly pear juice
385 that is not inhibitory for these undesired microorganisms.

386 The persistence of the starter strains during fermentation was monitored by strain typing and
387 comparison of the genomic patterns. Specifically, the isolates were collected from a given medium
388 at the highest dilutions of KLBs and, after PCR, the polymorphic profiles were compared with those
389 of the strains isolated from the freeze-dried culture. This approach allowed the recognition and
390 monitoring of the added cultures and confirmed that the highest levels estimated on a given medium
391 was due to the inoculated strains.

392 Microbiological and chemical evaluations indicated that the fruit juices behaved differently in
393 presence of the microorganisms inoculated. Except kiwifruit KLB, all other products are classified
394 as alcoholic beverages according to the Italian legislation (GURI 90, 2001), since ethanol content
395 was higher than 1.2% (v/v). A strict correlation was found between the decrease of SSC and the
396 increase of ethanol and CO₂ formation for all samples. However, a consistent reduction of SSC was
397 not observed for kiwifruit FJ, probably because the low initial pH slowed down the development of
398 LAB and yeast.

399 *S. cerevisiae*, which exhibits strong fermentative metabolism and tolerance to ethanol, is primarily
400 responsible for alcohol production and it has been previously identified in kefir like beverages
401 (Pereira et al., 2010). The end products of yeast fermentation, ethanol and CO₂, are critical in
402 producing the exotic flavor and yeasty aroma of authentic kefir (Güzel-Seydim et al., 2000a,b).
403 Some species within the genus *Lactobacillus* have also the ability to produce ethanol, since they
404 have alcohol dehydrogenase activity, an enzyme able to convert acetaldehyde to ethanol
405 (Magalhães, et al., 2011a; Magalhães, et al., 2011b; Puerari et al., 2012).

406 Beshkova et al. (2003) reported that alcohol content should be enough to give kefir a typical light
407 alcoholic flavor. However several studies showed low ethanol levels in kefir beverages using
408 different substrates (Magalhães, et al., 2011a; Magalhães, et al., 2011b; Zajšek, K., & Goršek,
409 2010). In our study, limited levels of ethanol were estimated after 48 h of fermentation. The residual
410 SSC detected at the end of the process might suggest a partial fermentations of FJs.

411 Kiwifruit and quince KLBs showed a decrease of TTA in comparison with the corresponding FJs.
412 The high TTA observed in kiwi and quince FJs was mainly due to malic and quinic acid, as well as
413 citric acid as reported by Schäfer et al., (1996) and Silva et al., (2004). The decrease is explained by
414 the consumption of organic acids during the fermentation process at 25 °C (Puerari et al., 2012).
415 Furthermore, the ability to ferment and assimilate the organic acids, as carbon and energy sources,
416 causes an increase of pH value (Lopandic et al., 2006). However, the increase of TTA was
417 registered in some KLBs. Since an increase in pH and TTA has been observed in some fruits during
418 the storage under different thermal regimes (da Silva et al., 2013), it might be supposed that the
419 results displayed by apple, grape and pomegranate KLBs are imputable to the extraction of organic
420 acids from the residual part of pulp still present in the juices during fermentation.

421 Prickly pear FJ underwent a lactic fermentation since a high lactic acid content was detected in the
422 resulting KLB and also because of the production of acetic acid (heterolactic fermentation). For this
423 KLB, a moderate amount of ethanol was registered after fermentation, probably due to the quicker
424 development of LAB over yeasts. Except for prickly pear KLB, lactic and acetic acid levels
425 registered in this work are quite low to significantly affect the sensory properties of the final
426 products. Furthermore, the ethanol levels were generally in line with the reduction of soluble solid
427 content; thus, the main fermentation in KLBs appears to have been yeast-based.

428 The total content of polyphenols was positively correlated to the antioxidant activity before and
429 after fermentation. High values of polyphenols generally determine high antioxidant activity (Dani
430 et al., 2007), but this phenomenon may depend on fruit maturity and cultivation practices (Burin et
431 al., 2010). The radical scavenging activity is positively associated to a high content in anthocyanins,
432 as registered for pomegranate juice (Gil et al., 2000).

433 Regarding color parameters, the reduction of lightness and redness in KLBs could be explained by
434 the browning processes occurring during fermentation. This phenomenon is due to the activation of
435 certain oxidases, such as polyphenol oxidase, when the environments are not completely anaerobic

436 (Corona, 2010). Considering the just noticeable differences limit of 2.3 on a human perception scale
437 reported by Mahy *et al.* (1994), all the samples changed their colors (ΔE) after the fermentation
438 process. The most noticeable changes were for prickly pear, pomegranate and grape KLBs.

439 Based on VOC determination, the higher aromatic complexity of the final products, compared to the
440 FJs, was evidenced by the higher number of molecules recognized. Volatile compounds determine
441 different desirable sensory characteristics contributing to the aroma of beverages (Arrizon *et al.*,
442 2006). The alcohols are reported to be particularly important for the flavour of dairy fermented
443 beverages (Athanasiadis *et al.*, 2001; Dragone *et al.*, 2009; Magalhães *et al.*, 2011a).

444 Propionic acid, an important odor-active compound, was mainly detected in pomegranate KLB.
445 This compound shows antimicrobial properties (Nualkaekul and Charalampopoulos, 2011) and
446 could be important for the biopreservation of the transformed product. However, in this kind of
447 product, the control of the growth of food spoilage microorganisms can also be attributed to the
448 organic acids produced by yeasts and bacteria (Settanni and Moschetti 2010). These compounds
449 might be defining also for the sensory evaluation of the fermented product carrying on a refreshing
450 flavor, unique aroma and texture (Duarte *et al.*, 2010). Moreover, esters compounds are largely
451 responsible for the fruity aroma associated with kefir yeast cultures (Nambou *et al.*, 2014).

452 Glycerol, the main secondary product in alcoholic fermentations led by *S. cerevisiae* (Puerari *et al.*,
453 2012), was detected in all KLB, but at concentrations too low to confer body and texture to KLBs
454 (Dias *et al.*, 2007). Apple and grape KLBs gained the highest scores at the overall quality
455 evaluation.

456 The results of this study showed that processing Mediterranean fruit juices with water kefir
457 microorganisms determined the production of some beverages, in particular apple and grape KLBs,
458 with high added value and appreciated by testers.

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633 **Table 1.** Microbial loads (Log CFU/mL) of fruit kefir-like beverages.

Sample	Media					
	PCA	VRBGA	PAB	MRS	M17	DRBC
Unpasteurized fruit juices						
Apple	1.7±0.2	0	<1	0	1.9±0.9	1.3±0.1
Grape	0	0	<1	0	0	0
Kiwifruit	0	0	<1	0	0	0
Pomegranate	0	0	<1	0	0	0
Prikly pear	5.5±0.2	1.5±0.2	1.7±0.4	1.8±0.6	4.5±0.2	2.0±0.4
Quince	2.5±0.4	0	<1	0	0.3±0.1	0
Inoculants						
Apple	7.2±0.3	0	<1	7.5±0.1	7.2±0.3	7.5±0.5
Grape	7.5±0.3	0	<1	7.5±0.2	7.2±0.5	7.2±0.7
Kiwifruit	7.4±0.5	0	<1	7.5±0.6	7.0±0.8	7.0±0.5
Pomegranate	7.8±0.4	0	<1	6.7±0.3	7.1±0.6	7.5±0.3
Prikly pear	7.2±0.3	3.9±0.4	4.1±0.4	7.3±0.8	7.2±0.4	7.4±0.3
Quince	7.7±0.9	0	<1	7.5±0.3	7.1±0.1	7.3±0.7
Non-fermented KLBs						
Apple	5.2±0.7	0	<1	5.3±0.4	5.1±0.3	5.2±0.6
Grape	5.7±0.4	0	<1	5.9±0.8	5.9±0.8	5.2±0.8
Kiwifruit	4.3±0.4	0	<1	4.7±0.1	4.7±0.6	5.2±0.7
Pomegranate	5.3±0.4	0	<1	5.6±0.9	4.9±0.2	5.5±0.6
Prikly pear	5.2±0.9	1.7±0.3	1.9±0.4	5.8±0.8	5.3±0.9	6.2±0.8
Quince	5.4±0.9	0	<1	5.3±0.9	4.3±0.4	5.3±0.4
Fermented KLBs						
Apple	7.5±0.7	0	<1	7.7±0.3	7.4±0.8	7.4±0.2
Grape	7.9±0.3	0	<1	7.9±0.3	8.0±0.1	7.9±0.6
Kiwifruit	7.4±0.8	0	<1	7.6±0.8	6.6±0.1	7.6±0.7
Pomegranate	7.9±0.5	0	<1	7.7±0.6	7.5±0.4	8.0±0.9
Prikly pear	8.4±0.4	4.0±0.9	4.9±0.5	8.0±0.2	8.3±0.7	7.6±0.5
Quince	7.8±0.3	0	<1	7.7±0.8	7.6±0.1	7.8±0.5

634 Results represent mean values ± SD of six measurements (carried out in duplicate for three independent productions).
635 Abbreviations: PCA, plate count agar for total mesophilic counts; VRBGA, violet red bile glucose agar for
636 *Enterobacteriaceae*; PAB, *Pseudomonas* agar base for pseudomonads; MRS, de Man-Rogosa-Sharpe agar for rod LAB;
637 M17, medium 17 agar for mesophilic coccus LAB; DRBC, dichloran rose Bengal chloramphenicol agar for yeasts;
638 KLB, kefir-like beverage.

639 **Table 2.** Physico-chemical analysis of fruit juices and kefir-like beverages.

Sample	pH	Ethanol (% v/v)	Lactic acid (g/L)	Acetic acid (g/L)	CO ₂ (g/100 mL)	TTA (g/L citric acid)	SSC (°Brix)	TP (mg/L)	DPPH (%)	TAC (mg/L Cy-3- glc)	Color						
											L*	a*	b*	C*	H°	ΔE	
Apple	FJ	3.70±0.06	n.d.	n.d.	n.d.	n.d.	1.88±0.04	12.03±0.11	203.90±1.21	41.19±0.34	n.d.	39.45±0.11	5.54±0.07	14.70±0.06	15.72±0.14	69.23±1.30	
	KLB	4.04±0.08***	2.67±0.14	0.02±0.00	0.06±0.01	1.51±0.25	2.35±0.02***	8.70±0.13**	176.40±1.57 ns	37.56±0.27 ns	n.d.	38.31±0.14 ns	6.02±0.06 ns	12.79±0.08 ns	14.17±0.21 ns	62.87±1.47*	5.06±1.04
Grape	FJ	3.61±0.11	n.d.	n.d.	n.d.	n.d.	2.66±0.06	14.93±0.09	131.61±1.67	34.21±0.41	n.d.	34.69±0.10	3.98±0.11	8.34±0.05	9.25±0.13	64.49±1.21	
	KLB	3.81±0.04**	4.44±0.24	0.02±0.01	0.16±0.03	1.83±0.49	2.91±0.05***	8.47±0.08***	61.96±1.34**	15.13±0.23**	n.d.	40.46±0.15*	5.39±0.12*	14.22±0.11 ns	15.30±0.15 ns	66.71±1.65 ns	9.06±1.58
Kiwifruit	FJ	3.06±0.13	n.d.	n.d.	n.d.	n.d.	13.53±0.09	11.73±0.06	938.58±1.89	94.70±0.27	n.d.	40.39±0.13	-4.70±0.07	14.38±0.13	15.13±0.09	108.09±1.74	
	KLB	3.48±0.03**	1.03±0.09	0.13±0.03	0.11±0.02	0.90±0.17	12.81±0.10***	9.97±0.08 ns	843.42±2.14 *	89.51±0.15 ns	n.d.	41.85±0.12 ns	-4.28±0.13 ns	16.47±0.15 ns	17.02±0.05 ns	104.70±1.96 ***	3.41±0.73
Pomegranate	FJ	3.66±0.09	n.d.	n.d.	n.d.	n.d.	4.07±0.06	15.73±0.07	1325.20±1.45	91.93±0.38	132.44±1.42	22.26±0.11	14.45±0.08	-7.46±0.09	16.26±0.17	332.68±1.11	
	KLB	3.89±0.08**	4.96±0.30	0.05±0.00	0.07±0.01	3.21±0.55	4.29±0.01***	9.37±0.14***	898.70±1.17**	88.04±0.43 ns	56.40±0.33**	30.18±0.13***	12.19±0.09**	-3.25±0.04***	12.65±0.12***	345.04±1.23***	9.35±1.62
Prickly pear	FJ	6.26±0.16	n.d.	n.d.	n.d.	n.d.	0.38±0.03	14.07±0.15	546.64±1.93	62.99±0.35	n.d.	27.05±0.08	21.08±0.13	10.30±0.14	23.47±0.27	25.98±1.17	
	KLB	4.11±0.07***	2.31±0.19	1.00±0.10	0.16±0.02	1.88±0.34	1.92±0.07***	9.67±0.11**	374.13±0.98*	59.65±0.15***	n.d.	32.93±0.07**	10.57±0.14***	16.51±0.17 ns	20.06±0.18 ns	55.34±1.25***	14.91±2.69
Quince	FJ	3.19±0.03	n.d.	n.d.	n.d.	n.d.	9.11±0.12	11.67±0.07	359.16±1.73	60.36±0.27	n.d.	40.00±0.10	5.25±0.09	12.25±0.16	13.33±0.19	66.81±1.31	
	KLB	3.62±0.05**	4.51±0.31	0.18±0.01	0.11±0.01	2.42±0.21	7.43±0.05***	5.87±0.10**	322.71±1.62 ns	60.53±0.16*	n.d.	44.21±0.16***	5.26±0.11 ns	13.85±0.05 ns	14.82±0.23 ns	69.10±1.07**	4.87±1.20

640 Mean values ± SD of five measurements for each replicate.

641 Abbreviations: FJ, fruit juice; KLB, kefir-like beverage; CO₂, carbon dioxide; TTA, total titratable acidity; SSC, soluble solid content; TP, total phenol (gallic acid equivalent mg/L);

642 DPPH, 2,2-diphenyl-1-picrylhydrazyl radical scavenging activity (%); TAC, total anthocyanin content (mg/L Cyanidin-3-glucoside equivalents); L*, lightness; a*, redness; b*,

643 yellowness; H°, hue angle; ΔE, color differences; n.d., not detectable.

644 P value: ***, p≤0.001, **, p≤0.01; *, p≤0.05; ns, not significant. Significant differences among fruit juices and fermented kefir-like beverages for each fruit sample and each physico-

645 chemical determination (p < 0.05).

646 **Table 3.** Analysis of the volatile organic compounds emitted from fruit juices and kefir-like
 647 beverages.
 648

Chemical compound (µg/L)	Apple		Grape		Kiwifruit		Pomegranate		Prickly Pear		Quince	
	FJ	KLB	FJ	KLB	FJ	KLB	FJ	KLB	FJ	KLB	FJ	KLB
Acids												
Acetic acid	3.34	26.62	5.80	142.98	7.80	162.62	12.86	269.83	3.72	133.95	59.77	268.80
Propionic acid	n.d.	0.83	n.d.	n.d.	n.d.	n.d.	n.d.	4.97	n.d.	n.d.	n.d.	n.d.
Isobutyric acid	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	47.42
Hexanoic acid	n.d.	n.d.	n.d.	4227.56	n.d.	308.74	n.d.	174.10	n.d.	52.63	n.d.	295.18
Eptanoic acid	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	3.12
Octanoic acid	n.d.	59.39	n.d.	136.14	n.d.	173.24	n.d.	330.10	n.d.	69.20	n.d.	382.33
Decanoic acid	n.d.	25.34	n.d.	20.38	n.d.	32.33	n.d.	68.00	n.d.	14.37	n.d.	103.40
Hexadecanoic acid	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	7.32
Total	3.34	114.10	5.80	4527.06	7.80	676.93	12.86	847.01	3.72	270.15	60.90	1117.56
Alcohols												
Isobutanol	n.d.	n.d.	n.d.	68.32	n.d.	428.76	n.d.	127.05	n.d.	9.22	n.d.	198.78
Isoamylalcohol	n.d.	408.78	n.d.	3579.72	n.d.	3729.22	n.d.	n.d.	n.d.	1540.98	n.d.	1902.59
1-pentanol	1.07	n.d.	n.d.	n.d.	3.47	10.20	n.d.	n.d.	45.80	n.d.	n.d.	n.d.
1-hexanol	73.91	102.62	105.13	218.38	123.00	n.d.	41.18	18.43	559.18	1064.34	345.88	637.64
cis-3-hexen-1-ol	n.d.	n.d.	0.59	n.d.	n.d.	13.23	21.67	14.91	32.00	n.d.	68.70	69.95
trans-2-hexenol	n.d.	n.d.	26.02	n.d.	98.06	n.d.	n.d.	n.d.	335.47	n.d.	n.d.	n.d.
1-octen-3-ol	n.d.	n.d.	1.02	n.d.	7.32	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Fenchyl alcohol	n.d.	n.d.	n.d.	59.79	n.d.	n.d.	n.d.	n.d.	n.d.	21.34	n.d.	n.d.
2-ethylhexanol	0.86	1.84	2.38	14.94	3.03	9.51	1.50	n.d.	3.83	8.62	n.d.	n.d.
4-hepten-1-ol	n.d.	n.d.	n.d.	n.d.	n.d.	8.72	n.d.	n.d.	n.d.	3.72	n.d.	n.d.
2,3-butanediol	n.d.	2.11	n.d.	84.79	6.18	81.54	n.d.	54.10	n.d.	82.21	n.d.	48.24
1-octanol	1.37	2.73	n.d.	n.d.	10.99	54.94	n.d.	n.d.	32.56	98.05	n.d.	n.d.
2,3-butanediol (isomero)	n.d.	1.62	n.d.	12.31	n.d.	60.56	n.d.	36.31	n.d.	12.28	n.d.	46.23
Terpinen-4-ol	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	1.81	4.82	n.d.	n.d.	n.d.	n.d.
cis-6-nonenol	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	26.74	182.45	n.d.	n.d.
Benzyl alcohol	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	2.99	n.d.	2.52
Phenylethylalcohol	n.d.	117.29	n.d.	588.26	0.69	2241.74	n.d.	1002.72	n.d.	514.19	n.d.	1438.45
Glycerol	n.d.	2.03	n.d.	297.53	n.d.	89.40	n.d.	98.79	n.d.	3.56	n.d.	104.63
Total	77.21	639.02	410.07	4924.05	252.74	6727.80	73.04	1369.16	1107.72	3551.64	414.57	4449.04
Aldehydes												
Hexanal	74.24	n.d.	183.01	n.d.	532.04	16.17	3.35	n.d.	74.46	46.08	669.77	n.d.
2-hexenal	n.d.	n.d.	78.90	n.d.	178.34	n.d.	n.d.	n.d.	60.15	n.d.	62.26	n.d.
1-octanal	n.d.	n.d.	n.d.	n.d.	43.97	n.d.	2.29	n.d.	n.d.	98.19	n.d.	n.d.
Nonanal	6.53	4.74	6.90	21.70	40.35	19.67	n.d.	n.d.	35.49	28.85	7.53	9.67
trans-2-octenal	n.d.	n.d.	n.d.	n.d.	94.59	35.51	0.87	n.d.	106.99	86.41	n.d.	n.d.
Decanal	3.04	2.91	3.57	6.32	6.85	12.03	0.79	9.66	n.d.	8.10	11.18	2.95
4-methylbenzaldehyde	9.23	8.07	n.d.	n.d.	14.98	233.76	45.04	131.33	n.d.	n.d.	n.d.	n.d.
Benzaldehyde	3.26	3.03	3.03	16.95	4.23	12.66	1.57	n.d.	4.59	29.69	11.69	40.69
β-cyclocitral	n.d.	n.d.	n.d.	n.d.	4.41	6.14	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Phenylethanal	n.d.	n.d.	33.06	n.d.	n.d.	n.d.	n.d.	n.d.	28.88	n.d.	27.79	286.93
Geranial	n.d.	n.d.	1.16	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Total	87.08	10.69	309.61	44.98	904.79	102.18	8.87	9.66	310.56	297.32	790.22	340.24
Diverse functional groups												
Hydroxyacetone	0.77	5.46	0.97	36.22	n.d.	52.27	1.35	89.68	2.95	7.71	n.d.	n.d.
trans-linaloloxide	n.d.	n.d.	5.33	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Furfuraldehyde	1.04	3.97	1.88	n.d.	n.d.	70.97	2.31	59.30	n.d.	24.41	47.96	99.94
5-methylfurfural	0.65	0.71	1.91	453.57	n.d.	n.d.	1.65	28.59	n.d.	n.d.	9.56	27.89
2-pentylfuran	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	0.68	n.d.	18.65	n.d.	n.d.	n.d.
Furfuryl alcohol	0.32	2.47	n.d.	846.02	n.d.	18.48	0.57	50.72	n.d.	n.d.	30.44	44.80
5-hydroxymethylfurfural	2.75	10.04	2.98	55.72	7.47	121.83	3.42	182.42	8.39	129.94	77.85	175.89
Total	5.54	22.65	13.08	1391.53	7.47	263.56	9.30	410.70	11.34	162.06	165.81	348.51
Esters												
Isoamylacetate	7.32	331.27	n.d.	4136.48	n.d.	1618.69	n.d.	2803.77	n.d.	86.21	n.d.	3047.23
Methylhexanoate	n.d.	n.d.	n.d.	n.d.	14.57	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Ethyl hexanoate	n.d.	515.01	n.d.	8424.13	9.68	4521.45	n.d.	6193.08	n.d.	663.74	n.d.	5987.32
Hexyl acetate	6.87	737.67	n.d.	3279.88	1.53	3404.19	3.91	172.10	10.72	400.71	2.11	1833.43
cis-3-hexenyl acetate	n.d.	1.31	n.d.	15.77	n.d.	6.45	n.d.	59.71	n.d.	n.d.	36.10	170.08
Ethyl heptanoate	n.d.	9.10	n.d.	359.47	n.d.	29.30	n.d.	n.d.	n.d.	n.d.	n.d.	71.00
Isobutyl hexanoate	n.d.	1.13	n.d.	36.14	n.d.	7.86	n.d.	5.40	n.d.	n.d.	n.d.	8.50
Ethyl lactate	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	4.96	n.d.	n.d.
1-heptyl acetate	n.d.	6.33	n.d.	807.31	n.d.	3827.96	n.d.	n.d.	n.d.	2.93	n.d.	45.00
Methyloctanoate	n.d.	0.92	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Ethyl octanoate	1.59	2247.26	2.21	58169.56	30.69	1833.20	8.44	8446.21	9.23	3444.50	5.45	5337.65

Isoamyl hexanoate	n.d.	15.87	n.d.	486.31	n.d.	45.21	n.d.	n.d.	n.d.	11.98	n.d.	16.74
Octyl acetate	n.d.	4.93	n.d.	102.09	n.d.	2.64	n.d.	13.75	n.d.	19.49	n.d.	5.39
Ethyl nonanoate	n.d.	1.72	n.d.	106.83	n.d.	59.03	n.d.	5.05	n.d.	168.11	n.d.	12.72
Isobutyloctanoate	n.d.	2.74	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Isoamyl lactate	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	6.10	n.d.	n.d.
Methyl decanoate	n.d.	0.74	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Hexyl hexanoate	0.33	6.22	n.d.	23.72	n.d.	n.d.	n.d.	n.d.	n.d.	20.09	n.d.	n.d.
γ -butyrolactone	n.d.	n.d.	1.08	n.d.	n.d.	n.d.	n.d.	12.29	n.d.	n.d.	4.74	5.54
Ethyldecanoate	0.50	592.64	n.d.	43.27	12.45	308.47	3.52	1962.47	2.74	909.10	n.d.	1041.10
Isoamyl octanoate	n.d.	24.83	n.d.	22069.03	n.d.	8.32	n.d.	25.26	n.d.	32.78	n.d.	34.84
Estragole	13.44	9.79	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Ethyl-9-decenoate	n.d.	208.98	n.d.	14.38	n.d.	76.85	n.d.	122.73	n.d.	181.02	n.d.	367.74
2(5H)-furanone	1.26	1.71	1.59	n.d.	1.93	11.32	1.17	24.10	2.40	8.37	7.86	20.79
Methyl salicylate	n.d.	n.d.	n.d.	n.d.	n.d.	1.92	3.31	17.89	n.d.	33.14	n.d.	n.d.
Phenylethylacetate	n.d.	75.07	n.d.	6343.85	n.d.	432.92	n.d.	620.66	n.d.	68.64	n.d.	690.18
Ethyl dodecanoate	n.d.	181.12	n.d.	893.00	6.64	64.54	2.54	431.06	n.d.	145.92	n.d.	298.73
Isoamyl decanoate	n.d.	5.65	n.d.	162.29	n.d.	2.89	n.d.	10.88	n.d.	6.16	n.d.	10.75
Ethyl tetradecanoate	n.d.	8.22	n.d.	100.83	n.d.	2.57	0.79	17.70	n.d.	10.13	n.d.	14.70
Isoamyl dodecanoate	n.d.	0.76	n.d.	4.85	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
2-phenylethyl hexanoate	n.d.	n.d.	n.d.	34.59	n.d.	13.23	n.d.	9.74	n.d.	1.94	n.d.	14.64
Myristicin	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	3.25	n.d.	n.d.
Ethyl hexadecanoate	n.d.	9.62	n.d.	26.51	n.d.	n.d.	0.77	10.98	5.30	21.48	n.d.	13.15
Phenylethyl octanoate	n.d.	9.88	n.d.	43.20	n.d.	4.52	n.d.	11.81	n.d.	1.49	n.d.	15.88
Coumaran	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	17.49	n.d.	n.d.	n.d.	n.d.
Total	45.13	5034.14	10.59	106371.09	102.81	16343.03	38.45	21071.39	49.05	6858.02	62.24	19128.03
Ketones												
Acetoin	n.d.	1.91	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	1.13	9.97
6-methyl-5-heptene-2-one	0.43	n.d.	1.73	3.99	16.73	26.96	0.95	2.93	n.d.	20.57	3.53	n.d.
α -ionone	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	27.36	n.d.	n.d.	n.d.
Geranylacetone	n.d.	n.d.	n.d.	n.d.	8.64	n.d.	n.d.	n.d.	n.d.	18.91	n.d.	n.d.
β -ionone	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	23.84
1-(3-erthylphenyl)ethanone	1.13	1.94	1.44	31.61	2.41	8.64	1.70	16.48	n.d.	9.38	3.67	16.36
Total	1.57	1.94	3.16	35.61	27.77	35.60	2.65	19.41	27.36	48.86	7.20	40.20
Phenols												
Phenol	0.93	1.71	n.d.	n.d.	n.d.	n.d.	1.07	11.60	n.d.	n.d.	n.d.	n.d.
Eugenol	n.d.	13.89	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Tymol	n.d.	n.d.	n.d.	n.d.	n.d.	3.16	n.d.	13.64	n.d.	11.85	n.d.	n.d.
Total	0.93	15.60	0.00	0.00	0.00	3.16	1.07	25.23	0.00	11.85	0.00	0.00
Sulphur compounds												
3-(methylthio)propanol	n.d.	1.05	n.d.	n.d.	n.d.	39.42	n.d.	17.89	n.d.	44.35	n.d.	7.90
Aromatic Hydrocarbons												
Styrene	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	47.20	n.d.	79.82	0.74	12.00
p-cymene	n.d.	n.d.	1.33	85.24	n.d.	n.d.	1.26	n.d.	n.d.	46.68	n.d.	n.d.
2,5-dimethylstyrene	n.d.	n.d.	0.91	n.d.	n.d.	n.d.	0.62	5.36	n.d.	n.d.	n.d.	n.d.
Total	0.00	0.00	2.24	85.24	0.00	0.00	1.88	52.56	0.00	126.51	0.74	12.00
Terpens and terpenols												
β -pinene	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	1.27	n.d.	n.d.	n.d.	n.d.	n.d.
β -myrcene	n.d.	n.d.	23.87	n.d.	n.d.	n.d.	n.d.	n.d.	4.46	n.d.	n.d.	n.d.
D-limonene	n.d.	n.d.	11.11	376.80	n.d.	14.61	6.82	n.d.	n.d.	65.14	n.d.	n.d.
β -phellandrene	n.d.	n.d.	1.81	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	65.14	n.d.	n.d.
3-carene	n.d.	n.d.	8.46	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Linalol	n.d.	n.d.	262.41	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
α -terpinolene	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	0.76	n.d.	n.d.	n.d.	n.d.	n.d.
β -caryophyllene	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	2.68	n.d.	n.d.	n.d.	n.d.	n.d.
Anethol	13.82	23.65	5.71	687.62	25.33	59.52	13.33	77.26	n.d.	605.80	5.99	64.96
β -farnesene	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	49.44	n.d.	n.d.
α -terpineol	n.d.	n.d.	3.03	n.d.	n.d.	n.d.	6.90	12.03	n.d.	n.d.	n.d.	n.d.
δ -guaiene	0.47	0.86	n.d.	n.d.	n.d.	25.77	6.44	5.61	n.d.	n.d.	5.86	27.11
Citronellol	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	72.15	7.69	n.d.	n.d.
Geraniol	n.d.	n.d.	9.50	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Curcumene	n.d.	n.d.	n.d.	n.d.	n.d.	3.05	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
Total	9.70	8.93	45.26	376.80	14.98	277.19	63.02	136.94	4.46	179.72	5.86	27.11

649 Results indicate mean values of three measurements and are expressed (in $\mu\text{g/L}$) as 1-Heptanol.

650 The chemicals are shown following their retention time.

651 Abbreviations: FJ, fruit juice; KLB, kefir-like beverage; n.d. not detected.

652 **Legend to figures**

653 **Fig. 1.** Representative polymorphic profiles of LAB and yeast colonies isolated from the
654 commercial freeze-dried water kefir starter culture and KLBs. Lanes: M, marker; 1, *Leuconostoc*
655 *mesenteroides* (Acc. No. KT633927); 2, *Lactococcus lactis* (Acc. No. KT633921); 3, *Lactobacillus*
656 *kefiri* (Acc. No. KT633919); 4, *Lactobacillus fermentum* (Acc. No. KT633923); 5, *Saccharomyces*
657 *cerevisiae* (Bankit 1853683).

658 **Fig. 2.** Overall quality of Mediterranean fruit-based kefir-like beverages. Bars with the same letter
659 are not statistically different at $P < 0.05$ (Tukey–Kramer's multiple range test).

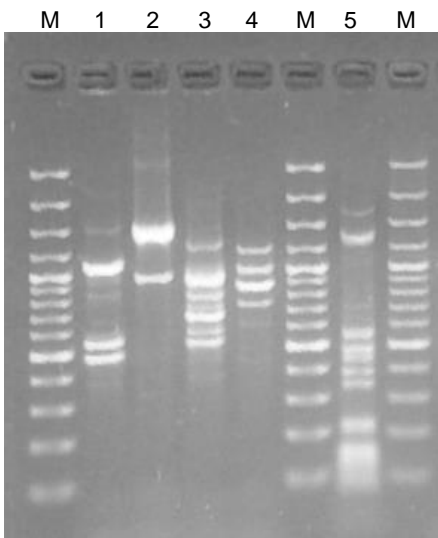
660 **Fig. 3.** PCA analysis based on the values of microbial loads on kefir-like beverages, biplot graphs
661 shows relationships among factors, variables and samples. Abbreviations: PCA, plate count agar for
662 total mesophilic counts; VRBGA, violet red bile glucose agar for *Enterobacteriaceae*; PAB,
663 *Pseudomonas* agar base for pseudomonads; MRS, de Man-Rogosa-Sharpe agar for rod LAB; M17,
664 medium 17 agar for mesophilic coccus LAB; DRBC, dichloran rose Bengal chloramphenicol agar
665 for yeasts; KLB, kefir-like beverage; Δ values are referred to the differences on the microbial loads
666 between the fruit juices and the corresponding kefir-like beverage for each medium.

667 **Fig. 4.** PCA analysis based on the values of physico-chemical determinations on kefir-like
668 beverages, biplot graphs shows relationships among factors, variables and samples. Abbreviations:
669 CO₂, carbon dioxide; TTA, total titratable acidity; SSC, soluble solid content; PT, total phenol
670 (gallic acid equivalent mg/L); DPPH, 2,2-diphenyl-1-picrylhydrazyl radical scavenging activity
671 (%); ΔE , color differences.

672 **Fig. 5.** PCA analysis based on the values of volatile organic compounds on kefir-like beverages,
673 biplot graphs shows relationships among factors, variables and samples.

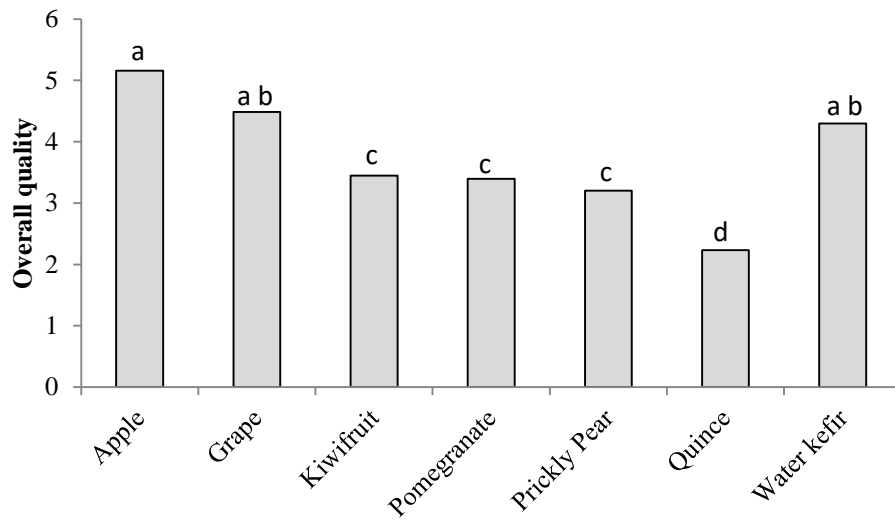
674

675 **Fig. 1.**



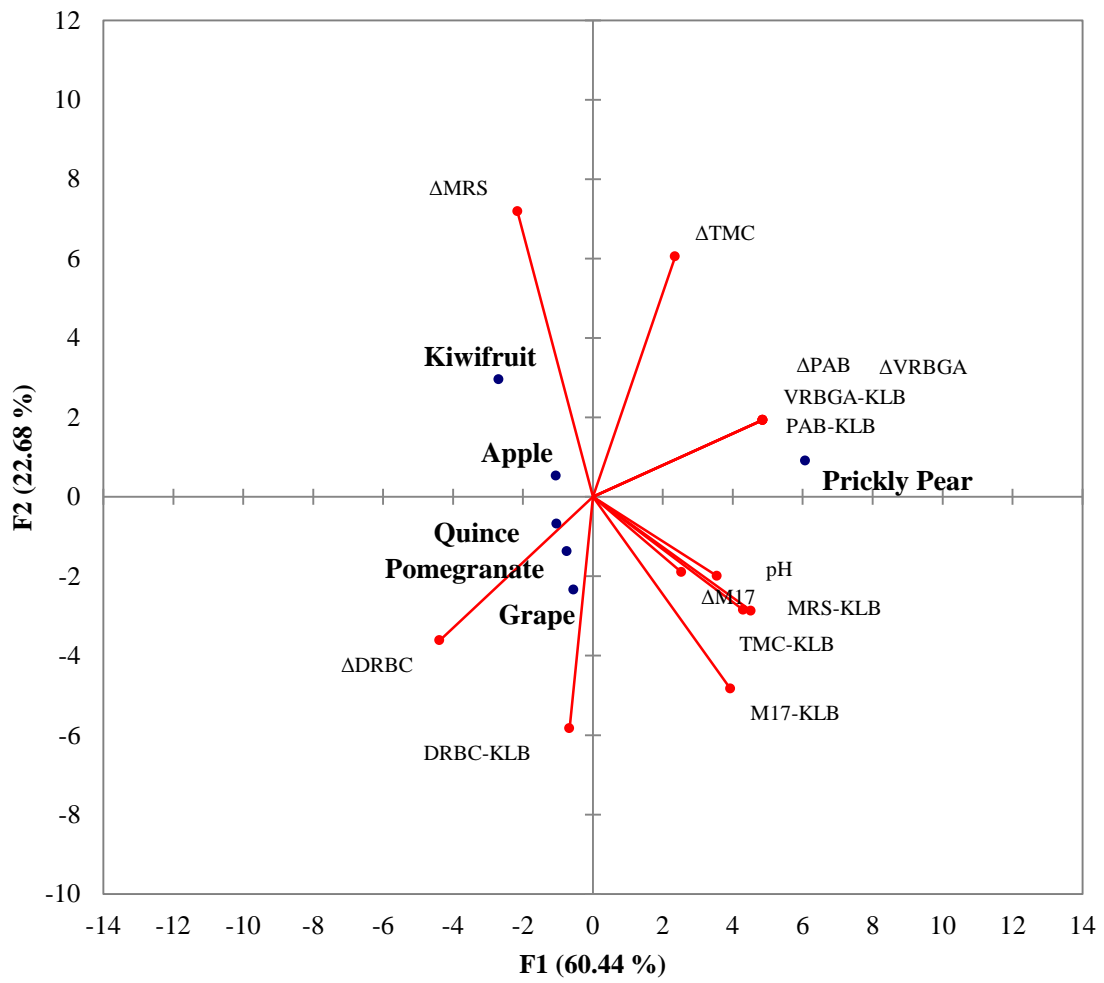
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677 **Fig. 2.**



678

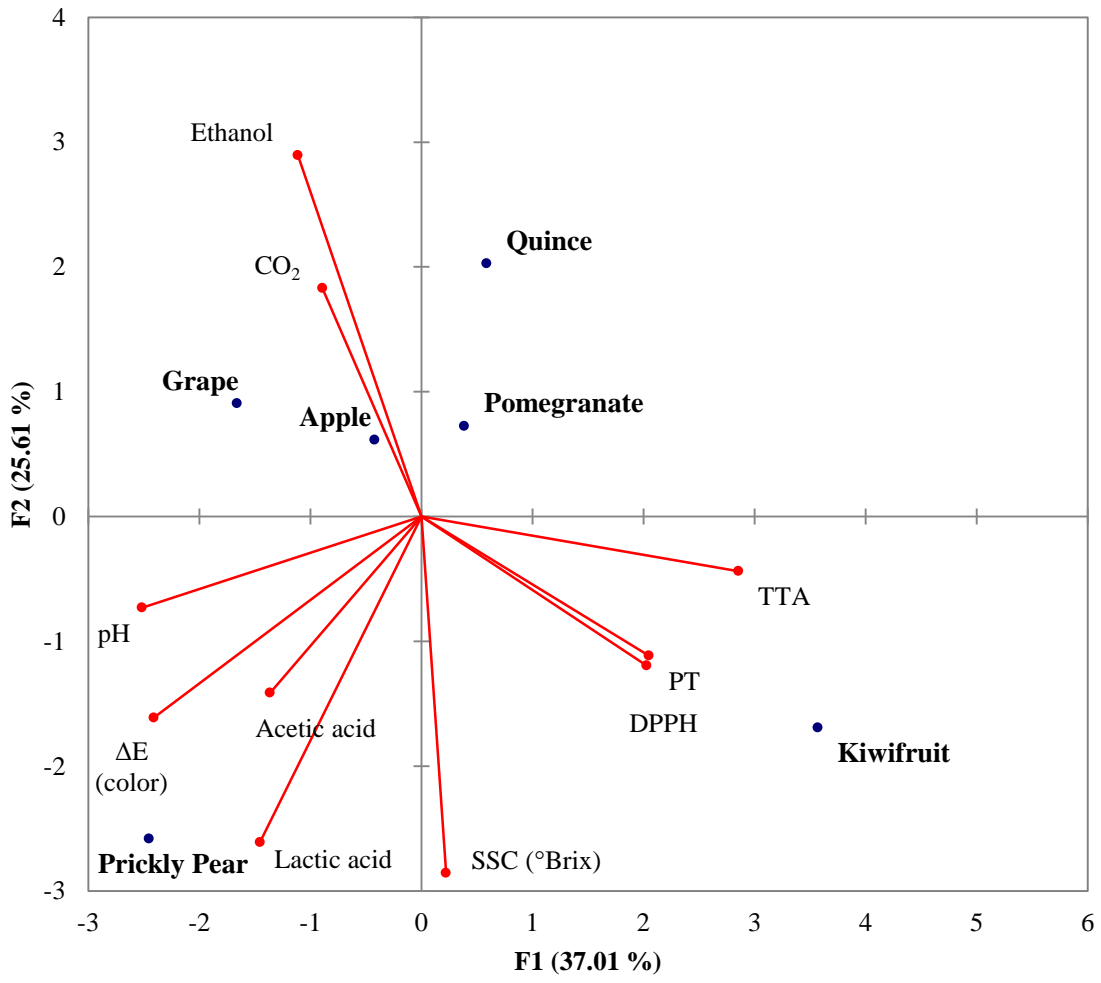
679 **Fig. 3.**



680

681

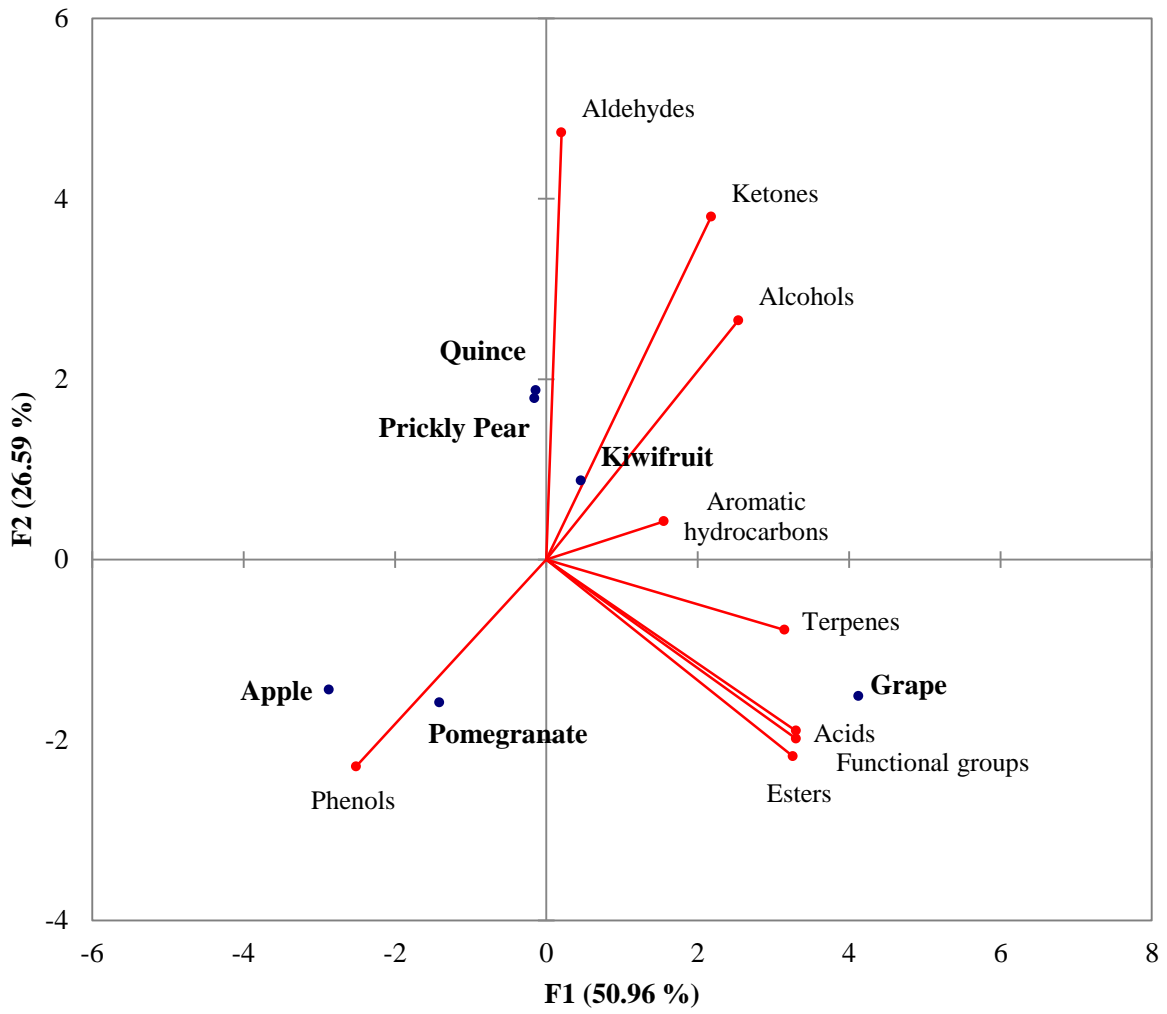
682 **Fig. 4.**



683

684

685 **Fig. 5.**



686
687
688

689 **Table S1 Supplemental material** Correlation of microbial variables to the factors of the PCA
 690 based on factor loadings.

	691				
	F1	F2	F3	F4	F5
TMC - KLB	0.902	-0.351	0.245	-0.058	0.025 ⁶⁹²
VRBGA - KLB	0.969	0.236	0.056	-0.045	-0.024 ⁶⁹³
PAB - KLB	0.969	0.236	0.056	-0.045	-0.024 ⁶⁹³
MRS - KLB	0.857	-0.348	-0.113	-0.247	-0.067 ⁶⁹⁴
M17 - KLB	0.784	-0.590	-0.089	0.042	-0.165
DRBC - KLB	-0.134	-0.712	0.616	-0.254	0.174 ⁶⁹⁵
ΔTMC	0.469	0.739	0.385	-0.239	0.168
ΔVRBGA	0.969	0.236	0.056	-0.045	-0.024 ⁶⁹⁶
ΔPAB	0.969	0.236	0.056	-0.045	-0.024 ⁶⁹⁷
ΔMRS	-0.430	0.878	0.123	0.102	-0.135
ΔM17	0.505	-0.232	0.402	0.728	0.002 ⁶⁹⁸
ΔDRBC	-0.874	-0.442	0.132	-0.122	-0.093
pH	0.707	-0.243	-0.571	0.072	0.332 ⁶⁹⁹

700 Abbreviations: TMC, total microbial count; VRBGA, violet red bile glucose agar for *Enterobacteriaceae*; PAB, *Pseudomonas* agar base for
 701 pseudomonads; MRS, Man-Rogosa-Sharpe agar for mesophilic rod LAB; M17, for lactic streptococci; DRBC, dichloran rose bengal chloramphenico
 702 agar for total yeasts and filamentous fungi; pH, values of pH of KLB; Δ, increase of microbiological count of KLB respect to the unfermented
 703 products.
 704 Values in bold within the same factor indicate the variable with the largest correlation.

705 **Table S2 Supplemental material** Correlation of physico-chemical variables to the factors of the
 706 PCA based on factor loadings.

	F1	F2	F3	F4	F5
pH	-0.822	-0.198	0.243	-0.449	-0.153
TTA	0.933	-0.119	-0.144	0.308	-0.001
SSC	0.072	-0.776	0.215	-0.406	0.426
TP	0.669	-0.303	0.667	0.052	0.115
DPPH	0.663	-0.325	0.634	0.146	-0.179
ΔE	-0.787	-0.438	0.365	0.204	0.117
Ethanol	-0.364	0.787	0.393	0.227	0.207
Lactic acid	-0.475	-0.709	0.118	0.342	-0.374
Acetic acid	-0.446	-0.384	-0.381	0.659	0.273
CO ₂	-0.292	0.497	0.791	0.204	0.008

707 Abbreviations: pH, pH of KLB; TTA, Total Titratable Acidity; SSC, Soluble solid content; TP, Total phenolic compounds; DPPH, radical
 708 scavenging activity; ΔE , color difference parameter, CO₂, carbon dioxide.
 709 Values in bold within the same factor indicate the variable with the largest correlation.
 710

711 **Table S3 Supplemental material** Correlation of volatile organic compounds variables to the
 712 factors of the PCA based on factor loadings.
 713

	F1	F2	F3	F4	F5
Acids	0.896	-0.372	-0.038	-0.238	0.035
Alcohol	0.689	0.520	-0.375	0.334	0.050
Aldehydes	0.054	0.928	0.160	-0.329	0.038
Functional groups	0.896	-0.389	0.032	-0.180	0.113
Esters	0.884	-0.428	-0.013	-0.187	-0.001
Ketons	0.591	0.745	0.272	0.078	0.121
Phenols	-0.682	-0.450	0.500	0.203	0.203
Aromatic hydrocarbons	0.421	0.083	0.893	0.010	-0.134
Terpens	0.855	-0.153	0.083	0.487	-0.052

714 Values in bold within the same factor indicate the variable with the largest correlation.
 715