Bioconversion of chemical effluents from marine gelatine production: Production of a probiotic under circular economy philosophy José A. Vázquez*, Ana Durán, Araceli Menduíña, Javier Fraguas, Margarita Nogueira, Adrián Pedreira, Jesus Valcarcel Group of Recycling and Valorisation of Waste Materials (REVAL), Institute of Marine Research (IIM), CSIC, Eduardo Cabello 6, 36208, Vigo, Pontevedra, Spain

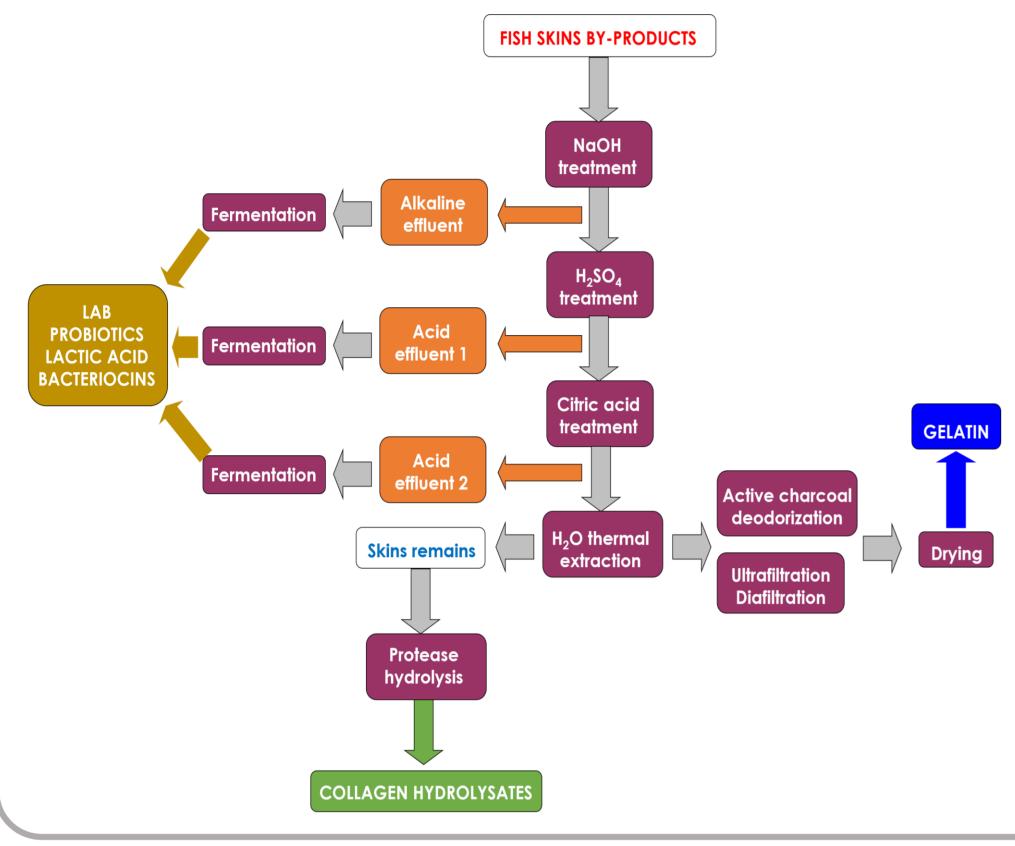
Motivation & Objectives

- Gelatin is a protein biopolymer obtaining by partial hydrolysis of collagen.
- Skins of various fish species are industrial by-products rich in collagen.
- Chemical treatments are needed for the production of gelatin.
- Effluents from these treatments are large in volume and its depuration is mandatory. The composition of such effluents is mainly protein.

The **aims** of the present work are:

- To depurate and valorize gelatin effluents (GE) under biorefinery concept.
- To formulate **low cost media** for the culture of lactic acid bacteria using **GE** as source of peptones.
- To produce **biomass (probiotics)** and **lactic acid** on GE reducing production costs and following **circular economy** principles.

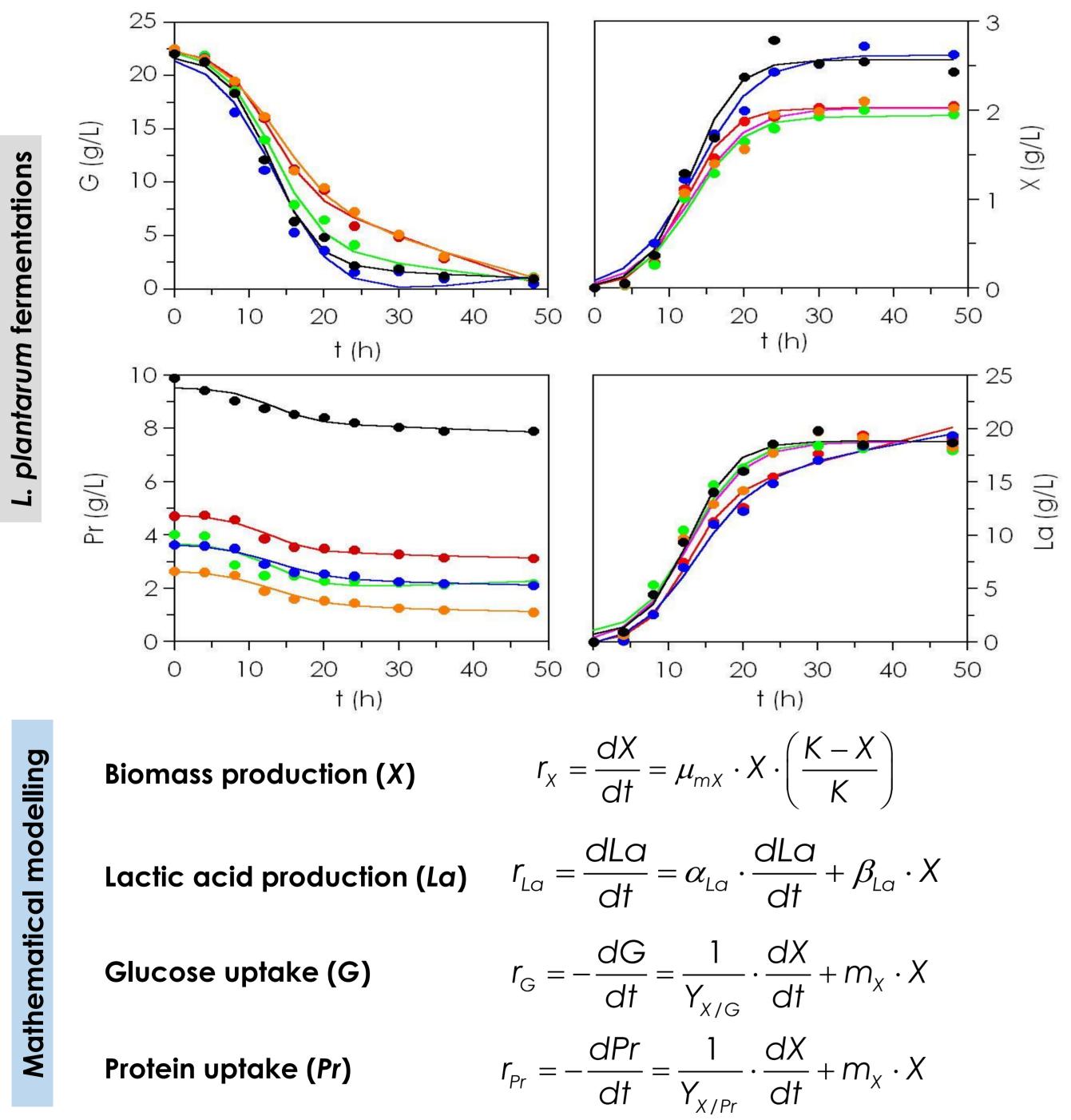
Materials & Methods



- GE from salmon (SA), tuna (TU), shark (SH) and turbot
 - (Tr) were prepared combined, proportionally, alkaline and acid effluents. Protein content ranged 2.6-4.6 g/L.
- All media from GE simulating commercial MRS (control medium), but without commercial peptones (meat extract and bactopeptone).
- Lactobacillus plantarum was the lactic acid bacteria (LAB) used to GE conversion/valorisation.
- Fermentations were performed on batch culture using 300 mL flasks at 30°C, initial pH=6, 200 rpm of agitation and without control of pH and aeration.

Ingredients (g/L)	SA	TU	SH	Tr	MRS
Glucose	20	20	20	20	20
Yeast extract	4	4	4	4	4
CH₃COONa	5	5	5	5	5
$C_6H_{14}N_3O_7$	2	2	2	2	2
K ₂ HPO ₄	2	2	2	2	2
MgSO ₄	0.2	0.2	0.2	0.2	0.2
MnSO ₄	0.05	0.05	0.05	0.05	0.05
Tween 80	1	1	1	1	1
Meat extract	-	-	-	-	8
Bactopeptone	-	-	-	-	10
Gelatin Effluents	4.6	3.7	2.6	4.0	10

Results & Discussion



• Experimental data of bioproductions and nutrient consumptions were accurately modeled by proposed equations (R²>0.981). The robustness of the equations in the description of experimental trends was very high

(p<0.001). All parameters were always statistically significant.

- Based on these parameters we can conclude that maximum growth and maximum growth rate (X_m and v_x) were significantly higher (p<0.05) in the media MRS and formulated with GE-TU. Maximum lactic acid production was similar in all cases, but growth rates were higher in MRS, GE-Tr and GE-SH.
- Nutrient intakes (glucose and protein) profiles were quite similar in all fermentations. In all media, the consumption of glucose was exhaustive and the protein uptake was always around 2 g/L.
- From a economical viewpoint, the decrease in the cost of biomass production of *L. plantarum* (in €/g of bacteria) using GE as source of protein substrate, replacing the peptones present in the commercial medium MRS, was around 4-folds. In the case of the lactic acid, the reduction obtained with residual peptones (in €/g of La) was of 3-folds.

Conclusions –

- **GE** provide a valuable source of organic nitrogen (proteins, peptides and amino acids) for microbiological applications.
- LAB productions are supported by low-cost media formulated with GE as source of protein based ingredient.
- Metabolite production costs are reduced between 3 and 4-folds using low-cost media.
- **GE** can be completely valorized in terms of circular economy avoiding its management and depuration or dumping.

- References

Vázquez and Murado (2008). Unstructured mathematical model for... J. Chem. Techn. Biotech., 83, 91–96.
Vázquez et al. (2016). Valorisation of effluents obtained from... Biochemical Engineering Journal, 116, 34–44.
Vázquez et al. (2020). Biotechnological valorization of food marine wastes... Biomolecules, 10, 1184.
Vázquez et al. (2021). Characterization of gelatin and hydrolysates... Polymers, 13, 2828.





Acknowledgments

This work is funded by PIE-CSIC (202130E070).

*Corresponding author: jvazquez@iim.csic.es