

1 **Effect of addition of human saliva on steady and viscoelastic rheological**
2 **properties of some commercial dysphagia-oriented products**

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14 **ABSTRACT**

15 Three commercial thickened fluids were rheologically characterized before and after addition of
16 unstimulated human saliva to improve the further development of better products in dysphagia
17 management by taking into account the dynamic process of bolus flow and the effect of saliva.
18 Instant purées (vegetables and beef (VB), vegetables and codfish (VC) and chicken with rice and
19 carrots (CR)) were prepared and mixed with water or unstimulated saliva from five healthy
20 individuals. Steady and dynamic rheological properties were evaluated, and composition of
21 saliva from five donors was determined. Control purées had shear-thinning behaviour and
22 showed a liquid-structured character with different viscoelastic parameters. All the water
23 samples showed significant differences in the steady and viscoelastic parameters although not
24 so notable as those produced by saliva addition. Thereby, addition of saliva produced a
25 remarkable change in: viscosity (at 0.1, 1, 10 and 50 s⁻¹), consistency index (K) and flow
26 behaviour (n), and, in the conformational structure (decrease of maximum stress amplitude
27 (σ_{max}) and maximum complex modulus (G^*) and increase in loss factor ($\tan \delta$) of all the three
28 purées, especially in CR. VC and CR purées showed an increase in degree of structural
29 deformability (higher γ_{max}). High variability was found in the saliva composition, specifically in α -
30 amylase activity, which might affect the rheological behaviour of these commercial products.
31 Therefore, structural changes produced by saliva addition should take into account to design
32 safer dysphagia products although this inter-individual effect should be studied with a larger
33 number of individuals to obtain more relevant conclusions.

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38 *Keywords:* Dysphagia; Viscoelasticity; Saliva; α -amylase; Swallowing

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1. Introduction

40 The term dysphagia refers to abnormal swallowing of foods and/or liquids due to
41 neurological diseases, various forms of cancer (e.g., head and neck; tongue) or stroke
42 (Longeman, 2007), and it affects people of all ages, from the newborn to the elderly. Dysphagia
43 is commonly managed by prescribing texture-controlled diets that seek to modify the
44 consistency of foods and/or drinks in order to change the rate at which food is transported
45 through the pharynx and thus reduce the risk of aspiration (Quinchia et al., 2011). Lack of
46 coordination between clinical practice and rheological studies is one of the important issues for
47 treatment of dysphagia (Zargaraan, Rastmanesh, Fadavi, Zayeri, & Mohammadifar, 2013).

48 The most available dysphagia products are: powdered thickeners that have to be added
49 to a food matrix (commonly fluids, such as milk, water and juices) and pre-thickened foodstuffs
50 that are ready to use. Thickened fluids are complex dispersions of gums and starches **which**
51 provided thickened boluses **lowering** transit speeds during swallowing process, **and therefore,**
52 **reducing** the risk of aspiration (Turcanu et al., 2018). In the well-known National Dysphagia Diet
53 (NDD) classification, the four levels that refer to fluids are based on shear viscosities measured
54 at a single shear rate (50 s^{-1}) and at a temperature of $25\text{ }^{\circ}\text{C}$. These measurement conditions were
55 selected by the National Dysphagia Diet Task Force (NDDTF, 2002) without any scientific
56 evidence or rationale, although a wide range of shear rates, ranging from 5 to 1000 s^{-1} , is feasible
57 during swallowing (Gallegos, Quinchia, Ascanio, Salinas-Vázquez, & Brito-de la Fuente, 2012;
58 Salinas-Vázquez et al., 2014). The NDDTF (2002) did not take into account the fact that food
59 bolus flow is a dynamic process that depends on the force applied (Gallegos, Brito-de la Fuente,
60 Clavé, Costa, & Assegehegn, 2017). On the other hand, viscoelasticity balance in terms of
61 increased elastic component and cohesiveness of masticated food is crucial for safe and easy
62 swallowing (Ishihara, Nakauma, Funami, & Odake, 2011). Most of the available information on
63 rheological properties of ready-to-eat dysphagia-oriented products is only focused on viscosity,
64 whereas elasticity is hardly mentioned (Ishihara et al., 2011; Sopade et al., 2008). Some authors
65 (Moret-Tatay, Rodríguez-García, Martí-Bonmatí, Hernando, & Hernández, 2015; Sukkar, Maggi,
66 Travalca Cupillo, & Ruggiero, 2018; Zargaraan et al., 2013) have pointed out the importance of
67 studying viscoelastic and extensional properties of thickened fluids in the swallowing process in
68 order to improve understanding of the mechanical behaviour of these products and the
69 interactions between their major molecules. Recently, there is some research focused on
70 extensional deformations of bolus which could be correlated to cohesiveness during the oral
71 processing (Hadde & Chen, 2019; Nishinari, Turcanu, Nakauma, & Fang, 2019; Sukkar et al.,
72 2018; Turcanu et al., 2018). **Consequently,** a cohesive bolus will fracture less during the

73 pharyngeal phase of the swallowing, decreasing the risk of aspiration. Cohesiveness shows the
74 strength of the intermolecular attraction of the fluid and how they are held together.

75 Moreover, little information is available related to the study of the dynamic rheological
76 properties of dysphagia products mixed with human saliva (Hanson, Cox, Kaliviotis, & Smith,
77 2012; Lee, Yoon, Yoo, & Yoo, 2016; Vallons, Helmens, & Oudhuis, 2015).

78 Saliva plays an essential role in bolus safety because it increases bolus cohesiveness and
79 affects its viscoelastic properties (Moret-Tatay et al., 2015). However, there has been little
80 research on the effect of saliva on dysphagia-oriented products, with the exception of a few
81 studies dealing with thickened drinks (Hanson et al., 2012; Turcanu et al., 2018) and commercial
82 food thickeners (Lee et al., 2016; Moret-Tatay et al., 2015). When food is chewed and swallowed
83 it is always mixed with saliva, which contains α -amylase, responsible for the early breakdown of
84 starch components. Some authors (Chen, 2009; Ferry, Hort, & Mitchell, 2004) have reported
85 that when foods are in contact with saliva (or α -amylase) their viscosity may be reduced by more
86 than half in less than 10 s, especially in the case of dysphagia products that contain starch as the
87 main thickener. This significant decrease in viscosity can affect the risk of aspiration by the
88 patient. Therefore, it is critical to characterize dysphagia products in terms of their resistance to
89 a hydrolysis reaction with saliva for dysphagia management (Gallegos et al., 2017; Wang, Wang,
90 Li, Özkan, & Li, 2009).

91 It is important to note that the pattern of human saliva varies with the individual. In fact,
92 Criado et al. (2019) found very large inter-individual differences in saliva viscosity. They reported
93 that human salivary flow, viscosity at 50 s^{-1} and consistency index (K) were parameters that were
94 highly dependent on the individual. A further consideration is that the rheological properties of
95 saliva depend on the level of dysphagia of the patient. In fact, Sukkar et al. (2018) pointed out
96 the need to perform a rheological classification of foods adapted to each patient phenotype,
97 based on the degree of the disease.

98 Therefore, the aim of this work was to characterize steady and viscoelastic rheological
99 properties of **three** commercial dysphagia products before and after mixing with the
100 unstimulated saliva of five healthy individuals as the first step towards developing more suitable
101 food products for dysphagia patients.

102

103 **2. Materials and methods**

104 *2.1. Materials*

105 Three commercial thickened fluids belonging to the brand Resource (Nestlé Health
106 Science, Epalinges, Switzerland) that are used for patients with dysphagia were studied.
107 Specifically, they were three instant purées which are eaten as main dish (Resource vegetables
108 and beef (VB), vegetables and codfish (VC), and chicken with rice and carrots (CR)).

109 All these purées are presented in the form of coloured powder that can easily be
110 dissolved in hot water, but without specifying the water temperature. VB purée consists of meat,
111 vegetables, rice, milk proteins, soy lecithin and celery, and it may contain egg and wheat. VC
112 purée consists of fish, vegetables, rice, milk proteins, soy lecithin and fish, and it may contain
113 egg, wheat, celery, crustaceans and molluscs. In turn, CR purée consists of chicken, carrots, rice
114 and celery, and it may contain milk, egg and wheat.

115 2.2. Sample preparation

116 The manufacturers' instructions were followed to reconstitute the purée products. The
117 amount of powder and water was calculated from the amounts recommended on the packages
118 to produce 50 g of a specific purée. For this purpose, the purée samples were always prepared
119 with 10.1 g of powder and 39.9 mL of hot water (85 °C).

120 First, hot water at 85 °C was initially poured into a 100-mL beaker. Then, the powder
121 was slowly poured and stirred into the water until it was completely dissolved and the mixture
122 was additionally stirred for 2 min in a magnetic stirring device at 600 rpm. Afterwards, the
123 sample was always placed in a water bath at 37 °C for a maximum time of 30 min. The first
124 portion of each sample was measured after 2 min at 37 °C, whereas the last portion of the same
125 sample was measured after as much as 30 min. Samples measured between 2 and 30 min were
126 briefly stirred again for 10 s at 200 rpm to minimize any effects of settling. The manufacturer
127 recommends allowing a few minutes for the purée to reach the desired texture, without further
128 specification.

129 2.3. Saliva collection

130 Fresh unstimulated saliva was collected in the morning on various days from 5 healthy
131 volunteers with ages ranging from 22 to 47 years old, recruited from the Institute of Food
132 Science, Technology and Nutrition (ICTAN-CSIC). For one hour before saliva collection the
133 volunteers were not allowed to smoke, drink or eat. They were instructed to brush their teeth
134 and vigorously rinse their mouths with tap water. The subjects were told to avoid swallowing
135 during the saliva collection process. Unstimulated saliva was spat out directly into a sterile tube
136 as many times as the donors wanted for 5 min. Saliva flow was calculated from the weight of

137 saliva, assuming that 1 g was equal to 1 mL (Öztürk et al., 2012). One part of the saliva from each
138 individual was used to carry out the pH measurements and the analysis of saliva composition
139 and another part was used to perform the rheological measurements. For the rheological
140 analysis, the saliva was always used within 1 hour of collection, and it was stored at 5 °C. Before
141 use, the collected saliva was first gently mixed in a vortex for 5 s and then rested for 30 s before
142 the rheological measurements. For the composition analysis, the saliva samples were stored at
143 –80°C.

144

145 2.4. Physico-chemical saliva analysis

146 2.4.1. pH values

147 A pH-meter (Schott Instruments GmbH, Mainz, Germany) was used to measure the pH
148 of the saliva from the various donors.

149 2.4.2. Total protein content

150 The Pierce BCA Protein Assay Kit (Pierce Thermo Scientific, Illinois, USA) was used to
151 measure the total protein content (TPC), with bovine serum albumin as the calibration standard.

152 2.4.3. α -Amylase activity

153 The α -Amylase Saliva Assay (IBL International GmbH, Hamburg, Germany) was used to
154 determine the α -amylase concentration, based on the variation of the intensity of colour
155 produced, which is proportional to the α -amylase activity. The α -amylase measurement was
156 performed at room temperature (25 °C).

157 All the saliva measurements were carried out at least three times.

158 2.5. Rheological properties

159 Rheological measurements were carried out with a rotational Kinexus pro rheometer
160 (Malvern Instruments Ltd., UK) equipped with rSpaces of software and a Peltier Plate cartridge
161 in the lower plate for temperature control (resolution to 0.01 °C). A plate-plate measuring
162 geometry of 40 mm (1 mm gap) was used. The rheological tests were performed directly on the
163 [three commercial thickened fluids](#) and also on their mixtures with fresh unstimulated human
164 saliva [and with water](#).

165 Seven different batches of each purée were prepared for rheological measurements:
166 control samples (C), saliva samples (S1, S2, S3, S4 and S5) and water samples (W). The C samples
167 simply corresponded to reconstituted product; the S1–S5 samples and W samples corresponded

168 to 20 g of control sample gently mixed with 1 mL of fresh human saliva from the five volunteers
169 or tap water, respectively, and were rested for 30 s before rheological measurement in a water
170 bath at 37 °C. Therefore, the batches of products mixed with fresh human saliva or water
171 corresponded to a product:saliva or product:water ratio of 20:1. The 20:1 ratio was chosen in
172 order to correspond to a short retention time of these semi-solid products in the mouth, the
173 incorporation of a small amount of saliva. The freshly reconstituted products were mixed with
174 either saliva or water in order to determine whether the effect found after mixing with saliva
175 was associated with the specific composition of the saliva (pH, TPC, α -amylase activity) or only
176 with a dilution effect.

177 In this study, the instant puréed products were measured at 37 °C, which is between
178 room temperature and the typical serving temperature (35–70 °C), and which is also the human
179 body temperature. *In all conscience, this temperature (37 °C) does not coincide with the
180 temperature used by the NDDTF (2002) (25 °C), but we considered it is a more realistic
181 temperature to determine the viscoelastic characteristics of the purées as they are expected to
182 be consumed in a warmer serving temperature.*

183 The samples were rested for 5 min at 37 °C prior to measurements for sample relaxation
184 and temperature equilibration.

185 All the rheological measurements were performed in triplicate, and the results are
186 expressed as mean ($n = 3$) \pm standard deviation.

187 2.5.1. *Steady shear rheological measurements*

188 In order to study viscous flow behaviour, flow curves were obtained as a function of
189 shear rate ranging from 100 to 0.01 s⁻¹. Integration time at each respective shear rate was 20 s.
190 Data from the flow curves of C and W samples were fitted to the Ostwald de Waele or power
191 law fit model ($\eta = K\dot{\gamma}^{n-1}$), where K (Pa s) is the consistency index (corresponding to viscosity
192 at 1 s⁻¹) and n is the flow behaviour index. The saliva (S) samples did not fit the power law model.
193 For the dietary management of dysphagia patients, NDDTF guidelines propose objective
194 viscosity borders and ranges for thickened liquids or food boluses (thin, nectar, honey and
195 spoon-thick). However, classification and ranges are based on shear viscosities measured at 50
196 s⁻¹ at 25 °C as mentioned above. *Therefore, it was decided not to use this classification in this
197 study, obtaining the viscosities at 0.1, 1, 10, 50 s⁻¹, K and n from flow curves and compared.*

198 2.5.2. *Small-amplitude oscillatory shear (SAOS) measurements*

199 To determine the linear viscoelastic (LVE) range, stress sweeps were run at 1Hz with the shear
200 stress (σ) of the input signal varying from 0.1 to 100 Pa for C and W samples, and from 0.01 to
201 10 Pa for S samples. Then, frequency sweeps were run, subjecting the samples to a stress that
202 varied harmonically with time at variable frequencies from 0.016 to 16 Hz. Periods at each
203 frequency ranged between 110 and 11 s for lower and higher frequencies, respectively. The
204 strain amplitude was set at $\gamma = 0.2\%$ for C and W samples and at $\gamma = 0.1\%$ for S samples, within
205 the LVE region (previously determined from stress sweeps).

206

207 2.6. Statistical analysis

208 One-way analysis of variance was carried out with the SPSS computer program (SPSS Inc.,
209 Chicago, IL, USA), and differences between pairs of means were evaluated by the Tukey test,
210 using a 95% confidence interval.

211

212 3. Results and discussion

213 3.1. Rheological characterization of control dysphagia-oriented products

214 3.1.1. Steady-state measurements

215 Fig. 1 shows the viscous flow behaviour of the three instant purées. It can be seen that
216 there was a clear trend of pseudoplasticity (shear-thinning behaviour) and all the samples
217 showed a non-Newtonian flow, which is more suitable for patients with dysphagia because this
218 type of fluid can slow down the swallowing process and make it possible to swallow a small
219 amount of bolus (Meng, Rao, & Datta, 2005). Table 1 provides the results obtained from the
220 steady shear measurements for the three C samples. The values at a shear rate of 50 s^{-1} showed
221 that the three purées exhibited different consistencies, with CR presenting higher consistency
222 than VB and VC (Fig. 1). Cutler, Morris, & Taylor (1983) reported that shear rate at 50 s^{-1} is not
223 feasible for dysphagic patients or older people more fragile because they were not able to
224 develop this high rate. They proposed lower shear rates more specific for shear thinning
225 products. In detail, the shear rate at $0.1, 1$ and 10 s^{-1} were also chosen to compare the viscosity
226 among these shear thinning products. Payne, Methven, Fairfield, & Bell (2011) characterized
227 rheologically two instant thickening agents and three pre-thickened commercial beverages
228 (orange and apple juice-based) for dysphagia patients. They highlighted the importance of
229 measure the viscosity at low shear rates as a transient increase in apparent viscosity of the bolus
230 is accompanied with the decrease in shear rate associated with the swallowing process (Meng,

231 Rao, & Datta, 2005). As it can be observed in Table 1, the three instant purées showed an
232 important increase in viscosity as the shear rate **decreased**. This was also reported by Payne et
233 al. (2011).

234 On the other hand, the flow behaviour index, n , and the consistency index, K , of the
235 three purées studied differed significantly, depending on the thickener composition. At all the
236 shear rates selected, **CR purée** yielded K and viscosity values that were nearly 2-fold higher than
237 those of the other two instant purées. However, this purée also had a lower n value, indicating
238 higher pseudoplastic behaviour, although there were no significant differences between the
239 flow index value of this instant purée and that of the **VC** one. The degree of shear-thinning
240 behaviour is closely related to the safety of swallowing thickened products (Gallegos et al.,
241 2017). It has been said that the viscosity of a thickened product with a low flow index decreases
242 to quite low values as the shear rate increases (e.g. in the pharynx), and this may increase the
243 risk of aspiration in dysphagia patients (Gallegos et al., 2012). On the other hand, a thickened
244 product with a higher flow index, such as **VB**, could remain relatively viscous at high shear rates,
245 and thus may facilitate a safe swallowing process. However, in this study, **VB purée** had
246 significantly lower K and viscosity values, both at high shear rates (10 and 50 s⁻¹) and at lower
247 shear rates (0.1 and 1 s⁻¹) than the other two Resource instant purées studied.

248 In nectar-like products (51 – 350 mPa s or 0.051 – 0.350 Pa s), such as cocoa drink, a
249 positive correlation between safe and easy swallowing and consistency index and apparent
250 viscosity was also reported by Zargaraan et al. (2015), as higher viscosities reduce the speed of
251 bolus flow. The authors just cited also stated that reporting single-point viscosity could be too
252 simplistic for describing oropharyngeal swallowing. In this context, the consistency index,
253 corresponding to viscosity at 1 s⁻¹, obtained from steady-state shear rate tests, may be used as
254 a reference parameter. Cho & Yoo (2015) used this parameter to compare four commercial
255 instant xanthan gum-based thickeners in five media (orange juice, apple juice, grape juice, whole
256 milk and a sports drink). The n , K and η_{50} values for the three instant purées studied here are
257 quite similar to those obtained by those authors for cold thickened whole milk with the four
258 commercial thickeners containing xanthan gum. However, **it is worth pointing out that in all**
259 **these mentioned studies the viscosity measurements were done at 25°C.**

260 3.1.2. SAOS measurements

261 Table 1 also shows the rheological parameters of the **three purées** within the limits of
262 the LVE range. Critical (maximum) shear stress (σ_{\max}) and strain (γ_{\max}) amplitudes, complex
263 modulus (G^*) and loss factor ($\tan \delta$) were used to limit the LVE range. Critical σ_{\max} and γ_{\max} values

264 can be taken as measurements of rheological stability (Mezger, 2011). It is thought that these
265 viscoelastic parameters could be more suitable parameters to characterize dysphagia products
266 than those obtained from viscosity measurements (like consistency or viscosity at different
267 shear rates) because they allow measuring the shear rate dependence of the product without
268 destroying the sample (Payne et al., 2011). Thus, they provided the sample behaviour closer way
269 to physiological conditions. In this sense, G^* provides the resistance to deformation while σ_{\max}
270 contributes the structural stability, γ_{\max} provides structural deformability and $\tan \delta$ supplies the
271 elasticity degree. Therefore, all these parameters were used to compare the three instant
272 purées providing the overall structure of the products. They were obtained by defining the range
273 of tolerable deviation as 10% (Campo-Deaño & Tovar, 2009). Results showed that, among the
274 three instant purées, CR had a more rigid matrix (higher G^*) with higher structural stability
275 (higher σ_{\max}) and degree of elasticity (lower $\tan \delta$) than the other two instant purée samples,
276 while VC showed the highest degree of structural deformability (higher γ_{\max}) but the lowest
277 elasticity (highest $\tan \delta$) (Mezger, 2011). Thus, CR instant purée showed a different viscoelastic
278 behaviour compared to VB and VC. These differences in the rheological behaviour could
279 influence the swallowing process (Nström, Qazi, Bülow, Ekberg, & Stading, 2015). These authors
280 proved that dysphagic patients perceived swallowing easier for thinning fluids with increased
281 elasticity (the form of so-called Boger fluids). Therefore, CR control would be safer to swallow
282 because of its high elasticity degree and it is more resistant to deformation as shown by its high
283 structural stability unlike it had a lower flow index (n) than VB. Therefore, a better control of the
284 rheological properties over a broader range of deformation it would be more beneficial in
285 dysphagia management.

286 The mechanical spectra of the instant purée samples are shown in Fig. 2. All these
287 dysphagia-oriented products had storage modulus (G') greater than loss modulus (G''), and
288 showed a structured liquid character given its considerable frequency dependence for both
289 moduli in the whole frequency range studied (Nishinari, 2009; Ross-Murphy, 2008). The three
290 instant purées (Fig. 2) had similar patterns but VB and VC purées had lower moduli values than
291 the CR one. These results are in accordance with the ones obtained from the flow curves in
292 which CR showed the highest consistency and viscosity values at both low and high rates.

293 Note that for CR purée the G' values were above 100 Pa at high frequencies (1–100 Hz)
294 but below 100 Pa at low frequencies (0.01–1 Hz), and for VB and the VC purées they were below
295 100 Pa. In general, for all the purée products, the G'' values were below 100 Pa but still well
296 above 10 Pa. This result is in accordance with the results of a study performed by Moret-Tatay

297 et al. (2015) because the G' and G'' values are between the values obtained by those authors for
298 two Resource thickeners dissolved in water.

299 In all the control products the frequency dependence of G' and G'' corresponded to
300 straight lines in the log-log plots and therefore, $G'_o(f)$ and $G''_o(f)$ could be fitted to power law
301 equations:

$$302 \quad G' = G'_o f^{n'}$$

$$303 \quad G'' = G''_o f^{n''}$$

304 Where G'_o and G''_o are storage and loss moduli at 1 Hz, respectively, and n' and n'' (both
305 dimensionless) denote the frequency (f) dependence expressed in Hz of the two moduli. The
306 results obtained for all the products are also shown in Table 1. The CR purée showed significantly
307 higher G'_o and G''_o and lower n' values than the other two instant purées. Moreover, both CR
308 and VC purées had significantly ($p < 0.05$) lower n'' values than that of VB one. Therefore, CR
309 purée behaved like a stronger gel because of the lower frequency dependence of its two
310 viscoelastic moduli.

311 On the other hand, the G'_o values for VB and VC instant purées were between those
312 reported by Moret-Tatay et al. (2015) for dysphagia-oriented thickened beverages. In contrast,
313 the authors just cited reported much lower n' values than those obtained in this study. However,
314 the n' values obtained in the present study matched the ones observed in an earlier study on
315 Ferni (an Iranian dessert used as a dysphagia-oriented food product), for which the values of n'
316 ranged between 0.18 and 0.24 (Zargaraan et al., 2015).

317

318 3.2. Effect of addition of human saliva to dysphagia-oriented products

319 3.2.1. Physico-chemical composition of saliva

320 Table 2 shows the values for some physico-chemical parameters of the saliva collected
321 from the five individuals, together with average values. The pH values of the saliva samples from
322 the five individuals were quite similar (average value 6.93 ± 0.007). These values are in agreement
323 with those reported as normal values in previous studies (Ferry et al., 2004; Humphrey &
324 Williamson, 2001). However, there were significant differences between the unstimulated flow
325 rate values of the participants. The values ranged between 0.302 and 0.524 mL/min and thus, in
326 general, they were lower than others previously reported under unstimulated conditions
327 (0.64 ± 0.40 mL/min) (Neyraud, Palicki, Schwartz, Nicklaus, & Feron, 2012). These differences in
328 saliva flow rates might be associated with genetic factors, gender or age, among other things

329 (Criado et al., 2019; Fischer, Boulton, & Noble, 1994; Guinard et al., 1997; Neyraud et al., 2012).
330 Moreover, inter-individual variability was also found in total protein content (TPC) and α -
331 amylase but no individual pattern could be defined, which could be due to the relatively low
332 number of individuals used in this study. Individuals 3 and 5 showed the highest protein content
333 while individual 4 showed the lowest protein content and α -amylase activity. These results show
334 high variability in the saliva composition, especially in α -amylase activity, which might have
335 affected the rheological behaviour when the saliva was mixed with the commercial products
336 used for patients with dysphagia.

337

338 3.3. Rheological properties of control samples with added saliva or water

339 3.3.1. Steady-state measurements

340 With regard to the effect of the addition of human saliva, in general, as can be seen in
341 Fig. 3, all the instant purées followed a similar pattern, with all the water (W) and saliva samples
342 (S1–S5) showing flow curves with typical shear-thinning behaviour ($n < 1$), as observed for the
343 control (C) samples. However, all the saliva flow curves were very close, showing a very notable
344 decrease in viscosity with respect to the C samples in the entire range of shear rates studied.
345 The addition of water did not produce as remarkable a reduction of viscosity as the addition of
346 saliva, with flow curves much closer to those of the C samples. However, the values of the
347 consistency index (K) and apparent viscosities at 0.1, 1, 10 and 50 s^{-1} were significantly lower
348 ($p < 0.05$) than those of their respective controls for all the W samples (Tables 3 and 4). For
349 example, the viscosity values at 10 and 50 s^{-1} of the W samples showed decreases of 21.9% and
350 20.5% in VC, of 37.5% and 38.6% in VB (Table 3), and of 38.6% and 26.4% in CR purée (Table 4),
351 respectively.

352 The addition of saliva produced a more significant ($p < 0.05$) decrease of the K value and
353 the viscosity values at shear rates of 0.1, 1, 10 and 50 s^{-1} , with additional significant differences
354 ($p < 0.05$) among the various saliva samples (Tables 3 and 4). In general, the values of η_{10} and η_{50} ,
355 decreased in comparison with their respective original values (C samples) by percentages of
356 around 91% and 88.4% in VB, 85.5% and 83.7% in VC, 91.6% and 90.1% in CR (average value of
357 S1–S5), respectively. Therefore, the highest percentages of decrease of all the steady rheological
358 parameters in the products with added saliva were observed in CR purée (Table 4). These results
359 are also in accordance with those obtained by other authors in starch-thickened drinks used for
360 dysphagia patients, with a reduction of around 99–99.9% of initial viscosity (η_{50}) by the addition
361 of small quantities of saliva to thickened water in less than 10 min (Hanson et al., 2012; Lee et

362 al., 2016). Note that in all these studies the η_{50} was measured at 25 °C while our measurements
363 were carried out at 37 °C. Moreover, these results demonstrate the fundamental role of the α -
364 amylase enzyme, which hydrolyses starch, breaking down its complex structure (Dokic,
365 Jakovljevic, & Dokic, 2004; Turcanu et al., 2018), even at this small proportion (20:1), and
366 irrespective of the dilution effect caused by the incorporation of additional liquid.

367 On the other hand, the flow index (n) increased significantly in the W samples of the
368 three instant purées, in accordance with the expected dilution effect produced by the water.
369 However, in general, addition of saliva (average value of S1–S5) produced a reduction of the n
370 value in VB purée (Table 3) and an increase in CR one (Table 4). Therefore, it seems that CR purée
371 would be safer to swallow than the other purée products.

372 With regard to the individual effect of the saliva from the various donors, significant
373 differences were found between the rheological properties of the various S samples (S1–S5) for
374 each type of product, but without a fixed tendency. It is worth mentioning that sample S4 had
375 the highest K and viscosity values of all the products, except VB purée (Tables 3 and 4). However,
376 S4 also had the lowest values of total protein content (TPC) and α -amylase activity (Table 2).
377 This means that the saliva composition might affect the rheological behaviour of these
378 dysphagia-oriented products. Therefore, dysphagia products might behave in different ways
379 during pharyngeal transit, depending on the composition of the saliva of each individual.
380 However, to confirm this statement, a larger number of subjects would be needed, in order to
381 obtain greater variability of saliva composition. In fact, Criado et al. (2019) recently
382 demonstrated a relationship between saliva viscosity and some protein and esterase activity of
383 saliva. In that study, the authors found that the saliva with the highest TPC and total esterase
384 activity was also the most viscous saliva. Note the fact that saliva was unstimulated, and
385 therefore, the products were tested unaltered, mixed with water or with unstimulated human
386 saliva. The stimulation could affect both the mucin and the α -amylase concentration, and as a
387 consequence the overall rheological behaviour of saliva (Turcanu et al., 2015).

388 3.3.2. SAOS measurements

389 Fig. 4 shows the linear viscoelastic (LVE) range spectra from stress sweeps of C, W and
390 S1–S5 for each type of purée, where storage modulus (G') and viscous modulus (G'') are
391 represented as a function of the strain applied. For all the samples, G' was higher than G'' ,
392 showing a structured-liquid character in the whole LVE range, although both viscoelastic moduli
393 were considerably lower in all the S samples. CR purée presented the most extended LVE range
394 for both C and W samples which means that this sample has a more stable network. In particular,

395 for the C and W samples, the LVE limit was at strains below 1.0%. In the case of the S1–S5
396 samples, there was high variability in the maximum strain values (γ_{\max}), which were between
397 0.47 and 1.43% for VB, 0.84 – 1.43% for VC, and 0.49 – 1.95% for CR.

398 The principal viscoelastic parameters (σ_{\max} , γ_{\max} , G^* and $\tan \delta$), defining the LVE range,
399 were also examined in the W and S samples as compared with the C ones (Tables 5 and 6). As
400 can be seen, there was a significant dilution effect when water was added, while the addition of
401 saliva produced an almost complete breakdown of the conformational structure in each type of
402 product. Specifically, the addition of saliva (average S) produced a notable reduction of σ_{\max} and
403 G^* and an increase of loss factor ($\tan \delta$) in comparison with their control counterparts.
404 Moreover, an increase in structural flexibility (higher γ_{\max}) was observed in VC and CR purées.
405 This means that saliva addition produces physical changes in the products' networks making
406 them less resistant to deformation and preparing them for a safer swallowing. Moreover, CR
407 purée showed the highest percentages of reduction of σ_{\max} and G^* : 88.5% and 90.4%,
408 respectively. These results are in accordance with those obtained in the steady measurements
409 in which a decrease of viscosity was observed, as shown by the remarkable decrease of their K
410 and η_{10} and η_{50} parameters, probably caused by the effect of α -amylase. Therefore, these
411 different changes in the structural conformation of the products by saliva addition should be
412 taken into account in the formulations of oriented-dysphagia products.

413 Fig. 5 shows the values of the elastic and viscous moduli values derived from the
414 frequency sweeps at 1 Hz for C, W and S1–S5 samples for the three purée products. It can be
415 seen that G' was higher than G'' in all samples for each product, and both moduli were decreased
416 significantly by the addition of saliva. The decrease was particularly large in CR purée. In the
417 water samples both viscoelastic moduli also decreased, but they kept their structured-liquid
418 character. These results are in accordance with those previously observed in the stress sweep
419 and steady tests and highlight the important effect of saliva on the viscoelastic behaviour of
420 dysphagia-oriented products.

421

422 4. Conclusions

423 This study demonstrates the importance of characterizing both the steady and the
424 viscoelastic rheological properties of commercial dysphagia-oriented products mixed with
425 unstimulated human saliva. It has been proved that saliva produces remarkable changes in the
426 structure of these products as evidenced by steady and viscoelastic rheological parameters,
427 which are related to the design of dysphagia products to avoid the risk of aspiration during

428 swallowing. Before the addition of saliva, all the commercial products studied showed shear-
429 thinning behaviour and behaved as structured-liquid systems. However, CR purée showed
430 higher consistency and viscosities at both low and higher shear rates than VB and VC ones. The
431 three instant purées also showed different viscoelastic behaviour. It seems that CR purée has a
432 network with more resistance to deformation as indicated by its high elasticity degree ($\tan \delta$),
433 rigidity (G^*) and structural stability (σ_{\max}), which make it a more adequate product for a safer
434 swallowing.

435 The addition of unstimulated saliva produced a remarkable decrease of viscosity (η_{10} and
436 η_{50} and K values) and a loss of conformational structure (lower σ_{\max} and G^* values and higher \tan
437 δ) in all the products, but especially in CR purée because of its higher starch content, which was
438 probably associated with the salivary α -amylase activity.

439 On the other hand, high compositional variability was observed between the
440 unstimulated saliva samples collected from the five individuals, giving rise to different changes
441 in the viscoelastic properties when they were added to the same product or matrix.

442 The results obtained in this work reflect the importance of considering not only the
443 matrix (composition of the purée product) but also the differences in personal salivary patterns
444 when designing dysphagia-oriented products, since they might both affect the structure of the
445 bolus and therefore, the safety of the swallowing process.

446 Additionally, in future studies it will be necessary to increase the number of saliva
447 donors and consider the role of other enzymatic activities of saliva, such as proteolytic and
448 lipolytic activities, which might also modify the viscoelastic properties of the products, in order
449 to obtain more relevant conclusions.

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452

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554 food products. *Journal of Texture Studies*, 46, 219–226.

555

556

Figure captions

557 **Fig. 1.** Apparent viscosity changes versus shear rate of [three Resource instant purées \(vegetables](#)
558 [and beef \(VB\), vegetables and codfish \(VC\) and chicken with rice and carrots \(CR\)\).](#) T = 37 °C.
559 [Mean values of seven measurements ± standard deviations.](#)

560 **Fig. 2.** Mechanical spectra of vegetables and beef (VB), vegetables and codfish (VC) and chicken
561 with rice and carrots (CR) purées. T = 37 °C. Closed symbols: G' , open symbols: G'' . Mean values
562 of seven measurements ± standard deviations.

563 **Fig. 3.** Viscous flow [behaviour of the three Resource instant purées](#) mixed with water (W) and
564 unstimulated saliva from five healthy individuals (S1–S5) at a ratio of 20:1; (A) vegetables and
565 beef (VB) purée; (B) vegetables and codfish (VC) purée; (C); [and chicken with rice and carrots](#)
566 [\(CR\) purée.](#) T = 37 °C. Mean values of seven measurements ± standard deviations.

567 **Fig. 4.** G' (closed symbols) and G'' (open symbols) of three Resource instant purées mixed with
568 water (W) and unstimulated saliva from five healthy individuals (S1–S5) at a ratio of 20:1 as a
569 function of strain at a frequency of 1 Hz; (A) vegetables and beef (VB) purée; (B) vegetables and
570 codfish (VC) purée; and (C) chicken with rice and carrots (CR) purée. $T = 37\text{ °C}$. Mean values of
571 seven measurements \pm standard deviations.

572 **Fig. 5.** G' (closed symbols) and G'' (open symbols) of three Resource instant purées mixed at 1
573 Hz mixed with water (W) and unstimulated saliva from five healthy individuals (S1–S5) at a ratio
574 of 20:1; (A) vegetables and beef (VB) purée; (B) vegetables and codfish (VC) purée; and (C)
575 chicken with rice and carrots (CR) purée. $T = 37\text{ °C}$. Mean values of seven measurements \pm
576 standard deviations.

577 **Table 1.** Effect of food matrix on the steady shear and the SAOS
 578 rheological properties for Resource instant purées.

Rheological parameter	Resource instant purées		
	Vegetables and beef (VB)	Vegetables and codfish (VC)	Chicken with rice and carrots (CR)
Steady-state			
$\eta_{0.1}$ (Pa s)	5.72±0.822c	8.75±0.407b	17.3±1.01a
η_1 (Pa s)	1.66±0.131c	2.10±0.071b	4.09±0.224a
η_{10} (Pa s)	0.691±0.029c	0.802±0.024b	1.33±0.052a
η_{50} (Pa s)	0.402±0.007c	0.454±0.011b	0.734±0.019a
K (Pa s ⁿ)	2.07±0.195c	2.75±0.081b	5.04±0.247a
n (-)	0.515±0.026a	0.464±0.008b	0.437±0.006b
R^2 (Power law)	0.981±0.001	0.981±0.001	0.988±0.001
SAOS measurements			
σ_{\max} (Pa)	0.334±0.002b	0.336±0.001b	1.02±0.001a
γ_{\max} (%)	0.767±0.100a,b	0.891±0.065a	0.684±0.063b
G^* (Pa)	44.0±5.42b	37.8±2.70b	150±13.6a
$\tan \delta$ (-)	0.351±0.023b	0.431±0.026a	0.288±0.018c
G' (Pa) at 1 Hz	48.2±8.19c	66.0±0.361b	128±3.27a
G'' (Pa) at 1 Hz	13.2±2.22b	16.6±0.700b	30.5±0.435a
G^* (Pa) at 1 Hz	50.0±8.49c	68.1±0.530b	132±3.27a
$\tan \delta$ (-) at 1 Hz	0.273±0.008a	0.252±0.009b	0.238±0.003c
G'_0 (Pa s ^{n'})	47.2±5.39c	66.4±3.70b	131±4.98a
n' (-)	0.246±0.016a	0.231±0.058a	0.151±0.026b
R^2 (Power law)	0.977±0.013	0.964±0.012	0.985±0.007
G''_0 (Pa s ^{n''})	13.7±0.417c	19.4±0.815b	33.7±0.619a
n'' (-)	0.267±0.004a	0.234±0.005b	0.241±0.008b
R^2 (Power law)	0.957±0.020	0.937±0.028	0.932±0.017

579 Mean values ± standard deviation.

580 a–c Effect of powder type on Resource instant purées. For each rheological
 581 property, mean values without the same letter in the same row are
 582 significantly different ($p < 0.05$). $\eta_{0.1}$, η_1 , η_{10} and η_{50} , apparent viscosities at
 583 shear rates 0.1, 1, 10 and 50 s⁻¹; K and n , consistency index and flow behaviour
 584 index from power law fits; R^2 , determination coefficient of power law fits; σ_{\max} :
 585 maximum stress amplitude; γ_{\max} : maximum strain amplitude; G^* : maximum
 586 complex modulus; $\tan \delta$, maximum loss factor ($=G'/G''$) limiting the linear
 587 viscoelastic (LVE) range; G' , storage modulus at 1 Hz; G'' , loss modulus at 1 Hz;
 588 G^* , complex modulus at 1 Hz; $\tan \delta$, loss factor at 1 Hz; G'_0 , G''_0 , n' and n'' ,
 589 regression coefficients relating G' and G'' with frequency (f) in Hz; G'_0 and G''_0
 590 correspond to G' and G'' values at 1 Hz.

591

592 **Table 2.** Physico-chemical properties of the five unstimulated salivas.

Saliva samples	Flow (mL/min)	pH	TPC (mg/L)	α -amylase (U/mL)
1	0.542±0.001a	7.11±0.010	618±48.7c	65.8±2.47b
2	0.337±0.001b	6.79±0.005	914±67.8b	85.3±6.99a
3	0.355±0.001b	7.01±0.005	1913±4.06a	88.8±4.93a
4	0.302±0.001b	6.60±0.005	524±35.2d	23.5±0.162c
5	0.524±0.001a	7.16±0.010	1855±95.6a	58.6±2.81b
Average	0.412±0.001	6.93±0.007	1165±50.3	64.4±3.47

593 Mean values ± standard deviation.

594 Values followed by the same letter within each physico-chemical property indicate no significant
 595 differences ($p < 0.05$).

596

597 **Table 3.** Effect of unstimulated saliva (S1–S5) and water (W) on the steady shear rheological properties for Resource instant vegetables and beef
 598 (VB) and vegetables and codfish (VC) purées.

	<i>K</i> (Pa s ⁿ)	<i>n</i> (-)	<i>R</i> ²	$\eta_{0.1}$ (Pa s)	η_1 (Pa s)	η_{10} (Pa s)	η_{50} (Pa s)
Vegetables and beef (VB)							
C	2.07±0.195 ^a	0.515±0.026 ^b	0.981±0.001	5.72±0.822 ^a	1.66±0.131 ^a	0.691±0.029 ^a	0.402±0.007 ^a
W	1.12±0.122 ^b	0.554±0.009 ^a	0.972±0.002	2.70±0.342 ^b	0.866±0.086 ^b	0.427±0.039 ^b	0.252±0.019 ^b
S1	0.312±0.018 ^{c_{A,B}}	0.460±0.002 ^{c_A}	0.989±0.001	1.01±0.024 ^{c_{A,B}}	0.326±0.026 ^{c_A}	0.073±0.024 ^{c_A}	0.049±0.003 ^{c,d_{A,B}}
S2	0.320±0.004 ^{c_A}	0.453±0.020 ^{c_A}	0.983±0.003	1.17±0.085 ^{c_A}	0.349±0.012 ^{c_A}	0.065±0.003 ^{c_{A,B}}	0.051±0.0001 ^{c_A}
S3	0.298±0.014 ^{c_{A,B}}	0.462±0.003 ^{c_A}	0.991±0.001	0.969±0.038 ^{c_{A,B}}	0.331±0.019 ^{c_A}	0.070±0.004 ^{c_{A,B}}	0.045±0.002 ^{d,e_{B,C}}
S4	0.297±0.026 ^{c_{A,B}}	0.461±0.002 ^{c_A}	0.992±0.001	1.00±0.131 ^{c_{A,B}}	0.345±0.041 ^{c_A}	0.071±0.005 ^{c_{A,B}}	0.043±0.002 ^{e_C}
S5	0.272±0.016 ^{c_B}	0.470±0.010 ^{c_A}	0.987±0.001	0.873±0.075 ^{c_B}	0.303±0.013 ^{c_A}	0.062±0.002 ^{c_B}	0.045±0.001 ^{d,e_{B,C}}
Average S	0.300±0.018	0.461±0.006	0.987±0.001	0.873±0.075	0.303±0.013	0.062±0.002	0.045±0.001
Vegetables and codfish (VC)							
C	2.75±0.081 ^a	0.464±0.008 ^{b,c}	0.981±0.001	8.75±0.407 ^a	2.10±0.071 ^a	0.802±0.024 ^a	0.454±0.011 ^a
W	2.03±0.136 ^b	0.483±0.010 ^{a,b}	0.979±0.001	6.04±0.584 ^b	1.57±0.061 ^b	0.626±0.023 ^b	0.361±0.013 ^b
S1	0.464±0.030 ^{d,e_C}	0.459±0.010 ^{c_B}	0.990±0.001	1.38±0.108 ^{e,f_C}	0.524±0.026 ^{d,e_{B,C}}	0.112±0.005 ^{d_B}	0.070±0.020 ^{d,e_{B,C}}
S2	0.524±0.080 ^{d_B}	0.432±0.007 ^{d_C}	0.989±0.002	1.86±0.036 ^{d_B}	0.585±0.032 ^{d_B}	0.110±0.002 ^{d_{B,C}}	0.075±0.004 ^{c,d_B}
S3	0.318±0.014 ^{e_E}	0.491±0.003 ^{b_A}	0.994±0.001	0.951±0.044 ^{f_D}	0.372±0.021 ^{f_D}	0.085±0.004 ^{d_D}	0.050±0.002 ^{e_D}
S4	0.780±0.031 ^{c_A}	0.421±0.006 ^{d_C}	0.996±0.001	2.81±0.047 ^{c_A}	0.910±0.039 ^{c_A}	0.177±0.009 ^{c_A}	0.091±0.005 ^{c_A}
S5	0.385±0.017 ^{d,e_D}	0.499±0.002 ^{a_A}	0.989±0.001	1.24±0.034 ^{e,f_C}	0.458±0.029 ^{e,f_C}	0.095±0.007 ^{d_{C,D}}	0.065±0.003 ^{d,e_C}
Average S	0.494±0.178	0.460±0.035	0.992±0.003	1.65±0.730	0.570±0.206	0.116±0.036	0.070±0.015

599 Mean values ± standard deviation.

600 ^{a–e}For each type of product, different small letters indicate significant differences ($p < 0.05$) among rheological properties of control (C), water (W) and saliva
 601 (S1–S5) samples.

602 ^{A–E}For each type of purée, different capital letters indicate significant differences ($p < 0.05$) among the rheological properties of the S1–S5 saliva samples from
 603 the 5 volunteers. *K* and *n*, consistency index and flow behaviour index from power law fits; *R*², determination coefficient of power law fits; $\eta_{0.1}$, η_1 , η_{10} and η_{50} ,
 604 apparent viscosities at shear rates 0.1, 1, 10 and 50 s⁻¹.

605 Average S: average of S1, S2, S3, S4 and S5 samples.

606

607

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Table 4. Effect of unstimulated saliva (S1–S5) and water (W) on the steady shear rheological properties for Resource instant chicken with rice and carrots (CR) purée.

	K (Pa s ⁿ)	n (-)	R^2	$\eta_{0.1}$ (Pa s)	η_1 (Pa s)	η_{10} (Pa s)	η_{50} (Pa s)
Chicken with rice and carrots (CR)							
C	5.04±0.247 ^a	0.437±0.006 ^e	0.988±0.001	17.3±1.01 ^a	4.01±0.224 ^a	1.33±0.052 ^a	0.734±0.019 ^a
W	2.34±0.02 ^b	0.540±0.018 ^a	0.988±0.001	6.33±0.719 ^b	1.94±0.169 ^b	0.817±0.049 ^b	0.540±0.018 ^b
S1	0.434±0.004 ^{c_{B,C}}	0.508±0.013 ^{a_B}	0.991±0.001	1.20±0.028 ^{c_B}	0.467±0.004 ^{c_B}	0.121±0.003 ^{c_B}	0.079±0.002 ^{c_B}
S2	0.452±0.021 ^{c_B}	0.452±0.019 ^{d_E}	0.990±0.001	1.72±0.181 ^{c_A}	0.472±0.003 ^{c_B}	0.105±0.001 ^{c_C}	0.067±0.0005 ^{c_D}
S3	0.411±0.006 ^{c_C}	0.507±0.003 ^{a_B}	0.993±0.001	1.16±0.008 ^{c_B}	0.442±0.017 ^{c_C}	0.116±0.001 ^{c_B}	0.073±0.003 ^{c_C}
S4	0.538±0.010 ^{c_A}	0.473±0.012 ^{c_{B,C}}	0.995±0.001	1.69±0.068 ^{c_A}	0.569±0.005 ^{c_A}	0.139±0.002 ^{c_A}	0.083±0.002 ^{c_A}
S5	0.319±0.004 ^{c_A}	0.497±0.003 ^{b_C}	0.981±0.001	1.08±0.008 ^{c_B}	0.320±0.004 ^{c_D}	0.076±0.002 ^{c_D}	0.063±0.001 ^{c_E}
Average S	0.431±0.079	0.487±0.024	0.990±0.005	1.37±0.309	0.454±0.089	0.111±0.024	0.073±0.009

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Mean values ± standard deviation.

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^{a–e}For each type of product, different small letters indicate significant differences ($p < 0.05$) among rheological properties of control (C), water (W) and saliva (S1–S5) samples.

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^{A–E}For each type of purée, different capital letters indicate significant differences ($p < 0.05$) among the rheological properties of the S1–S5 saliva samples from the 5 volunteers. K and n , consistency index and flow behaviour index from power law fits; R^2 , determination coefficient of power law fits; $\eta_{0.1}$, η_1 , η_{10} and η_{50} , apparent viscosities at shear rates 0.1, 1, 10 and 50 s⁻¹.

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Average S: average of S1, S2, S3, S4 and S5 samples.

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Table 5. Effect of unstimulated saliva (S1–S5) and water (W) on the parameters of LVE from stress sweeps for Resource instant vegetables and beef (VB) and vegetables and codfish (VC) purées.

Samples	σ_{\max} (Pa)	γ_{\max} (%)	G^* (Pa)	$\tan \delta$ (-)
Vegetables and beef (VB)				
C	0.334±0.002 ^a	0.767±0.010 ^{b-d}	44.0±5.42 ^a	0.351±0.023 ^c
W	0.221±0.001 ^b	0.985±0.039 ^{b,c}	22.4±0.825 ^b	0.437±0.025 ^{b,c}
S1	0.051±0.003 ^d _B	1.06±0.227 ^b _B	4.92±0.691 ^c _A	0.537±0.052 ^a _{A,B}
S2	0.027±0.0001 _C	0.820±0.057 ^{b,c} _{B,C}	3.31±0.244 ^c _C	0.460±0.046 ^{a-c} _{A-C}
S3	0.026±0.001 ^e _C	0.696±0.082 ^{c,d} _{C,D}	3.72±0.277 ^c _{B,C}	0.437±0.013 ^{b,c} _{B,C}
S4	0.022±0.002 ^e _C	0.472±0.098 ^d _D	4.64±0.483 ^c _{A,B}	0.409±0.040 ^c _C
S5	0.066±0.002 ^c _A	1.43±0.024 ^a _A	4.46±0.010 ^c _{A,B}	0.562±0.041 ^a _A
Average S	0.038±0.002	0.896±0.366	4.21±0.673	0.481±0.066
Vegetables and codfish (VC)				
C	0.336±0.001 ^a	0.891±0.065 ^{b,c}	37.8±2.70 ^a	0.431±0.026 ^{a,b,c}
W	0.172±0.001 ^b	0.612±0.040 ^c	28.2±1.70 ^b	0.382±0.013 ^c
S1	0.158±0.001 ^c _A	1.57±0.046 ^a _{A,B}	10.0±0.205 ^c _A	0.511±0.031 ^{a,b} _A
S2	0.165±0.006 ^{b,c} _A	1.93±0.324 ^a _A	8.76±1.18 ^c _A	0.480±0.029 ^{a-c} _A
S3	0.033±0.001 ^f _D	1.08±0.109 ^b _{B,C}	3.07±0.238 ^d _B	0.522±0.006 ^a _A
S4	0.081±0.002 ^e _C	0.841±0.099 ^{b,c} _C	9.74±0.031 ^c _A	0.411±0.025 ^{b,c} _A
S5	0.102±0.003 ^d _B	1.09±0.200 ^b _{B,C}	9.57±1.48 ^c _A	0.481±0.080 ^{a-c} _A
Average S	0.108±0.055	1.30±0.439	8.24±2.92	0.481±0.043

Mean values ± standard deviation.

^{a-e}For each type of product, different small letters indicate significant differences ($p < 0.05$) among rheological properties of control (C), water (W) and saliva (S1–S5) samples.

_{A-D}For each type of purée, different capital letters indicate significant differences ($p < 0.05$) among the rheological properties of the S1–S5 saliva samples from the 5 volunteers.

Average S: average of S1, S2, S3, S4 and S5 samples.

Table 6. Effect of unstimulated saliva (S1–S5) and water (W) on the parameters of LVE from stress sweeps for Resource instant chicken with rice and carrots purée (CR).

Samples	σ_{\max} (Pa)	γ_{\max} (%)	G^* (Pa)	$\tan \delta$ (-)
Chicken with rice and carrots (CR)				
C	1.02±0.001 ^a	0.684±0.063 ^{c,d}	150±13.6 ^a	0.288±0.018 ^d
W	0.411±0.002 ^b	0.549±0.089 ^{c,d}	76.1±11.0 ^b	0.344±0.030 ^{c,d}
S1	0.116±0.004 ^{d_B}	1.95±0.280 ^{a_A}	6.03±0.649 ^{c_{B,C}}	0.566±0.015 ^{a_A}
S2	0.158±0.004 ^{c_A}	1.53±0.220 ^{a,b_{A,B}}	10.5±1.28 ^{c_A}	0.455±0.053 ^{b_B}
S3	0.034±0.006 ^{e_C}	0.871±0.095 ^{c,d_C}	5.70±0.412 ^{c_C}	0.429±0.023 ^{b,c_{B,C}}
S4	0.060±0.005 ^{e_C}	1.01±0.301 ^{b,c_{B,C}}	6.14±1.63 ^{c_{B,C}}	0.455±0.039 ^{b_B}
S5	0.042±0.001 ^{e_C}	0.494±0.032 ^{d_C}	8.61±0.454 ^{c_{A,B}}	0.348±0.034 ^{c,d_C}
Average S	0.082±0.053	1.17±0.572	7.40±2.10	0.450±0.078

Mean values ± standard deviation.

^{a–e}For each type of product, different small letters indicate significant differences ($p < 0.05$) among rheological properties of control (C), water (W) and saliva (S1–S5) samples.

^{A–D}For each type of purée, different capital letters indicate significant differences ($p < 0.05$) among the rheological properties of the S1–S5 saliva samples from the 5 volunteers.

Average S: average of S1, S2, S3, S4 and S5 samples.

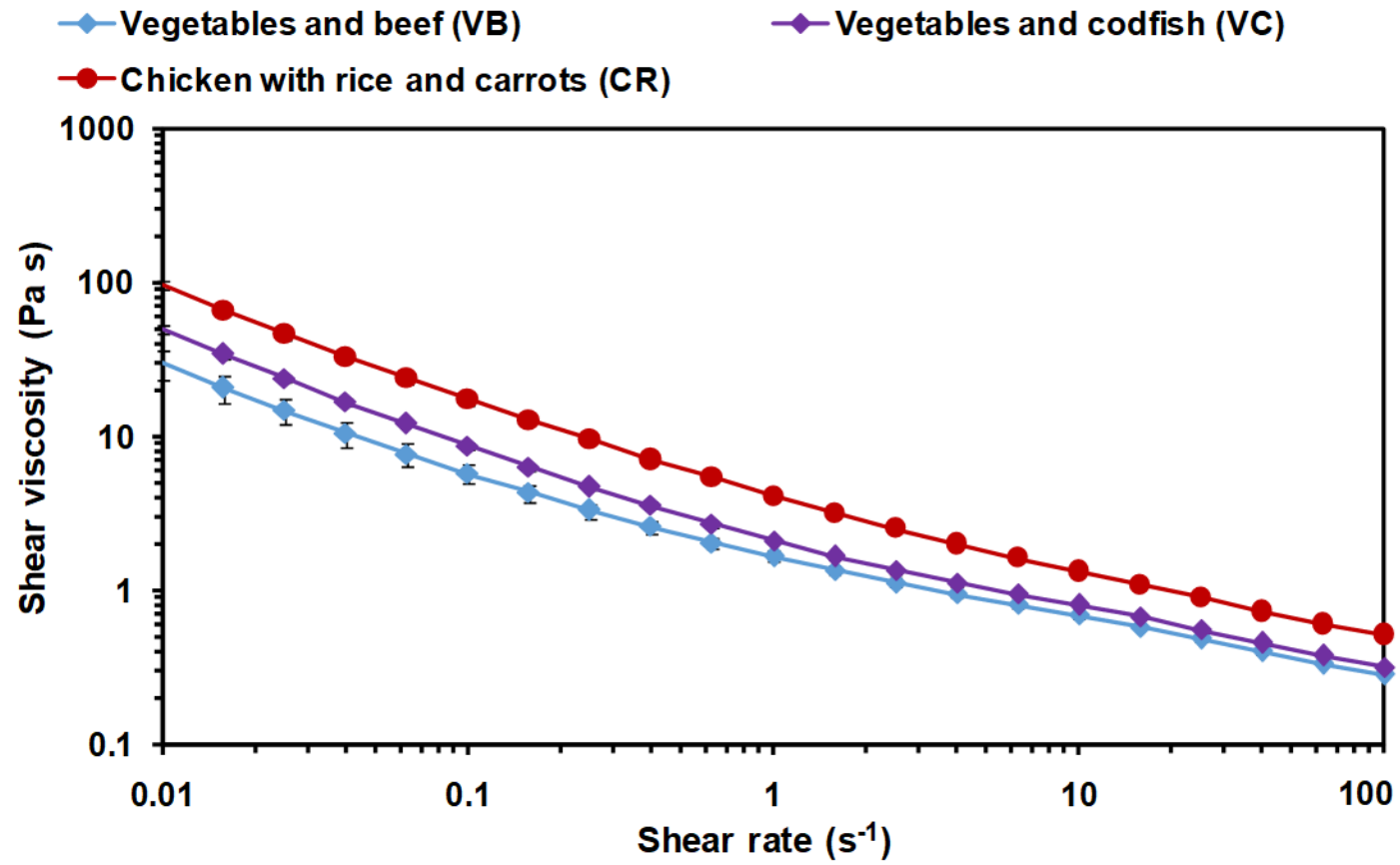


Figure 1

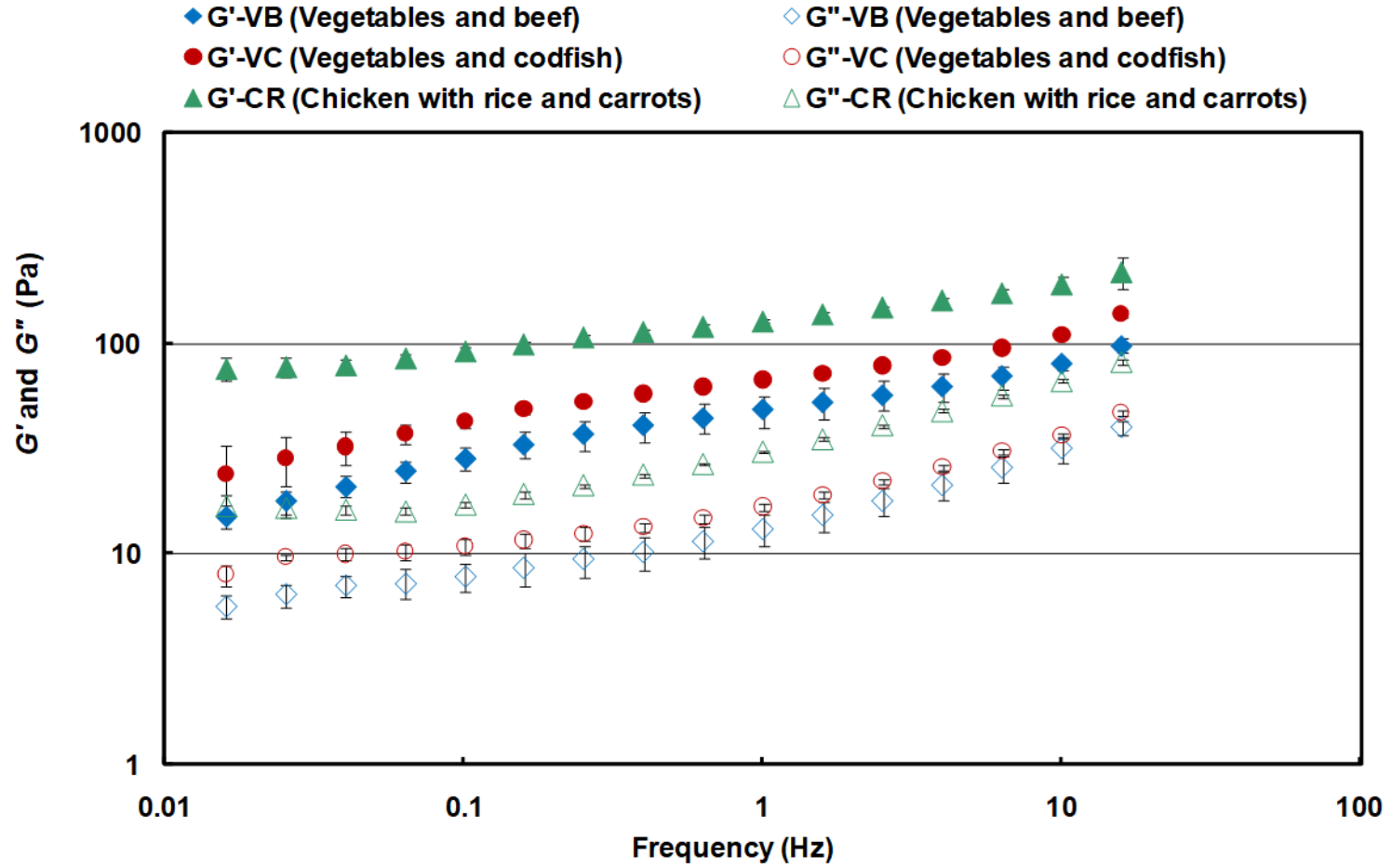


Figure 2

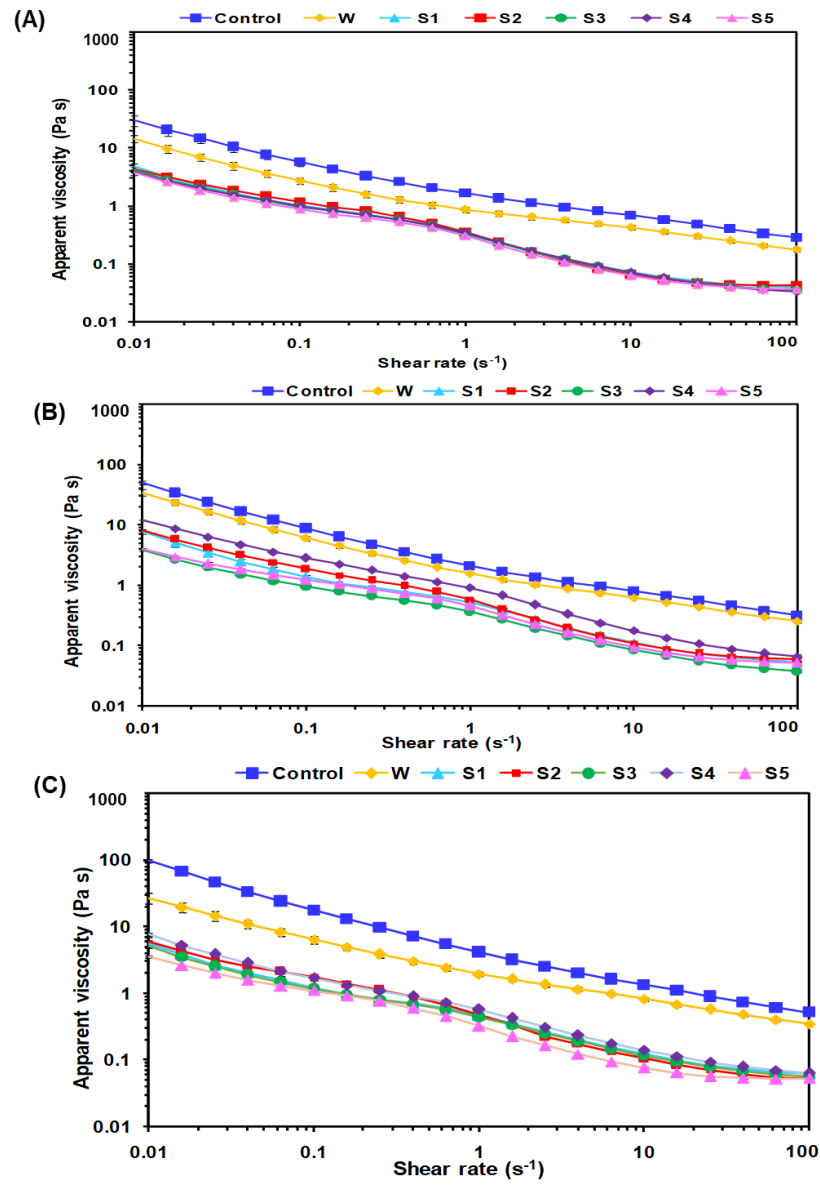


Figure 3

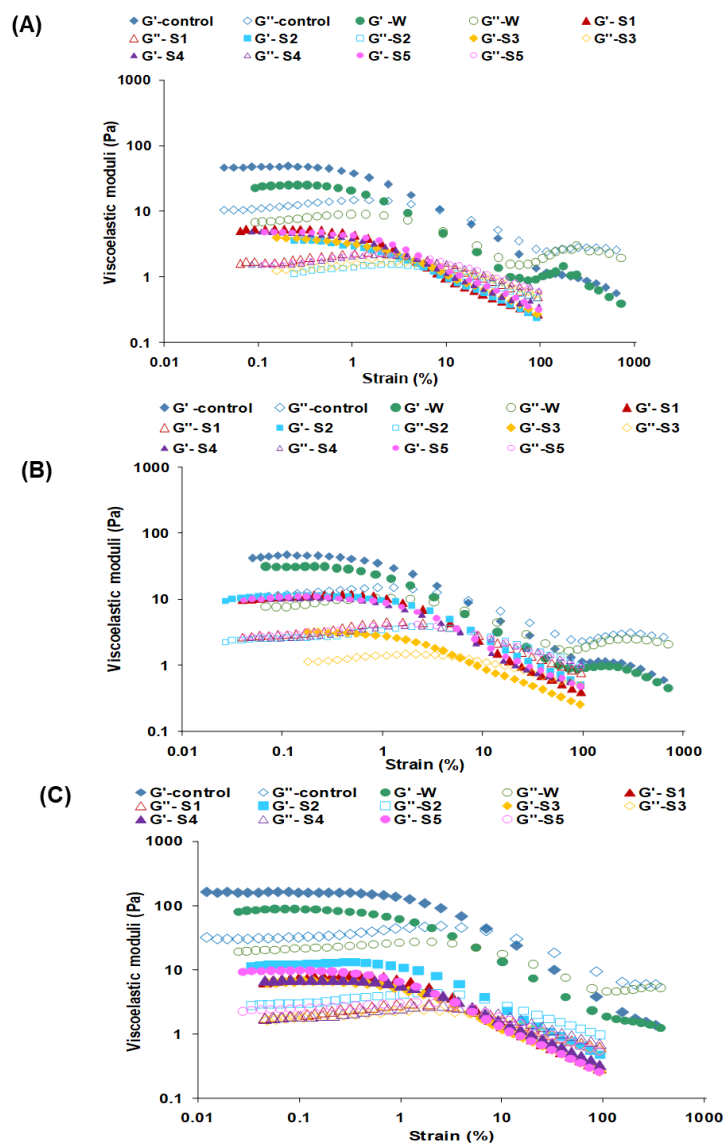


Figure 4

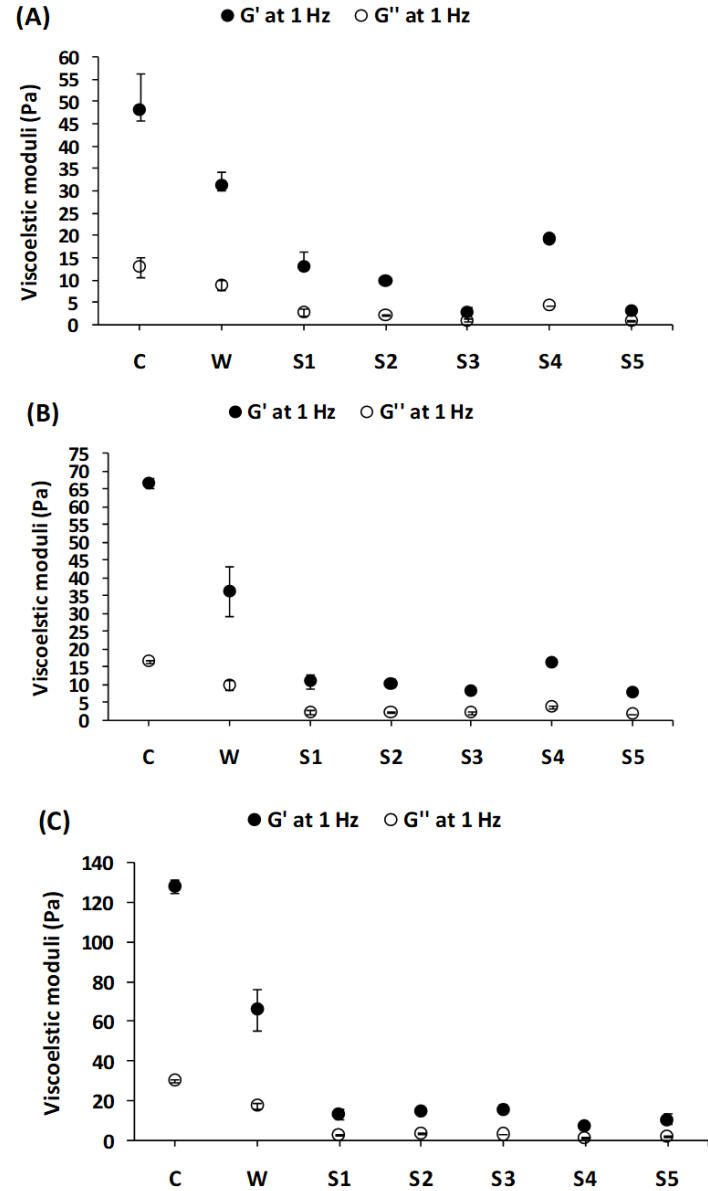


Figure 5