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Photonic glass ceramics based on SnO₂ nanocrystals: advances and perspectives

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ABSTRACT

SnO₂-based glass-ceramics activated by rare earth ions have been extensively investigated because of the need to develop reliable fabrication protocols and clarify some interesting optical, structural, and spectroscopic features of the system. There is one important weakness in glass photonics when the rare earth ions are employed as luminescent sources. This is the low absorption cross section of the electronic states of the rare earth ions. A sensitizer is therefore requested. In the last years, we demonstrated that SiO₂-SnO₂ glass ceramics, presenting a strong absorption cross section in the UV range due to the SnO₂ nanocrystal, are effective rare earth ions sensitizers. Another interesting property of the SiO₂-SnO₂ system is its photorefractivity. The high photorefractivity of sol-gel-derived SnO₂-SiO₂ glass-ceramic waveguides has been demonstrated in several papers published by our consortium. It has been shown that the UV irradiation induces refractive index change allowing the direct writing of both channel waveguides and Bragg gratings.

The results presented in this communication not only demonstrate the viability and outstanding properties of the SiO_2 -SnO₂ glass-ceramics for photonic applications but also put the basis for the fabrication of solid state and integrated lasers. The next steps of the research are the fabrication of the channels and mirrors exploiting the photorefractivity as well as to draw glass ceramic fiber, checking the lasing action and corresponding functional characteristics. Finally, it is worth noting that the dynamic of the energy transfer from the nanocrystals to the rare earth ions is still an exciting open question.

Keywords: SiO₂-SnO₂, photonic glass-ceramics, rare earth ions, luminescence sensitizers, photorefractivity, sol-gel technology, glass photonics, nanocrystals.

1. INTRODUCTION

In the current Age of Light, Photonics is a key enabling technology¹ for different segments: life science and health, industrial manufacturing and quality, information and communication, emerging light, electronics and displays. And, for the development of optical devices, i.e. the heart elements of photonic applications, glass-based rare-earth-activated optical structures play an essential role². In this area of glass photonics, photonic glass-ceramics have become a strategic choice because they combine the optical and glass-manufacturing processing properties of the amorphous phase and the single-crystal-like optical and spectroscopic properties of the crystalline phases, which is important in luminescent materials activated species, e.g. rare-earths³⁻⁶. Following this strategy, photonic glass-ceramics based on SnO₂ nanocrystals have drawn much special attention since they exhibit two innovative and unique characteristics: (i) luminescence sensitizing and (ii) photorefractivity. Furthermore, SnO_2 based glass-ceramics gives a solution to two crucial points which are decisive in the development of an optically pumped rare-earth-based laser: (i) the low absorption cross section of the rare-earth ions; (ii) the writing of channels and mirrors in the case of waveguide integrated laser. The role of SnO₂ nanocrystals as rare-earth ion luminescence sensitizers allows to overcome the low absorption cross section of the Er³⁺ ion^{7,8}. The photorefractivity of sol-gel derived SnO₂ glass-ceramics allows applying the robust direct laser photoinscription technique on the systems to fabricate Bragg gratings and channel waveguides for waveguide integrated laser^{9,10,11}. The results presented in this communication not only demonstrate the viability and outstanding properties of the SiO₂-SnO₂ glass-ceramics for photonic applications but also put the basis for the fabrication of solid state and integrated lasers.

Considering the limitation of low SnO_2 content or the presence of nonstoichiometric SnO_x encountered by several fabrication methods (MCVD, melt-quenching and ion-implantation), sol-gel has been a profitable alternative to produce SiO_2-SnO_2 photonic glass-ceramics with higher SnO_2 content thanks to its low temperature and melt-free synthesis^{2,5}. High content of SnO_2 nanocrystals in the sol-gel derived SiO_2-SnO_2 glass-ceramic systems gives advantages not only to obtain effective rare earth luminescence sensitization but also high photorefractivity as indicated in our recent works^{8,11,12}. However, to achieve this, the first research demand is to develop reliable fabrication protocols and controlling the ion-ion interaction^{7,13}. In this work, we show the viability of sol-gel technology for fabricating transparent

 SiO_2 -SnO_2 glass-ceramics in different forms of monoliths and planar waveguides containing high SnO_2 nanocrystal contents in silica matrix: 10 mol% for the monoliths and 30 mol% for the planar waveguides. Afterwards, by the spectroscopic properties of the 90SiO_2-10SnO_2:0.5Er³⁺monoliths, we confirm the effective role of SnO_2 nanocrystal as Er^{3+} luminescence sensitizer. Furthermore, our recent results on the photorefractivity of the sol-gel derived SiO_2-SnO_2 glass-ceramics are presented in comparison with other substitutional tin-doped silica glasses showing the viability of the development of not only Bragg gratings and channel waveguides but also active optical integrated devices, e.g. light sources and monolithic optical integrated circuits based on REs-doped SiO_2-SnO_2 glass-ceramics.

2. FABRICATION PROCESSES

2.1 Sol-gel derived fabrication processes for SiO₂-SnO₂ glass-ceramics

In this session, the fabrication of SiO_2 -SnO₂:Er³⁺ planar waveguides and monoliths using sol-gel method is described. In general, both sol-gel routes used for the planar waveguides and monoliths fabrication started from the solution syntheses in which all hydrolysis and condensation reactions could occur. Concerning the chemical reactants, tetraethyl orthosilicate (TEOS), tin(II) chloride (SnCl₂.2H₂O) and erbium(III) nitrate pentahydrate (Er(NO₃)₃.5H₂O) were used as the precursors of SiO₂, SnO₂ and Er³⁺ respectively and HCl was used as a catalyst to promote the reactions.

At the beginning, all these precursors were dissolved in Ethanol (EtOH) and mixed together. Then, a proper amount of de-ionized water containing HCl catalyst was poured into the mixture to proceed the hydrolysis and condensation reaction to obtain the final solution. The quantities of all the chemicals used for the SiO₂-SnO₂:Er³⁺ syntheses were calculated based on the fundamental ratios of TEOS/H₂O/HCl which were 1/10/0.009 for the monoliths^{14,15} and 1/2/0.0037 for the planar waveguides^{8,11,12}.

Afterwards, depending on the structural geometry of each system, the viscosity, reactant ratios and treatment for the solutions were established specifically. In monoliths, to obtain 3D structure xerogel, the synthesized solutions were transferred into molds and left to finish aging, being dried and eventually heat-treated. In planar waveguides, i.e. 2D-structures, for the dip-coating deposition, low viscosity of the solutions for the waveguides was required^{11,16} which was much lower than the ones for the monoliths and thus, the aging time was also limited in several hours. The solutions then are used for dip-coating to deposit the planar waveguides. The chemicals and synthesized solutions played principal role in defining texture and consequent properties of the final sol-gel derived products. Therefore, the development of synthesis protocols, with appropriate thermal treatment was the first demand to obtain homogeneous and transparent SiO₂-SnO₂ glass-ceramics.

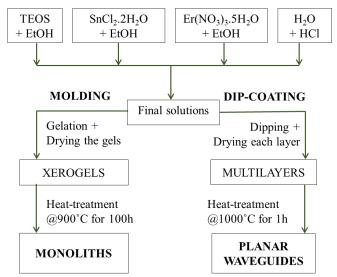


Figure 1. Flow chart of sol-gel derived fabrication processes of SiO₂-SnO₂:Er³⁺ glass-ceramic monoliths and planar waveguides

Concerning the heat-treatment, after the continuously consolidated works^{14,15,11,12,8}, optimal heat-treatment processes for obtaining optically qualified SiO₂-SnO₂:Er³⁺ glass-ceramic systems were defined. Based on the study on thermal analyses^{14,15}, a multi-step heat-treatment up to 900°C for a prolonged annealing time, e.g. $100h^{12,11,8}$ has recently shown the best performance in terms of water removal and densification for the monoliths. Referring to the planar waveguides, the optimal heat-treatment was 1000°C for $1h^{11,12}$. Briefly, the fabrication protocols for both SiO₂-SnO₂:Er³⁺ glass ceramic monoliths and planar waveguides are described in Figure 1.

2.2 Obtained SiO₂-SnO₂ glass-ceramics

Sol-gel technology provides versatility of fabricating multicomponent materials with controlled composition, shape, morphological and textual properties of the final products^{8,11,12}. One can see that from Table 1 which summarizes all the details concerning the composition (SnO_2 content and Er^{3+} dopant concentration), and geometry of the SiO₂-SnO₂: Er^{3+} glass-ceramic monoliths and planar waveguides obtained by sol-gel fabrication protocols described in Figure 1.

 $Table \ 1. \ Composition \ and \ geometrical \ details \ of \ the \ fabricated \ transparent \ SiO_2-SnO_2: Er^{3+} \ glass-ceramic \ systems \ including \ monoliths \ and \ planar \ waveguides$

System	Composition (100-x)SiO ₂ -xSnO ₂ :yEr ³⁺			
	SnO ₂ content x (mol%)	Er ³⁺ concentration	Geometrical details of fabricated transparent SiO ₂ - SnO ₂ glass-ceramics	
		$y = \frac{n_{Er^{3+}}}{n_{SiO_2} + n_{SnO_2}} \pmod{3}$		
Monoliths	0, 5, 7.5 and 10	0.25, 0.50, 0.75 and 1.00	 Monolithic squares: 1×1 cm² cross section and 0.3 cm height Cylinders: 0.4 cm diameter and 1.5 cm height Big pillars: 1 cm diameter and 3.3 cm height 	
Planar waveguides	0, 5, 10, 15, 20, 25 and 30	0.5, 1.0 and 1.5	Thickness: ~1.2 µm	

From Table 1, we have demonstrated that sol-gel is a profitable route for obtaining transparent SiO₂-SnO₂ glass-ceramics containing high SnO₂ nanocrystal contents: up to 10 mol% for the monoliths and 30 mol% for the planar waveguides. After the final heat-treatment, i.e. 900°C for 100h in case of the monoliths and 1000°C for 1h in case of the planar waveguides, all the glass-ceramics are crack-free and densified. Furthermore, these sol-gel protocols allow controlling the size of SnO₂ nanocrystals of less than 10 nm as demonstrated in the structural characterization in our recent publication¹². All obtained compositional planar waveguides have thickness of around 1.2 μ m and with this thickness, the SiO₂-SnO₂ glass-ceramic planar waveguides containing higher than 10 mol% SnO₂ nanocrystals supports single TE and TM mode propagation at 1.5 μ m. Different geometries of the monoliths were fabricated with the attention to the oriented applications. The monolithic squares (cross section of 1×1 cm² and height of 0.3 cm) were produced for writing channel waveguides.



Figure 2. Photo of the fabricated $95SiO_2-5SnO_2:0.5Er^{3+}$ big pillar (1 cm diameter and 3.3 cm length) obtained after heat-treatment at 900 °C for $100h^{11}$.

3. SnO₂ NANOCRYSTAL AS AN EFFECTIVE Er³⁺ LUMINESCENCE SENSITIZER

With the strong absorption cross section in the UV, SnO₂ nanocrystals has been demonstrated to be effective sensitizers for the rare-earth luminescence^{7,8,11}. The strategy of exploiting SnO₂ nanocrystals as rare earth luminescence sensitizers provides the solution for the low absorption cross section issue of the electronic states of the rare earth ions arising from the parity-forbidden 4f–4f transitions with naturally weak intensity^{2,8}. In Figure 3a, the absorption spectrum in the UV-Vis region of the 90SiO₂-10SnO₂:0.5Er³⁺ monoliths showed an optical absorption band edge centered at around 3.5 eV (~ 340 nm) corresponding to the UV absorption of the interband transition of SnO₂ nanocrystals^{7,17,18}. Several absorption bands corresponding to the transitions of Er³⁺ from the ground state ⁴I_{15/2} to other excited states such as ⁴G_{11/2}, ⁴F_{5/2}, ⁴F_{7/2}, ²H_{11/2}, ⁴S_{2/3} and ⁴F_{9/2} are also assigned. From this figure, one can see that the UV interband absorption of SnO₂ nanocrystals is much stronger than the absorption bands corresponding to the transitions of Er³⁺ from the ground state ⁴I_{15/2} to the other excited states. Therefore, from Figure 3b, i.e. the excitation spectrum of the 90SiO₂-10SnO₂:0.5Er³⁺ monoliths obtained by recording the luminescence signal at 1530 nm, the fingerprint of the ⁴I_{13/2} \rightarrow ⁴I_{15/2} transition of Er³⁺, the more intense 1530 nm emission from the Er³⁺ metastable state ⁴I_{13/2} is evidently achieved by exciting in the SnO₂ band gap at around 340 nm in comparison with directly exciting Er³⁺ to its electronic states such as ⁴F_{5/2}, ⁴F_{7/2}, ²H_{11/2}, ²F_{9/2} and ⁴I_{11/2}. These results demonstrate the role of SnO₂ as an effective Er³⁺ luminescence sensitizer as well as the promising of an efficient laser exploiting this luminescence sensitization as a pumping scheme.

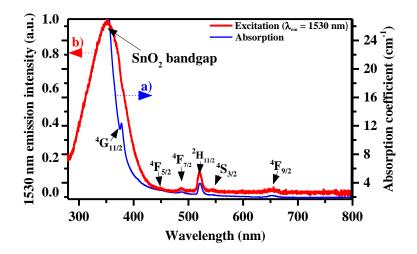


Figure 3. a) Room temperature absorption spectrum (blue line) and b) room temperature excitation spectrum (red line) obtained by detecting at 1530 nm emission of the 90SiO₂-10SnO₂:0.5Er³⁺ glass-ceramic monolith. The SnO₂ nanocrystal bandgap absorption and the electronic transitions from the ground state ⁴I_{15/2} of the Er³⁺ ion are indicated.

The 1.5 μ m emission spectrum of the 90SiO₂-10SnO₂:0.5Er³⁺ glass-ceramic monolith under the excitation at 340 nm in the SnO₂ bandgap shown in Figure 4 which exhibits Stark splitting and narrow peaks confirms (i) the energy transfer from SnO₂ nanocrystals to Er³⁺ ions and (ii) the evidence of Er³⁺ ions locating in the crystalline environment, i.e. SnO₂ nanocrystals^{7,11,12,15}. Although the mechanism of energy transfer from SnO₂ to Er³⁺ can be proposed to be mediated by exciton and defects as in the works^{13,19,8}, the dynamic of the energy transfer from the nanocrystal to the rare earth ion is still an exciting open question which needs to be clarified by detailed sets of experiments.

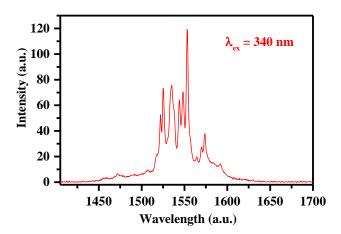


Figure 4. Room temperature ${}^{4}I_{13/2} \rightarrow {}^{4}I_{15/2}$ emission spectrum of Er³⁺ ions of the 90SiO₂-10SnO₂:0.5Er³⁺ glass-ceramic monolith obtained upon excitation at 340 nm in the SnO₂ nanocrystal bandgap.

4. HIGH PHOTOREFRACTIVITY OF SiO₂-SnO₂ GLASS-CERAMICS

The photorefractivity potential of tin dioxide-based transparent materials was first realized in tin-codoped germanosilicate^{20,21} and phosphosilicate^{21,22} optical fibres. By introducing tin in such silicate glasses, strong photorefractive gratings with enhanced refractive index change up to ~1.2-1.4×10⁻³ were obtained. Thanks to Sn presence, the refractive index change was even 3 times larger than in the case of pure germanosilicate^{20,21}. Therefore, the photorefractivity of the binary tin dioxide-silica materials has attracted numerous of researches^{8,9,11}.

In substitutional tin-doped silica glasses, in which a very small content of tin (less than 0.5 mol%²³) was introduced into silica, the refractive index change is positive and in the order of 10^{-4} . The photorefractivity was demonstrated to relate to laser induced bleaching of the Sn-oxygen deficient centres (ODC) absorption²⁴, and Sn-(SiO₄)_n rings structural units of which the dimensions were reduced during UV exposure²⁵⁻²⁸.

SnO ₂ content (mol%)	Fabrication . method	Irradiation process		Induced refractive	
		UV laser	Cumulative fluence	index change (Δn)	The work
0.15	MCVD	248 nm KrF excimer lasers	20 kJ/cm ²	$\Delta n = +3.0 \times 10^{-4}$	Brambilla et.al. ²⁴
0.4	Sol-gel	266 nm pulsed the 4 harmonic Nd-YAG laser	0.17 kJ/cm ²	$\Delta n = +4.0 \times 10^{-4}$	Chiodini et.al. ²⁶
5	Sol-gel	266 nm pulsed the 4 harmonic Nd-YAG laser	0.15 kJ/cm ²	$\Delta n = -6.0 \times 10^{-4}$	Chiodini et.al. ^{23,26}
25	Sol-gel	248 nm KrF excimer lasers	7.6 kJ/cm ²	$\Delta n = -1.6 \times 10^{-3}$	Berneschi et.al. ¹⁰ Lukowiak et.al. ⁹
30	Sol-gel	248 nm KrF excimer lasers	0.3 kJ/cm ²	$\Delta n = -2.8 \times 10^{-3}$	Tran ¹¹

Table 2. Photorefractivity of SiO₂-SnO₂ binary materials

If the content of SnO_2 in SiO_2 matrix is high (more than 0.5 mol%), after proper heat-treatments, a segregation of SnO_2 nanocrystals occurred and formed the tin dioxide-silicate glass-ceramics^{11,23}. In this case, the photorefractivity of SiO_2 -SnO₂ glass-ceramics is demonstrated to be negative^{8-11,23}. In the works⁸⁻¹⁰, the mechanism was suggested to involve two factors: (i) the volume expansion which is compensated by (ii) the material polarizability. However, due to the complexity and diversity of photorefractive manifestation depending on glass composition, fabrication history and irradiation condition, defining the origin of the photorefractivity of such glass-ceramics needs further experimental investigation to be completely understood. Nevertheless, we have demonstrated that the values of refractive index change of the sol-gel derived tin dioxide-based glass-ceramics are one order of magnitude higher than the ones of tindoped silica glasses, and they increase with the increasing SnO₂ content in SiO₂ matrix^{8,11} as evidenced from Table 2. In other words, the high SnO₂-containing glass-ceramics are potential for the UV direct writing of channel waveguides and gratings. Therefore, it is compelling for the development of active optical integrated devices, e.g. light sources and monolithic optical integrated circuits based on REs-doped SiO₂-SnO₂ glass-ceramics⁸⁻¹¹.

5. CONCLUSION

In summary, this work shows the consolidated results and recent advances in Er^{3+} -activated SnO₂-SiO₂ transparent glassceramics, putting basis for the fabrication of solid state and integrated lasers. Concerning the fabrication, reliable sol-gel synthesis protocols with defined thermal processes have been developed to prepare both the compositional photonic monoliths and planar waveguides. The homogeneous and transparent glass-ceramic monoliths were obtained with SnO₂ content up to 10 mol%. Three different bulk forms were produced for the desired applications: the cylinders for solid state laser construction, the monolithic squares for writing channel waveguides and big pillars for the usages for fiber preform preparation. Referring to the planar waveguides, high SnO₂ content up to 30 mol% was successfully introduced in SiO₂ matrix. The spectroscopic measurements demonstrate: (i) energy transfer from SnO₂ to Er^{3+} and (ii) the role of SnO₂ nanocrystal as an effective Er^{3+} luminescence sensitizer as well as the promising of an efficient laser exploiting this luminescence sensitization as a pumping scheme. The photorefractivity investigation shows that the sol-gel derived SiO₂-SnO₂ glass-ceramics with high negatively induced refractive index change (in the order of 10⁻³) is viable for the UV direct writing of Bragg gratings and channel waveguides. With the two demonstrated unique characteristics, REs-doped SiO₂-SnO₂ glass-ceramics are compelling candidates for the development of active optical integrated devices, e.g. light sources and monolithic optical integrated circuits.

The consolidated steps of the research are fabricating the channels and mirrors exploiting the obtained photorefractivity with a proper pumping scheme and checking the lasing action and corresponding functional characteristics. Referring to the $SiO_2-SnO_2:0.5Er^{3+}$ monoliths, the current results are reasonably qualified for the checking of lasing action with the designed lateral pumping scheme as a proof of concept. An elaboration for the big pillars preparation for fiber preforms and consequently, drawing the $SiO_2-SnO_2:Er^{3+}$ glass-ceramic fibers is demanded. The dynamic of the energy transfer from the nanocrystals to the rare earth ions deserves further experiments to be completely explored.

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