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# Fresh extra virgin olive oil, with or without veil

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# Abstract

**Background: Fresh virgin olive oils** (VOO) constitute a complex **colloid** emulsion-sol. Their features are different to the product in which they convert after filtering or resting a time in the storage tanks. Several studies have indicated the oxidative stability of **unfiltered** VOO is better preserved than that in the filtrate ones. However, this issue is controversial. Besides, the existing knowledge on **veiled olive oils** is little.

**Scope and Approach:** This review aims to help clarify essential aspects of veiled VOO, little known, as well as raise a novel consideration on these products.

**Key Findings:** Fresh VOO veiled are not generally managed as perishable products. The new concept **'colloidal stability'** is suggested to characterize the time the colloidal dispersion last in fresh veiled VOO. The relationships between the stabilities colloidal and oxidative of veiled VOO are not well known. In complementary research presented in this review, important differences between water inclusions, formed when artificially adding water to VOO, and the **colloidal water bags** characteristic of veiled VOO, have been revealed. An internal content has been shown in this lat.

**Conclusions:** The role of the different components of fresh veiled EVOOs on the colloidal stability is far from being well known. The physiochemical state of veiled VOO may explicate the seeming contradictions on benefits from its dispersed matter. The hypothesis that **amphiphilic molecules** present in veiled VOO may locate at the interface of colloidal water bags, is suggested. They likely may form a **pseudo-layer**, protecting the inner content to some extent.

Keywords: colloid; colloidal stability; fresh; unfiltered; virgin olive oil; veil.

# 1 Fresh extra virgin olive oil, with or without veil

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#### 6 Fresh or Integral Virgin Olive Oil

Virgin olive oils (VOO) have different features when fresh to the product in which they 7 convert after a few weeks or months standing in the storage tanks. This quality of the 8 fresh VOO is visible to the human eye as a veiled appearance, due to the matter 9 scattered in them. These VOO constitutes a colloid or dispersion (Xenakis, 10 Papadimitriou, & Sotiroudis, 2010; Papadimitriou et al., 2013), referred to in the 11 literature as veiled, opalescent, cloudy or integral. The colloidal dispersion is 12 13 responsible for the turbid appearance of fresh VOO (Xenakis, Papadimitriou, & Sotiroudis, 2010). The popularity of this product is growing among some consumers 14 and chefs, who consider the opalescent appearance signals greater freshness and 15 quality (Zullo & Ciafardini, 2018). A colloid, homogeneous and non-crystalline, consist 16 of large molecules or ultramicroscopic particles of one substance dispersed through a 17 second substance. Freshly produced VOO has a cloudy appearance, since it contains 18 variable amounts of micro-droplets of vegetation water and solid dispersed particles 19 20 from olive fruit (Koidis, Triantafillou, & Boskou, 2008). Thus, to clarify, it is a complex 21 colloid emulsion-sol.

22 While elaborating VOO, through main stages of grinding, malaxation and 23 centrifugation, the transfer from the fruit mesocarp to the VOO of several minor 24 components takes place (Gómez-Herrera, 2007). These minor parts are vegetation 25 water and chemical species present in the olives, as well as species from reactions 26 chemical or enzymatic, produced in the pulp from grinding (Gómez-Herrera, 2007).

27 Most modern mills base on separation by centrifugation, with some still using the 28 classical hydraulic pressure method. Centrifugation mills employ two different 29 alternative methods. One of them is the so-called three-phases. This employ some

water added to the olive paste to ease extraction, separating the oil, the alpechin and 30 31 the solid phase or pomace. Some of the last three-phase system versions use optionally a low addition or nothing of water. The other method, called two-phases, is 32 more recent and does not use water, ensuring the beat up and separation by the 33 vegetation water of the olives. This last provide a residue, the sludge or 'alperujo', a 34 35 phase in which the vegetation water and the solid residues are together. Although the two methods perform similar, the antioxidant content of olive oil has been proven 36 higher with the two-phases (Di Giovacchino, Sestini, & Di Vincenzo, 2002). This is 37 mainly due to the washing effect produced by the added water in the three-phase 38 method, which drastically reduces the content of polar compounds of olive oil, 39 including a significant part of the phenolic compounds. 40

The matter suspended in the olive oil (referring to solids and moisture onwards) 41 42 changes with the extraction method. With the press traditional extraction method, it 43 can reach around 8% (Lercker, Frega, Bocci, & Servidio, 1994). Suspended solids in continuous extraction method in a specific study, both with two and three phases, 44 were about 0.01% after the vertical centrifuge (Koidis & Boskou, 2006). In another 45 later study, Koidis, Triantafillou, & Boskou (2008) described the suspended solids of an 46 extra virgin olive oil got by the continuous extraction. They were small quantities of 47 solid particles, around 12-460 ppm, with sizes in the range of 5 to 60  $\mu$ m. This last 48 study did not mention the method of the continuous extraction, two or three phases. 49

After a few weeks or months of storing VOO, the dispersion vanish and the 50 opalescence disappears (Zullo & Ciafardini, 2018). Thus, we consider the fresh or 51 young VOO as a perishable product. Fresh, opalescent or veiled VOO is a special type 52 of olive oils. A suitable name for these products would be 'Integral' VOO. However, this 53 term could lead to confusion with 'Integrated Production', widely spread in olive 54 55 cultivation in Spain, the main producer, that is different (Cayuela, García, & Gutiérrez-56 Rosales, 2006). It is common to use market qualification as 'Gourmet', or 'Premium', referred to Extra VOO. These terms do not necessarily refer to fresh unfiltered Extra 57 VOO. This last highlights by its content of micro-droplets of water and organic solutes 58 59 in temporary dispersion, as well as by its perishable character. Most of fresh veiled VOO match to Extra class (EVOO), and usually only this is sold without filtering. 60

Nevertheless, we will refer it hereafter as VOO, since sometime it may not match to
EVOO. It depends from subsequent analyses, reflecting the olive fruit quality.

The niche market kept by these olive oils so far, known as unfiltered VOO, matches 63 64 mainly to the local demand of consumers, who know the product. The olive oil industry 65 does not intend a large production of unfiltered VOO, since its demand is still minor. In 66 addition, the global olive oil market needs an elastic adjustment overtime from supply to demand, which is not possible for this fresh olive oil. The consume of VOO is either 67 fresh, this filtered or unfiltered, or stored in tanks to settle for weeks or months 68 (Koidis, Triantafillou, & Boskou, 2008). A prolonged storage implies costs for the 69 70 industry, thus bottling is frequent before the total sedimentation, preceded by pressure filtration through cotton filters (Guerrini & Parenti, 2016). Producers usually 71 consider the best period from production to consumption is 12-18 months. Therefore, 72 73 consumption of olive oil produced in a campaign is usually before the next season. In addition, the VOO of the previous season suffers a serious price decrease at the 74 beginning of the campaign. 75

Some producers sell fresh virgin olive oils unfiltered, usually under the category Extra. 76 77 This is the veiled or integral produce. Another part is packaged after filtering, without 78 resting in tanks. This is frequent in small milling plants producing high quality olive oil (Guerrini & Parenti, 2016). However, most of virgin olive oil passes the phases of 79 80 resting and storage. After that it is filtered under pressure with cotton filters, and the product is bottled, generally in packaging industries (Zullo & Ciafardini, 2018). Several 81 marketing standard of olive oils compel filtrating. The last referred authors have 82 83 stressed that filtration is one of the most controversial steps in producing olive oil. When the filtration and bottling is without a prior rest period, the olive oil may 84 85 become cloudy in the bottle again, that is not desirable (Koidis, Triantafillou, & 86 Boskou, 2008).

#### 87 Colloid Stability of Fresh Virgin Olive Oil

The "veiled" VOO can keep its cloudy shape for several weeks or even months before the total deposition of the residue (Koidis, Triantafillou, & Boskou, 2008). Olive oil sensory analysis shows its sensory quality is better the shorter the time elapsed since

91 its elaboration (Valli, Bendini, Popp, & Bongartz, 2014). However, VOO have a long 92 shelf life thanks to its composition of triglycerides, in which oleic acid predominates, as 93 well as its phenolic compounds and other antioxidants. The storage allows to 94 gradually decant the vegetation water and other scattered matter, disappearing the 95 turbidity. Thus, the sedimentation leads to separate two phases, the olive oil liquid 96 phase and the sediments of water and solids previously forming a dispersion. For this 97 purpose the product is left to stand in tanks of variable capacity, up to about 100 tons.

98 It seems logical to think the stability of the dispersion depends on the small size of the 99 micro-droplets, which slows settling. This idea coincides with that previously reported by Guerrini & Parenti (2016). They highlighted the characteristics of the colloid's 100 101 matter, affect the sedimentation time. However, fresh and unfiltered extra virgin olive 102 oils are reported as metaestable emulsions or dispersions, involving emulsifying agents 103 (Lercker, Frega, Bocci, & Servidio, 1994). About this, several authors have reported that 104 compounds such as diacylglycerols, monoacylglycerols and phospholipids can act in 105 freshly produced virgin olive oils as natural emulsifiers (Frega, Mozzon, & Lercker, 106 1999; Kiosseoglou & Kouzounas, 1993, Koidis & Boskou, 2006). These surfactants 107 contributes to form an emulsion with the small amount of water present. This 108 condition may persist for several months before becoming a separate phase or 109 deposit. The deposit at the bottom of the industrial container, or at the consumer's 110 bottle, is a brown residue of solids and some water. This deposit is unacceptable to 111 consumers (Lercker, Frega, Bocci, & Servidio, 1994).

112 The diversity of the period the fresh olive oil preserves its veil in different products, is an important feature. The cases are different when this period is, v.g., two weeks, or 113 114 when it lasts two months. Zullo & Ciafardini (2018) referred the low physical stability of 115 unfiltered VOO, as a key factor limiting its wider market distribution. Therefore, we 116 suggest that 'colloidal stability' of VOO is an important new idea, that should not confuse with its oxidative stability. Nevertheless, close relations between both 117 stabilities have been proven as forward shown. The time the colloidal dispersion last, 118 119 will respond to the set of physiochemical features of the VOO. The measures for 120 predicting or estimating the colloidal stability have not been defined, up to date. 121 Besides, normally there is not a detailed checking on the vanish of the colloid state

during storage, since there are few means to do it. There are at least two mechanisms
whereby colloid stability is generally imparted, which are electrostatic stabilization and
steric stabilization (Napper, 1970).

A recent study (Veneziani et al., 2018) has reported scanning electron microscopy (Cryo-SEM) analysis of veiled virgin olive oils, showing the presence of micro-dispersed water particles that did not contain apparent vegetable fragments. The study was focused on the compositional differences between veiled and filtered virgin olive oils during a simulated shelf life. In that study, portions of the veiled and filtered VOOs were frozen in liquid nitrogen and transferred to Cryo-SEM analysis.

131 A previous study reported the structure and dynamics of colloidal dispersions of veiled 132 VOO, extracted by two-phase and three-phase systems, from one same olive fruit 133 batch (Papadimitriou et al., 2013). The authors used confocal microscopy and the dispersive techniques "Small Angle Light Scattering Apparatus" (SALSA), "3D-Dynamic 134 Light Scattering" (3D-DLS), "Classical Dynamic Light Scattering" (Green-DLS) and "Small 135 Angle X-ray" Scattering "(SAXS). Both dynamic (3D-DLS) and static (SALSA) light 136 scattering pointed out the presence of colloids in the micrometer region, while the 137 SAXS experiments revealed the absence of colloids in the nanometer region. SALSA 138 139 was the most suitable technique for characterizing samples of turbid VOO. The SALSA data showed a colloid diameter range between 1.5 and 14 µm, under the extraction 140 conditions of the studied VOO. However the resolution limit of the method used was 141 15 µm, higher colloids being no detected. It should be noted that systems such as 142 143 veiled olive oil have multiple dispersion. Besides, in systems where very large and very small particles are together, large particles scatter light much more than small ones, 144 145 therefore small particles frequently are not detected. In the presence of particles of 146 micrometric size and others in the nanometric range, a lot of small particles would be 147 needed in the system for their contribution to be noticed (Chu & Liu, 2000). All this leads us to think that although in the study of Papadimitriou et al. (2013) nanometric 148 149 particles were no detected, as the same authors warned, maybe these were present.

150 Confocal microscopy assessment did show with the two phases method, in the same 151 referred study, a larger colloidal radius of the VOO sample from the three-phase

method, with range 1-5  $\mu$ m, respecting 1-2  $\mu$ m. The SALSA measures showed the dispersed colloids underwent with time a significant decrease in their average radius from 7 to 1.2  $\mu$ m in the two-phase sample, while the maximum size did not change. In the EVOO of three phases, the sizes followed the opposite trend. Both the average radius and the maximum size increased to 3 and 9.2  $\mu$ m, respectively.

The authors (Papadimitriou et al., 2013) suggested that external water addition during the three-phase method, induced by coalescence the trend to larger colloid sizes. Assessment of EVOOs by confocal microscopy and SALSA coincided fully with that above. Added measurements after 6 months did not show essential changes. These results revealed that variable size of the colloids scattered in the EVOOs of three phases matches to water bags, relatively large, trapped inside the VOO mass.

A question that arises considering the previous concepts is the increase of colloids size 163 164 may match in part to the volume increase of formations which can be named pseudovesicles. The different combinations of the minor surfactant ingredients present in 165 fresh VOO can originate colloidal physical associations, such as reverse micelles and 166 lamellar structures (Papadimitriou et al., 2013). Nevertheless, the hypothesis that part 167 168 of the olive oil colloid may match to reverse micelles, vesicles, or pseudo-vesicles, is 169 not explicit in the literature, to what we know. The amphiphilic molecules that can form these hypothetical structures in olive oil are proteins, sugar glycosides, 170 glycoproteins, and to a lesser extent, phospholipids, according to contents reported in 171 fresh olive oils (Lercker, Frega, Bocci, & Servidio, 1994; Koidis & Boscou, 2006). The 172 173 free fatty acids are also amphiphilic, although their possible implication in this same 174 role have not been considered up to now. They are responsible of the olive oil acidity. 175 Thus, one hypothesis is the link of the free fatty acids to the referred structures may 176 influence their own chemical activity, being expected to reduce them. This could be 177 the case of their prooxidant effects, revealed by Frega, Mozzon, & Lercker (1999). Peptides and proteins have been traditionally considered as impurities of edible oils, 178 179 but nowadays their presence is considered specially important, since it is related with oil stability (Hidalgo & Zamora, 2006). Although the VOO contents of these chemical 180 181 species as a whole are quite low, their possible influence on the colloidal stability is

also an interesting issue not studied. As well, their influence related to surfactanteffects on freshness evolution of EVOO is poorly known.

184 To help clarify this issue, we have observed under microscopy some veiled olive oils. This analysis was made in the laboratory of the Unit of Microbiology of the Instituto de 185 186 la Grasa (CSIC). For this purpose we used an upright optical microscope Eclipse Ni-E 187 (Nikon, Japan). The technique used was differential interference contrast microscopy (DIC), coupled to a camera. An extra virgin unfiltered olive oil sample taken at the 188 industry was observed. It was elaborated by the two-phases system and provided 189 190 within a research project. The olive oil sample was taken at the decanter, once the elaboration process was finished. Its moisture content, determined by the official 191 192 gravimetric method in the laboratories of Instituto de la Grasa (CSIC), was 0.34 %. The 193 photographs showed micro-droplets of water, as well as numerous bulbous formations 194 that appear to be colloidal 'water bags' (CWB), of varied sizes. A second olive oil sample was analyzed. It was a commercial unfiltered product from the two-phases 195 196 system, labeled as virgin olive oil. Its measured moisture content was 0.28 %. Distilled 197 and autoclaved water was added directly to 2 mL of unfiltered olive oil to obtain a total 198 amount of 20% added water, then it was homogenized just before putting a drop on 199 the slide for its microscopy observation. The original olive oil sample was kept at 4 °C 200 for about 20 days, during which 8 new olive oil samples with 20% added water were 201 prepared. Both the samples of the original olive oil and the samples of olive oil 202 homogenized with the added water provided separately very similar images in the 203 sequential observations. We have observed moving material within these CWB. The 204 physic influence of the internal electrostatic charges may explain the movement 205 observed in the particles contained therein. This may be the case of a CWB from a 206 VOO sample without any water addition, examined inside during the first 23 seconds 207 with 40X objective, and then outside with 10X objective (Video 1).

208 Compared to VOO samples homogenized with 20% water, CWB appeared different 209 (Figures 1-4). In Figure 3 the irregular contour of a CWB can be clearly appreciated, as 210 well as what appear to be small drops of water adhered externally. When adding 211 water, perfect spheres appears to match with confined water inside the triglyceride

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212 liquid (Figure 2 and Figure 4). The existing literature have not indicated these213 observations.

Our hypothesis is that amphiphilic molecules present in the veiled VOO may locate at the interface of the CWB, with their hydrophilic and lipophilic parts in the corresponding medium. This does not occur in inclusions or pockets of added water. Said molecules likely do not get to form a true vesicle, but could form a pseudo-layer that protects to some extent the inner content of the aqueous phase.

#### 219 Colloid and Dispersed Matter

The matter dispersed in fresh olive oils match to micro-droplets of vegetation water and solid particles from the fruit pulp. In a detailed description of the physiochemical parts of olive pastes, Gómez-Herrera (2007) distinguished as different parts VOO, vegetation water, bone fragments and pulp. The pseudo-colloidal pulp of the olive paste has a high water content. It consists on a set of many fragments of minute size from the mesocarp's crushing, in a colloidal state similar to that of a pseudo-micro-gel.

Both the appearance and the color of the olive oil depend on the turbidity produced by 226 the dispersed matter (Gordillo, Ciaccheri, Mignani, Gonzalez-Miret, & Heredia, 2011). 227 228 Lercker, Frega, Bocci, & Servidio (1994) reported nitrogen content 0.6% on wet matter in the deposit waste, most likely in the form of protein substances. We understand 229 230 that could translate, considering a protein factor 5.75, into contents close to 0.1% 231 protein. Koidis & Boskou (2006) researched in a later study the content of proteins and phospholipids of veiled virgin olive oils, reporting contents of protein levels below 2.5 232 mg/kg and 21–124 mg/kg of phospholipids. 233

It is interesting to highlight two facts that seem proven. The two-phase method provides a highest content of antioxidant compounds (Di Giovacchino, Sestini, & Di Vincenzo, 2002). In this, the colloidal size is smaller (Papadimitriou et al., 2013). Thus, can deduce that VOO quality preserves better from oxidation when smaller the colloid size. The reported increase of colloids size matches to relatively large water bags. Thus, it is logical think that phenolic compounds can no exert an antioxidant role while trapped inside it. However, there is no information on this question. Meanwhile, the

microdroplets of water suspended directly in the triglyceride mass, likely content also amphiphilic phenolics. Considering the information above, the role of the different components of fresh veiled EVOOs on the colloidal stability during storage, is far from being well known. Specific measures to characterize the decantation of water microdroplets in the tanks of olive oil, in terms of dynamic physics, are not reported in literature. Perhaps it would be possible considering separately how evolves the solid particles and water micro-droplets, scattered in the triglyceride matrix.

#### 248 Moisture and Phenolics of Virgin Olive Oil

249 Seemingly, the main cause of turbidity in unfiltered virgin olive oils is the content of water droplets (Lercker, Frega, Bocci, & Servidio, 1994; Koidis & Boskou, 2006). Other 250 251 authors have reported that said micro-droplets have sizes between 1 and 5 µm (Koidis, 252 Triantafillou, & Boskou, 2008). Water content in fresh olive oil is variable, with an 253 average value of about 0.5% by weight (Papadimitriou et al., 2013). According to our own data, in certain freshly extracted virgin olive oils water can exceed 1%, reaching 254 255 up to about 1.5% (data not reported). A cause that significantly influences the water content of olive oils is the conditions of the centrifugation treatment (Guerrini & 256 257 Parenti, 2016).

The vegetation water present in the VOO may contains enzymes and, in particular, 258 lipase. It is able to hydrolyse triglycerides to release free fatty acids, that increasing the 259 260 acidity of VOO(Di Giovacchino, 2013). In fact, the enzyme acylhydrolase, together with lipoxygenase, and fatty acid hydroperoxide lyase, were found in cell-free extract of 261 262 olive fruit (Olías, Pérez, Ríos, & Sanz, 1993). In damaged olives, before processing and 263 during transformation, the lipases may be responsible for the high olive oil acidity due 264 to the hydrolysis of the triglycerides. High acidity exerts a great influence on olive oil 265 stability (Frega, Mozzon, & Lercker, 1999; Ciafardini, Zullo & Iride, 2006), and a 266 prooxidant effect of free fatty acid content of olive oils has been highlighted (Frega, 267 Mozzon, & Lercker, 1999). Moreover, lipase from yeasts has been reported also in 268 olive oil (Ciafardini, G., Zullo, B. A., & Iride, A., 2006; Ciafardini & Zullo, 2018).

In the other hand, water is rich in water-soluble phenols, and these provides a strong
antioxidant effect (Lercker, Frega, Bocci, & Servidio, 1994; Ambrosone, Angelico,

271 Cinelli, Di Lorenzo, & Ceglie, 2002). Thus, the presence of water could lessen indirectly the rate of oxidation, improving VOO stability. It is interesting to remember there is a 272 large literature, including multiple reviews, on the antioxidant features of the olive oil 273 274 phenolics. Both about their contribution to the stability of the product, as well as on the properties making them healthy (Tsimidou, 1998). Can highlight that generalization 275 of the use of hammer mills has facilitated a greater permanence of phenolic 276 277 compounds than when grinding in traditional stone mills (Caponio, Gomes, Summo, & 278 Pasqualone, 2003). Therefore, the olive oils held have greater antioxidant capacity (Di 279 Giovacchino, Sestini, & Di Vincenzo, 2002). The main phenolic compounds of virgin 280 olive oil are aglycones of oleuropein and its derivatives, among them the simple 281 phenols tyrosol and hydroxytyrosol. These compounds are markedly polar and water 282 soluble (Galanakis, Goulas, Tsakona, Manganaris, & Gekas, 2013), so their presence in 283 the olive oil depends on their water content (Lercker, Frega, Bocci, & Servidio, 1994; 284 Ambrosone, Angelico, Cinelli, Di Lorenzo, & Ceglie, 2002; Di Giovacchino, Sestini, & Di 285 Vincenzo, 2002), which is drastically reduced by filtration treatments.

Where the olive fruit water content locates is not clear, to our knowledge, despite 286 287 reports on the microscopic analysis of the olive mesocarp (Rallo & Rapoport, 2001). The cells are almost all occupied by their central vacuoles, which are hydrophobic since 288 they are full of triglycerides. Thus, the water must necessarily be in the intercellular 289 290 spaces. It is logical to think the amphiphilic compounds of the olive oil may locate in the interface of the external limits of the vacuoles. During olives milling, the 291 parenchyma tissue forming the mesocarp transforms irregularly, resulting in the 292 293 different parts that can distinguish in the microscopic study of the olive pastes (Gómez-Herrera, 2007). The milling release both the VOO from the vacuoles of the 294 295 parenchyma cells, and the vegetation water. The olive oil coalesce during the beat up. 296 In this stage, the vegetation water forms a continuous phase in contact with other 297 parts of the paste (Gómez-Herrera, 2007). Until now, the stage of the elaboration of 298 VOO in which the water microscopic droplets appear, is not described. It is reasonable 299 to think the centrifugation treatment matches to its formation and dispersion in the lipid, making up the moisture present in the fresh VOOs. Since the VOO phenolic 300 301 compounds are quite water soluble, their presence in the olive oil depends on their

302 moisture content. The findings of a recent research (Veneziani et al., 2018) matches to 303 these ideas. The specific settings of the vertical centrifuge used to treat four industrial 304 VOO samples extracted in different Mediterranean areas, determined the 'veiling' 305 stabilization and reduced the formation of deposits at the bottom of the oil bottles. As 306 well, in the same study, a higher phenolic concentration was detected at the end of 307 storage period in the veiled olive oils compared to filtered samples.

308 Bakhouche et al. (2014<sup>a</sup>) assessed in industrial filtration tests, before olive oil storing, 309 how filtration affects to the moisture content and phenolic compounds. The study 310 highlighted that filtration drastically reduced humidity, decreasing phenolic alcohols and flavones, which are phenols compounds water soluble. Among them are 311 312 important hydroxytyrosol and tyrosol (Capasso, Evidente, & Scognamiglio, 1992; 313 Bakhouche at al., 2014<sup>a</sup>). These last authors reported also that secoiridoids increase, while lignans were the least affected group. However, the same group (Bakhouche et 314 al., 2014<sup>b</sup>) relativized the increase of secoiridoids in a later work, in which using an 315 internal oleuropein standard they inferred said increase was not. The most notable 316 conclusions of Bakhouche et al. (2014<sup>*a*</sup>) were that filtration can increase the useful life 317 318 of EVOOs by reducing their moisture content. But it sacrifices part of the phenolic compounds, which can affect their oxidative stability, and its nutritional quality. The 319 320 authors settled that to preserve the olive oil quality, it is important to consider both 321 the loss of moisture and the content of antioxidants during filtration. This suggests, we 322 think, that it is possible redefine a best moisture content for fresh olive oils, despite the International Olive Council suggested an generic upper limit of 0.2% (IOOC, 2009). 323 In this case, may consider the possibility of centrifugation treatments to regulate water 324 325 content.

It is also worth remembering that scientific literature has reported the moisture present in olive oil could links to fermentation during elaboration (Ciafardini, Zullo, Cioccia, & Iride, 2006; Cayuela, Gómez-Coca, Moreda, & Pérez-Camino 2015; Zullo & Ciafardini, 2018; Ciafardini & Zullo, 2018). Different types of living microorganisms have been found in fresh VOO, such as bacteria, yeasts and fungi (Ciafardini, Zullo, Cioccia, & Iride, 2006; Koidis, Triantafillou, & Boskou, 2008; Mari, Guerrini, Granchi, & Vincenzini, 2016). The concentrations of microorganisms are low, like 3 log cfu/mL

333 (Koidis, Triantafillou, & Boskou, 2008). These microorganisms come from the epiphytic 334 microflora of the fruit. Their enzymatic activities do not seem to affect the quality of the final product (Koidis, Triantafillou, & Boskou, 2008). However, the influence of 335 336 microorganisms on the olive oil quality evolution depending on its moisture content and conservation procedure, is far to be well-known (Cayuela, Gómez-Coca, Moreda, & 337 338 Pérez-Camino, 2015). Greater microbial activity and higher quality decrease has been reported in VOO with lower contents of non-polar phenolics (Zullo & Ciafardini, 2018). 339 340 In a previous study, it was proven that olive fruit can receive microbial contamination in the washing hoppers, that was related to the presence of fermentative defects in 341 342 the product (Vichi, Romero, Tous, & Caixach, 2011). It is also reported that in a few 343 hours after elaborating olive oil, yeasts such as Candida and Saccharomyces can 344 develop colonies (Ciafardini, Zullo, Cioccia, & Iride, 2006). The microflora thus set up can survive throughout the storage period, and could damage the sensory 345 characteristics of the product (Guerrini & Parenti, 2016). Besides, Di Giovacchino 346 (2013) reported the sediments on the bottom of the VOO containers can ferment 347 348 under certain temperature conditions. These sediments contains sugars, proteins and enzymes. Its fermentation produces some substances, v.g. short-chain fatty acids, that 349 350 give a typical defect of muddy sediment or putrid. In unfiltered olive oils, this could 351 perhaps happen sometimes even after packaging, depending on the consumption 352 date.

#### 353 Volatile compounds

354 The sensory characteristics of olive oils depends largely on its volatile compounds 355 (Jacini, 1976). Thus, it is interesting studying the differences in these compounds 356 between fresh colloidal olive oils and filtered VOO. Filtration using a polypropylene 357 filter bag and argon or nitrogen gas flows as filter aids did not decrease the intensity of 358 the main positive sensory attributes, according to Lozano-Sánchez et al. (2012). Brkić 359 Bubola, Koprivnjak, & Sladonja (2012) studied the change induced by filtration to the 360 VOO volatiles profile, using hydrophilic cotton, pointing to unequal filtration impact on different monovarietal olive oils. Buža cv. showed a slight increase in total alcohols, 361 362 while a significant decrease of total alcohols and slight changes in total aldehydes in 363 Crna cv. were observed. No significant influence on the sensory scores of olive oils, but

364 some slightly higher intensities of sensory characteristics apple and grass, were 365 noticed.

Sacchi, Caporaso, Paduano, & Genovese (2015) reported that majority of 38 volatile compounds analyzed by the SPME-GC/MS technique did not change significantly after industrial filtration, while some of them increased their initial concentration, and others significantly decreased. Some volatiles which increased after filtration in the referred study were 6-Methyl-5-hepten-2-one and heptanol, while 2-methylbutanal increased up to twofold. Besides, t-2,4-hexadienal, t-2-hexen-1-ol, and c-2-penten-1-ol significantly decreased.

373 The possibility of removing by filtration unpleasant olive oil flavors has been also investigated. This was the case of a study focused on some compounds responsible for 374 375 the specific unpleasant flavor 'eucalyptus' (Bottino, Capannelli, Mattei, Rovellini, & 376 Zunin, 2008). The referred filtration treatments were made by cross-flow microfiltration (MF) and ultrafiltration (UF) with different commercial membranes. The 377 378 study concluded that UF Carbosep membrane was the most suitable for softening the olive oil organoleptic features, regarding the unfiltered olive oils. Moreover, filtration 379 has been recommended to circumvent the presence of short-chain alcohols, mainly 380 381 ethanol and methanol, once the olive oil has been extracted (Gómez-Coca, Fernandes, 382 Pérez-Camino, & Moreda, 2016). In this last study the relationship between the olive oil content of ethanol and methanol and the formation of alkyl esters (FAAE), has been 383 384 shown. This formation occurs in the presence of free acidity. As well, the same study 385 has pointed out the relationship between FAAE and the main VOO fermentative defect. We have not found more information regarding the influence of filtration on 386 387 olive oil volatiles. Studying the differences in the formation of volatile compounds 388 between fresh colloidal olive oils and the same products after filtration is, therefore, a 389 particularly interesting topic.

#### 390 Oxidative Stability, Moisture and Dispersed Matter

391 While stored, VOO undergoes much changes in its chemical and sensory 392 characteristics, since it is prone to various oxidative degradation, such as enzymatic 393 oxidation, photoxidation and autooxidation. The enzymatic oxidation was reported by

Georgalaki, Sotiroudis, & Xenakis (1998). As well, relationships of virgin olive oil 394 395 endogenous oxidoreductases with phenolic and volatile compounds during the 396 mechanical extraction process of olive oil, was revealed by Servili, Baldioli, Begliomi, 397 Selvaggi, & Montedoro (2000). Bendini, Cerretani, Salvador, Fregapane, & Lercker (2009) reviewed in detail the causes involved in the auto-oxidation, which is the main 398 399 cause of quality decay of olive oil during the commercial life. Many solutions have 400 been proposed to preserve its quality, and to extend its useful life (Guerrini & Parenti, 401 2016). The control of the causes involved in oxidation is basic for conserving olive oil quality during storage and shelf life (Bendini, Cerretani, Salvador, Fregapane, & 402 403 Lercker, 2009), a key issue for the industry. Nevertheless, only some studies on olive oil 404 quality conservation considers the colloidal features of unfiltered VOO.

Lercker, Frega, Bocci, & Servidio (1994) reported in a short communication their 405 406 research on the effects on shelf life of dispersed matter of Extra VOO. Their results 407 proved the oxidative stability was higher in unfiltered olive oil samples, press 408 extracted. Therefore, they suggested the material in dispersion, roughly 8% of olive oil in that study, was responsible for its better stability. The authors analyzed the 409 410 influence of the scattered matter on the acidity increase. Olive oil acidity comes from free fatty acids, produced by enzymatic hydrolysis. They proved the free fatty acids 411 412 links to the residue, precipitating with this. The authors related the precipitation of 413 the dispersed particles to opposite electrical charges attraction. A no negligible 414 amount of nitrogen was found in the deposited waste, 0.6% on wet matter, most likely in the form of protein substances. The conclusion of the research was the suspended 415 particles making up the "veil" of fresh VOO, played a stabilizing role in its useful life. 416 417 They acts as antioxidants, and as a buffer against the increase of the acidity, according 418 the referred study. Thus, do not filtering was reported as a beneficial practice.

However, several other studies agree that acidity in stored unfiltered olive oils increases respecting to the same filtrate, despite the oxidative stability remains slightly better (Tsimidou, Georgiou, Koidis, & Boskou, 2005; Fregapane, Lavelli, Leon, Kapuralin, & Salvador, 2006; Stefanoudaki, Williams, & Harwood, 2010). In this same sense, it is reported the enzymes remaining after olive oil filtration could be uninhibited to catalyze the oxidation of polyunsaturated fatty acids. This may be

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because some antioxidants are among the minor ingredients removed. They locates 425 426 close the enzyme as amphiphilic molecules previously to filtration, preventing their 427 catalytic action (Georgalaki, 1999). However, other possible hypothesis is the enzymes 428 may be joint before filtration to the CWB reported in the present study, where its activity could be reduced or inhibited. Frega, Mozzon, & Lercker (1999), studying the 429 430 effects of free fatty acids on the oxidative stability of vegetable oil, showed that dispersed particles play a double stabilizing effect on both oxidative and hydrolytic 431 432 degradation. From their results, the authors suggested that avoid filtrating extra virgin olive oil is desirable to prolong its shelf life. As well, several authors (Lercker, Frega, 433 434 Bocci, & Servidio, 1994; Koidis, Triantafillou, & Boskou, 2008) proved the influence of 435 natural emulsifiers present in olive oils on its oxidative stability. Besides, Ambrosone, 436 Angelico, Cinelli, Di Lorenzo, & Ceglie (2002) filtered out the solid particles content of fresh olive oils, adding water under controlled conditions. Then, they oversaw the olive 437 oil oxidation, reporting that dispersed water reduces the speed of its oxidation. 438 439 However, reasons why water microdroplets itself may reduce the oxidation rate of 440 VOO, independently from phenolics, were not suggested. These reports agree on benefits from do not filtering. 441

442 Sotiroudis, Sotiroudis, Varkas, & Xenakis (2005) reported a study of the oxidative 443 stability VOO emulsions with water, using emulsifying agents from olive oil, and 444 suggesting the presence of stabilizing structural olive oil proteins.

445 Tsimidou, Georgiou, Koidis, & Boskou, (2005) investigated the loss of oxidative stability 446 during the storage of unfiltered veiled virgin olive oils. They carried out a nine-month storage trial at room temperature in the dark. The study was carried out on VOO 447 448 samples filtered in the laboratory using a common filter paper, according to the 449 authors. They reported a lower stability of the filtered veiled VOO, that assigned to the 450 fall of the total polyphenol content. They signaled a gradual loss of oxidative stability in 451 filtered olive oils after nine months of storage at room temperature in the dark. This 452 fact agrees with a greater increase of the peroxide values in the filtered samples, as 453 well as with the decrease of polar phenols content. The authors suggested the 454 individual phenol compounds released by hydrolysis in unfiltered olive oils may provide greater oxidative stability (Tsimidou, Georgiou, Koidis, & Boskou, 2005). These 455

456 conclusions signaled is better not filtering. The studies commented in the previous 457 paragraphs matches in recognizing the scattered matter of fresh VOO exerts favorable 458 effects, slowing down their oxidation and improving their stability. Fregapane, Lavelli, 459 Leon, Kapuralin, & Salvador (2006) have examined the effect of dehydrating and filtrating on the stability and quality of VOO during storage, both at 25°C and at 40°C. 460 461 They compared the evolution olive oils unfiltered, filtered and dehydrated from several monovarietal VOO. The results showed filtrating and dehydrating decreased 462 463 the hydrolysis rate of the triacylglycerol mass. This effect was proportional to the increase in temperature and acidity. These treatments delayed the beginning of the 464 465 rancid defect. The hydrolysis of secoiridoid derivatives forming simple phenols was 466 higher in unfiltered olive oils. The authors inferred that filtrating and especially 467 dehydrating could help prolong the shelf life of high-quality olive oils. The effect was larger for the less stable olive oils, such as those from the Arbequina and Colombaia 468 varieties. These results contradict partially that of Ambrosone, Angelico, Cinelli, Di 469 470 Lorenzo, & Ceglie (2002), about that scattered water lessens the speed of its oxidation, 471 and disagree on benefits from do not filtering VOO.

Stefanoudaki, Williams, & Harwood, (2010) conducted a study on the VOO quality 472 evolution under different storage conditions. The last authors signaled their results did 473 474 not coincide at one point with those of Tsimidou, Georgiou, Koidis, & Boskou (2005). The mismatching was on a greater phenolic loss and lower oxidative stability of filtered 475 476 olive oils respecting that of unfiltered olive oils. They found a greater increase in 477 acidity in unfiltered oils at 8 and 10 months in a storage trial of both types of oils. Besides, the differences in the values of peroxides, dienes and conjugated trienes 478 479 between both types of olive oils, were not significant considering the overall results of the trial. Thus, this disagree on benefits from do not filtering VOO. 480

The influence of new filtration systems on the quality of extra virgin olive oil has been subject of study. Lozano-Sánchez et al. (2012) reported that filtration processes using a polypropylene filter bag and argon or nitrogen gas flows as filter aids. The authors highlighted the filtration using inert gases did not decrease the intensity of the main positive sensory attributes, assessed by sensorial analysis. They confirmed the higher water content of unfiltered olive oils. As well, they found a slight tendency of oxidative

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487 stability to decrease after filtration. Filtering using argon gas flow and a filter bag were 488 the most effective for reducing the water content. These last olive oils had the lowest 489 polar-phase contents. This effect was more pronounced when the argon gas and filter 490 bag were used as filter aids than when using nitrogen gas (Lozano-Sánchez et al., 2012). That effect could be related to the lower water content in the first filtration 491 492 system, which consequently lowers the concentration of polar phenols, and therefore 493 the antioxidants contents. Moreover, it was shown that polar-phenolic compounds 494 oriented in the water-in-oil emulsion interface are more protective against oxidation (Bendini et al., 2007). 495

496 Besides, Guerrini & Parenti (2016) highlighted that improving the stability of virgin 497 olive oils, needs storing it without high amounts of suspended solids and water. They 498 signaled for this purpose is suitable removing water from fresh olive oil. This opinion 499 pours into a monographic chapter dedicated to review vertical centrifugation and 500 filtration. This chapter considered the negative effects of these treatments on the 501 evolution of olive oil quality during storage. As well, the authors reviewed the possible 502 technical solutions proposed so far. Their discussion of the literature did not deepen 503 on the links between the disperse matter in fresh olive oils and their stability.

In a recent study, Brkić Bubola, Luki, Mofardin, Butumovi, & Koprivnjak (2017) compared quality changes of virgin olive oils clarified by filtration at an industrial scale and those clarified by natural sedimentation and decantation. Natural sedimentation after 6 months provided higher delay of oxidative deterioration, while filtration provided a more stable sensory profile.

509 Zullo & Ciafardini (2018) have researched a new storage to pack fresh virgin olive oil avoiding rapid sedimentation, producing long-lived veiled VOO. The proposed method 510 bases on turning the oil containers every 20 days, preventing sedimentation of the 511 suspended materials. Also, the referred authors studied the changes in the 512 513 physiochemical and microbiological features of veiled virgin olive oil during storage in the dark. They performed chemical and microbiological analyses on three short-lived 514 515 veiled virgin olive oils (3-5 months) and three long-lived virgin olive oils (1-year), which 516 contained different concentrations of polar phenolic compounds. The study found the

517 best conservation in both types of veiled VOO when the content of polar phenolics was 518 higher than 130 mg / kg (eq to coffee acid). The solid particles present in the short-519 lived veiled virgin oil settled on the bottom of the containers (98%), producing 520 sediments, during storage for 6 months. On the contrary in the long-lasting veiled olive 521 oil, got by the tumbling method referred, only 2-6% of the solid particles settled.

522 It might seem there is a certain contradiction about the benefit or harm from the 523 sediments in olive oil storage. Janakat, Al-Nabulsi, Hammad, & Holley (2015) studied 524 olive oil from different origins during 12 months. The authors compared olive oil 525 normal, olive oil extracted from sediment, and product taken from the bottom of the deposit, nearby the sediment. The authors deduced from their results the sediment in 526 527 the deposit during the storage of olive oil stabilized its quality. However, Di 528 Giovacchino (2013) recommended separate VOO from the sediment as quickly as 529 possible, either by pouring or by filtering it through hydrophilic materials. Although the question is controversial, it seems there is more consensus on separating VOO from 530 531 the sediment as quickly as possible is the best to avoid the 'muddy sediment' or 532 'borras' defects.

533 These seeming contradictions on benefits from VOO dispersed matter involves, in our 534 opinion, the physiochemical state of VOO. The opalescent metastable dispersion the fresh VOO colloid is, splits with long time into two phases. One phase is the liquid VOO, 535 with a high degree of transparency, the other one is a residual sediment. In this 536 evolution EVOO loses its freshness, in the sense of losing the 'integral' product feature. 537 538 Clarifying this seeming contradiction can help to improve the overall figures of product quality. Nearly one half of olive oil production matches to EVOO, and other half with 539 540 sensory defects to some extent (Cayuela, Gómez-Coca, Moreda, & Pérez-Camino, 541 2015).

The results of the studies above detailed, suggest several ideas. During the time the fresh VOO remains as a colloid, it seems its quality features remain significantly closer to the original. As well, these results indicate that after disappearing the colloidal dispersion of micro-water droplets and organic aggregates, begins decaying its quality.

546 Therefore, it is of great interest to improve the knowledge on the colloidal stability of 547 the integral VOO, both in the storage tanks and commercial containers.

#### 548 Future Trends

The benefits from the dispersed matter of fresh veiled VOO may involve their physiochemical state. Fresh VOO are not generally managed as perishable products. Thus, it is of great interest to improve the knowledge on the colloidal stability of veiled VOO during their conservation. As well, it is interesting to know its evolution in fresh packaged EVOOs. In this sense, it is important to tune up methods for estimating the colloidal stability of veiled VOO.

In short, it would be interesting to better know the evolution of the colloidal physiochemical state of VOO during storage and market life. It is desirable to know the physical colloidal features of the VOO, especially into the signs of the time when the colloidal dispersion losses its stability. This could provide objective data on when the integral VOO vanish. They can also help to control the best moment of packaging, with or without filtration.

A better knowledge on the specific quality characteristics of fresh VOO due to its colloidal physiochemical state, will be useful for deepening the improvement of this productive sector. Can be highlighted the interest on the relationships between the stabilities colloidal and oxidative of veiled VOO.

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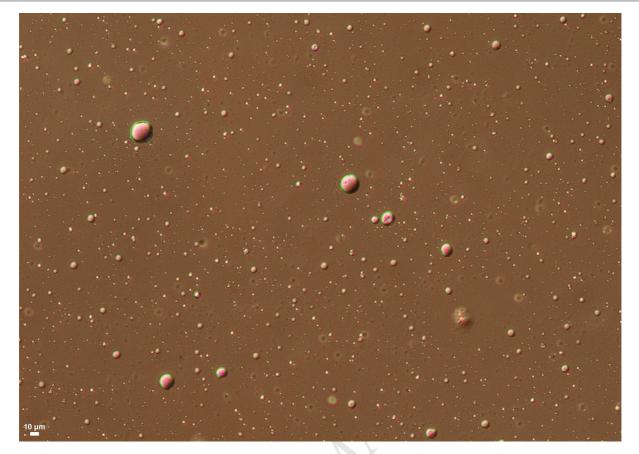
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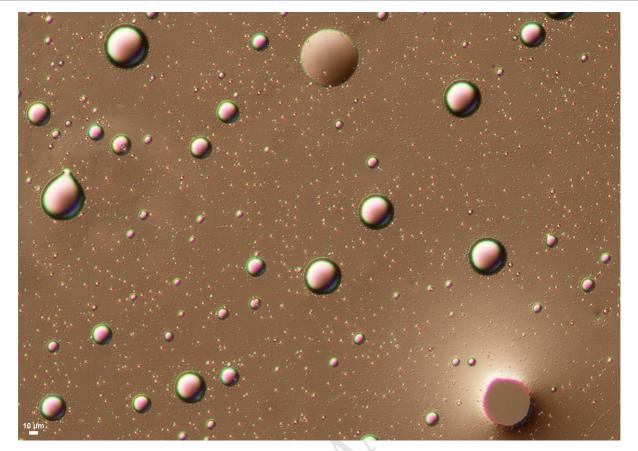
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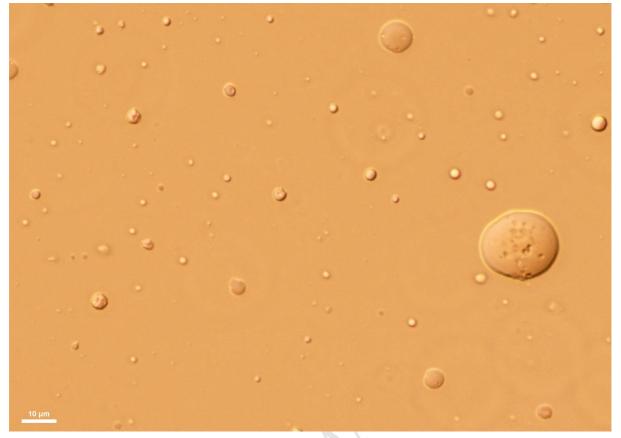
721 Figure 1. Virgin olive oil original examined with 10X objective.

Figure 2. Virgin olive oil homogenized with water 20% v/v examined with 10Xobjective.

- Figure 3. Virgin olive oil original examined with 40X objective.
- Figure 4. Virgin olive oil homogenized with water 20% v/v examined with 40Xobjective.







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# Highlights

Fresh virgin olive oils constitute a complex colloid emulsion-sol

The new concept 'colloidal stability' is suggested

Colloidal water bags of veiled virgin olive oil are shown as characteristic

Moving particles contained in the colloidal water bags are shown