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3 **Journal of Lipid Science and Technology Volume 121, Issue 3, which has been**  
4 **published in final form at <https://doi.org/10.1002/ejlt.201800136>. This article may**  
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### **The PDO and PGI table olives of Spain**

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**Keywords:** table olives, Manzanilla, Gordal, Aloreña, Mallorca

19 **Abstract**

20 This article gives an overview of the current use of the European system of protected  
21 designation of origin (PDO) and protected geographical indication (PGI) for Spanish  
22 table olives. To date, there have been two PDOs recognized by the European  
23 Commission, the PDO “Aceituna Aloreña de Málaga” (2012) and the PDO “Aceituna  
24 de Mallorca/Mallorquina” (2014). In both cases, olives are debittered in brine without  
25 the use of alkali, although they may be crushed to accelerate the process. Therefore,  
26 they can be sold as natural olives according to the standards of the International Olive  
27 Council. Moreover, most of these protected olives are seasoned with fennel, garlic,  
28 pepper and thyme. However, the production of these protected olives is very low. In  
29 fact, they represent less than 1% of the total Spanish production of table olives.  
30 Nevertheless, the new PGI “Aceituna Manzanilla Sevillana/Aceituna Gordal Sevillana”  
31 could significantly increase the production of Spanish protected olives in the near future  
32 as its application is in its final phase. These are olives elaborated following the Spanish  
33 style and have been highly esteemed by consumers for centuries.

34

35 **Practical applications:** The European system of PDO and PGI tries to protect farmers  
36 and processors against faked imitations of agricultural products intended for human  
37 consumption. Although it has not been used extensively by Spanish table olive  
38 processors, this protection system could help farmers to valorize their table olives in  
39 future.

40

## 41 **1 Introduction**

42 Global production of table olives is estimated to be approximately 2.9 million tons for  
43 the season 2017/2018, Spain being the main producing country with around 20% of the  
44 total, more than half of which is exported to numerous countries [1]. In fact, millions of  
45 tons of Spanish-style green olives of the Manzanilla and Gordal/Sevillana cultivars have  
46 been exported to the USA from the beginning of the 20<sup>th</sup> century [2].

47 Many olive cultivars are processed as table olives in Spain, although most of  
48 them are locally produced for domestic consumption, and only a few are of economic  
49 importance. Among them, Hojiblanca, Manzanilla, Carrasqueña, Gordal and Cacereña  
50 represent more than 95% of national production [3], which are mainly intended for  
51 Spanish-style green olives and black ripe olives or oxidized black olives. By contrast,  
52 minor olive cultivars such as Empeltre, Aloreña, Verdial, Cornezuelo and Arbequina are  
53 currently elaborated as natural green or black olives.

54 Although Spanish table olives have been elaborated and exported to many  
55 countries for centuries, it has not been until recent years that producers have come  
56 together to create table olives protected under European law. Unlike other table olive  
57 producing countries such as Greece, Portugal, France and Italy (Table 1), there are only  
58 two Protected Designation of Origin (PDO) and one Protected Geographical Indication  
59 (PGI) of table olives in Spain. The reason for this low number of protected Spanish  
60 table olives is likely to be related to the size of the olive companies. Large companies  
61 have not been interested in these quality figures, whereas small companies have found  
62 them to be a good tool for the valorization of their products.

63 The objective of this study is to give an overview of the two Protected  
64 Designation of Origin (PDO) table olives implemented in Spain, as well as the  
65 Protected Geographical Indication (PGI) table olives in process.

66

## 67 **2 PDO “Aceituna Aloreña de Málaga”**

68 This was the first Spanish PDO of table olives recognized by the European Commission  
69 in 2012 [4]. The production zone of Aloreña olives is located in the south-east of the

70 province of Málaga (Figure 1) and includes a total of 19 municipalities within the  
71 geographical area known as “Sierra de las Nieves and Valle del Guadalhorce” [5]. The  
72 olive trees are cultivated in dry zones on the slopes of hills and mountains that surround  
73 the Guadalhorce Valley, with moderate winters and hot summers. The annual  
74 production of Aloreña olives dedicated to table olives ranges between 2,000-4,000 tons  
75 due to the bearing of the olive trees. Hence, it is not a very high production in  
76 comparison with the total Spanish production of table olives. However, these olives are  
77 very much appreciated by local consumers and, nowadays, by the whole country. Its  
78 logo is depicted in Figure 2.

79 The Aloreña olives are harvested by hand with a green or green-yellow colour  
80 on the surface. They are appreciated because of their high flesh-stone ratio, with easy  
81 removal of their stone from the flesh during the crushing step, and their crunchy texture.  
82 This is a sweet cultivar due to its low content in the bitter glucoside oleuropein (<2000  
83 mg/kg, 5-7 times lower than in Manzanilla olives) [6] that, once processed, can be  
84 seasoned with thyme, fennel, garlic and pepper. In addition, only large olives ranging  
85 between 140-260 olives per kg can be marketed as protected Aloreña olives.

86 There are three olive products protected under the PDO “Aceitunas Aloreñas de  
87 Málaga” (Figure 3): (i) fresh green, (ii) traditional, and (iii) cured.

88 *“Aceituna Aloreña de Málaga” fresh green*

89 Harvested olives are currently crushed and put into small barrels where they are  
90 covered with a brine of 7-11% NaCl (w/v) and maintained under refrigeration below  
91 8°C. At least three days are needed to diminish the bitterness of the fruit and after this  
92 period, the product can be seasoned and packed. The shelf-life of the product is short,  
93 despite it being possible to add preservatives such as benzoic and sorbic salts. These  
94 olives have a light green colour, a very pleasant smell reminiscent of green fruit and  
95 grass, a crunchy texture and a slightly bitter taste [7].

96 *“Aceituna Aloreña de Málaga” traditional*

97 Similarly to “fresh green” olives, they are crushed, put into small barrels and  
98 covered with brine (7-11% NaCl, w/v). Then, they are stored at ambient temperature for  
99 at least 20 days before seasoning and packing. They can be maintained under these  
100 conditions during the whole winter before they change to the cured state with the

101 increasing temperatures in the spring season. These olives have a green-pale yellow  
102 colour, and their smell evokes fresh fruit and the typical seasoning, rather than the fresh  
103 grassy notes of “fresh green olives”. In addition, they have a slightly crisp texture and  
104 bitterness [7].

105 *“Aceituna Aloreña de Málaga” cured*

106 In this process, olives are introduced into big fiberglass tanks (16,000 L  
107 capacity) without any previous crushing step. The fruit are covered with brine (6-8%  
108 NaCl, w/v) which is acidified with acetic acid (0.5-0.8%, w/v). Due to the low content  
109 of oleuropein in this cultivar, spontaneous lactic acid fermentation can take place in  
110 brine during the preservation of the olives [6, 8], together with the growth of yeasts [9].  
111 Over the course of a year, the olives are taken out of the tanks, crushed, seasoned and  
112 packed. It is well-known that chemical and enzymatic oxidation of phenolic compounds  
113 in natural olives give rise to darkening of the fruit, so aeration of the olives is avoided  
114 by processors, as well as pasteurization, that accelerates these reactions [10]. Hence, the  
115 shelf-life of the product is assured by the chemical conditions of the brines, reinforced  
116 by the addition of preservatives. The final product has a lactic odour and an acidic taste,  
117 and the texture is less firm and crisp than that of “fresh green” and “traditional” olives.

118

### 119 **3 PDO “Aceituna de Mallorca/Aceituna Mallorquina/Oliva de Mallorca/Oliva** 120 **Mallorquina”**

121 This was the second Spanish PDO of table olives recognized by the European  
122 Commission in 2014 [11]. The geographical area covers the entire island of Mallorca  
123 (Balearic Islands, Spain) (Figure 1), although most of the farms are located in the north  
124 of the island. Olive trees are mostly cultivated on terraces, facing south to avoid cold  
125 winds from the north, and the only water supplied is rainwater [12]. The annual  
126 production of table olives in the Balearic Islands ranges from around 50-170 tons per  
127 year, but the protected Mallorca olives is only around 10-20 tons per year, which are  
128 consumed locally. Its logo is depicted in Figure 2.

129 The Mallorca olive is a specific cultivar of the Mallorca island, although it has  
130 similar characteristics to the Empeltre cultivar. They are harvested by hand in two  
131 different stages of maturation, with a green/yellow or black colour on the surface. This

132 is a medium-sized (2-4 g per fruit) and asymmetrical fruit with a low flesh-stone ratio  
133 (around 5.3), and a barely attached flesh to the stone. Moreover, consumers appreciate  
134 very much these olives because of their bitterness.

135         There are three products protected under the PDO “Aceituna de Mallorca” [12],  
136 (i) whole green olives, (ii) cracked green olives, and (iii) whole black olives. Harvested  
137 green and black olives are washed, graded by size and covered with a brine (> 6%  
138 NaCl) where they remain for at least two to three months before packing, which is the  
139 time needed to lose most of their bitterness. Fermented olives are packed in new brine  
140 which may be acidified with citric acid to drop the pH below 4.3 units. In addition, olive  
141 oil is currently added to the packed olives with black colour.

142         Regarding cracked olives, they are harvested green and immediately transported  
143 to the factories where they are washed, cracked and put in brine (> 6% NaCl) spiked  
144 with fennel and chilli peppers. After a minimum of 40 days, the fruits are packed in new  
145 brine spiced with fennel and chilli pepper, that may be spiked with citric acid to  
146 maintain the pH below 4.3 units.

147         All these products are consumed locally and are appreciated for their flavour  
148 balance between acid, salty and bitter sensations, besides the unctuous sensation  
149 provoked in the mouth.

150

#### 151 **4 PGI “Aceituna Manzanilla de Sevilla/Aceituna Manzanilla Sevillana” and** 152 **“Aceituna Gordal de Sevilla/Aceituna Gordal Sevillana”**

153 Several farming cooperatives and table olive companies founded a table olive  
154 association in 2014 (APAS) dedicated to the valorization of the Manzanilla and Gordal  
155 cultivars grown in the Seville province (south of Spain). This association promoted the  
156 legalization of a Protected Geographical Indication of these olives, thereby the  
157 Andalusia Regional Government and the Spanish Government approved this PGI in  
158 2016 [13]. Hence, an application for this PGI was sent to the European Commission  
159 which is now in its final stage. It must be noted that several Spanish table olive  
160 associations and companies have opposed this PGI but their lawsuits have been rejected  
161 until now.

162 Figure 4 shows the annual production of Spanish Manzanilla and Gordal  
163 cultivars during the last crops, which reflects a rather constant production of the two  
164 cultivars with around 150,000 and 40,000 tons of the Manzanilla and Gordal  
165 respectively [3]. These figures mean that the protected olives could reach around 30-  
166 40% of the total table olive Spanish production, although the APAS association only  
167 produces around 50,000-60,000 tons of these Spanish Manzanilla and Gordal olives.

168 Indeed, olive trees of both cultivars are grown worldwide because of the  
169 excellent characteristics of the fruits for processing as table olives. Manzanilla olives  
170 are very highly esteemed by table olive processors due to their round shape, small stone,  
171 medium size, thin skin and high flesh-stone ratio [14]. In fact, the round shape and the  
172 high flesh-stone ratio are two parameters of great importance for the pitting step needed  
173 for most of the commercial product. Among the Spanish olive cultivars intended for  
174 table olives, the Manzanilla has a very high concentration in phenolic compounds,  
175 particularly the bitter glucoside oleuropein (8000-20000 mg/kg) [15], which encouraged  
176 processors to look for ways to debitter the fruit. Hence, the alkaline treatment of olives  
177 and further lactic acid fermentation gave rise to the Spanish-style green olives, whose  
178 production on an industrial scale began at the end of the 19th century near Seville  
179 (south of Spain) [2]. It must be noted that the PGI “Aceituna Manzanilla and Gordal de  
180 Sevilla” protects olives cultivated in the Seville province and three towns of the Huelva  
181 province (Figure 1).

182 Regarding the Gordal olives, this is a very much appreciated cultivar due to its  
183 large size and high flesh-stone ratio [14, 16]. It is a sweet cultivar with a low content of  
184 oleuropein (1000-4000 mg/kg) [15] although it is also processed following the Spanish  
185 style. Hence, the PGI protected Manzanilla and Gordal olives must be elaborated as  
186 Spanish-style green olives (Figure 5) [13].

187 Manzanilla and Gordal olives have traditionally been picked by hand, but the  
188 availability of new harvesting machines has encouraged scientists and farmers to look  
189 for mechanical harvesting of these fruits. However, these two olive cultivars are very  
190 prone to bruising, with the formation of brown spots on olives, which has limited the  
191 use of this technique [17]. Mechanical harvesters produce brown spots on the olive  
192 surface and mesocarp as a consequence of the enzymatic oxidation of oleuropein [18]  
193 that makes the final product uncommercial. Therefore, in order to obtain high quality

194 olives, one requirement of the protected Manzanilla and Gordal olives is to perform the  
195 harvesting by hand.

196 After harvesting, olives are transported to the table olive factories where leaves  
197 are removed together with small sized fruits. Subsequently, the olives are covered with  
198 a NaOH solution (lye) (1.8-2.2 % w/v) for 6-10 hours at ambient temperature, but it has  
199 been common practice to store these two olive cultivars at ambient temperature at least  
200 for 24 hours before the alkaline treatment to avoid blistering in the final product.  
201 Obviously, the fruit continues respiration after harvesting with loss of humidity and  
202 texture that may influence the adhesion of the skin to the rest of the pulp [19]. However,  
203 the use of cold alkali to prevent blistering is increasing, instead of the storage period.

204 The lye is removed, and the olives are washed for several hours followed by the  
205 immersion of the fruit in brine, where spontaneous lactic acid fermentation takes place,  
206 which is commonly more intense in brines of the Gordal olives than Manzanilla due to  
207 the lower content in phenolic compounds of the former cultivar [20].

208 At the end of the elaboration process, olives have a golden yellow colour, a fine  
209 texture and are not fibrous, and a unique aroma and flavour. In addition, only olives of  
210 extra and first categories [21], and those Manzanilla with a size between 141/166 and  
211 321/350 olives per kilogram and Gordal with a size between 60/70 and 121/140 olives  
212 per kilogram can be marketed with the PGI logo (Figure 2).

## 213 **5 Conclusions**

214 Although Spain is the main producing and exporting country of table olives, there have  
215 been only two PDOs recognized by the European Commission up to now, “Aceituna  
216 Aloreñas de Málaga” and “Aceituna de Mallorca”. In both cases, protected olives are  
217 not treated with alkali thereby they are natural olives fermented in brine that may be  
218 crushed and seasoned. Moreover, the production of these protected olives is negligible,  
219 less than 1% of the total Spanish production. It also happens in other European  
220 countries where the protected table olives represent a very low percentage of the  
221 national production. In fact, there are 28 Spanish PDOs of olive oil but these oils  
222 account for a very low percentage of the national and international market. In addition,  
223 more than half of the total European protected olives are processed as natural olives  
224 (Table 1) whereas consumers demand treated olives (Spanish-style green olives) and



225 oxidized olives (California-style black olives). However, this situation will probably  
226 change in the near future as the new Spanish PGI “Aceituna Manzanilla y Gordal  
227 Sevillana” could protect around 30-40% of Spanish table olives. These are olives  
228 processed following the Spanish style that gives rise to a product that is highly  
229 appreciated around the world.

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232 *This work was supported by the Spanish Government Project AGL2016-76820-R*  
233 *(AEI/FEDER, UE).*

234 *There are no financial or commercial conflicts of interest.*

235

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275 **Figure captions**

276 **Figure 1.** Geographical location of the Spanish PDOs and PGI of table olives.

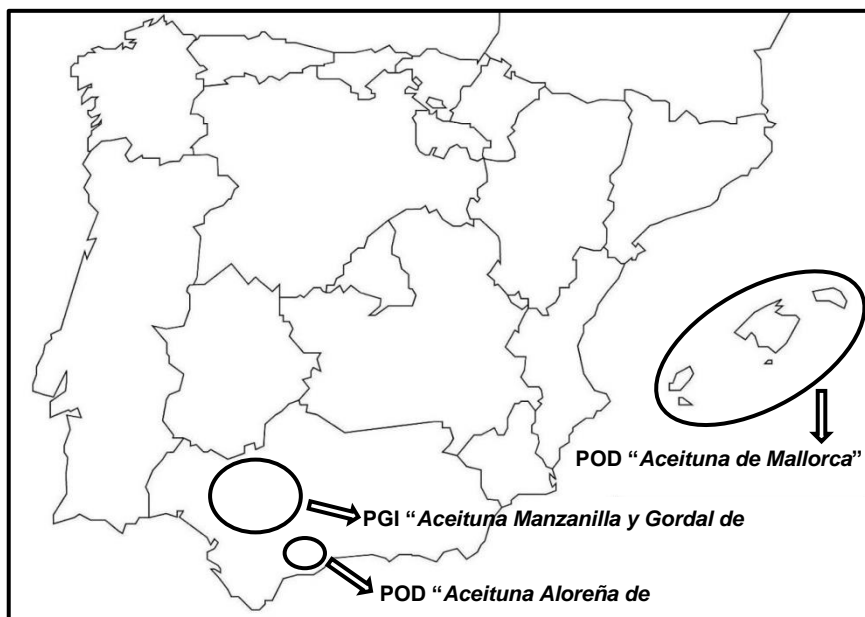
277 **Figure 2.** Logos of the two Spanish PDOs and one PGI of table olives.

278 **Figure 3.** Flow chart of the three elaboration processes of table olives from the PDO  
279 “Aceitunas Aloreñas de Málaga”.

280 **Figure 4.** Spanish production of Manzanilla and Gordal olive cultivars.

281 **Figure 5.** Flow chart of the method used for processing the PGI Manzanilla and Gordal  
282 olives.

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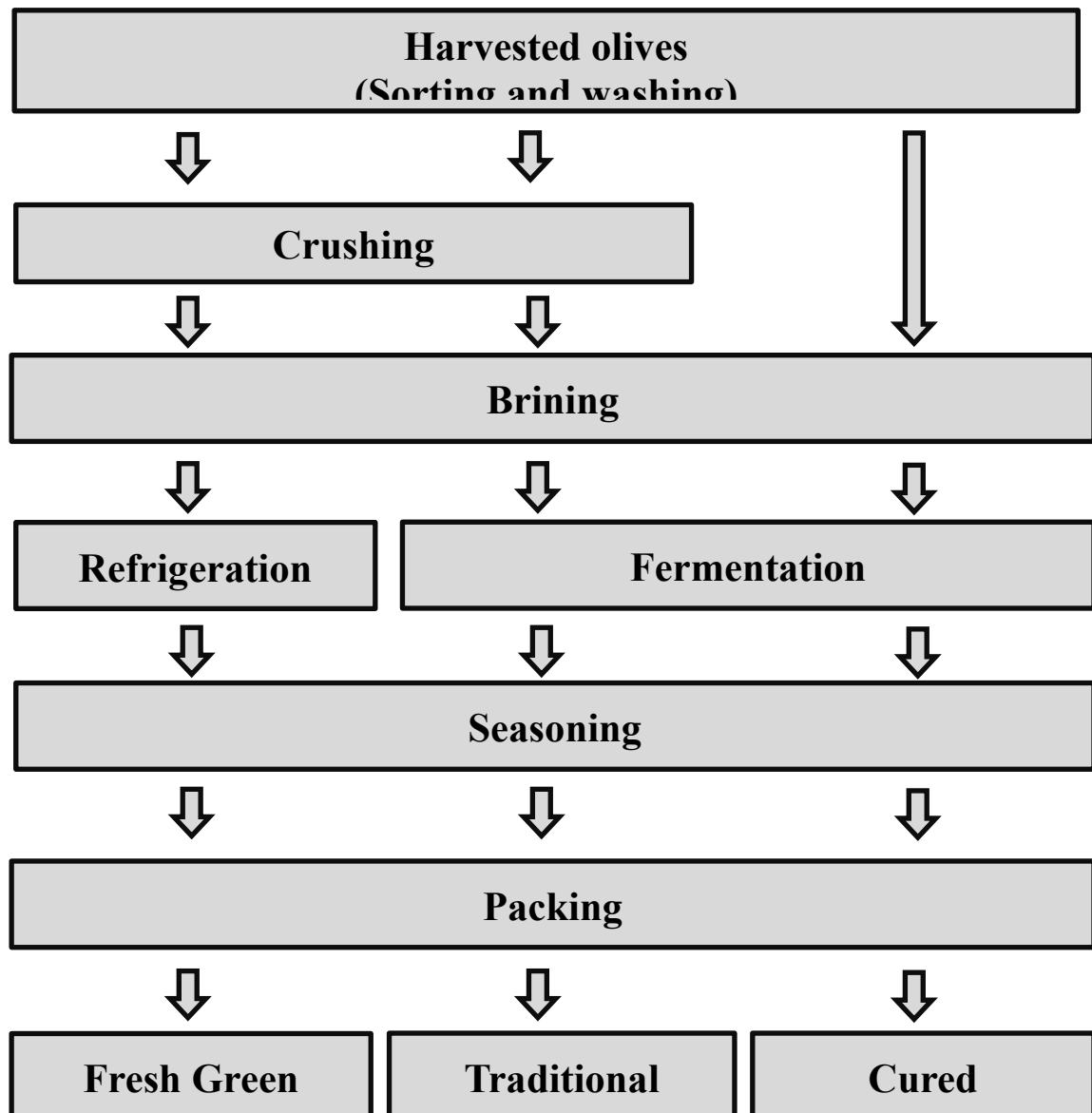
PDO “Aceituna Aloreña de Málaga”

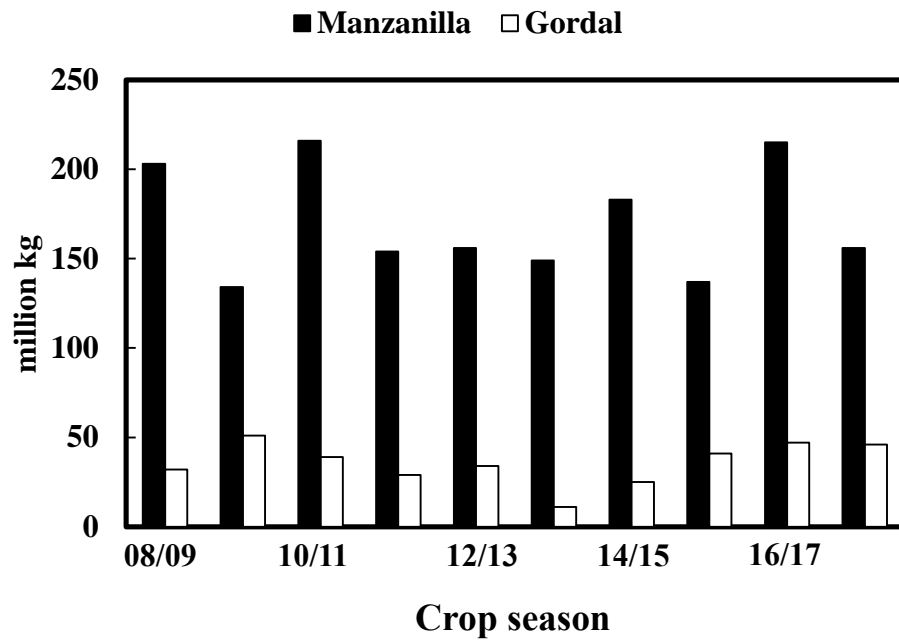


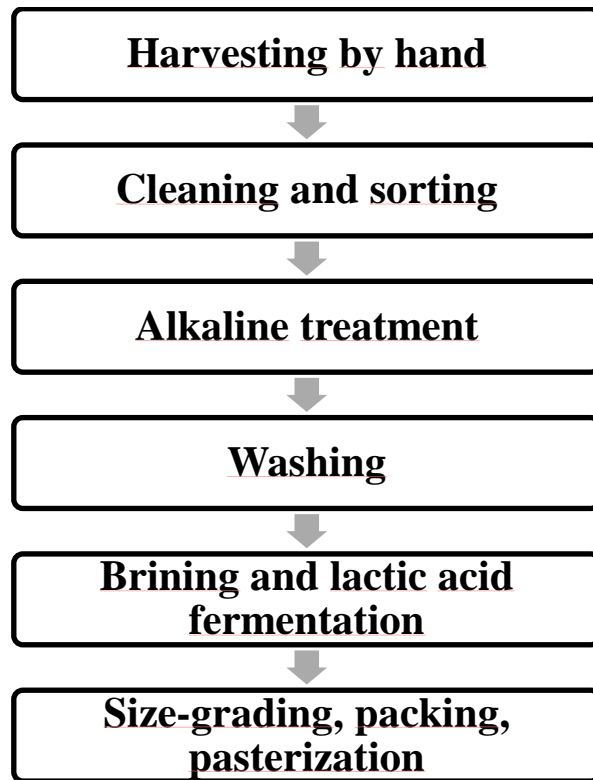
PDO “Aceituna de Mallorca”



PGI “Aceituna Manzanilla de Sevilla”









**Table 1.** PDO and PGI of table olives in European countries.

<b>Country</b>	<b>PGI/PDO</b>	<b>Registered name</b>	<b>Date</b>	<b>Trade preparation</b>
Italy	PDO	Nocellara del Belice	1998	Treated and natural olives
Italy	PDO	Bella della Daunia	2000	Treated and oxidized olives
Italy	PDO	Ascolana del Piceno	2005	Treated and natural olives
Italy	PDO	Oliva di Gaeta	2016	Natural olives
Portugal	PDO	Azeitona de Conserva Negrinha de Freixo	1996	Treated, oxidized, and natural
Portugal	PDO	Azeitonas de Conserva de Elvas e Campo Maior	2007	Natural olives
France	PDO	Olives noires de Nyons	1996	Natural olives
France	PDO	Olives cassées de la Vallée des Baux de Provence	1999	Treated olives
France	PDO	Olives noires de la Vallée des Baux de Provence	1999	Natural olives
France	PDO	Olive de Nice	2005	Natural olives
France	PDO	Olive de Nice	2005	Natural olives
Greece	PGI	Konservolia Artas	1996	Treated and natural olives
Greece	PDO	Elia Kalamatas	1996	Natural olives
Greece	PDO	Konservolia Atalantis	1996	Treated and natural olives
Greece	PDO	Throumpa Thassou	1996	Natural olives
Greece	PDO	Konservolia Rovion	1996	Treated olives
Greece	PDO	Konservolia Anfissis	1996	Natural olives
Greece	PDO	Konservolia Stylidas	1996	Treated and natural olives
Greece	PDO	Throumpa Ampadias Rethymnis Kritis	1996	Natural olives
Greece	PDO	Throumpa Chiou	1996	Natural olives
Greece	PDO	Konservolia Piliou Volou	1997	Treated and natural olives
Greece	PDO	Prasines Elies Chalkidikis	2012	Treated olives
Spain	PDO	Aceituna Aloreña de Málaga	2012	Natural olives
Spain	PDO	Aceituna de Mallorca	2014	Natural olives
Spain	PGI	Aceituna Manzanilla y Gordal de Sevilla	2019?	Treated olives