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3 Title: IMPACT OF α -AMYLASE DURING BREADMAKING ON *IN VITRO*
4 KINETICS OF STARCH HYDROLYSIS AND GLYCAEMIC INDEX OF ENRICHED
5 BREAD WITH BRAN

6

7 Running title: GLYCAEMIC INDEX OF BREAD SUPPLEMENTED WITH α -
8 AMYLASE AND BRAN

9

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17

18 **Abstract**

19 Nowadays, the use of enzymes has become a common practice in the bakery industry, as
20 they can improve dough quality and texture of final product. However, the use of α -
21 amylases could have a negative effect in the glycaemic load of product, due to the
22 released sugars from the starch hydrolysis that are not used by yeasts during the
23 fermentation process. This study evaluated the effect of the addition of α -amylase in
24 bakery products with bran on *in vitro* kinetics of starch hydrolysis. The use of flour with a
25 high degree of extraction or high bran amount could decrease the GI even with the

1 inclusion of α -amylase in the formulation. It should be taken into account the amount of
2 bran and α -amylase when formulating breads in order to obtain products with lower GI
3 than white bread. However, the fact that kinetics of starch hydrolysis remained unaltered
4 indicates that the use of α -amylase in bread-making processes could provide technological
5 advantages improving quality of breads without markedly changes in their glycaemic
6 index.

7

8 **Key Words:** bread, glycaemic index, α -amylase, wheat bran, bran particle size
9 distribution, kinetics of starch hydrolysis

10

11 **Abbreviations:** Am, fungal α -amylase addition; AUC, area under the curve; EC, enzyme
12 commission number; GI, glycaemic index; La, large size; SD, standard deviation; Sm,
13 small size; T2D, type 2 diabetes; TSH₉₀, total starch hydrolysed at 90 min; WB, white
14 bread; 10, 10% of bran; 20, 20% of bran

15

16 **Introduction**

17 The glycaemic index (GI) has been proposed as a ranking based on the blood glucose
18 response after eating a food, relative to consumption of white bread or a glucose solution
19 [1]. Over the past years, studies regarding nutrition reveal that the optimal diet includes
20 low GI foods. Scientific evidence has shown that high-GI carbohydrates are associated
21 with increased risk of metabolic disorders such as obesity and type 2 diabetes (T2D)
22 affecting large groups of population worldwide [2]. Accordingly, individuals who
23 followed a low-GI diet over many years were at a significantly lower risk for developing
24 T2D and co-morbidities such as coronary heart disease, insulin-resistance syndrome and
25 some types of cancer [3-5].

1 Some strategies for reducing the glycaemic response in bakery products are the use of
2 whole grains as well as the addition of external parts of the kernel, sourdough
3 fermentation and/or addition of organic acids, or using cereal genotypes with high
4 contents of amylose or β -glucans [3]. Whole-wheat or bran enriched breads contribute to a
5 healthy dietary profile because of their higher content of complex carbohydrates,
6 minerals, vitamins, antioxidants, and other biologically active phytochemicals. Dietary
7 fibre plays an important role in the slow-release of glucose [3], therefore the products
8 which containing it generally display lower GI than their fibre-free counterparts,
9 maintaining better control of blood sugar level [6]. However, the addition of bran or
10 whole flours affects negatively the final bread performance. Bran supplementation usually
11 weakens the crumb structure, affects negatively its elasticity and decreases the loaf
12 specific volume [7-8]. These effects have been attributed to the dilution and/or
13 disturbance of the gluten network, which affect negatively the gas-holding capacity of
14 dough [7, 9-10].

15 Enzymes are key tools within the modern bakery, since they provide higher quality to
16 baked products. Enzymes have a proven track record in baking by providing improved
17 dough handling and process tolerance, increased specific volume, finer crumb structure
18 and softer crumb, besides extended shelf life [11-16]. Consequently, the importance of
19 enzymes is likely to increase as consumers demand more natural products free of
20 chemical additives. Some examples are cellulases, hemicellulases, pentosanases,
21 proteases, lipases and oxidases, while by far the most used are the α -amylases. The α -
22 amylases randomly hydrolyze α -1,4 glucosidic linkages in polysaccharides, resulting in
23 short chains further fermented by yeast. The activity of α -amylases in dough systems and
24 during baking impacts several product characteristics, including bread volume, firmness,
25 and shelf life [11- 12]. However, these released saccharides obtained from the hydrolytic

1 activity of α -amylases, and not utilized by yeasts, may affect negatively the glycaemic
2 response in the organism.

3 A high correlation has been found between the release rate of glucose in starchy foods by
4 methods using digestive enzymes *in vitro* and *in vivo* glycaemic response [4]. Due to the
5 high complexity and cost of GI evaluation in humans, the use of *in vitro* methods that
6 mimic the human digestive process constitutes an useful tool predicting the glycaemic
7 response after food intake [17].

8 The objective of this investigation was to assess the effect of the addition of α -amylase in
9 bread formulations with bran on *in vitro* rate of starch digestion. Special attention was
10 given to bran particle size and its influence on GI.

11

12 **Materials and Methods**

13 *Materials and reagents*

14 The characteristics of the commercial wheat used in this study were: moisture
15 $11.23\pm 0.03\%$, protein (N \times 5.7) $11.11\pm 0.05\%$; lipid content $1.81\pm 0.02\%$, and ash
16 $1.51\pm 0.01\%$. Compressed yeast was used as a starter for bread making process. Fungal
17 commercial α -amylase (EC 3.2.1.1) used in this study was from *Aspergillus oryzae*
18 (Fungamyl BG, Novozymes - Bioindustrial, Madrid, Spain). Digestive enzymes were
19 purchased from Sigma Chemical (St Louis, MO, USA): pepsin [EC 232-629-3] (Sigma,
20 P7000), α -amylase (Sigma, A6255) and amyloglucosidase (Sigma, 10115). Working
21 solutions of enzymes were prepared immediately before use.

22

23 *Milling and bread making procedure*

24 After appropriate cleaning, 600 g of wheat was tempered adding the adequate amount of
25 water to 15.5% moisture in a Chopin Conditioner. The tempering was carried out at

1 20°C during 16 hours. Milling test was performed on a Chopin Laboratory Mill
2 (Tripette et Renaud, France). The wheat flour and bran obtained after milling was used
3 into bread dough formulation. To obtain the smaller bran particle size, it has been
4 ground in laboratory mill (Nanlysenmühle A10, Janke & Kunkel, Germany). Particle
5 size distribution of the bran before and after grinding was determined by using a set of
6 standard sieves (CISA, Barcelona, Spain) [7].

7 The bread dough formula (300g) consisted of wheat flour with 10 or 20% of bran at two
8 different particle size distribution (corresponding to average diameters: 800 μm (Large
9 size, La) and 300 μm (Small size, Sm), respectively), with or without the addition of α -
10 amylase (0.5 U kg^{-1} of flour), compressed yeast (3.0 % flour basis), salt (2.0 % flour
11 basis) and water (up to optimum absorption). The ingredients were mixed, proofed and
12 baked according to Sanz-Penella *et al.* [7].

13

14 *In vitro starch digestion and GI estimation*

15 To evaluate the *in vitro* rate of starch hydrolysis was employed the method described by
16 Goñi *et al.* [17] with slight modifications. Briefly, the digestion procedure included a
17 bread sample (100 mg) in HCl-KCl buffer (pH 1.5) with 400 μL pepsin (0.1 g/mL) and
18 constant stirring for 1 hour in a water bath at 40 °C. The volume was adjusted to 20 mL
19 with Tris-Maleate buffer (pH 6.9). Then, 10 mL of a solution containing α -amylase
20 (equivalent to 48 IU of enzyme activity per gram of sample) in Tris-Maleate buffer (pH
21 6.9) was added. The samples were incubated at 37°C in a shaking water bath. Aliquots
22 of 1 mL each 0, 20, 40, 60, 90, 120, 180 min were obtained and incubated at 100°C for
23 5 min to inactivate the enzyme. Each test was cooled at the end of the incubation time.
24 After centrifugation (10,000 g at 4 °C) 500 μL of the supernatant were taken to a
25 volume of 2 mL with sodium acetate buffer (pH 4.75). Then, 60 μL amyloglucosidase

1 (82 mg/mL, equivalent to 330 units) was added and incubated at 60°C for 45 min with
2 constant stirring. Subsequently, released glucose was determined
3 spectrophotometrically according to a commercially available enzymatic kit (D-Glucose
4 Assay Procedure, K-GLUC 07/11, Megazyme). The rate of starch digestion was
5 expressed as the percentage of total starch hydrolyzed at 0, 20, 40, 60, 90, 120, 180 min.
6 The total starch content was determined by the AOAC official method [18]. Finally, the
7 area under the curve (AUC) from 0 to 120 min and total digestible starch was used to
8 calculate an *in vitro* glycaemic index value normalised against white bread (SigmaPlot
9 software, Version 12.0) expressed as a percentage.

10

11 *Statistical analysis*

12 Multiple sample comparison of the means (ANOVA) and Fisher's least significant
13 differences (LSD) were applied to establish statistical significant differences between
14 treatments. All statistical analyses were carried out with the software Statgraphics
15 Centurion XV.II, and the significance level was established at $P < 0.05$.

16

17 **Results and Discussion**

18 Bran supplementation prevented the proper gluten network formation during proofing
19 [7-9], which decreased the dough height and consequently affecting bread performance
20 in terms of loaf volume and crumb structure (Fig 1). Smaller bran particle size increases
21 the surface contact between bran and gluten network, consequently increase the
22 negative effect on loaf volume [7], whereas α -amylase displayed a positive effect on
23 this parameter (Fig 1). Increasing levels of bran affected negatively the crumb structure
24 and induced a significant decrease in cell/total cell area from 0.19-0.25 to 0.10-0.13
25 cm^2/cm^2 . The number of cells was also reduced from a maximum of 179 to a minimum

1 of 114 cells/cm² and the mean cell area decreased up to 1.5-fold ($p<0.05$). However, the
2 addition of the enzyme attenuated these differences.

3 In general, the glycaemic effect of foods depends on the food texture and particle size,
4 type of starch, degree of starch gelatinization, the physical entrapment of starch
5 molecules within food, food processing and other ingredients [19-20]. White bread
6 showed the highest percentage (%) of starch hydrolysis compared to samples with bran
7 (Table 1). Increasing bran proportion rendered lower starch hydrolysis percentages. The
8 extent of hydrolysis in samples with α -amylase supplementation was statistically higher
9 than their respective counterparts without the enzyme. In general, the inclusion of
10 higher amount of wheat bran in formulations provided a significant decrease ($p<0.05$) in
11 the total hydrolysable starch amount of bread, from 77.4% (white bread) until 68.0-69.7
12 and 62.0-63.6% (formulations supplemented with 10 and 20% bran, respectively).

13 Starch is one of the major components in wheat bran, and its physicochemical and
14 functional properties relative to wheat starch are different, which could also affect their
15 rate of hydrolysis [21]. In this sense, the latter authors indicated that wheat bran starch
16 contained more resistant starch and amylose, and exhibited a higher crystallinity,
17 swelling power and melting enthalpy, possessed lower gelatinization temperature,
18 pasting peak, final viscosities, and retrogradation rate comparing to wheat starch.

19 Accordingly, bran supplementation in bread formulations produced a significant
20 decrease ($p<0.05$) in GI, between 12 and 16 units in bread with 10% of bran and,
21 between 19 and 23 units in breads with 20%, compared to the reference (Table 1).

22 At 90 min white bread showed 71.0% of starch hydrolysis. TSH₉₀ (total starch
23 hydrolysed at 90 min) was reduced by 8.0-11.0 and 12.6-15.2% in samples prepared
24 with 10 and 20% bran, respectively, depending of bran particle size distribution (Table
25 1). It seems that higher particle size favoured a trend to decrease GI values. However,

1 this difference was not significant ($P<0.05$) in comparison to GI for samples with lower
2 particle size. Besides, according to the literature, particle size has to be the major factor
3 contributing to the significant differences observed in GIs of similar foods with
4 analogous proximate compositions [22]. Relatively smaller particle size distribution
5 elicited higher GIs compared to food made of stone ground flours, where the particle
6 size was larger [22]. This is supported by findings of previous studies, which suggest
7 that particle size probably exerts its greatest effect on glucose and insulin responses
8 when large food or grain particles are present [23]. On the other hand, Behall *et al.* [24]
9 reported that the particle size of whole grain wheat flour did not substantially affect
10 glycaemic responses. Previous studies have indicated that breads made with different
11 sources of dietary fibre or their mixtures in baked goods exert a hypoglycaemic effect
12 on humans [25-27]. Other studies demonstrated beneficial effects of nondigestible
13 carbohydrates lowering postprandial glucose levels after ingestion of high-glycaemic-
14 index breakfasts in human [28]. This observation has been linked to fibre-mediated
15 decrease of glucose uptake or the hypoglycaemic effect of fermentation-derived
16 products improving insulin sensitivity [28], the production of gut hormones (glucagon-
17 like peptide-1 and peptide YY) or modulating inflammation by their interaction with
18 specific G-protein coupled receptors (GPR43 and/or GPR41) [29]. These beneficial
19 effects of fibres on physiological processes could have important consequences in the
20 health status and disease development as glucose-induced low grade inflammation,
21 together with insulin resistance have been associated to T2D and obesity that can further
22 develop to non-alcoholic fatty liver disease and its more severe form steatosis with
23 inflammation [30].
24 Inclusion of α -amylase in formulations increased TSH₉₀ by 5.5 and 8.2% in samples
25 with low particle size formulated with 10 and 20% bran, respectively, compared to the

1 reference bread (Table 1). The samples with larger bran particle size displayed an
2 increase in GI up to 10-12 units with the inclusion of amylase compared to their
3 counterparts without the enzyme, but still significantly lower comparing to the reference
4 sample (Table 1). In this study, the addition of α -amylase exerted a positive effect in
5 bread quality but increased the values calculated for GI despite the particle size.

6 In this study there have been used the widely accepted and established Lineweaver-
7 Burk's plot to calculate the kinetic parameters of the starch hydrolysis (Fig. 2) [31]. The
8 utility of this plot resides in the transformation of cumulative into linear curves from
9 which key information can be obtained (Table 1). This method do not need additional
10 data to those obtained from the cumulative curves, but only to calculate the reciprocal
11 values to [% Starch hydrolysis] and time.

12 The inclusion of the enzyme was not reflected in higher coefficients of hydrolysis
13 (inverse of y-intercept value of Lineweaver-Burk's plot) calculated for the different
14 samples (Table 1 and Fig 2). It is worth to note that α -amylase addition only increased
15 the coefficient of hydrolysis for samples La-10-Am; however, formulation with higher
16 bran proportion counteracted this increase and α -amylase addition did not vary the
17 coefficient of hydrolysis in samples La-20-Am. The particle size appeared as a critical
18 factor abolishing the influence of α -amylase addition in samples La-10-Am.

19 In all cases there were calculated higher values for the slope of the plotted lines of
20 kinetic Lineweaver-Bürke's transformation of percentages of starch hydrolysis in
21 relation to the WB (white bread as control sample) (Table 1). Thus, sample formulated
22 with 20 % of bran without α -amylase showed the lowest rate of starch hydrolysis,
23 followed by the samples with 10 % of bran without the enzyme (Table 1 and Fig 2).
24 Taken together these results indicate similar starch hydrolysis rates samples added with
25 α -amylase despite the bran proportion used in the formulation, although, the

1 contribution of bran can reduce the uptake kinetics for glucose with potential significant
2 different physiological effects. Thus, it would be needed to evaluate what could be the
3 physiological consequence because there are significant advantages when fibres are
4 included in bread formulation.

5 In summary, the use of α -amylase in bread formulations significantly improves the
6 product quality, including texture, shelf life and flavour [8, 11-12]. These advantageous
7 features favour their widespread use in baking industries. The use of α -amylases in
8 bakery products could counteract the functional properties of formulating bakery
9 products with bran and other resistant oligosaccharides. However, the use of flour with
10 a high degree of extraction or high bran amount reduces the GI even with the inclusion
11 of α -amylase in the formulation in relation to WB. Therefore, when formulating breads
12 with bran and α -amylase in order to obtain products with low GI values, it should be
13 taken into account the percentages of both ingredients. The fact that inclusion of α -
14 amylase increases the kinetics of starch hydrolysis urges for safety studies after long-
15 term consumption of these formulations.

16

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22

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22 **Figure legends**

23 **Fig. 1** Effect of bran and α -amylase on bread. Bread formulations: 10 % (10) or 20 %
24 (20) of bran; average diameter 800 μm (Large size, La) or 300 μm (Small size, Sm);
25 fungal α -amylase addition dose 0.5 U Kg^{-1} of flour (Am); volume (V)

1 **Fig. 2** Kinetic Lineweaver-Bürke's transformation of percentages of starch hydrolysis
2 calculated for the different samples analyzed. Slope and Coefficient of hydrolysis
3 calculated for each sample are reported in Table 1. Symbols: ×, White bread; Δ, La-10;
4 ▲, La-10-Am; ◇, Sm-10; ◆, Sm-10-Am; □, La-20; ■, La-20-Am; ○, Sm-20; ●, Sm-20-
5 Am. Bread formulations: 10 % (10) or 20 % (20) of bran; average diameter 800 μm
6 (Large size, La) or 300 μm (Small size, Sm); fungal α-amylase addition dose 0.5 U Kg⁻¹
7 of flour (Am)

9 **Table 1.** Effect of wheat bran and α-amylase addition on glycaemic index^a

Formulation			Total	TSH ₉₀	AUC	GI	Coefficient of Slope-LB ^b	
Bran	Bran Amylase	Starch					Hydrolysis ^b	
Particle Size (%)	(%)	(%)	(%)	(%)			SH/min	min/SH
Control	0	(-)	77.4 ± 1.6 ^a	71.0 ± 1.8 ^e	11345	100 ± 2 ^e	87 ± 4 ^{ab}	0.22 ± 0.02 ^a
Large	10	(-)	69.0 ± 1.1 ^b	60.0 ± 3.1 ^{ab}	9513	84 ± 2 ^{bc}	84 ± 6 ^{ab}	0.43 ± 0.03 ^{de}
Small	10	(-)	68.0 ± 0.4 ^b	63.0 ± 2.2 ^{bc}	10009	88 ± 3 ^{cd}	86 ± 2 ^{ab}	0.38 ± 0.02 ^{cd}
Large	20	(-)	63.5 ± 0.8 ^c	55.8 ± 1.1 ^a	8699	77 ± 2 ^a	85 ± 12 ^{ab}	0.60 ± 0.07 ^f
Small	20	(-)	63.6 ± 0.7 ^c	58.4 ± 1.9 ^{ab}	9154	81 ± 2 ^{ab}	79 ± 11 ^a	0.46 ± 0.08 ^e
Large	10	(+)	68.8 ± 0.3 ^b	67.7 ± 1.0 ^{de}	10683	94 ± 6 ^{de}	92 ± 4 ^b	0.31 ± 0.02 ^b
Small	10	(+)	69.7 ± 0.7 ^b	65.5 ± 1.9 ^{cd}	10587	93 ± 4 ^d	87 ± 7 ^{ab}	0.31 ± 0.06 ^{bc}
Large	20	(+)	62.5 ± 0.3 ^c	63.0 ± 2.4 ^{bc}	10129	89 ± 5 ^{cd}	86 ± 3 ^{ab}	0.33 ± 0.02 ^{bc}
Small	20	(+)	62.0 ± 0.4 ^c	62.8 ± 2.5 ^{bc}	9980	88 ± 2 ^{cd}	79 ± 12 ^a	0.35 ± 0.08 ^{bc}

10 ^aTotal starch hydrolysed at 90 min (TSH₉₀); area under the curve of starch digestion (AUC); glycaemic index
11 (GI). Mean ± Standard Deviation, n=3. Values followed by the same letter in the same column are not
12 significantly different at 95% confidence level. ^bSlope and Coefficient of hydrolysis calculated for each
13 sample using the Lineweaver-Bürke's transformation of the TSH accumulation curves.

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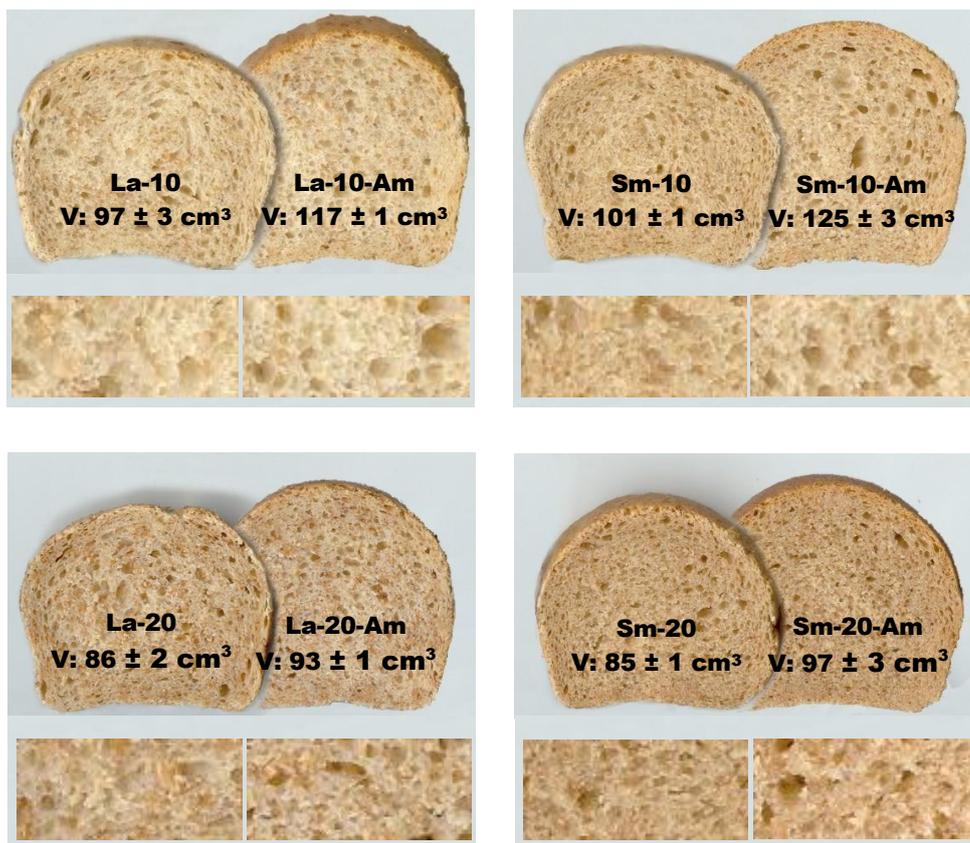
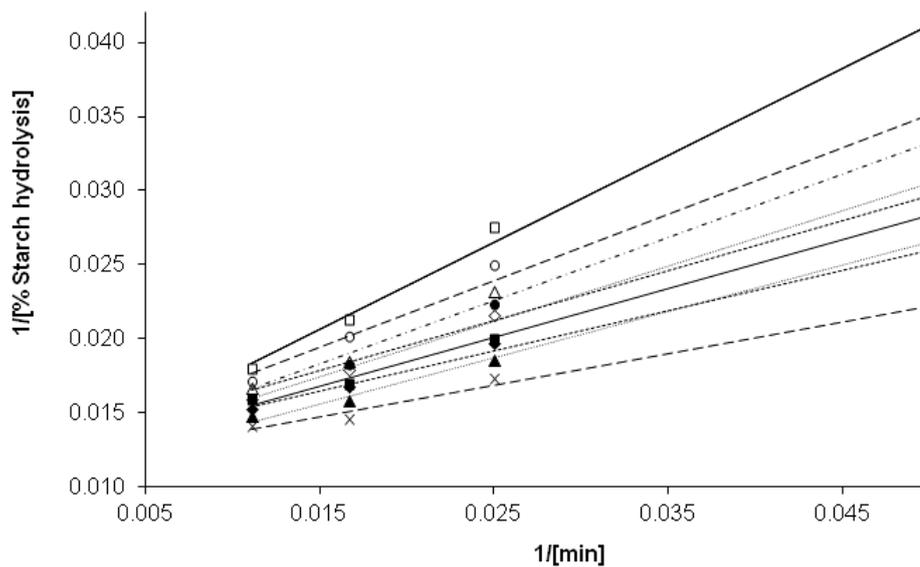


Fig 1.



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Fig 2.

Conflict of Interest

18 This article does not contain any studies with human or animal subjects.