

1 **ADDITION OF MICROBIAL TRANSGLUTAMINASE AND PROTEASE**  
2 **INHIBITORS TO IMPROVE GEL PROPERTIES OF FROZEN SQUID**  
3 **MUSCLE.**

4  
5 Miriam Pérez-Mateos, Pilar Montero and M. Carmen Gómez-Guillén\*

6  
7 Instituto del Frío (CSIC)  
8 Ciudad Universitaria.  
9 28040 – Madrid (Spain).

10  
11  
12  
13  
14  
15  
16  
17  
18  
19 \* To whom correspondence should be addressed

20 Tel.: +34 91 549 23 00

21 Fax: +34 91 549 3627

22 E-mail: cgomez@if.csic.es

23

24

1 **ABSTRACT**

2 Thermal gelation profiles of batters from newly frozen and long-term (five  
3 months) frozen squid with added protease inhibitors, microbial transglutaminase  
4 (MTG) or a combination of the two, revealed notable differences as a  
5 consequence of frozen storage, attributed in part to decreased autolytic activity  
6 in the muscle. Puncture and compression-relaxation tests in gels revealed that  
7 the incorporation of protease inhibitors in addition to MTG considerably  
8 improved gel elasticity; however, MTG alone produced higher breaking  
9 deformation than in other samples. SDS-PAGE showed a higher prevalence of  
10 covalent cross-linking in gels containing MTG, where MHC and paramyosin  
11 were mainly involved. The combination of protease inhibitors and MTG  
12 produced the hardest gels, which achieved the maximum score in the folding  
13 test.

14

15

16

17

18

19

20

21 **Keywords:** gels, squid, proteolytic activity, inhibitors, microbial  
22 transglutaminase, frozen storage.

23

## 1 INTRODUCTION

2 Squid represents an abundant source of marine protein, with many species of  
3 varying commercial value. The advantages of cephalopod muscle include high  
4 post-processing yield and very low fat content, a bland flavour and very white  
5 flesh. Although achieving increasing consumer acceptance, it is still  
6 unappreciated as such in many areas. Therefore, transformation into gel based  
7 products may be a means of increasing its consumption. However, gels from  
8 squid muscle are weak and brittle, with low gel strength and low water holding  
9 capacity [1]. Combined addition of gelling ingredients such as non-muscle  
10 proteins and hydrocolloids has been reported to improve gel forming in giant  
11 squid *Dosidicus gigas* [2].

12 One of the reasons most frequently adduced for the poor gel-forming  
13 ability of cephalopod muscle is its rate of proteolytic activity, which is much  
14 higher than that of most fish species [3,4]. The addition of protease inhibitors to  
15 surimi or minced fish has proved successful in fish species with weak gel-  
16 forming ability or slow setting properties. Examples include carp [5,6], chum  
17 salmon [7] and highly parasited Pacific whiting [8]).

18 On the other hand, cephalopod muscle contains little endogenous  
19 transglutaminase activity [9]. The use of a microbial transglutaminase (MTG)  
20 isolated from microorganisms of the genus *Streptoverticillium* is another possible  
21 means of improving gelation, which has been extensively studied in the last  
22 decade [10; 11; 12; 13;14]. The enzyme catalyses an acyl transfer reaction  
23 between the  $\gamma$ -carboxamide group of glutamine residues and the  $\epsilon$ -amino group  
24 of lysine residues of peptide chains [15]. This reaction produces extensive  
25 covalent cross-linking, chiefly involving myosin heavy chains (MHC) [13].  
26 Moreover, such covalent bonding has been shown to enhance rubber elastic  
27 behaviour in fish gels [14]. The effect of added MTG has been found to be  
28 highly dependent on the fish species and the quality of the raw fish [12]. Recent  
29 studies have reported that protease inhibitors and microbial transglutaminase  
30 can be combined to advantage in fish species with poor gel-forming ability [5;  
31 16].

32  
33 In a previous study we observed that the addition of different protease  
34 inhibitors increased the elastic modulus ( $G'$ ) in the thermal gelation profile of

1 *Loligo vulgaris* muscle [17]. The object of the present work was to examine the  
2 rheological and chemical properties of squid gels with added protease  
3 inhibitors, microbial transglutaminase and a combination of the two, while also  
4 evaluating the effect of long-term frozen storage on gelling properties of squid  
5 muscle with these ingredients.

## 6 7 8 **MATERIALS AND METHODS**

9 Fresh (from 18 to 24 h in ice after capture) squids (*Loligo vulgaris*) were gutted  
10 and skinned. Tentacles were removed and mantles were cut into small pieces  
11 (about 3 x 3 cm<sup>2</sup>) ready for homogenization. The pieces were placed in  
12 polyethylene bags in batches of 400 g, frozen and stored at -50°C .

13 NaCl and Na-pyrophosphate (PPi) were supplied by PANREAC  
14 (Montplet & Esteban S.A., Barcelona). Iodoacetic acid, phenylmethylsulphonyl  
15 fluoride (PMSF) and pepstatin were supplied by Sigma Chem. Co. (St. Louis,  
16 MO). A commercial microbial transglutaminase (1 % transglutaminase + 99 %  
17 maltodextrin) (ACTIVA<sup>®</sup> WM, Ajinomoto Europe Sales GmbH, Hamburg) was  
18 used. All other chemicals used were of reagent grade.

### 19 20 **Preparation of sample**

21 Squid muscle batches of 400 g were thawed and homogenized in a Stephan  
22 machine (Model UM5; Stephan und Söhne GmbH & Co., Hameln, Germany) at  
23 5 °C for 5 min, with 1% NaCl and 80% moisture.

24 A mixture of inhibitors was added to squid batter to inhibit all four types of  
25 endoproteases, i.e. cysteine, serine, metallo and aspartic proteases. The  
26 respective inhibitors were: IAA (0.2 mg/g), PMSF (1 mg/g), PPi (5 mg/g) and  
27 pepstatin (0.1 mg/g), in the amounts normally used to produce inhibition. The  
28 microbial transglutaminase was added in a proportion of 2% ACTIVA (0.02%  
29 TGasa). Different 100 g aliquots of squid muscle sols were properly  
30 homogenized in a mortar with the corresponding compounds or mix of  
31 compounds. Also, the lot containing the muscle sol without ingredients was  
32 homogenized in a mortar for comparison with the others. Before analyses, all  
33 squid batters were matured overnight at 7°C to ensure that the added chemicals  
34 were active.

1

## 2 **Autolytic activity measurement**

3 The enzyme extracts were prepared by homogenizing 50 g of newly made  
4 squid batter (without added inhibitors) with 150 mL of 0.2 M phosphate buffer  
5 pH 7.0 in an Omni mixer model 17106 (OMNI International, Waterbury, USA)  
6 cooled with crushed ice. Autolytic activity was measured at 25, 35, 40 and 50°C,  
7 according to the method of Morrissey et al [8] as modified by Ayensa et al [18].  
8 The activity was expressed as  $\mu\text{mol}$  of tyrosine released per gram of muscle per  
9 hour of incubation. Results are averages of at least four determinations.

10

## 11 **Preparation of squid gels**

12 The newly made batters were stuffed into stainless steel cylinders (inner  
13 diameter 3 cm, height 3 cm) with screw-on lids and rubber gaskets to provide a  
14 hermetic seal. At no time during this part of the process did sample temperature  
15 exceed 10°C. Samples were heated at 90°C by immersion in a water bath for  
16 one hour. Immediately after heating, the cylinders were placed in recipients  
17 containing ice water for rapid cooling of the gel. They were then stored in a cold  
18 room at 4°C for 16h before analysis.

19

## 20 **Rheological analyses**

21 Dynamic small strain deformation studies were performed on a Bohlin CSR-10  
22 rheometer rotary viscometer (Bohlin Instruments Ltd., Gloucestershire, UK)  
23 using a cone-plate geometry (cone angle 4°, gap=1,50 mm). Heating from 7°C  
24 to 80°C was performed at a scan rate of 1°C/min, frequency 1 Hz, and target  
25 strain 0.02 mm. The elastic modulus ( $G'$ ; Pa) was plotted as a function of  
26 temperature. Results were averages of at least two determinations.

27 The folding test was carried out according to a 5-point grade system [19]. The  
28 puncture test (cross-head speed 10 mm/min; 100-N load cell) and  
29 compression-relaxation test (cross-head speed 50 mm/min; 5 kN load cell;  
30 compression to 50% of height) were carried out as described by Gómez-Guillén  
31 et al [20].

32

## 1 **Gel solubility**

2 Two grams of chopped gel was homogenized with 10 mL of an extracting  
3 solution composed by 0.8 M NaCl, 8M urea, 2%  $\beta$ -mercaptoethanol and 20mM  
4 Tris-HCl (pH 8.0), in an Omni-mixer, Model 17106 homogenizer (OMNI  
5 International, Waterbury, CT) for 2 min. The resulting homogenates were stirred  
6 at 4-5°C for 1 h and then centrifuged for 15 min at 20000g in a Cryofuge 20-3  
7 centrifuge (Heraeus CHRIST GmbH, Germany). The protein concentration in  
8 the supernatant was determined following the method of Lowry et al. [21].  
9 Results are average of three determinations and are expressed as percent  
10 protein solubilized with respect to total protein in the gel, which was previously  
11 determined by the Kjehldahl method.

## 12 **SDS-Polyacrylamide gel electrophoresis (SDS-PAGE)**

13 The supernatant was treated with a solution composed of (2.5 % SDS, 5 %  
14 mercaptoethanol, 10 mM Tris HCl, 1 mM EDTA and 0.002 % bromophenol  
15 blue), adjusted to a final average concentration of 1 mg/mL and then heated for  
16 5 min in a boiling water bath.

17 Samples were analysed by SDS-PAGE in a SE 250 Mighty Small II Vertical Unit  
18 (Pharmacia LKB Biotechnology, Uppsala, Sweden) using 5 % polyacrylamide  
19 gels for stacking and 10 % polyacrylamide gels for resolving. Electrophoresis  
20 conditions were 20 mA/gel and 250 V. The protein bands were stained with  
21 Coomassie Brilliant Blue R-350 (Phast Gel<sup>TM</sup> Blue R tablets, Pharmacia LKB  
22 Biotechnology). As reference for molecular weights, two standard high  
23 molecular weight reference kits (Pharmacia LKB Biotechnology) were used.  
24 One was composed of thyroglobulin 330 kDa, ferritin half unit 220 kDa, albumin  
25 67 kDa, catalase subunit 60 kDa, lactate dehydrogenase subunit 36 kDa and  
26 ferritin subunit 18.5 kDa. The other was composed of myosin 212 kDa,  $\alpha_2$ -  
27 macroglobulin 170 kDa,  $\beta$ -galactosidase 116 kDa, transferrin 76 kDa and  
28 glutaminc dehydrogenase 53 kDa.

## 29 **Statistical analysis**

30  
31 One-way analysis of variance was carried out. The computer program used was  
32 SPSS<sup>®</sup> (SPSS Inc., Chicago, Ill., U.S.A.). The difference of means between  
33

1 pairs was resolved by confidence intervals using a Tukey test. The level of  
2 significance was set for  $P < 0.05$ .

#### 3 4 **RESULTS AND DISCUSSION**

5 Given that autolysis of squid muscle may be highly influenced by long-term  
6 frozen storage, autolytic activity of squid mantle after 2 days and 5 months of  
7 frozen storage was determined at different incubation temperatures,  
8 respectively (Fig. 1). Autolytic activity immediately after freezing was  
9 considerably greater than after 5 months of frozen storage in the whole range of  
10 temperatures assayed. In a previous study we observed that the peak at 40°C  
11 was associated to a strong serine-proteinase activity in this species [17]. From  
12 the results shown in the present work, a big part of such activity has been lost  
13 as a consequence of frozen storage, and this may influence substantially the  
14 thermal gelation properties of squid mantle. Nevertheless, it should not be  
15 ignored that autolytic activity levels after 5 months of frozen storage still  
16 remained at the level described for many fresh fish species [4].

17  
18 Fig. 2 shows the gelation profiles of squid batters made from frozen mantles  
19 stored for 2 days and 5 months respectively, with and without added protease  
20 inhibitors and/or microbial transglutaminase (MTG). The batter without  
21 ingredients showed very poor gel-forming ability in both cases; however,  
22 absolute values of elastic modulus ( $G'$ ) throughout the temperature range were  
23 higher after 5 months of frozen storage than immediately after freezing. As  
24 shown in Fig. 1, these differences may be due in part to a considerable  
25 reduction in proteolytic activity of the muscle induced by frozen storage, with a  
26 consequent reduction of proteolytic degradation of the batter during overnight  
27 maturation. If this difference in gelation behaviour were dependent solely on the  
28 level of proteolytic activity, the result of using protease inhibitors would always  
29 be similar regardless of the proteolytic activity in the original muscle. However,  
30 the addition of protease inhibitors led to an increase in  $G'$  values which was  
31 much more pronounced in the newly frozen squid than in the long term frozen  
32 squid. Any loss of functionality of the squid muscle through aggregation of  
33 myofibrillar proteins during frozen storage was not significant in this case to  
34 judge by the considerably high percentage of protein soluble in 5% NaCl

1 (around 90%) remaining after 5 months frozen stored. Other authors have  
2 reported an extremely high level of soluble protein in the muscle of this squid  
3 species and resistance of myofibrillar proteins to freeze-induced denaturation  
4 [22]. Clearly, then, there must be changes in the protein fraction that do not  
5 register as variations in salt soluble protein content, possibly due to  
6 denaturation / aggregation of low molecular weight sarcoplasmic proteins,  
7 including large numbers of enzymes (mainly proteases). In this connection,  
8 Morales [23] reported pronounced differences in the viscosity of homogenates  
9 from different cephalopod species unaccompanied by any apparent changes in  
10 per cent protein solubility.

11 In contrast, MTG only increased G' in the case of batters from squid  
12 stored for 5 months. In this connection, various studies have shown that the  
13 effect of a microbial TGase could be highly dependent on the quality of the raw  
14 material [11; 12]. The combined use of protease inhibitors and MTG improved  
15 gel formation much more, producing a very sharp increase in G' in the batter  
16 from newly frozen squid, and to a lesser extent also in the long term frozen  
17 squid. The effect of combined addition of microbial TGase and protease  
18 inhibitors has been successfully tested in fish species with low gel forming  
19 ability, such as carp, salmon or hairtail [5; 16]. In the case of fresh or newly  
20 frozen squid, which have a very high rate of autolytic activity, it seems to be  
21 necessary to at least partially inhibit such activity for the MTG to be effective.  
22 After a time in frozen storage, where the muscle has lost part of its proteolytic  
23 activity, MTG seems to find a more suitable substrate for improvement of gel  
24 forming ability. Nevertheless, there are other factors in this raw material,  
25 possibly including aggregation of sarcoplasmic proteins, which cause the elastic  
26 behaviour of the batter with added MTG and protease inhibitors to be no better  
27 than that of equivalent sample made with newly frozen squid at the end of  
28 gelation.

29

30 Frozen squid stored for 5 months was chosen for further physicochemical study  
31 of the gelling process with added protease inhibitors and/or MTG. To this end,  
32 the different gels were prepared by heating at 90°C for one hour. The batter  
33 without ingredients did not produce a proper gel and only scored 2 in the folding  
34 test, unlike the gels with MTG or with protease inhibitors, which scored 4. The



1 use of MTG and protease inhibitors together gave the maximum score in the  
2 folding test (5).

3  
4 The results of a puncture test are shown in Fig. 3. Gels made with added MTG  
5 registered the highest values of gel strength. The combined addition of MTG  
6 and protease inhibitors did not improve gel strength. Analysis of breaking force  
7 and breaking deformation showed that breaking force was similar ( $P \leq 0.05$ ) in  
8 both gels, but those containing only MTG were more deformable ( $P \leq 0.05$ ).  
9 Enhanced rubber elastic behaviour has been reported in gels from Alaska  
10 pollack surimi containing microbial transglutaminase [14]. However, in the  
11 present case the gel made with inhibitors did not differ significantly ( $p \leq 0.05$ )  
12 from the control (gel with no additives) in terms of breaking force, deformation  
13 or gel strength. Nevertheless, the slope (N/mm) of the penetration curves  
14 revealed other significant differences among the studied gels, with the gel  
15 containing MTG and protease inhibitors attaining the maximum values.  
16 According to this parameter, no significant differences were found between the  
17 gel with added MTG and the one with protease inhibitors, although both were  
18 superior to the control gel. These results were consistent with the folding test  
19 scores.

20  
21 A compression-relaxation test was carried out to gain a better understanding of  
22 the rheological properties of the squid gels. Elasticity and hardness are shown  
23 in Fig. 4. All the gels with added MTG and/or protease inhibitors exhibited  
24 similar elasticity values, which were significantly higher than in the control  
25 sample. The three gels with ingredients showed similar recovery capacity after  
26 compression, although the gel with MTG scored highest for deformability in the  
27 puncture test.

28 The gel with MTG and inhibitors added together presented significantly  
29 ( $p \leq 0.05$ ) more hardness, followed by the gels with MTG or with inhibitors  
30 equally. The latter in turn were much harder than the control sample. These  
31 results were consistent with the slope values from the puncture test described  
32 above, but not with the breaking force or hence the gel strength. This is not  
33 surprising, since a number of authors have mooted the possibility of differences

1 between penetration tests and compression tests, the former measuring the  
2 density of the actomyosin network and the latter the overall binding of the gel  
3 material [24].

4  
5 The formation of covalent bonds mediated by TGase activity and the degree of  
6 involvement of the principal myofibrillar proteins in these bonds was studied by  
7 solubilizing the gels with 0.8M NaCl, 8M urea and 2% mercaptoethanol to  
8 cleave strong interactions such as disulphide bonds or hydrophobic interactions.  
9 In this way it is assumed that the amount of protein remaining insoluble will be  
10 highly aggregated by means of covalent bonds other than S-S bonds, which  
11 have been largely attributed to TGase activity [25; 13].

12  
13 Fig. 5 shows the electrophoretic profiles (SDS-PAGE) of the protein fraction  
14 solubilized in the given conditions from the different gels studied, together with  
15 the percentage of protein solubilized with respect to total protein content in each  
16 case. Both the gels containing microbial transglutaminase, that is with and  
17 without protease inhibitors, contained a significantly smaller percentage of  
18 soluble protein than the gels without MTG. This confirms that a high degree of  
19 protein aggregation is mediated by TGase activity. The presence of protease  
20 inhibitors slightly but significantly ( $P \leq 0.05$ ) reduced the amount of soluble  
21 protein in these conditions.

22 The electrophoretic profiles of the solubilized protein show a series of  
23 bands in the gel without ingredients corresponding to the principal myofibrillar  
24 proteins, i.e., myosin heavy chains (MHC), paramyosin, actin and proteins of  
25 lower molecular weight, including tropomyosin, troponins, etc. The solubilization  
26 of these myofibrillar proteins was also observed in previous experiments with  
27 gels from other squid species, *Dosidicus gigas* [26]. There are also  
28 considerable numbers of other bands corresponding to peptides of molecular  
29 weights between 180 and 65 kDa, which could be products of proteolytic  
30 degradation of the MHC [27]. In the soluble protein fraction from the gel with  
31 added protease inhibitors, the 180 kDa peptide is less strongly marked than in  
32 the gel without protease inhibitors (control), while the other degradation  
33 products are practically imperceptible. This confirms that the added substances  
34 inhibited proteolysis.

1           With regard to the gels made with added MTG with or without protease  
2 inhibitors, there was practically no trace of MHC and paramyosin bands or their  
3 degradation products, which suggests that they were part of the insoluble  
4 protein fraction in the precipitate. The polymerization of the MHC and its  
5 consequent disappearance from the soluble protein profile has been attributed  
6 largely to covalent crosslinking mediated by TGase activity in many fish gel  
7 studies [13]. Although the percentage of soluble protein was similar in gels with  
8 MTG and with MTG-IN, there were small qualitative differences, such as a  
9 greater presence of polymers in the sample application zone, and of  
10 paramyosin and tropomyosin/troponins in the soluble protein from the gel with  
11 MTG-IN. Given that 8M urea and 2% mercaptoethanol were used as solubilizing  
12 agents, the greater presence of these proteins in the gel, especially the high  
13 molecular weight polymers, indicates more formation of disulphide bonds and  
14 hydrophobic interactions than in the gel containing only MTG, where covalent  
15 bonds other than S-S were prevalent.

16

## 17 **Conclusions**

18 The poor gel forming ability of squid muscle as a consequence of a high rate of  
19 proteolysis could be substantially improved by the combined use of protease  
20 inhibitors and microbial transglutaminase (MTG). When the squid muscle had  
21 been in frozen storage for a time, there was a considerable decrease in  
22 autolytic activity, possibly due to denaturation and aggregation of sarcoplasmic  
23 proteins (mainly enzymes). This caused a slight reduction of gel forming ability  
24 when inhibitors and MTG were added together, but it improved the effect of the  
25 MTG when this was added alone. In formed gels, the addition of both protease  
26 inhibitors and MTG considerably improved the elasticity of the gel; however,  
27 gels with MTG alone had significantly higher breaking deformation than other  
28 gels, and also presented a greater prevalence of covalent cross-linking where  
29 mainly MHC and paramyosin were involved. The combination of protease  
30 inhibitors and MTG led to the hardest gels, which were characterized by a  
31 slightly higher prevalence of hydrophobic interactions and disulphide bonds  
32 than in the gel with MTG alone.

33

34

**1 REFERENCES**

2 1.- Gómez-Guillén MC, Solas T, Borderías J, Montero P (1996) Z Lebensm  
3 Unters Forsch 202: 215-220.

4  
5 2.- Gómez-Guillén MC, Montero P (1997) Z Lebensm Unters Forsch 204: 379-  
6 384.

7  
8 3.- Nagashima Y, Ebina H, Nagai T, Tanaka M, Taguchi T (1992) J Food Sci  
9 57: 916-917/922.

10  
11 4.- Hurtado JL, Borderías J, Montero, P, An H (1999) J Food Biochem 23: 469-  
12 483.

13  
14 5.- Ni S, Nozawa H, Seki N (1999) Fish Sci 65: 606-612.

15  
16 6.-Tsukamasa Y, Miyake Y, Ando M, Makinodan Y (2000) Nippon Suisan  
17 Gakkaishi 66: 719-725.

18  
19 7.- Yamashita M, Henmi H, Ueda T, Obara M, Taro T, Nishioka F, Konagaya S  
20 (1996) Nippon Suisan Gakkaishi 62: 934-938.

21  
22 8.- Morrissey MT, Wu JW, Lin D, An H (1993) J Food Sci 58: 1050-1054.

23  
24 9.- Ayensa MG (1997) PhD Thesis. Universidad Complutense. Madrid.

25  
26 10.- Sakamoto H, Kumazawa Y, Toiguchi S, Seguro K, Soeda T, Motoki M  
27 (1995) J Food Sci 60:300-304.

28  
29 11.- Seguro K, Kumazawa Y, Ohtsuka T, Toiguchi S, Motoki M (1995) J Food  
30 Sci 60:305- 311.

31  
32 12.- Asagami T, Ogiwara M, Wakameda A, Noguchi SF (1995) Fish Sci 61:267-  
33 272.

- 1 13.- Lee HG, Lanier TC, Hamann DD, Knopp JA (1997) J Food Sci 62:20-24.  
2
- 3 14.- Lee HG, Lanier TC, Hamann DD (1997) J Food Sci 62:25-28/32.  
4
- 5 15.- Folk JE (1983) Adv Enzymol 54:1-57.  
6
- 7 16.- Jiang ST, Hsieh JF, Ho ML, Chung YC (2000) J Food Sci 65: 241-245.  
8
- 9 17.- Gómez-Guillén MC, Hurtado JL, Montero P (2001) J Food Sci (accepted for  
10 publication).  
11
- 12 18.- Ayensa MG, An H, Gómez-Guillén MC, Montero P, Borderías AJ (1999)  
13 Food Sci Tech Int 5: 391-396.  
14
- 15 19.- Suzuki T (1981) Fish and krill protein: processing technology. Applied  
16 Science Publishing. London.  
17
- 18 20.- Gómez-Guillén MC, Borderías AJ, Montero P (1996) J Agric Food Chem  
19 44:746-750.  
20
- 21 21.- Lowry OH, Rosebrough NJ, Farr AL, Randall RJ (1951) J Biol Chem 193:  
22 265-275.  
23
- 24 22.- Moral M, Tejada M, Borderías AJ (1981) Refrig Sci Technol 4:325-332.  
25
- 26 23.- Morales J (1997) PhD Thesis. Universidad Complutense. Madrid.  
27
- 28 24.- Lee CM, Chung KH (1989) J Texture Stud 20:363-377.  
29
- 30 25.- Kamath GG, Lanier TC, Foegeding EA, Hamann DD (1992) J Food  
31 Biochem 16: 151-172.  
32
- 33 26.- Gómez-Guillén MC, Montero P, Solas MT, Borderías AJ (1998) J Agric  
34 Food Chem 46:3440-3446.

1

2 27.- Niwa E, Suzuki S, Nowsad A, Kanoh S (1993) Nippon Suisan Gakkaishi  
3 59: 1013-1016.

4

### 5 **Acknowledgments**

6 This research was supported by the Spanish Comisión Interministerial de  
7 Ciencia y Tecnología under project ALI 99-1105.

8

9

## 1 LEGEND TO FIGURES

2  
3 Fig. 1. Autolytic activity of 2 days and 5 months frozen stored squid mantle, at  
4 different incubation temperatures.

5  
6 Fig. 2. Changes in elastic modulus ( $G'$ ) during thermal treatment at  $1^{\circ}\text{C}/\text{min}$  of  
7 batters made from 2 days (a) and 5 months (b) frozen stored squid mantle.

8 CO= squid batter with no additives; TG= with microbial transglutaminase; IN=  
9 with protease inhibitors; TG-IN= with microbial transglutaminase and protease  
10 inhibitors.

11  
12 Fig. 3. Gel strength, breaking force, breaking deformation and slope, measured  
13 by a puncture test, of gels made from 5 months frozen stored squid mantle.

14 CO= squid gel with no additives; TG= with microbial transglutaminase; IN= with  
15 protease inhibitors; TG-IN= with microbial transglutaminase and protease  
16 inhibitors.

17 Different letters (a,b,c...) indicate significant ( $P\leq 0.05$ ) differences.

18  
19 Fig. 4. Elasticity and hardness, measured by a stress-relaxation test, of gels  
20 made from 5 months frozen stored squid mantle.

21 CO= squid gel with no additives; TG= with microbial transglutaminase; IN= with  
22 protease inhibitors; TG-IN= with microbial transglutaminase and protease  
23 inhibitors.

24 Different letters (a,b,c...) indicate significant ( $P\leq 0.05$ ) differences.

25  
26 Fig. 5. Percentage and electrophoretic profile of protein solubilised in 0.8 M  
27 NaCl, 8M urea, 2%  $\beta$ -mercaptoethanol from gels made with 5 months frozen  
28 stored squid mantle.

29 CO= squid gel with no additives; TG= with microbial transglutaminase; IN= with  
30 protease inhibitors; TG-IN= with microbial transglutaminase and protease  
31 inhibitors.

32