

1 **Bio-silage of mussel work-processing wastes by lactobacilli on**  
2 **semi-solid culture.**

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18 **Headline:** Bio-silage of mussel work-processing wastes by lactobacilli.

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20

21 **ABSTRACT**

22 The aim of this work was to evaluate the fermentability of mussel work-  
23 processing wastes by lactic acid bacteria in order to remove and to upgrade a  
24 material that generate important focuses of pollution in coastal areas. With this  
25 perspective, three lactobacilli (*Lactobacillus casei*, *Lactobacillus plantarum* and  
26 *Lactobacillus buchneri*) were employed, and the production of metabolites, as  
27 well as the nutrient uptake, was evaluated. The effects of inoculum  
28 concentration and previous sterilization process were also studied. The kinetic  
29 tests were performed in semi-solid cultures and the results indicated the high  
30 feasibility of these materials as substrate for bio-silage production. Cultivations  
31 of 24 h led to productions of more than 90 g L<sup>-1</sup> of lactic acid and 9 g L<sup>-1</sup> of final  
32 protein. All the fermentation assays were stable for various days without  
33 contaminations by other bacteria.

34

35 **Keywords:** mussel wastes; by-products upgrading; lactobacilli; bio-silage; lactic  
36 acid production.

37

38 **INTRODUCTION**

39 Mussel culture production is an economical activity of great importance in  
40 Galicia (NW, Spain), since in this region there is currently 3360 tray-mussel  
41 farms distributed in 50 cultivation areas along the coast. In 2006, 247000 tons  
42 of mussels were obtained what it represents 99% of Spanish production and  
43 45% of EU. This extensive production generates a large volume of wastes  
44 associated with the different steps from mussel work-processing, collection,

45 transformation and canning. Thus, around 80000 tons per year of shells are  
46 wasted from these farms and foodstuff companies. This by-product presents a  
47 high fraction of calcium carbonate that is management by means of thermal  
48 process with the obtaining of a calcareous material of high purity (Barros et al.,  
49 2009a). However, another type of residuals appear in the mussel-production  
50 chain. These are mainly originated in the primary works of harvest and  
51 processing on the tray-farms what from now we will call mussel work-  
52 processing (MWP). Due to their high composition in organic material (rests of  
53 mussels, epifauna, zooplankton, phytoplankton), heterogeneity of size and high  
54 volume (~35000 tons per year) they provoke serious reductions in the efficiency  
55 and in the yield of the thermal process for the treatment of the inorganic  
56 material of shell wastes (Barros et al., 2009a). Therefore, it is necessary to  
57 develop a complementary and environmental friendly process to allow a global  
58 use of the different fractions derived from mussel production (Barros et al.,  
59 2009a; Barros et al., 2009b).

60

61 In the last years the most relevant alternative for the use of these materials has  
62 been associated with their application as amending and nutrient supplement of  
63 degraded grounds (mines, forest burnt). Nevertheless, the results have not  
64 been positive and satisfactory due to the high cost of transport for these  
65 materials. Thus, these wastes are currently being deposited in non-controlled  
66 landfill or, more frequently, dumped directly to the sea. Another possible and  
67 more realistic alternative could be obtained by means of biological silage using  
68 lactic acid bacteria (Pagarkar et al., 2006). This is an easy and low cost process  
69 that generates an acid fermentative product with good nutritious qualities,

70 antimicrobial features against pathogen bacteria and high stability for a long  
71 time that can be used as protein supplement for animal feeding (Goddard and  
72 Perret, 2005). Different lactic acid bacteria (LAB) have been used for obtaining  
73 bio-silage of marine by-products: *Lactobacillus plantarum* (Fagbenro and  
74 Jauncey, 1995; Lassen, 1995; Pagarkar et al., 2006), *Lactobacillus brevis*  
75 (Uchida et al., 2004), yoghurt-bacteria as *Lactobacillus bulgaricus* and  
76 *Streptococcus thermophilus* (Yoon et al., 1997), *Lactobacillus delbruecki* spp.  
77 *bulgaricus* and *Streptococcus salivarius* spp. *thermophilus* (Martínez-Valdivieso  
78 et al., 1996) as well as *Lactobacillus buchneri* and *Lactobacillus casei* (Vázquez  
79 et al., 2008a). In all cases, an additional source of carbohydrates was  
80 necessarily added in the form of molasses (Fagbenro and Jauncey, 1995;  
81 Hammoumi et al., 1998) or dextrose (Vázquez et al., 2008a). Though the  
82 fermentative capacity of many organic nitrogen source from marine waste  
83 materials has been tested with excellent results (Dufossé et al., 2001; Ellouz et  
84 al., 2001; Vázquez et al., 2004a; Vázquez et al., 2004b; Martone et al., 2005;  
85 Aspomo et al., 2005a; Aspomo et al., 2005b; Vázquez et al., 2006; Gao et al.,  
86 2006; Vázquez et al., 2008b) as well as wastewaters from thermal process of  
87 mussel (González et al., 1992; Pastrana et al., 1993; Murado et al., 1993;  
88 Guerra and Castro, 2002; Vázquez et al., 2003; Vázquez et al., 2004c; Guerra  
89 et al., 2005), the present work is the first one that studies the useful of by-  
90 products from MWP as substrate for bio-silage formulations.

91

92 Based on these considerations, in this manuscript a preliminary study of  
93 fermentability of MWP wastes by lactic acid bacteria is reported. A quick and

94 easy fermentative process similar to the bio-silage is established in order to  
95 propose an environmental friendly solution for this contaminant material.

96

## 97 **MATERIALS AND METHODS**

### 98 ***1: Preparation and composition of material from mussel wastes***

99 A representative sample of MWP wastes (10 kg) was collected from mussel-tray  
100 farm placed in Boiro (Ría de Arousa, Galicia, Spain). Its composition was  
101 principally shells (45%), remnants of meat (20%), epifauna (15 %), algae (15%)  
102 and mud (5%). This sample was subsequently homogenized by milling until  
103 obtaining a material with particle size of < 3 mm and maintained (15 d at most)  
104 at –20 °C until use. Its chemical characterization was: moisture (61.6%), ash  
105 (28.8%) and organic matter (9.6%). The composition of this organic matter was  
106 45 % of soluble protein-Lowry and 42 % of total sugars (basically glycogen and  
107 glucose).

108

### 109 ***2: Microbiological methods***

110 The micro-organisms used were *Lactobacillus casei* ssp. *casei* CECT 4043  
111 (abbreviated key Lb 3.04), *Lactobacillus plantarum* CECT 220 (Lb 8.01) and  
112 *Lactobacillus buchneri* CECT 4111 (Lb 10.01). Stock cultures were stored at –  
113 75 °C in MRS medium (Hispanlab) with 25% glycerol (Cabo et al., 2001).  
114 Inocula (0.1 g of LAB in final medium, that is, 0.6 % w/w of material to silage)  
115 consisted of cellular suspensions from 24-h aged cultures on MRS medium,  
116 concentrated by centrifugation (4000. g, 10 min) until cell number required  
117 ( $\sim 10^{10}$ - $10^{11}$  cfu mL<sup>-1</sup>).

118

119 Cultures were carried out in duplicate, using 30 mL Pirex tubes with 7.5 g of  
120 homogenised waste material, 7.5 mL of a glucose solution of 200 g L<sup>-1</sup> and 1  
121 mL of the corresponding inoculum. The experimental conditions were  
122 temperature at 30 °C and orbital shaking at 200 rpm. In all cases, initial pH was  
123 adjusted to 7.0 with 5 N NaOH and media were sterilised at 101 °C for 60 min.

124

### 125 **3: Analytical methods**

126 At pre-established times, each experimental unit was divided into two aliquots.  
127 The first aliquot of 1 g was used for the quantification of viable cells by means of  
128 a plate count technique on MRS agar media. Serial tenfold dilutions were  
129 prepared in peptone-buffered solutions, and 0.1 mL samples were plated in  
130 quadruplicate, incubated at 30 °C for 48-72 h, and manually counted. Results  
131 were expressed as colony-forming units per g (cfu g<sup>-1</sup>). The second aliquot (the  
132 rest of the culture) was centrifuged at 6,000 g for 12 min, and the sediment  
133 resuspended with 15 mL of distilled water for a second centrifugation at the  
134 same previous conditions. Both supernatants obtained from these two  
135 centrifugations were mixture for analytical determinations. These determinations  
136 were corrected taking into account the dilution generate by the sediment  
137 resuspension. The second sediment was also used to determine protein  
138 concentration.

139

140 Additional analyses (in duplicate) were: *Proteins*: method of Lowry et al. (1951).  
141 For sediments, this method was applied to the samples with a previous alkaline  
142 treatment using NaOH (1M) for 24 h at 30°C as well as the standard of bovine  
143 serum albumin. *Total sugars*: measured by means of the phenol-sulphuric

144 reaction (Dubois et al., 1956) according to the application of Strickland and  
145 Parsons (1968) with glucose as a standard. *Reducing sugars*: 3,5-  
146 dinitrosalicylic reaction (Bernfeld, 1951). *Lactic acid*: HPLC, after membrane  
147 filtration (0.22 µm Millex-GV, Millipore, USA) of samples, using an ION-300  
148 column (Transgenomic, USA) with 6 mM sulphuric acid as a mobile phase (flow  
149 = 0.4 mL min<sup>-1</sup>) at 65 °C and a refractive-index detector.

150

#### 151 **4: Mathematical equations and numerical methods**

152 The profile of *pH* was modelled by means of von Bertalanffy equation (Vázquez  
153 et al., 2005):

154

$$155 \quad pH = pH_f + a \cdot \exp(-ct) \quad \text{with} \quad a = pH_0 - pH_f \quad (1)$$

156

157 where, *t* is the time-course (h), *pH<sub>f</sub>* is the final value of *pH*, *a* is the *pH* drop, *pH<sub>0</sub>*  
158 is the initial value of *pH*, *c* is the specific maximum rate of *pH* drop (h<sup>-1</sup>).

159

160 The mathematical model used to describe kinetically the sigmoid production of  
161 lactic acid was as follows (Vázquez et al., 2008c):

162

$$163 \quad L = \frac{L_m}{1 + \exp\left(2 + \frac{4v_m}{L_m}(\lambda - t)\right)} \quad (2)$$

164

165 where, *L* is the lactic acid (g L<sup>-1</sup>), *L<sub>m</sub>* is the maximum production of lactic acid (g  
166 L<sup>-1</sup>), *v<sub>m</sub>* is the maximum rate of lactic acid production (g L<sup>-1</sup> h<sup>-1</sup>) and *λ* is the lag-  
167 phase of lactic acid production (h).

168

169 An additional calculation of the yields in the formation of lactic acid ( $L$ ) referred  
170 to both the consumption of reducing sugars and of total proteins (in the  
171 supernatant + in the sediment) was obtained in the following terms:

172

$$173 \quad Y_{L/RS} = \frac{\Delta L}{\Delta RS} = \frac{L_f - L_i}{RS_i - RS_f} \quad (3)$$

$$174 \quad Y_{L/P} = \frac{\Delta L}{\Delta P} = \frac{L_f - L_i}{P_i - P_f} \quad (4)$$

175

176 where,  $Y_{L/RS}$  is the yield of lactic acid production on reducing sugars (g of lactic  
177 acid  $g^{-1}$  of reducing sugars) and  $Y_{L/P}$  is the yield of lactic acid production on total  
178 proteins (g of lactic acid  $g^{-1}$  of total proteins).

179

180 On the other hand, fitting procedures and parametric estimations calculated  
181 from the results were carried out by minimisation of the sum of quadratic  
182 differences between observed and model-predicted values, using the non linear  
183 least-squares (Levenberg-Marquadt) method provided by Statistica 8.0  
184 (StatSoft, Inc. 2007). This software was also used to evaluate the significance  
185 of the parameters estimated by the adjustment of the experimental values to  
186 the proposed mathematical models and the consistency of these equations.

187

## 188 **RESULTS AND DISCUSSION**

### 189 ***1: Fermentability of MWP by lactobacilli***

190 Initially, the selection of LAB used in the present work (Lb 3.04, Lb 8.01 and Lb  
191 10.01) was done in relation to the fermentative features that these bacteria  
192 showed in the valorisation of fish viscera (Vázquez et al., 2008a). Using wastes



193 from ray, swordfish and shark as protein source for the formulation of complex  
194 microbiological media, high lactic acid (more than 80% of yield as function of  
195 glucose uptake) and biomass productions were obtained.

196

197 Figure 1 shows experimental result of lactobacilli fermentations on the MPW  
198 waste with supplemental glucose. The time course trends were very similar for  
199 three bacteria tested here. In all cases, the drop of  $pH$  was  $\sim 2.5$  units with  $pH_f$   
200 values down to 4.51. The highest specific maximum rate of  $pH$  drop was  
201 obtained in Lb 8.01 ( $c= 0.235\pm 0.059\text{ h}^{-1}$ ) followed by Lb 10.01 ( $c= 0.224\pm 0.044$   
202  $\text{h}^{-1}$ ) and Lb 3.04 ( $c= 0.166\pm 0.037\text{ h}^{-1}$ ). Maximum lactic acid productions were up  
203 to  $80\text{ g L}^{-1}$  and more than 85% of glucose added was consumed. The maximum  
204 rate of lactic acid production were also higher with Lb 8.01 ( $v_m= 8.64\pm 3.50\text{ g L}^{-1}$   
205  $\text{h}^{-1}$ ) than Lb 3.04 ( $v_m= 7.52\pm 5.05\text{ g L}^{-1}\text{ h}^{-1}$ ) and Lb 10.01 ( $v_m= 6.30\pm 3.74\text{ g L}^{-1}\text{ h}^{-1}$ ).  
206 No other metabolites like acetic acid or ethanol were generated. Yields of  
207 lactic acid formation on glucose as substrate were up to  $0.81\text{ g}$  of lactic acid  $\text{g}^{-1}$   
208 of reducing sugars and up to  $8.70\text{ g}$  of lactic acid  $\text{g}^{-1}$  of total proteins for the  
209 three lactobacilli. As it has been early commented, similar results were obtained  
210 when other marine wastes were used as culture media (Vázquez et al., 2008a).  
211 Nevertheless, heterofermentative behaviour was observed with these  
212 substrates; from 20 h of culture, conversion of lactic acid in acetic acid was  
213 developed. Furthermore, Lb 3.04 led to important ethanol concentrations as  
214 response to the stress conditions of  $pH$  gradient in fed-batch cultures with  
215 successive re-alkalisations (Vázquez et al., 2005). In our work, lactic acid was,  
216 however, the only metabolite synthesized what could be due to the different

217 formulation of culture broth in relation to the source of proteins and mineral  
218 salts.

219

220 On the contrary, the dynamics of LAB biomass did not show the common  
221 sigmoid profiles that are habitually generated by the growth of *Lactobacillus* in  
222 batch cultivation (Horn et al., 2005; Kedia et al., 2008; Charalampopoulos et al.,  
223 2009). The bacteria counts increased at the first 8 hours of culture (1  
224 logarithmic unit, log-unit) and subsequently fall until the value of the inocula. For  
225 Lb 10.01 this drop was superior to 1.5 log-units from the maximum growth.  
226 Regarding the consumption of organic nitrogen source more than 10 g L<sup>-1</sup> of  
227 final protein (sum of supernatant and sediment concentrations) is not consumed  
228 at the end of the kinetic. This fermented material with probiotic properties  
229 (Planas et al., 2004; Guerra et al., 2007; Bernárdez et al., 2008a; Bernárdez et  
230 al., 2008b) could be used as feed for poultry farming where high concentrations  
231 of calcium carbonate in the alimentary substrate are easily assimilable for the  
232 animals. Moreover, this formulation was stable to the microbial contamination  
233 for 10 days at 20 °C.

234

235 In all cases, the fitting of pH and lactic acid production were satisfactory  
236 statistically. The mathematical equations were consistent (Fisher's *F* test) and  
237 the parametric estimations were significant (Student's *t*-test). All the values  
238 foreseen in the non-linear adjustments produced high coefficients of linear  
239 correlation with the experimental values ( $r > 0.97$ ).

240

241 **2: Effect of inoculum in the fermentability of MWP by *Lactobacillus***  
242 ***plantarum***

243 In order to reduce the necessity of inoculum, the next step consisted in the  
244 study of the effect of initial Lb 8.01 concentration in the MWP fermentation. This  
245 strain was selected due to the highest values of kinetic parameters obtained for  
246 lactic acid production and *pH* drop. Time course of semi-solid cultures on  
247 mussel-based media at different concentrations of Lb 8.01 are depicted in figure  
248 2. The results revealed that with the decrease in the initial LAB employed lower  
249 ( $L_m = 60.92 \pm 14.57$  and  $34.71 \pm 7.64$  g L<sup>-1</sup> with 0.075 and 0.01 g L<sup>-1</sup> of initial Lb  
250 8.01, respectively) and slower production of lactic acid is obtained. The *pH* drop  
251 followed the same tendency as well as the maximum specific rate of *pH* drop  
252 ( $c = 0.306 \pm 0.078$ ,  $0.205 \pm 0.032$ ,  $0.055$  h<sup>-1</sup>) for 0.075, 0.05, and 0.01 g L<sup>-1</sup> of Lb  
253 8.01 inoculum, respectively. Comparing with the results from previous section,  
254 the reduction of one order of magnitude in the initial concentration of LAB  
255 entailed a fall of 50 g L<sup>-1</sup> in the maximum production of lactic acid. In this case,  
256 the yields of lactic acid production on glucose were lower with less inoculum:  
257  $Y_{L/RS} = 0.70$  and  $0.43$  g of lactic acid g<sup>-1</sup> of reducing sugars for 0.075 and 0.01 g  
258 L<sup>-1</sup>, respectively. Similar differences were obtained for  $Y_{L/P}$  with values of 7.93  
259 and 5.60 g of lactic acid g<sup>-1</sup> of total proteins.

260

261 On the other hand, similar trends of LAB dynamics and protein evolution  
262 throughout the time with previous experiment were observed. An initial rise of  
263 bacteria until a maximum growth was reached and then decreased gradually  
264 until values comparable with the inoculum. Likewise, correlative profiles of  
265 biomass production in relation with the initial LAB concentration were obtained.

266

267 **3: Effect of non-sterilisation in the fermentability of MWP by *Lactobacillus***  
268 ***plantarum***

269 In the early sections, the tests were carried out using MWP thermally sterilized  
270 with the purpose of evaluating their capacity to be fermented by LAB. However  
271 this possibility to industrial scale is less realistic than employing raw material  
272 with an added LAB-inoculum to lead the lactic acid fermentation since the cost  
273 of sterilization process could make the bio-silage too expensive. Therefore,  
274 effect of non previous sterilization was assayed.

275

276 In Figure 3 the outcomes obtained for fermentations in non thermal processing  
277 substrate are shown. When compared to Figure 2, not very significant  
278 differences between pH profiles and numerical parameters in sterilized and non  
279 sterilized media ( $c= 0.272, 0.210, 0.054 \text{ h}^{-1}$ ) were noted. Similar lactic acid  
280 productions and glucose consumptions were obtained for both initial conditions  
281 of wastes and for different LAB initial concentration. These productions and  
282 consumptions were significantly dependent with the inoculum, hence, higher  
283 productions ( $L_m= 67.55\pm 2.85, 61.51\pm 15.72$  and  $42.21\pm 6.07 \text{ g L}^{-1}$ ) and uptakes  
284 were obtained at higher Lb 8.01 inoculum. Moreover, the specific maximum rate  
285 of growth was much higher with  $0.075 \text{ g L}^{-1}$  than  $0.05$  and  $0.01 \text{ g L}^{-1}$  of initial  
286 LAB. However, in these three cases the parabolic profiles showed in Figures 1  
287 and 2 were not developed and more common kinetic trends were got.

288

289 As in previous cultures the proposed equations were statistically robust  
290 (Fisher's *F*-test and *p*-values < 0.005), and the parametric estimations were

291 significant (Student's  $t$ -test  $\alpha= 0.05$ ). The coefficients of linear correlation  
292 between predicted and observed values were in all cases  $> 0.97$ .

293

294 Further experiments should be done in order to study the possibility of  
295 incorporation of the fermented material in the formulation of fodder for poultry  
296 feeding.

297

## 298 **CONCLUSIONS**

299 The main conclusion of the present study is that MWP wastes can be fermented  
300 with LAB, even under non-sterility conditions whenever it is supplemented with  
301 an enough amount of fermentable sugar. Thus, with a no longer culture (20-28  
302 h) of lactobacilli a material likely suitable for animal feed is obtained. The  
303 process developed in this preliminary work could suggest an easy protocol to  
304 reduce impact pollution of MWP on marine ecosystem.

305

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474

## 475 **FIGURE CAPTIONS**

476

477 **Figure 1:** Biological silage of MWP wastes by Lb 3.04 (●), Lb 8.01 (○) and Lb  
478 10.01 (□). L: lactic acid, N: colony forming units per gram (cfu g<sup>-1</sup>), RS:  
479 reducing sugars, Pr: protein-Lowry in supernatant, Pr sed: protein-Lowry in  
480 sediment. Continuous lines show the fits of the experimental data (points) to the  
481 equations (1) and (2); discontinuous lines only represent the experimental  
482 profiles. The corresponding confidence intervals of independent experiments  
483 are not shown ( $\alpha=0.05$ ,  $n=2$ ), since these were below 10% of the experimental  
484 mean value in all cases.

485

486 **Figure 2:** Bio-silage of MWP wastes by Lb 8.01 with different inocula  
487 concentrations (●: 0.075 g L<sup>-1</sup>, ○: 0.05 g L<sup>-1</sup>, □: 0.01 g L<sup>-1</sup>) and previous  
488 thermal sterilisation of media. Keys as in figure 1.

489

490 **Figure 3:** Bio-silage of MWP wastes by Lb 8.01 with different inocula  
491 concentrations (●: 0.075 g L<sup>-1</sup>, ○: 0.05 g L<sup>-1</sup>, □: 0.01 g L<sup>-1</sup>) and without  
492 sterilisation of media. Keys as in figure 1.

493

494

495

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497

498

FIGURE 1

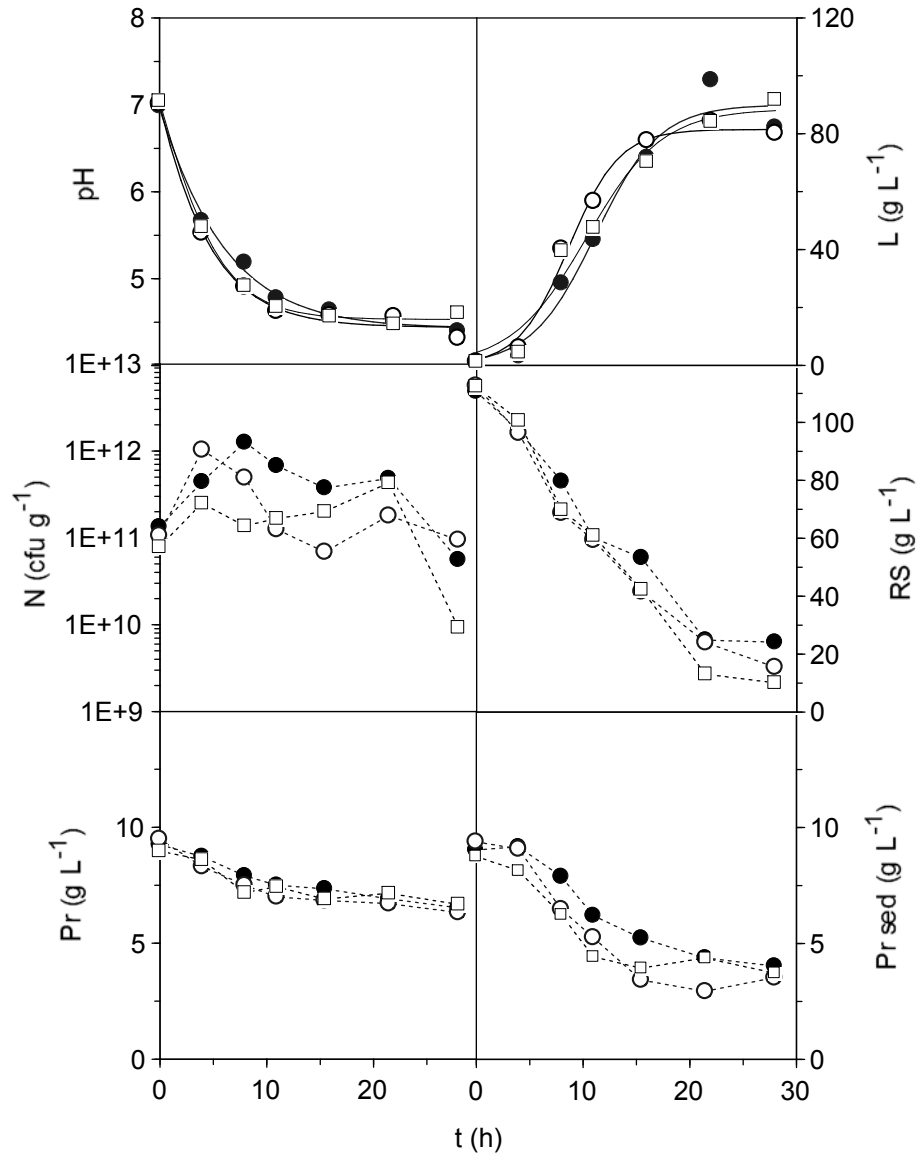


FIGURE 2

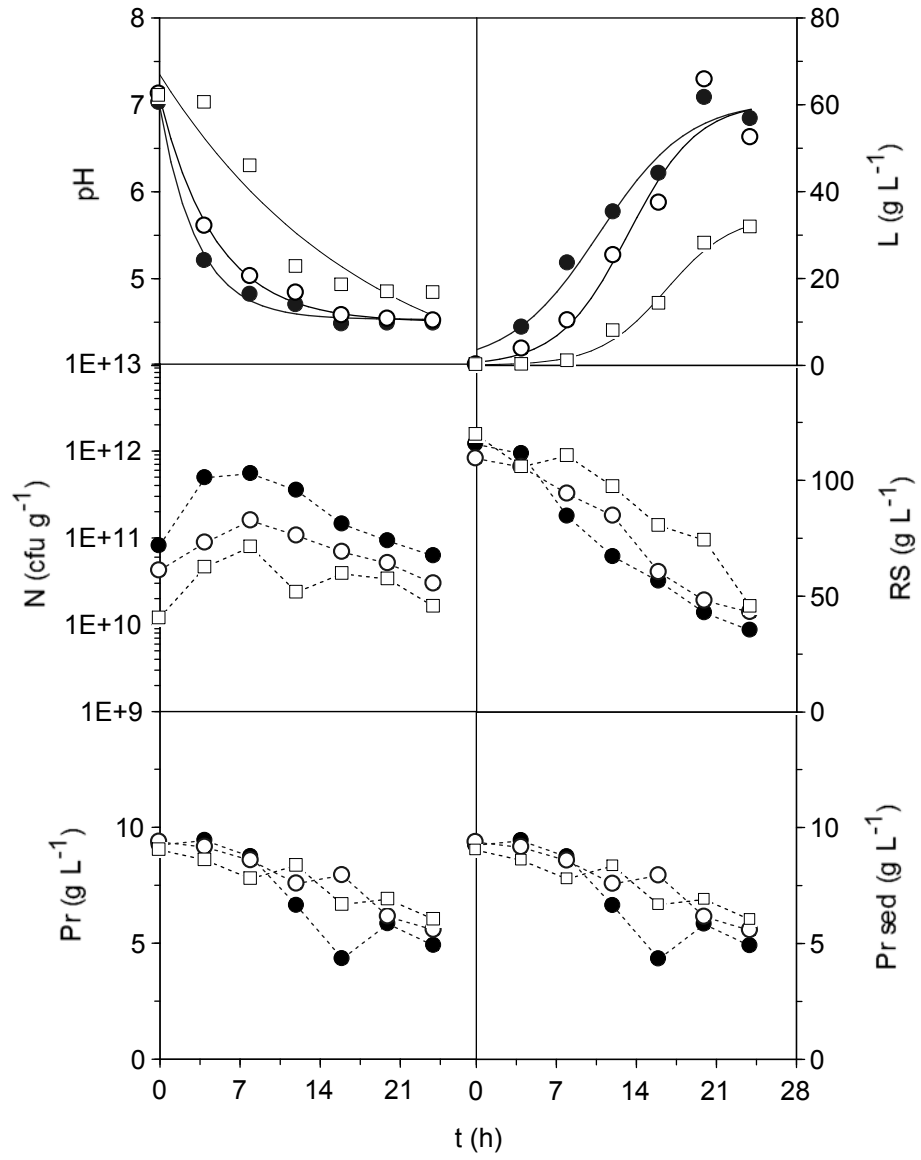


FIGURE 3

