

1 **An *in vitro* digestion study of encapsulated lactoferrin in rapeseed phospholipid–based**
2 **liposomes**

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Highlights

- Rapeseed phospholipids (RP) liposomes were used to encapsulate lactoferrin (LF).
- Liposomal integrity was more affected by gastric than by intestinal digestion.
- Liposomes delayed the LF hydrolysis under gastric and intestinal digestion.
- LF accelerates the release of FFAs depending on liposome formulation.
- Liposomes formulation for oral delivery system of LF are suggested.

24 **Abstract**

25 Effectiveness of liposomes elaborated with rapeseed phospholipid (RP) extracted from a
26 residue of oil processing, stigmasterol (ST) and/or hydrogenated phosphatidylcholine
27 (HPC) for the encapsulation lactoferrin (LF) was studied; lipid membrane of liposomes was
28 characterized (bilayer size, chain conformational order, lateral packing, lipid phase, and
29 morphology) and the protection offered to the encapsulated LF during *in vitro* digestion
30 was determined. Liposomes composed of RP+ST^{LC (low concentration)} showed spherical and
31 irregular vesicles without perforations. Lamellar structure was organized in a liquid-
32 ordered phase with a potential orthorhombic packing. Stability and size of the liposomes
33 were more affected by gastric digestion than intestinal digestion; 67–80% of the initially
34 encapsulated LF remained intact after gastric digestion whereas the percentage was reduced
35 to 16–35% after intestinal digestion. Our results shows that liposomes elaborated with RP,
36 properly combined with other lipids, can be a useful oral delivery system of molecules
37 sensitive to digestive enzymes.

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40 **Keywords:** Rapeseed phospholipids, liposomes, lactoferrin, digestion, delivery system.

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46 **Abbreviations:** **LF**, lactoferrin; **RP**, rapeseed phospholipids; **ST**, stigmasterol; **HPC**,
47 hydrogenated phosphatidylcholine; *LC*, low concentration; **SAXS**, small angle X-ray
48 scattering; **WAXS**, wide angle X-ray scattering; **DSC**, differential scanning calorimetry;
49 **T_m**, gel to liquid main transition temperature; **cryo-TEM**, cryogenic transmission electron
50 microscopy; **EE**, encapsulation efficiency; **GF**, gastric fluid; **IF**, intestinal fluid; **DG**,
51 gastric digestion; **ID**, intestinal digestion; **PDI**, polydispersity index; **SDS-PAGE**, sodium
52 dodecyl sulfate polyacrylamide gel electrophoresis; **FFA**, free fatty acid.

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66 **Introduction**

67 Lactoferrin (LF) is a natural iron-binding glycoprotein (molecular weight ~78-80 kDa,
68 ~700 amino acids), mainly present in milk and also secreted through fluids of mammals. LF
69 not only participates in the transport of iron but is also a prebiotic protein with a wide range
70 of physiological functions; it is considered an important defense molecule because of its
71 antibacterial and antifungal activity (Iglesias-Figueroa, Espinoza-Sánchez, Siqueiros-
72 Cendón, & Rascón-Cruz, 2019). However, oral delivery of LF decreases most of its
73 functions due to enzymatic degradation in the gastrointestinal tract, resulting in less than
74 1% absolute oral LF bioavailability levels (Troost, Saris, & Brummer, 2002), hindering its
75 potential benefits. LF degradation has led the research of new forms of protection, with the
76 aim of decreasing its hydrolysis after oral administration (Yao, Bunt, Cornish, Quek, &
77 Wen, 2015).

78 Encapsulation is a powerful tool for overcoming the aforementioned drawbacks.
79 Encapsulation offers immobilization, protection against environmental factors (light,
80 temperature, pH, moisture, and oxygen), controlled release, structure, and functionalization
81 for sensitive compounds, increasing their bioavailability (Jafari & McClements, 2017).
82 Recent studies in the food and nutrition have considered the utilization of liposomes to
83 encapsulate and control the release of bioactive components, such as antioxidants, fatty
84 acids, and proteins (Gibis, Ruedt, & Weiss, 2016; Vélez, Perotti, Zanel, Hynes, & Gennaro,
85 2017; Liu, Ye, Liu, Liu, & Singh, 2013). Liposomes are small and spherical vesicles (20
86 nm to 2 µm in size), formed by hydrophilic-hydrophobic interactions that occur between
87 phospholipids, cholesterol, and water molecules (Zhang, Pu, Tang, Wang, & Sun, 2019a).
88 Cholesterol is an important component of liposome membranes; in cell membranes

89 cholesterol reduces the rotational freedom of the phospholipid hydrocarbon chains,
90 stabilizes the lipid bilayer, and helps to decrease the loss of hydrophilic materials
91 (Kaddaha, Khreich, Kaddah, Charcosset, & Greige-Gerges, 2018) especially in fluid lipid
92 membranes. Jovanović et al. (2018) established that plant cholesterol or phytosterols (β -
93 sitosterol, stigmasterol, and campesterol) not only act as stabilizers in liposomal
94 membranes, but also as antioxidants, enhancing the protection role of liposomes

95 Liposomes can be manufactured using phospholipids extracted from plant raw materials,
96 which allows an easy and fast implementation in food systems, surpassing the established
97 regulatory barriers (Sun, Chen, Wang, & Lin, 2018). Phospholipids from plant sources, for
98 example of rapeseed, can be found as a by-product of the oil refining process. Recently, we
99 showed that RP can be used for developing LF-loaded liposomes with a high encapsulation
100 efficiency (EE, ~90 %) in small particles (<200 nm) (Vergara & Shene, 2019).

101 For the successful use of LF-loaded into RP based liposomes as a food ingredient, not
102 only optimal processing conditions need to be determined but evidence of the protection
103 offered to LF after its consumption has to be demonstrated. It has been shown that LF-
104 loaded liposomes prepared with milk derived phospholipids, may prevent gastric
105 degradation of LF and reduce the rate of hydrolysis of LF under intestinal conditions (Liu
106 et al., 2013). Niu et al. (2019) reported that encapsulation of LF does not compromise its
107 antimicrobial bioactivity. To our knowledge, the fate of LF encapsulated in RP-liposomes
108 during *in vitro* gastrointestinal digestion, which is important for the effective use of
109 liposomes, has not been determined.

110 Recently, we have carried out a detailed characterization of RP and RP-liposomes
111 (chemical composition, physical stability, appearance, and storage effects among other); in

112 addition, conditions that maximize LF encapsulation efficiency (EE) were determined
113 (Vergara & Shene, 2019). Thus, to extend our previous work the aims of the present study
114 were (1) to characterize the lipid membrane of RP–liposomes, (2) to evaluate the protection
115 offered to LF encapsulate in different formulations of RP–liposomes during *in vitro*
116 digestion, and (3) to determinate the lipid composition of RP–liposomes to achieve the best
117 protection of LF during *in vitro* digestion. These results could contribute for the
118 development of an effective system for the oral delivery of LF that could be used in
119 nutraceutical and functional products.

120

121 **2. Materials and methods**

122 *2.1. Materials*

123 Rapeseed oil was obtained from the residue left after cold pressing process carried out
124 by OleoTop S.A. (Freire, Araucania Region, Chile). Composition of the oil residue can be
125 found in the supplemental data file ([Supplementary Data 1.docx](#)). Rapeseed phospholipids
126 (RP) were extracted following the methodology described in our previous study (Vergara &
127 Shene 2019). Stigmasterol was purchased from Sigma–Aldrich (St. Louis, MO, USA).
128 Hydrogenated soy phosphatidylcholine (HPC) (Phospholipon[®] 90H) was supplied from
129 Lipoid GmbH (Ludwigshafen, Germany). Lactoferrin was purchased from Jarrow
130 Formulas, (Los Angeles, California, USA). Pepsin from porcine gastric mucosa (enzymatic
131 activity of 3,200–4,500 U/mg protein) pancreatin from porcine pancreas (4 × United States
132 Pharmacopeial (USP) specifications) and bile bovine were purchased from Sigma–Aldrich
133 (St. Louis, MO, USA). All chemicals and solvents used were of analytical or HPLC grade.

134

135 2.2. Preparation of liposomes

136 Liposomes with the different compositions defined in Table 1 were prepared by the
137 thin-layer dispersion method. The optimal formulation, based on the desirable quality
138 attributes (high EE and small particle size) described previously (Vergara & Shene, 2019)
139 was used as a starting point. Briefly, RP (10.20 mg/mL) and stigmasterol (ST; 2.20 mg/L,
140 cholesterol of plant origin) dissolved in chloroform (2 mL) were placed into a round-
141 bottom flask. The solvent was removed in a rotary evaporator (Buchi R-100, Flawil,
142 Switzerland) at 40 °C; a thin lipid film was formed on the flask walls. To ensure the
143 complete removal of the dissolvent from the film, the round-bottom flask was left
144 overnight inside a vacuum desiccator. Then, the dried lipid film was rehydrated with
145 phosphate buffer (pH 7.4, 0.01 M), containing LF at 1 mg/mL and subjected to sonication
146 using a bath sonicator Ultrasons H-D (P-Selecta, Barcelona, Spain) during 4 min. For
147 liposomal membrane characterization liposomes were prepared without LF. Finally,
148 liposomal formulations were maintained 24 h at room temperature to ensure hydration. This
149 formulation was named RP+ST^{low concentration (LC)}.

150

151 2.3. Characterization of the structure of RP+ST^{LC} liposomes

152 To evaluate the physicochemical characteristics of the RP+ST^{LC} liposomes and the effect
153 of enzymatic digestion on the vesicular structure, several techniques were used.

154

155 2.3.1. Small angle X-ray scattering (SAXS)

156 SAXS measurements of the RP+ST^{LC} liposomes were carried out using a S3-MICRO
157 (Hecus X-ray systems GMBH Graz, Austria) coupled to a GeniX Cu high flux source
158 (Xenocs, Grenoble). X-ray radiation with a wavelength corresponding to a Cu-K α source
159 (1.542 Å) was used. Transmitted scattering was detected using a PSD 50 (Hecus; Graz,
160 Austria), and the temperature was controlled by means of a Peltier TCCS-3 (Hecus GmbH;
161 Graz, Austria). The sample was inserted in a flow-through glass capillary (Hilgenberg
162 GmbH; Malsfeld, Germany) with a 1 mm diameter and 10 mm wall thickness. The
163 scattering intensity I (in arbitrary units) was measured as a function of the scattering vector
164 Q (in reciprocal Å) defined through:

$$165 \quad Q = (4\pi \sin \theta) / \lambda \quad (\text{Eq. 1})$$

166 Where θ is the scattering angle and λ is the wavelength of the radiation (1.542 Å). The
167 position of the scattering peaks is directly related to repeat distance of the molecular
168 structure, as described by Bragg's law ([Bragg, 1913](#)):

$$169 \quad 2d \sin \theta = n\lambda \quad (\text{Eq. 2})$$

170 Where n and d represent the order of the diffraction peak and repeat distance,
171 respectively. In a lamellar structure, the various peaks are located at equidistant positions;
172 the position of the n^{th} order reflection, Q_n is given by:

$$173 \quad Q_n = 2\pi n / d \quad (\text{Eq. 3})$$

174

175 *2.3.2. Differential scanning calorimetry (DSC)*

176 DSC measurements were performed using a calorimeter (Mettler Toledo 821E,
177 Greifensee, Switzerland). Samples were concentrated by centrifugation at $9,000 \times g$ for 10
178 min to increase the signal intensity. Aliquots of $\sim 10 \mu\text{L}$ were placed inside aluminum DSC
179 pans and sealed hermetically. The scan rates for heating and cooling were $5 \text{ }^\circ\text{C}/\text{min}$ and -5
180 $^\circ\text{C}/\text{min}$, respectively, over a temperature range from -60 to $+60 \text{ }^\circ\text{C}$. The DSC curves were
181 analyzed by the STARe SW 9.30 Software (Mettler Toledo, Greifensee, Switzerland). The
182 curve shown in result section correspond to the second heating scan.

183

184 *2.3.3. Cryogenic transmission electron microscopy (cryo-TEM)*

185 The morphology of the RP+ST^{LC} liposomes was evaluated by cryo-TEM. Samples (~ 3
186 μL) were applied on a holey carbon grid. The blotted grids were plunged into liquid ethane
187 cooled with liquid nitrogen using a Vitrobot (FEI Company, Eindhoven, The Netherlands).
188 The vitreous sample film was transferred to a Tecnai F20 TEM (FEI Company, Eindhoven,
189 The Netherlands) microscope using a cryotransfer holder (Gatan, Pleasanton, USA).
190 Images were acquired at 200 kV at a temperature between $170 \text{ }^\circ\text{C}$ and $175 \text{ }^\circ\text{C}$, under low-
191 dose imaging conditions. Images were recorded with a CCD Eagle camera (FEI,
192 Eindhoven, The Netherlands) and processed with Xplore3D software (FEI Eindhoven, The
193 Netherlands).

194

195 *2.4. In vitro digestion of liposomes*

196 *2.4.1. Stability of liposomes under gastric and intestinal digestion*

197 The simulated gastric fluid was prepared by dissolving NaCl (2 g) and HCl (7 mL) in 1
198 L of deionized water. Composition of the simulated intestinal fluid was K₂HPO₄ 6.8 g/L,
199 NaOH 190 mL of 0.2 M solution/L, NaCl 150 mM, CaCl₂ 30 mM, and bile extract 0.1 g/L
200 in deionized water.

201 RP+ST^{LC} liposomes were incubated separately in gastric fluid, intestinal fluid, gastric
202 fluid + pepsin (defined as, *gastric digestion*), and intestinal fluid + pancreatin (defined as,
203 *intestinal digestion*), according to the methodology described by [Liu et al. \(2013\)](#). Pepsin
204 57 ng/mL, and pancreatin 0.015 mg/mL at a 2:1 v/v ratio (3 mL total) were used. The pH of
205 the samples in the simulated gastric and intestinal fluids were adjusted to 1.5 and 7.4
206 respectively; 0.05 M NaOH or 1 M HCl were used as needed. The mixtures were incubated
207 with agitation (Unitronic 320 P–Selecta, Barcelona, Spain) (30 rpm; at 37 °C); 200 µL of
208 the sample were taken for analysis after 1, 30, and 120 min. Particle size, polydispersity
209 index (PDI), and ζ–potential of RP+ST^{LC} liposomes in the gastric and intestinal fluid, and
210 during gastric and intestinal digestion were followed in time, using a Zetasizer Nano ZS
211 (series HT, Malvern Instrument, U.K.) at 25 °C; measurement conditions were defined
212 according to [Zhang et al. \(2019b\)](#).

213

214 2.4.2. Enzymatic digestion of LF–loaded into different liposome formulations

215 The different formulations subjected to *in vitro* gastrointestinal digestion ([Table 1](#))
216 were: (1) RP+ST^{LC}; (2) liposomes in which RP and ST concentrations were 2.5–fold higher
217 (named as RP+ST), (3) liposomes in which ST was replaced by hydrogenated
218 phosphatidylcholine (HPC) (named as RP+HPC), and (4) liposomes in which the mass ratio

219 of RP: HPC: ST was 70:20:10 (named as RP+HPC+ST). The digestion of free LF and LF-
220 loaded into RP+ST^{LC}, RP+ST, RP+HPC, and RP+HPC+ST liposomes was carried as
221 described in section 2.4.1. Digested samples were placed in vials, where the enzymes were
222 inactivated with SDS-PAGE loading buffer (62.5 mM Tris-HCl pH 6.8, 20% glycerol, 2%
223 SDS, 0.1% bromophenol blue and 5% β-mercaptoethanol) added in a volume ratio of 2:1
224 v/v. The mixtures were stored at -20 °C until loading onto the SDS-PAGE gel.

225

226 *2.4.3. Protein hydrolysis kinetics by SDS-PAGE*

227 To determine the hydrolysis degree of the encapsulated LF incubated with the gastric
228 and intestinal fluid, and after gastric and intestinal digestion, the quantity of not hydrolyzed
229 LF was determined by SDS-PAGE using a 15% w/w polyacrylamide gel as described by
230 [Laemmli \(1970\)](#). The gels were run in a Mini-Protean Tetra System (BioRad, USA) at 130
231 V using a Bio-Rad power supply unit PowerPacTM (BioRad, USA). Gels were stained (1.25
232 g/L Coomassie Blue R-250 in ethanol: glacial acetic acid: water at 52: 10: 38 v/v/v) for 120
233 min and then destained (ethanol: glacial acetic acid: water at 26: 0.8: 73.2 v/v/v).
234 PageRulerTM Unstained Protein Ladder (Thermo Scientific; 10 to 250 kDa) was used as
235 molecular weight marker. Gel images were acquired using a RICOH MP-C3003 Photo
236 Scanner. The relative percentages of LF in the samples (compared with the LF standard)
237 was quantified using ImageJ 1.50i (NIH, USA) software.

238

239 *2.4.4. Lipolysis of LF-loaded liposomes*

240 *In vitro* lipid digestion was monitored as described by De Figueiredo, Guedes, Paim, and
241 Lopes (2018). RP+ST^{LC}, RP+ST, RP+HPC, and RP+HPC+ST liposomes all of them loaded
242 with LF, and liposomes without LF (2 mL) were mixed with 5 mL of intestinal fluid and
243 the pH was adjusted to 7.4. Lipolysis of phospholipids was determined by the pH–stat
244 titration technique after the addition of pancreatin (0.015 mg/mL). Briefly, the pH was
245 maintained at 7.4 (Orion StarTM A211, Thermo-Scientific) through the addition of 0.05 M
246 NaOH, under continuous magnetic stirring (100 rpm at 37 °C). The volume of NaOH added
247 was used to calculate the concentration of free fatty acids (FFAs) released using:

$$248 \quad \mathbf{FFA} \ (\mathbf{mM}) = (V_{\text{NaOH } t} - V_{\text{NaOH } t_0}) \times M_{\text{NaOH}} \times 1000 \quad (\text{Eq. 4})$$

249 Where: $V_{\text{NaOH } t}$ is the volume (L) of NaOH required to titrate the FFAs produced after 30
250 min, $V_{\text{NaOH } t_0}$ is the volume (L) of NaOH added at the beginning of the reaction, and M_{NaOH}
251 is the molarity (M) of the NaOH solution.

252

253 2.5. Data analysis

254 All measurements were repeated at least three times. The results were evaluated
255 statistically for significance ($P < 0.05$) using ANOVA and the Tukey means comparison test
256 Minitab® software version 18 (State College, PA, USA) was used. All data were expressed
257 as means \pm standard deviations.

258

259 3. Results and discussion

260 3.1. Characterization of the RP+ST^{LC} liposomes

261 3.1.1. X–ray scattering

262 SAXS method was applied to gain insight into the structural organization of RP+ST^{LC}
263 liposomes. SAXS provides information on the larger structural units of a given sample. In
264 our case, the lamellar repeat distance (*d*-spacing) was estimated from analysis of the peaks
265 using Bragg's law and was attributed to the thickness of the liposomes bilayer. Results are
266 shown in Fig. 1a. One broad reflection was observed, at a *q* around 0.10 Å⁻¹, corresponding
267 to a *d* value around 63 nm, which was attributed to the thickness of the lipid bilayer. In
268 addition, SAXS may also be used to provide an indication of the lamellarity of a liposome
269 population (Kiselev & Lombardo, 2017). Shape of the SAXS patterns, was very broad and
270 with only one symmetric peak which does not show other reflections, this can be associated
271 with unilamellar liposomes (Rodríguez et al., 2012). In general, SAXS from multilamellar
272 liposomes exhibit first and second order diffraction peaks at regular intervals that is 1/*d*;
273 2/*d*, etc. (Andrade et al., 2018).

274 Wide angle X-ray scattering (WAXS) provides information about the scattered intensity
275 at angles wider than SAXS. Thus, information on smaller structural units in the sample,
276 such as lateral packing in the lamellar phase can be acquired. Fig. 1b shows WAXS profile
277 for RP+ST^{LC} liposomes. Two possible reflections were observed at 1.50 Å⁻¹ and 1.70 Å⁻¹.
278 This reflection could correspond to Bragg distances at approximately 4.2 and 3.7 nm,
279 respectively. It is known that lipids are able to exhibit different lateral symmetry that give
280 rise to determine *d*-spacing in WAXS profile. This lateral packing can be orthorhombic (*d*-
281 spacing at 41 and 37 nm), hexagonal (41 nm), or liquid-disordered (46 nm) (Rodríguez et
282 al., 2012). WAXS pattern on Fig. 1b shows *d*-spacing that could be ascribed to an
283 orthorhombic organization. In our case, the complex composition of the phospholipids (RP)
284 (Vergara & Shene, 2019) used for liposomes preparation, related to extension of the alkyl

285 chain and presence of unsaturations, could alter both the tendency for monolayer curvature,
286 and the packing stresses within the system (Gupta, De Mel, & Schneider, 2019).

287

288 3.1.2. Differential scanning calorimetry (DSC)

289 DSC analysis was performed to determine the liquid–crystalline phase transition
290 temperature (T_m) of the lipid phase in RP+ST^{LC} liposomes. Phospholipids forming bilayers
291 have a specific T_m depending on the length and saturation degree of the alkyl chain. When
292 temperature exceeds T_m , the gel to liquid–crystalline phase transition occurs, and lipid
293 membranes experience some physicochemical changes (Romero-Arrieta, Uria-Canseco, &
294 Perez-Casas, 2019). In the calorimetric study, both cooling and heating curves were
295 determined for the RP+ST^{LC} liposomes (Fig. 1c). No peaks associated with a main lipid
296 transition were observed in the temperature range studied (–60 to +60 °C); the peak at
297 approximately 5 °C corresponded to ice melting. Thus, we assumed that the main transition
298 was suppressed in the system studied. This suppression could be related with the inclusion
299 of stigmasterol (and other sterols) in phospholipid membranes. Rodríguez et al. (2012)
300 working with membranes elaborated with 2–dimyristoyl–sn–glycero–3–phosphocholine
301 (DMPC) and cholesterol sulphate (SCHOL) reported the formation of an extra lamellar
302 phase, “the liquid–ordered phase”, with characteristics between solid ordered (gel) and
303 liquid disordered phases. A similar phenomenon was described by Neunert et al. (2018)
304 that incorporated α –tocopherol in 1,2-dipalmitoyl–sn–glycero–3–phosphocholine (DPPC)
305 liposomes. To evaluate the possible effect of ST, and for comparison purposes, DSC
306 analysis of RP liposomes without the inclusion of ST was determined. Heating
307 thermogram, shown in Fig. 1d did not show peaks related with T_m it could not be discarded

308 the effect of endogenous α - γ - and δ -tocopherols content of RP (77.67 mg/100 g) (Vergara
309 & Shene, 2019), on the order-disorder of the bilayer and decreasing the enthalpy of the
310 main transition. Therefore the presence of this phase would not imply significant
311 conformational changes; these results were as expected on the basis of the origin of the
312 phospholipid fractions used.

313

314 3.1.3. Cryogenic transmission electron microscopy (cryo-TEM)

315 The microstructure of the RP+ST^{LC} liposomes was observed using cryo-TEM; images
316 are shown in Fig. 1e-f. In general, images showed unilamellar vesicles, which is highly
317 consistent with the SAXS results. The cryo-TEM analysis revealed nano-sized vesicles
318 with diameters lower than 200 nm. In addition, vesicular shaped structures as well as,
319 irregulars, cochleates, or elongated lipid assemblies were observed (Fig. 1e); these are
320 usually made of negatively charged phospholipids and cations. The formation of these
321 structures would be due to the different distribution of the RP in the different aggregates
322 (Rahnfeld, Thamm, Steiniger, van Hoogevest, & Luciani, 2018). Fig. 1f shows liposomes
323 in close contact (see arrow) that are deformed at the contact area. This could indicate a
324 “flaccid” membrane character with domains of low rigidity given by lipid irregular
325 distribution in the liposomal structure. In addition, according to the WAXS and DSC results
326 that suggest an orthorhombic structure and a liquid-ordered phase respectively, the
327 distribution of phospholipids and sterols in domains of different stiffness is also evidenced.
328 One important result of the morphological analysis is the absence of irregularities such as
329 perforations and/or breakages, in the bilayer membranes of the vesicles.

330

331 *3.2. Physicochemical stability of RP+ST^{LC} liposomes during in vitro digestion*

332 RP+ST^{LC} liposomes were incubated separately in gastric fluid, intestinal fluid, gastric
333 fluid + pepsin (*gastric digestion*), and intestinal fluid + pancreatin (*intestinal digestion*)
334 respectively. Physicochemical behavior (particle size, PDI, and ζ -potential) was followed
335 as a function of time (0–120 min). These experiments were carried out to check the
336 effectiveness and stability of the lipid membrane of liposomes not loaded with LF under
337 gastrointestinal conditions. Results showed that particle size of the liposomes increased
338 during *in vitro* digestion (Fig. 2a–f); average particle size of RP+ST^{LC} liposomes ($291.47 \pm$
339 4.63 nm) increased 1.4-fold after the incubation with the gastric fluid, and 1.7-fold after
340 gastric digestion. For the intestinal conditions, the average particle size of RP+ST^{LC}
341 liposomes (initially equal to 312.03 ± 2.29 nm) increased 1.3-fold after the incubation with
342 the intestinal fluid, and 1.4-fold after intestinal digestion. The changes in particle size of
343 liposomes correlated with changes in PDI values. ζ -potential of RP+ST^{LC} liposomes
344 increased from -8.07 ± 2.02 mV to -1.96 ± 0.98 mV after the incubation in the gastric
345 fluid; and to -2.50 ± 0.56 after gastric digestion. Non-significant differences were observed
346 in the changes of ζ -potential of the RP+ST^{LC} liposomes exposed to intestinal conditions;
347 average initial value was -10.70 ± 1.21 mV that decreased to -11.19 ± 1.99 mV after the
348 incubation in the intestinal fluid and to -11.48 ± 0.18 mV after intestinal digestion.

349 The observed increase in the average particle size of RP+ST^{LC} liposomes during
350 digestive conditions suggests possible vesicle aggregation or fusion. This fact could be due
351 to the important decrease in pH from neutral (pH 7.4 liposomal formulation) to strongly
352 acid (pH 1.5) during gastric phase; changes in the pH modify the strength and range of

353 colloidal interaction between particles, allowing liposome coalescence. Additionally, an
354 osmotic effect due to the pH gradient (inside - outside the vesicles) could promote
355 destabilization and fusion. The increase in the average particle size of RP+ST^{LC} liposomes
356 is in accordance with the results reported by Machado, Pinheiro, Vicente, Souza-Soares,
357 and Cerqueira (2019) for liposomes elaborated with rice and soybean phospholipids for the
358 encapsulation of phenolic extracts. However, Liu et al. (2013) reported that during *in vitro*
359 gastrointestinal digestion of LF-loaded liposomes, prepared with milk fat globule
360 membrane phospholipids, particle size decreased. So, the structure of different liposomal
361 systems would present a different behavior due to the different conditions (pH and
362 temperature) of digestion process. Studies carried out to solubilize liposomes with bile salts
363 and other surfactants, reported an initial increase in size followed by a decrease (López et
364 al., 1998). Then, foreseeable variations in size are certainly expected.

365 The electronegative ζ -potential value registered in the initial formulations is due to
366 phosphate groups (PO_4^{3-}) in phospholipids (Liu et al., 2013). In addition, the presence of
367 impurities in RP, such as FFA and amino acids, might also contribute to the electronegative
368 ζ -potential of liposomal formulations (McClements, 2016). A high absolute value (higher
369 +/- 30 mV) of ζ -potential indicates that liposomes are more electrically and physically
370 stable. In our case, the low absolute values obtained suggest low stability of the liposomal
371 formulation. In addition, the ζ -potential value under intestinal digestion could be attributed
372 to the presence of the different anionic particles in the intestinal fluids (such as bile salts) or
373 due to lipid digestion products, such as FFAs. Additionally, lysophospholipids in RP or
374 those originated in phospholipid lipolysis, have a charge more negative than the parent
375 lipids, which would also increase the negative charge of the liposomes (Zhang et al.,

376 2019a). Overall, physicochemical results indicated that the integrity and stability of
377 RP+ST^{LC} liposomes was more affected by gastric digestion than by intestinal digestion,
378 however in both digestions vesicular structures persisted.

379

380 3.3. Stability of encapsulated LF during *in vitro* digestion of LF-loaded in different 381 liposomal formulations

382 The SDS-PAGE was used to evaluate the hydrolysis of LF, free and encapsulated into
383 RP+ST^{LC}, RP+ST, RP+HPC, and RP+HPC+ST liposomes during *in vitro* gastrointestinal
384 digestion. LF-loaded into RP+ST^{LC} liposomes was almost completely degraded under
385 gastric digestion; only $20.48 \pm 3.57\%$ of the initial LF remained after 120 min of digestion
386 (Table 2). Taking into account the “liquid-ordered phase” of the of RP+ST^{LC} liposomes
387 membrane, a saturated phospholipid (HPC) was used in the liposome formulation to
388 increase the rigidity and stability of the liposomal membrane.

389 Fig. 3a–b shows compares the intensity of the protein bands of LF standard and
390 liposome samples after gastric and intestinal digestion (0–120 min) separated by SDS-
391 PAGE. LF standard showed one strong band near 78–80 kDa, and some minor bands
392 visible around 55, 35, and 15 kDa, which might be residual proteins remaining from the
393 protein purification. The relative percentages of LF in the samples (compared with the
394 standard LF) are summarized in Table 2. Free LF was totally hydrolyzed after 120 min of
395 gastric digestion. LF in RP+ST^{LC}, RP+ST, RP+HPC, and RP+HPC+ST liposomes
396 decreased gradually under gastric digestion as time increases (0 to 120 min) (Fig. 3a). After
397 120 min of gastric digestion the percentage of residual LF in RP+ST ($67.49 \pm 1.79\%$),

398 RP+HPC ($79.98 \pm 1.82\%$), and RP+HPC+ST ($69.99 \pm 0.99\%$) liposomes was significantly
399 ($P < 0.05$) higher than in RP+ST^{LC} liposomes ($20.48 \pm 3.57\%$). During intestinal digestion of
400 free LF, hydrolysis occurred mainly during the first seconds ([Table 2](#)). Pancreatin and bile
401 salts were responsible of the significant solubilization of the liposomal membrane and
402 reduced amounts of LF remained in RP+ST^{LC} ($10.88 \pm 0.60\%$), RP+ST ($34.80 \pm 0.65\%$),
403 RP+HPC ($32.19 \pm 1.87\%$), and RP+HPC+ST ($15.85 \pm 1.56\%$) liposomes, after 120 min of
404 digestion. Nevertheless, LF encapsulated in RP+ST and RP+HPC liposomes resisted the
405 hydrolysis better than free LF ($10.18 \pm 1.10\%$).

406 The improved performance exhibited by the new liposomal formulations, especially
407 RP+HPC liposomes, under gastric digestion could be related to the encapsulation and the
408 load capacity of the vesicles. Under gastric conditions LF would be positively charged
409 whereas the liposomes would be negatively charged, suggesting that unloaded LF could
410 cover the liposomes surface by electrostatic interactions ([Liu, Wei, Ye, Tian, & Han, 2017](#)).
411 The comparison of results obtained with RP+ST^{LC} and RP+ST suggests that increasing the
412 concentration of phospholipids in liposomal formulations increases the percentage of LF
413 effectively encapsulated, delaying the protein hydrolysis by pepsin. During the intestinal
414 digestion, the presence of bile salts, phospholipids free or hydrolyzed, and fatty acids may
415 form mixed micelles or different complexes protecting LF from hydrolysis. The
416 composition of the liposomal wall is another factor that can significantly influence the
417 behavior of liposomes during digestion. [Liu et al. \(2017\)](#) determined that the addition of
418 cholesterol in phospholipid bilayers improves the stability of liposomal membranes under
419 *in vitro* gastrointestinal conditions. However, our results using ST (a plant cholesterol) are
420 not superior to those obtained incorporating HPC into the liposome formulation. [Maherani,](#)

421 Arab–Tehrany, Kheirolomoom, Geny, and Linder (2013) established that liposomes
422 prepared with lipids having low T_m values exhibited a greater permeability. Therefore,
423 lipids with higher T_m such as HPC ($T_m \sim 55$ °C) used in our formulations can form more
424 stable and less permeable liposomes, preventing the hydrolysis of LF. One characteristic of
425 RP is the high percentage of unsaturated fatty acids; percentages of oleic (C18:1), linoleic
426 (C18:2), and α -linolenic (C18:3) acid are $55.02 \pm 0.06\%$, $27.97 \pm 0.07\%$, and $6.26 \pm$
427 0.01% , respectively (Vergara & Shene, 2019). Maherani et al. (2013) reported that the
428 increase of unsaturation in the lipids of the liposomal bilayer increases the fluidity of the
429 liposomal membrane. However, unsaturated fatty acids would make artificial membrane
430 more permeable. This would explain the better results obtained with liposomes
431 formulations containing HPC (mixture that has 85% of 1,2-distearoyl-sn-glycero-3-
432 phosphocholine (18:0 DSPC) and 15% of 1-palmitoyl-2-stearoyl-3-phosphocholine (16:0
433 PSPC).

434 LF free and loaded into RP+ST^{LC}, RP+ST, RP+HPC, or RP+HPC+ST liposomes
435 incubated in gastric or intestinal fluid showed a lower initial percentage of LF compared
436 with LF standard (which corresponds to 100%). This loss could be due to two factors, (1)
437 the action of non-enzymatic components of the gastric or intestinal fluid (pH 1.5 and 7.4,
438 respectively) on the protein and/or (2) the conditions used in the elaboration of LF-loaded
439 liposomes such as, temperature and sonication. In the case of RP+ST^{LC} liposomes
440 incubated in the intestinal fluid, LF percentage was lower than in free LF. This could be
441 due to the molar relation between bile extract and phospholipids used. By increasing the
442 bile salt concentration, the vesicles become saturated with bile salt molecules and bile salt
443 partitioning to phospholipid membrane occurred. Kokkona, Kallinteri, Fatouros, and

444 [Antimisiaris \(2000\)](#) observed that at a higher molar ratio of bile extract: phospholipids
445 liposomes were more unstable releasing 100% of the encapsulated compound. In our study,
446 the non-encapsulated LF could surround the liposomal membrane affecting the digestion
447 rate of the liposomes by pancreatin through competitive absorption process ([Meshulam &
448 Lesmes, 2014](#)).

449 During the *in vivo* digestion, hydrolysis and absorption of nutrients in the small intestine
450 occurs simultaneously. Destabilization of the liposomal membrane is necessary for that the
451 released LF can reach the intestinal mucosa and be taken up by enterocytes. In addition, it
452 is well known that the mean residence time of a formulation administered orally is well
453 over 120 min in the small intestine ([Boland, 2016](#)). Therefore, it is important to obtain
454 percentages of intact LF higher than 30% after 120 min under intestinal digestion. The
455 non-gradual reduction of the percentage of LF remaining under intestinal digestion in
456 RP+ST and RP+HPC liposomes is attributable to the condition of the digestion assay. The
457 presence of diffuse bands as well as, the interference caused by the intestinal fluid, which
458 generates precipitates could affect the homogeneous sampling. After 120 min under
459 intestinal digestion, the system was found to be more homogenous due to the agitation and
460 temperature (100 rpm, 37 °C) therefore, the generated band is sharper.

461 Our results shows that RP+HPC liposomes can be very useful systems for the oral
462 delivery of LF, because nearly 80% of the LF remained intact after 120 min of gastric
463 digestion. This result is compared with the less than 1% absolute oral bioavailability of free
464 LF reported by [Troost, Saris, & Brummer, \(2002\)](#).

465

466 3.4. *In vitro* lipid digestion under intestinal digestion

467 Pancreatin lipolysis of phospholipids in RP+ST^{LC}, RP+ST, RP+HPC, and RP+HPC+ST
468 liposomes under intestinal digestion was quantified indirectly measuring the concentration
469 of released FFAs (Fig. 4). Loaded LF had a significant effect on the amount of FFAs
470 released from RP+ST and RP+HPC+ST liposomes (P<0.05). On the contrary, the effect of
471 loaded LF on the FFAs released from RP+ST^{LC} and RP+HPC liposomes was not significant
472 (P>0.05). The release of FFAs confirmed the destruction of phospholipids that compose the
473 liposome structure. The concentration of FFAs released increased rapidly in all
474 formulations during the first 30 min of intestinal digestion, without reaching the maximum
475 value in this time interval.

476 Our results indicate that LF facilitated the release of FFAs in RP+ST and RP+HPC+ST
477 liposomes (Fig. 4b–d). Similar results were observed by Liu et al. (2017) who found that in
478 liposomes composed of L- α -phosphatidylcholine and cholesterol LF facilitated the release
479 of FFAs and increased the microfluidity of the bilayers, reducing the structural integrity.
480 These findings concurred with the observation made by Sarkar, Horne, and Singh (2010)
481 who showed that LF-stabilized in oil-in-water emulsions (soy oil) was more susceptible
482 than other emulsions to lipolysis by pancreatic lipase. This effect can be attributed to
483 polymers such as LF that could form a broad network allowing the localization of bile salts
484 at the phospholipid bilayers interface increasing the fluidity of the membrane (Wilde &
485 Chu, 2011). Bile salts at the interface would increase lipase adsorption damaging the
486 structural organization of liposomes. It is noted that pancreatin is not only source of
487 intestinal lipase but it also contains protease, trypsin, ribonuclease, and amylase activity.
488 Therefore, while lipase would be responsible of phospholipids hydrolysis, proteases would

489 hydrolyze LF. At pH close to 7, protons are released during protein hydrolysis by proteases
490 decreasing the pH. On the other hand, in RP+ST and RP+HPC+ST liposomes without LF
491 (Fig. 4b–d), the FFAs release was slower and lower after 30 min of digestion. The increase
492 of the concentrations of RP, HPC, and ST would increase the viscosity of the medium
493 decreasing the movement of the lipase molecules towards the surface of the liposomes. An
494 increase in the number of total liposomal particles could lead to a higher lipid surface
495 available for the enzyme adsorption will decrease the rate of lipolysis in the bilayer, since
496 the amount of enzyme is the same for the liposomal formulation with low (RP+ST^{LC}) and
497 high (RP+ST, RP+HPC, and RP+HPC+ST) lipid concentration. For RP+ST^{LC} liposomes
498 (Fig. 4a) the results obtained (0.05 ± 0.01 mM with LF and 0.04 ± 0.01 mM without LF)
499 presented non–significant differences; this was explained by the low lipid concentration.

500 The high percentage of unsaturated fatty acids in RP could also be responsible for the
501 fast hydrolysis rate of liposomes during the first 30 min of intestinal digestion. In general,
502 the fatty acid composition and the type of phospholipids play an important role in lipid
503 hydrolysis. For instance, phosphatidylserine and phosphatidylinositol are more susceptible
504 to lipase hydrolysis than phosphatidylcholine and phosphatidylethanolamine (Liu, Ye, Han,
505 & Han, 2019). This could explain the behavior exhibited by RP+HPC liposomes (Fig. 4c)
506 in both the SDS–PAGE patterns and the amount of FFAs released. Membranes of RP+HPC
507 liposomes would be more compacted given by the presence of 18:0 DSPC and 16:0 PSPC,
508 in HPC, compared with those in RP+ST^{LC}, RP+ST, and RP+HPC+ST liposomes.

509 Finally, it is essential to consider that an optimum relation between liposome stability
510 and destabilization is necessary for the LF release during digestion. Liposomal particles

511 elaborated with RP may be useful to modulate LF stability and offer a platform to deliver
512 intact LF in the intestine.

513

514 **4. Conclusions**

515 This work provides a characterization of lipid bilayer membrane in terms of structural
516 organization and contributes to increase the knowledge about the protection offered to LF
517 by different liposomal formulations against gastrointestinal digestion. Analysis of the lipid
518 organization in terms of chain conformational order, lateral packing, and lipid phase
519 transitions explains the stability performance of RP+ST^{LC} liposomes on LF encapsulation.
520 RP+ST, RP+HPC, and RP+HPC+ST liposomes can be used to encapsulate LF, to improve
521 its stability delaying its hydrolysis during gastric and intestinal digestion. The release of
522 FFAs during *in vitro* intestinal digestion, indicated that the phospholipids in the liposomes
523 were hydrolyzed and LF accelerated lipolysis from RP+ST and RP+HPC+ST liposomes.
524 On the whole, these results allowed envisaging these liposome formulations as a potential
525 system for the oral delivery of LF and possibly to other functional proteins. Future work
526 should be aimed to check antimicrobial bioactivity of digested LF-loaded into RP+ST,
527 RP+HPC, and RP+HPC+ST liposomes, and to evaluate the effect of these formulations on
528 the intestinal bacterial population, i.e. the prebiotic effect of the protein.

529

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540

541 **Conflict of interest**

542 The authors declare no conflict of interest.

543

544 **Appendix A. Supplementary data**

545 Supplementary data to this article can be found in [Supplementary Data 1.docx](#)

546

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Credit author statement

Daniela Vergara, funding acquisition, conceptualization, methodology, formal analysis, writing - original draft. **Olga López**, supervision, resources, writing - review and editing. **Mariela Bustamante**, resources. **Carolina Shene**, funding acquisition, supervision, writing - review and editing.

Table 1. Composition of RP liposomes submitted to *in vitro* gastrointestinal digestion.

Formulation	mg/mL		
	RP	ST	HPC
RP+ST^{LC}	10.20	2.20	--
RP+ST	25.50	5.50	--
RP+HPC	25.50	--	5.50
RP+ST+HPC	21.70	3.10	6.20

RP, rapeseed phospholipids; ST, stigmasterol; ^{LC}, low concentration; and HPC, hydrogenated phosphatidylcholine.

Table 2. Residual LF after the incubation of RP+ST^{LC}, RP+ST, RP+HPC, and RP+HPC+ST–liposomes, with the gastric and intestinal fluid (GF and IF) and after gastric and intestinal digestion (GD and ID), based on relative measurements from the SDS–PAGE. Values are means ± standard deviations (n≥3). The numbers 1’, 30’, and 120’ represent the sampling time (min). Different superscript letters indicate significant differences (P<0.05) for LF in the different liposomes in the column (n=3).

Sample	LF (%)			
	GF	GD		
	120’	1’	30’	120’
Free LF	92.16 ± 1.80 ^a	89.43 ± 3.30 ^a	34.98 ± 3.85 ^c	0.00 ± 0.00 ^d
LF–loaded RP+ST ^{LC}	81.08 ± 1.22 ^{ab}	89.22 ± 3.18 ^a	46.43 ± 0.08 ^c	20.48 ± 3.57 ^c
LF–loaded RP+ST	74.71 ± 0.72 ^a	69.51 ± 3.07 ^a	67.92 ± 1.90 ^b	67.49 ± 1.79 ^b
LF–loaded RP+HPC	74.94 ± 6.66 ^a	88.83 ± 9.03 ^a	85.42 ± 5.76 ^a	79.98 ± 1.82 ^a
LF–loaded RP+ST+HPC	83.05 ± 6.55 ^a	69.93 ± 0.71 ^a	69.66 ± 0.99 ^b	67.51 ± 0.24 ^b
Sample	IF	ID		
	120’	1’	30’	120’
	Free LF	81.38 ± 0.08 ^a	14.89 ± 0.88 ^b	12.65 ± 0.19 ^c
LF–loaded RP+ST ^{LC}	83.25 ± 1.69 ^a	21.95 ± 0.47 ^a	13.29 ± 0.64 ^c	10.88 ± 0.60 ^{bc}
LF–loaded RP+ST	89.66 ± 4.18 ^a	16.16 ± 1.66 ^b	20.34 ± 0.32 ^a	34.80 ± 0.65 ^a
LF–loaded RP+HPC	94.44 ± 1.19 ^a	19.07 ± 1.96 ^{ab}	17.36 ± 1.36 ^b	32.19 ± 1.87 ^a
LF–loaded RP+HPC+ST	81.53 ± 7.13 ^a	16.52 ± 0.76 ^b	16.17 ± 0.02 ^b	15.85 ± 1.56 ^b

RP, rapeseed phospholipids; ST, stigmasterol; ^{LC}, low concentration; HPC, hydrogenated phosphatidylcholine; GF, gastric fluid (without pepsin); GD, gastric digestion (with pepsin); IF, intestinal fluid (without pancreatin); ID, intestinal digestion (with pancreatin).

Figure captions

Fig. 1. Characterization of RP+ST^{LC} liposomes. X-ray scattering profile of. (a) Small angle X-ray scattering (SAXS); (b) Wide angle X-ray scattering (WAXS); (c-d) Differential scanning calorimetry (DSC) thermograms; (e-f) Cryo-TEM micrographs.

Fig. 2. Physicochemical stability of RP+ST^{LC} liposomes in gastric (□) and intestinal (○) fluid; gastric (pepsin) digestion (■) and intestinal (pancreatin) digestion (●), (a-b) particle size, (c-d) polydispersity index (PDI), and (e-f) ζ-potential.

Fig. 3. SDS-PAGE patterns of free LF and LF-loaded into RP+ST^{LC}, RP+ST, RP+HPC, and RP+HPC+ST liposomes under (a) gastric and (b) intestinal conditions. Lanes: MW, molecular weight standard; LF, free lactoferrin (standard); GF, gastric fluid (without pepsin); GD, gastric digestion (with pepsin); IF, intestinal fluid (without pancreatin); ID, intestinal digestion (with pancreatin). The numbers 1, 30, and 120 represent the sampling time (min).

Fig. 4. Concentration profile of the free fatty acids (FFAs) released during *in vitro* intestinal digestion of (a) RP+ST^{LC}, (b) RP+ST, (c) RP+HPC, and (d) RP+HPC+ST liposomes with (●) or without (○) LF.

Fig. 1

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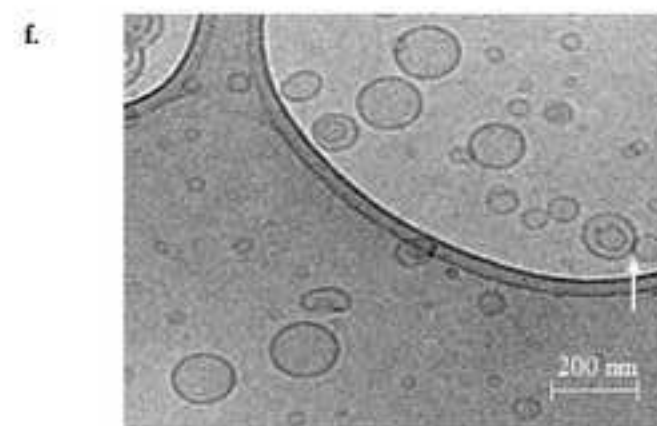
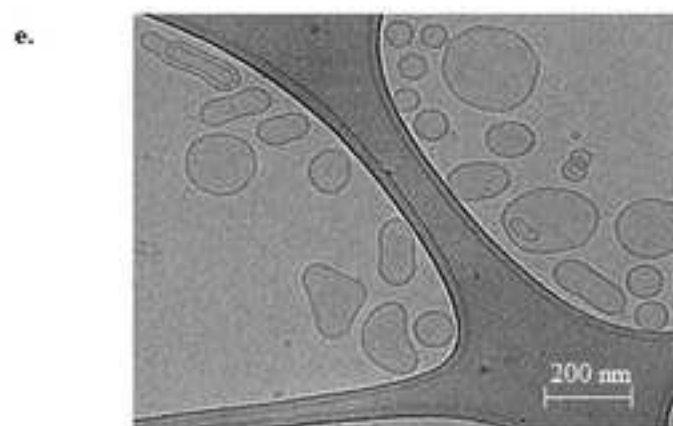
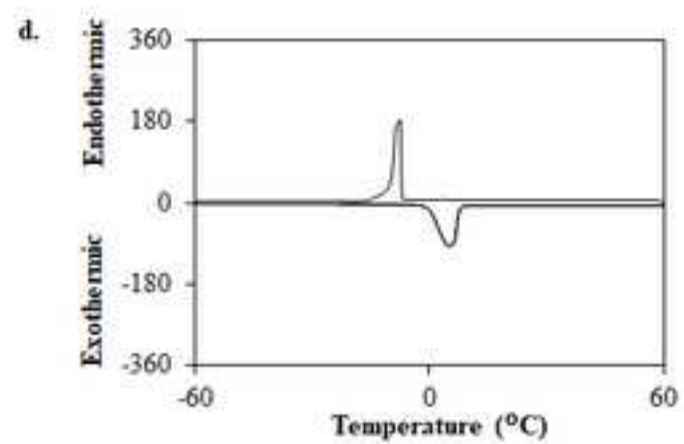
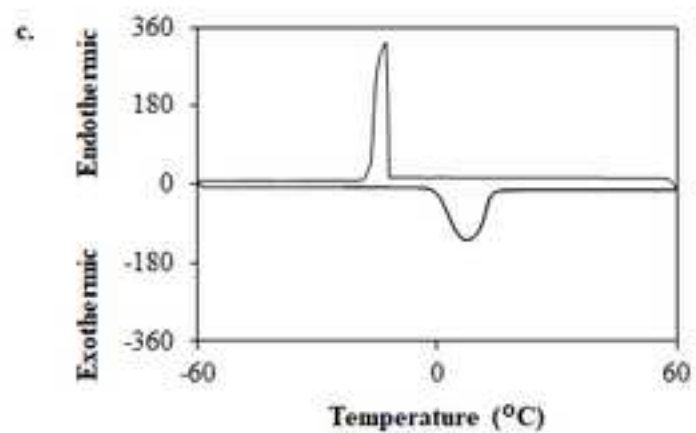
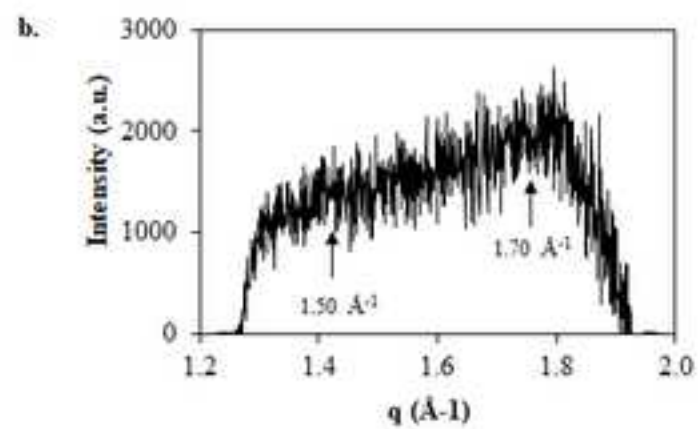
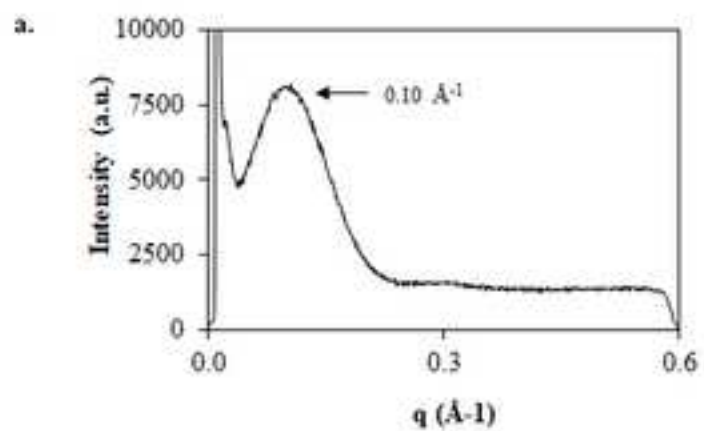


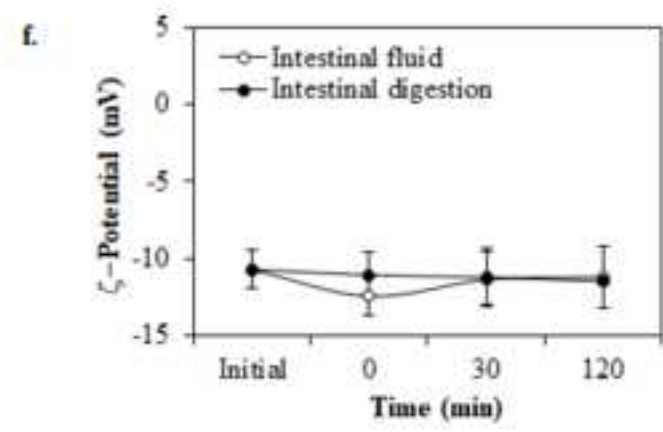
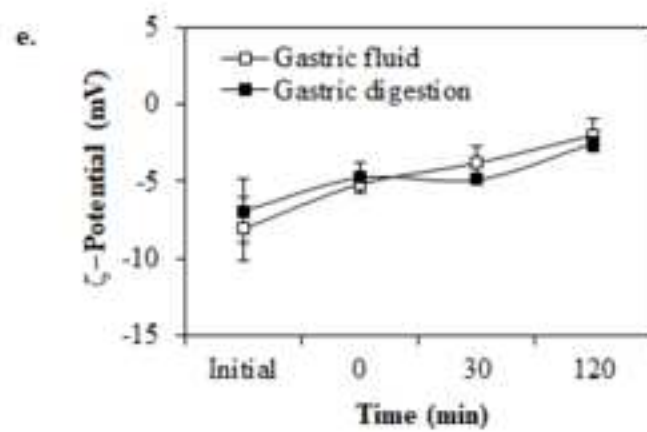
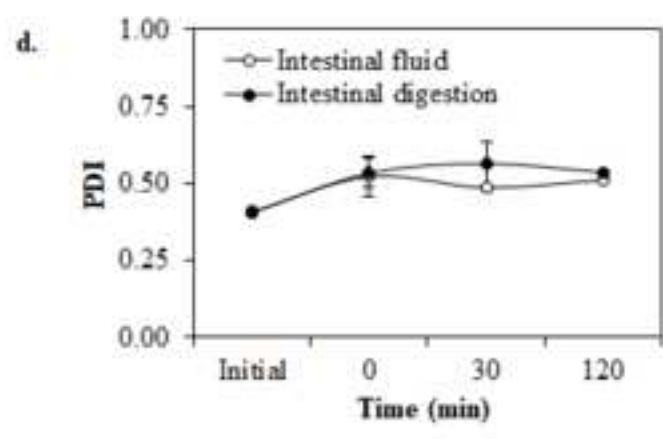
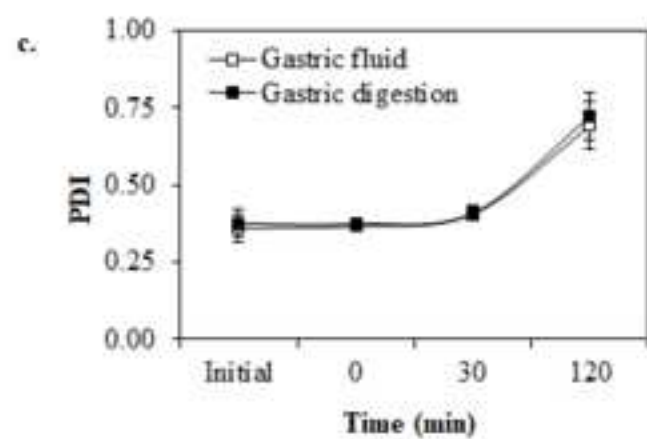
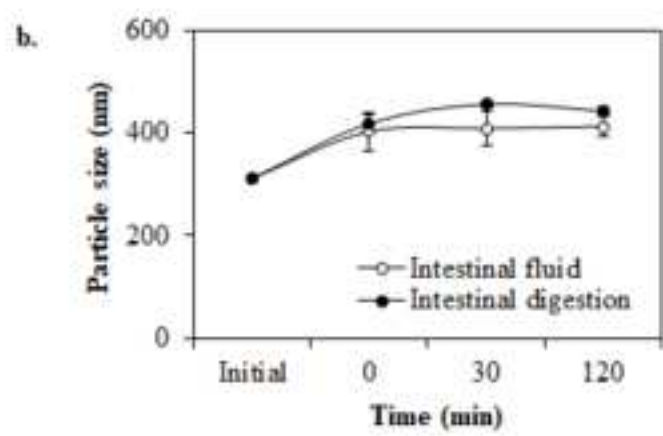
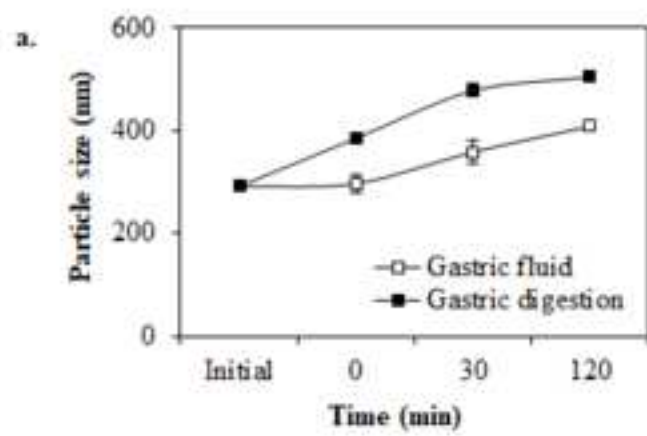
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Fig. 3

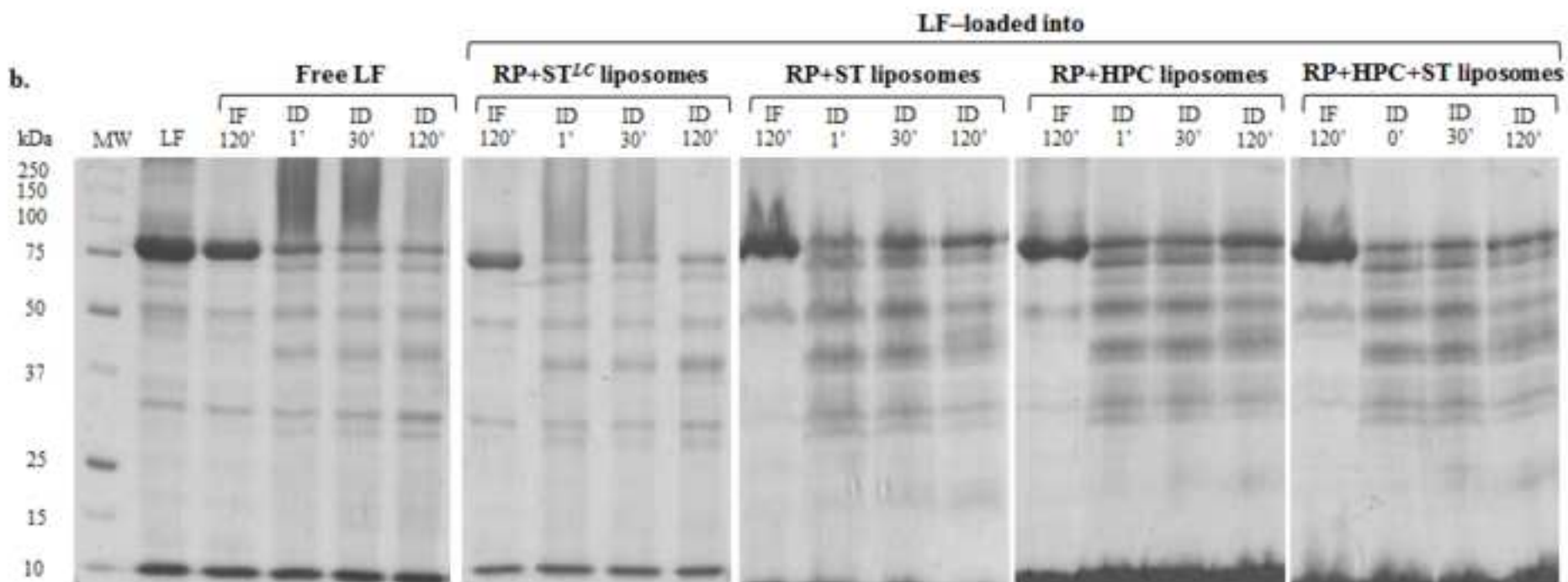
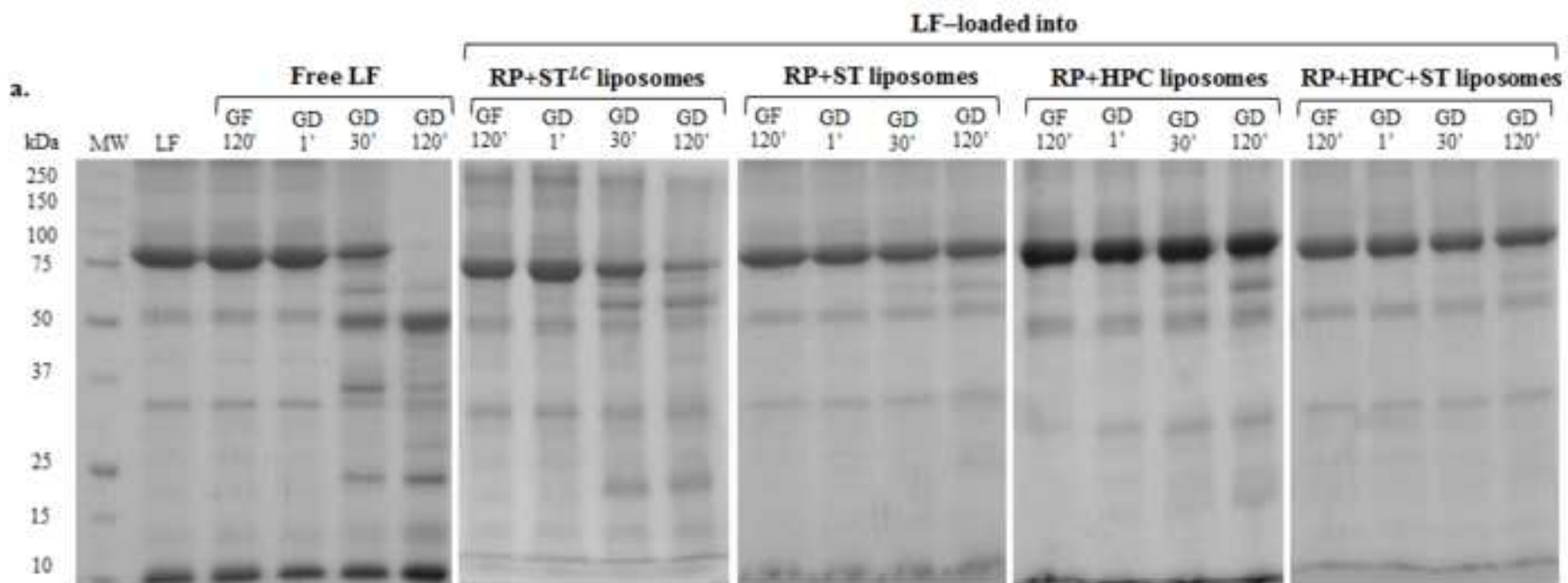
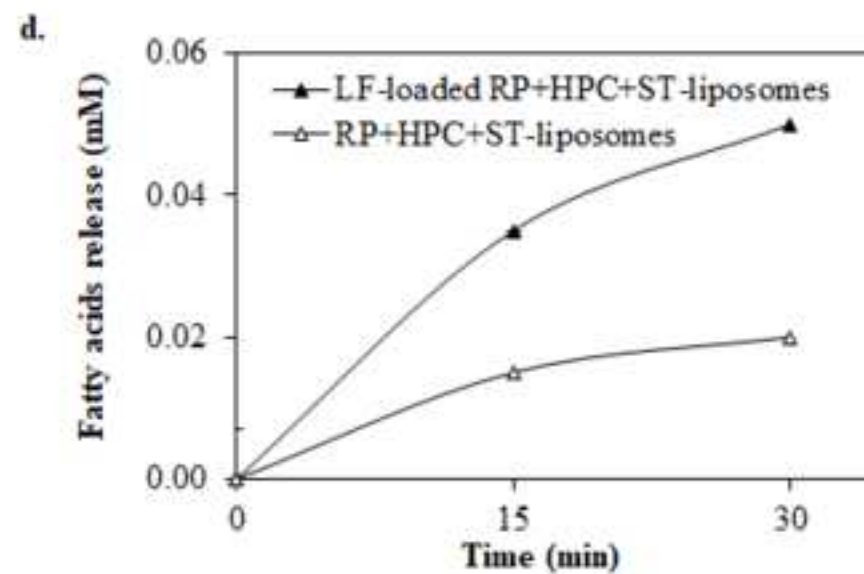
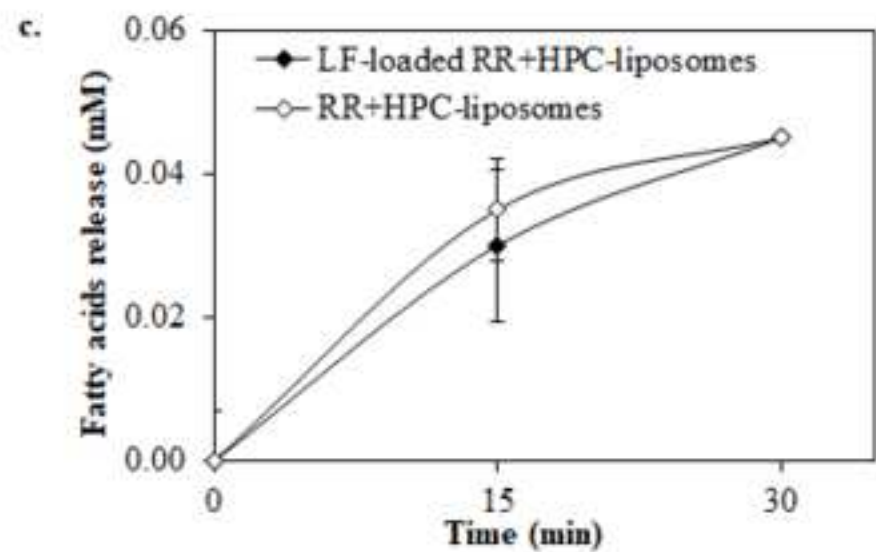
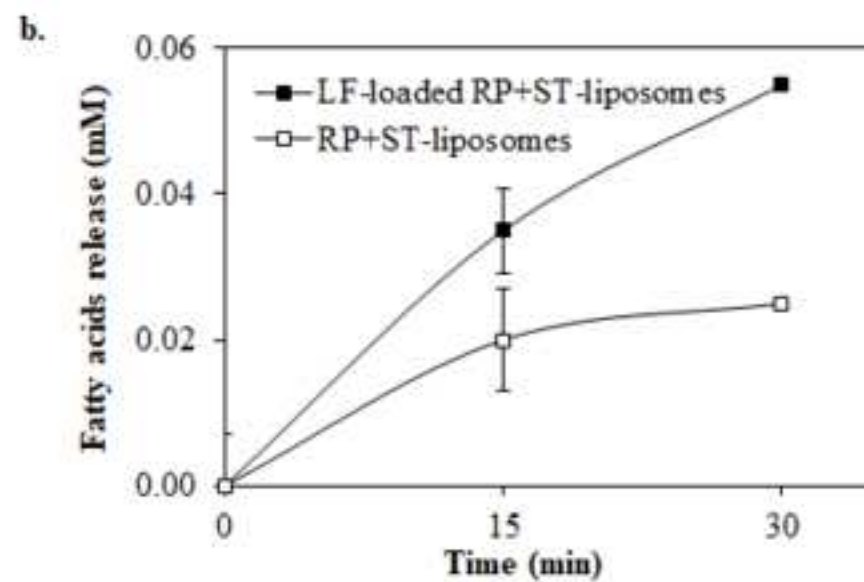
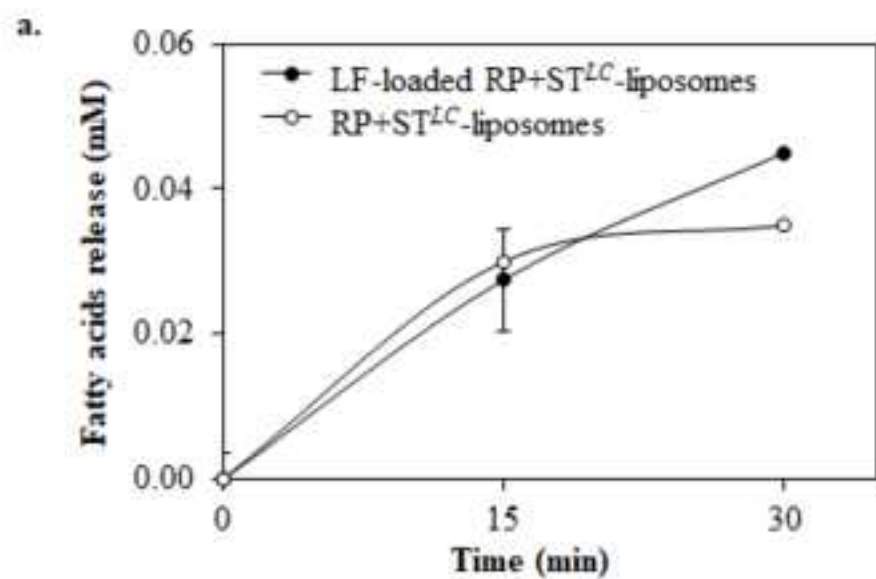
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Fig. 4

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An *in vitro* digestion study of encapsulated lactoferrin in rapeseed phospholipid–based liposomes

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Table S1. Composition of rapeseed oil used for phospholipids extraction.

Composition	Rapeseed oil
Humidity (%)	0.5 max.
Impurity (%)	0.5 max.
Peroxide index (meq O ₂)	2 max.
Oleic acid (C18:1) (%)	50–70
Linoleic acid (C18:2) (%)	20–22
Linolenic acid (C18:3) (%)	8–12
Trans fatty acids	0.1 max.
Erucic acid (%)	< 0.5
Glucosinolates (μmol/g)	< 9

Table S2. Composition of rapeseed phospholipids (RP) used in liposome production.

	RP
Phosphorus content (g/kg)	1.88 ± 0.09
Proximate analysis (%)	
Moisture	1.07 ± 0.03
Volatile components	88.66 ± 0.13
Fixed carbon	1.41 ± 0.10
Ash	8.74 ± 0.28
Phospholipids mg/g	
Phosphatidylcholine (PC)	26.42 ± 0.24
Phosphatidylethanolamine (PE)	122.98 ± 3.78
Phosphatidic acid (PA) + Lysophosphatidylcholine (LPC)	126.94 ± 18.71
Fatty acid (%)	
Palmitic acid (C16:0)	7.84 ± 0.02
Stearic acid (C18:0)	1.27 ± 0.03
Oleic acid (C18:1)	55.02 ± 0.06
Linoleic acid (C18:2)	27.97 ± 0.07
α-Linolenic acid (C18:3)	6.26 ± 0.01
Others	1.64 ± 0.00
Tocopherols (mg/100 g)	
α-tocopherol	17.05 ± 2.93
δ-tocopherol	50.03 ± 3.32
γ-tocopherol	10.59 ± 0.71
Amino acids (mg/100 g)	
Arginine	14.97 ± 2.56
Histidine	79.53 ± 3.56
Proline	119.93 ± 9.87

Taken/adapted from [Vergara and Shene, \(2019\)](#)

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: