- 1 Rejected brine recycling in hydroponic and thermo-solar evaporation systems for
- 2 leisure and tourist facilities. Changing waste into raw material.
- 3 Authors & affiliations

4	David Jiménez-Arias ¹ , Sarai Morales-Sierra ¹ , Francisco J. García-Machado ¹ , Ana L.						
5	García-García ¹ , Juan C. Luis ² , Francisco Valdés ² , Luisa M. Sandalio ³ , Manuel						
6	Hernández-Suárez ⁴ and Andrés A. Borges ¹						
7							
8	1 Chemical Plant Defence Activators Group, Department of Agrobiology,						
9	IPNA-CSIC, Avda. Astrofísico Francisco Sánchez 3, P.O. Box 195, 38206 La						
10	Laguna, Tenerife, Canary Islands, Spain. 2 Grupo de Biología Vegetal Aplicada						
11	(GBVA). Departamento de Botánica, Ecología y Fisiología Vegetal – Facultad						
12	de Farmacia, Universidad de La Laguna, Avda. Astrofísico Francisco Sánchez						
13	s/n, 38071, La Laguna, Tenerife, Canary Islands, Spain. 3 Departamento de						
14	Bioquímica, Biología celular y Molecular de Plantas, Estación Experimental del						
15	Zaidín – CSIC, Granada, Spain. 4 Fundación Centro Canario del Agua. Calle de S.						
16	Francisco, 5, Planta 10, 38003 Santa Cruz de Tenerife. Canary Islands, Spain						
17							
18	*Corresponding author David Jiménez-Arias email: <u>David.j.a1983@gmail.com</u>						
19	Keywords: Rejected Brine, Desalination, Circular economy, Hydroponic						
20	Highlights						
21	1. Rejected brine from seawater desalination can be used as a mineral and						
22	water source for hydroponic culture						
23	2. Rejected brine can be at the centre of a circular economy to reduce						
24	water consumption in leisure facilities						
25	3. Tomatoes obtained with rejected brine culture are safe and have better						
26	organoleptic qualities						

27 Abstract

For more than 50 years the Canary Islands have been using seawater desalinization facilities in order to satisfy the freshwater demand of their main economic activity – tourism, which continues to contribute to the economic and social progress of the archipelago. However, this desalinization process involves the production of a "waste" product known as rejected brine, which is discharged from coastal regions and islands, whether it originates from public or private facilities. Rejected brines are potentially a serious threat to marine ecosystems. However, here we demonstrate that this "waste" 35 can be processed and reused as a nutrient mineral solution for a hydroponic production 36 system and also a source of freshwater. The efficiency of this management process in terms of fresh-water production and water recycling economy is also discussed. The aim 37 of this paper is to change the attitude towards rejected brines, which should be treated as 38 potential raw material to permit high savings in the running costs of leisure and tourist 39 40 facilities around the archipelago. In addition, this will also have a positive effect on the environment, making desalinization more sustainable and environmentally friendly, 41 42 which is nowadays an added value in customer and user satisfaction.

43 **1. Introduction**

44 1. Introduction

45 In the early decades of the past century, water scarcity was a predominant problem for the Canary Islands' economic and social development. This archipelago, located above 46 47 the Tropic of Cancer (28-30° North latitude) in the Atlantic Ocean, has a hot arid climate in the south-facing half of its territory, while the other half has a warm damp 48 climate due to the influence of the northeast Trade Winds and occasionally the North 49 50 Atlantic Drift from the Gulf Stream. The scarce rainfall falls unevenly over the islands, with an average of 300 mm per year, making water a valuable resource in most of the 51 52 territory [1]. As an example, in 1912 the Spanish Navy began to transport fresh water 53 from the western to the eastern Canary Islands in order to ensure the population's needs. In this context, in 1964 the first Seawater Desalination Facility (SDF) in European 54 territory was opened on Lanzarote. A year later, this first desalinated water production 55 yielded 2300 m³/day. Today, the archipelago has 319 Seawater Desalination Facilities 56 (SDFs), with a daily fresh water production of over $650,000 \text{ m}^3$, according to data from 57 the Canary Islands Government. However, only 30 of the SDFs are used by the public 58 sector, while the rest are situated in leisure facilities, because tourism has become the 59 60 driving force behind the economic and social transformation of the islands [2].

Since its initial implementation, seawater desalination in the Canaries has undergone important changes from the technological point of view. The initial distillation technologies used have been replaced today by reverse osmosis (RO) membranes in almost all SDFs [2], nowadays the archipelago has 332 RO plants with a daily water production of 588,057 m3/day [3]. However, despite these technological changes, seawater desalinization always involves a high economic and environmental cost,

2

primarily through its dependence on fossil-fuel energy consumption [4]. A more 67 68 efficient process requires lower carbon emissions and secondly the disposal of the rejected brine [5]. Seawater desalination achieves an average 42% water recovery ratio 69 which means a rejected brine production of over 900,000 m³ per day, which is 70 discharged into the sea. Rejected brine is a serious threat to marine ecosystems, causing 71 negative effects on both flora and fauna. This is especially so when the optimal initial 72 73 high dilution capacity is lacking in the discharge system. Consequently, brine discharge plumes spread over large areas of the sea floor and modify the structure and distribution 74 75 of benthic communities such as seagrass habitats [5]. The Canary archipelago has a 76 large area of its coastline protected as a biosphere reserve (UNESCO), with unique 77 ecosystems such as the Cymodocea nodosa (Ucria) seagrass meadows, which act as a nursery habitat for juvenile fish and other species [5]. Thus, in consequence, the sea 78 79 disposal of rejected brine can lead to severe environmental threats, due to the 80 vulnerability of these ecosystems to seawater salinity changes.

Rejected brine disposal costs are between 5 and 33% of the whole desalinization 81 82 process, depending on the characteristics of the brine, its pretreatment level before disposal, disposal method, and volume [6] and [7]. Rejected brine management is today 83 an important area of research; in this regard, zero-liquid discharge (ZLD) is considered 84 an emerging technique to minimize waste. Although ZLD systems are capable of 85 minimizing contamination of water sources (seawater in the present case) and 86 87 increasing water supply, their industrial scale applications are restricted due to their high energy consumption and costs [8]. Therefore, these approaches are designed for 88 large SDFs, while those used in leisure and tourist facilities around the Canaries will 89 probably require new design and implementation strategies. This may have a huge 90 impact on the overall running costs of suchfacilities, and also a positive effect through 91 92 becoming more sustainable and environmentally friendly, which is an accepted 93 requirement nowadays for customer and user satisfaction [9].

A simple use of rejected brine has been soil irrigation, especially for halophytic crops.
However, these species have a low yield potential mainly due to the metabolic energy
cost of salt tolerance mechanisms, which drastically diminish their yield as crops,
especially when compared with non-halophyte species [10]. Additionally, rejected brine
will have a deleterious effect on soil because of its excessive ion content, especially
sodium, over the time leading to high yield losses and soil degradation [11]. However,

3

not all salinity effects on non-halophyte crops are deleterious, since specific aspects
such as visual quality, soluble solids content, and titrable acidity are also enhanced
under salinity stress [12]. These aspects of product quality open up the possibility to
reuse rejected brine as a nutrient solution or as an amendment in hydroponic systems,
after a readjustment in its chemical composition. In fact, nowadays hydroponic systems
have been already implemented in tourist facilities to produce fresh vegetables for their
clients' daily consumption [13].

107 The aim of this article is to report how rejected brine from SDFs within leisure and tourist facilities can be used as a source of specific nutrients for hydroponic tomato 108 109 production (Lycopersicon esculentum L.), and also of fresh water through a thermosolar evaporation system. This fresh water obtained can be reintroduced into the 110 111 complex water system, thus reducing the volume needed from the desalinization process. This strategy could change the hotel-owners' attitude to rejected brine disposal 112 113 along the Canary Islands coastline, and encourage them to start treating it as a potential raw material. It would therefore improve the sustainability of tourist facilities. Finally, 114 115 we will discuss the efficiency of this process in terms of fresh water production and water recycling economy based around the leisure and tourist facilities. 116

117 **2. Material and Methods**

118 2.1 Rejected brine analysis and hydroponic nutrient solution design

Rejected brines (RB) used in all the experiments were collected from a Reverse Osmosis desalination facility with isobaric chambers. This produces 28,800 m3/day, which is supplied to the city of Santa Cruz, Tenerife, by the company EMMASA SL. As chemical treatments the company only uses an antiscalant provided by Nalco. Chemical analyses of all RB were performed using an ICP-OES AVIO500 (Perkin Elmer), before being transformed into a nutrient solution.

The transformation began by comparing the RB chemical composition with Hoagland's standard nutrient solution [14]. From this comparison, a series of dilutions were performed in the RB (1/25 and 1/40) in order to reduce specific toxic ion levels (Na⁺, Cl⁻ and B). The selected dilutions were transformed by specific amendments following the calculations using the Nutrient Solution Calculator datasheet provided by Dr. Incrocci (Dipartimento di Biologia delle Piante Agrarie, University of Pisa) to attain Hoagland's nutrient content. These modified nutrient solutions were prepared from RBfor each of the experiments.

133 2.2 RB nutrient solution tests in laboratory hydroponic systems

The assays using RB nutrient solutions for tomato growth and fruit production were 134 135 performed using Lycopersicon esculentum L. var. Microtom plants in a 40 L capacity recirculating hydroponic system in each experimental replicate. Plants were raised in a 136 growth chamber at 22°C, 16 h light (PPFD 700 µmol m⁻² s⁻¹) and 60-70% relative 137 humidity. Each individual hydroponic system constituted an experimental group with 20 138 139 plants for each treatment. Microtom seeds were sown in a glasshouse with commercial 140 potting substrate for 3 weeks. Then the substrate was washed gently, trying not to break the roots and transplanted directly to the hydroponic system, with a 10 cm distance 141 142 between plants. During the first seven days, the hydroponic nutrient solution was half-143 concentrated Hoagland's solution. Later, plants were selected and distributed between 144 three experimental groups, according to the nutrient solution used. The electrical 145 conductivities (EC) of the RB nutrient solutions were 7 dS/cm for RB 1/25 and 5 dS/cm 146 for RB 1/40. Hoagland's solution was used as control. All the solutions were replaced 147 every two weeks, keeping the pH at 5.5.

148 2.3 RB nutrient solution tests in a commercial scale glasshouse

Commercial glasshouse experiments used rainwater for the dilutions of RB. Four 10 m 149 150 long recirculating hydroponic systems were built, using 16 cm diameter plastic tubes 151 with a 300 L capacity deposit for the solution. Conductivity and pH were measured 152 every week. The pH was adjusted between 5.5-6.0 and the EC for the control group was 153 set below 2 dS/cm and for RB 1/40 nutrient solution between 5-6 dS/cm. To adjust the pH, HCL or NaOH were used and nutrient stocks were added when the solution 154 155 conductivities were lower than those tested weekly during the experiment. Water was added when the solution conductivity was higher. 156

157 Commercial *Lycopersicon esculentum* L. var. Capa negra plants were used in all the 158 experiments. Seeds were sown in a glasshouse with commercial potting substrate for 3 159 weeks, then the substrate was gently washed off, trying not to break the roots, and 160 transplanted directly to the hydroponic system, with 1m distance between plants. Two 161 replicates of 10 plants were used for each nutrient solution. Plants were grown in half162 concentrated Hoagland's nutrient solution for a week before changing to a Hoagland's
163 (Control) or RB 1/40 solution. Tomato plants were subjected to the same largely routine
164 horticultural procedures in the glasshouse until the end of the experiments.

165 2.4 Fruit yield and commercial quality analysis

Hydroponic tomato yield in both control and RB 1/40 nutrient solution was quantified by collecting and weighing all tomato fruits. Yield is expressed as the average weight in grams per fruit, and their number and kg per plant. Additionally, measurements of commercial quality parameters were conducted on 20 fruits from the different experimental treatments.

The non-destructive analyses used were: colour using a colorimeter (CR-400 Chroma Meter, Konica Minolta) set to CIELAB analysis mode; dry matter by drying the tomato for five days at 65 °C and weighing), total soluble solids (TSS) using a digital refractometer (HI96801, Hanna Instruments); hardness tested at 4 points around the "equator" of tomatoes by a non-destructive hardness tester (53215TP, Turoni, Italy), then tested again at another 4 points around the equator after removing skin.

Firmness was quantified using a destructive penetrometer (PCE-PTR 200). Titrable acidity (TA) defined as % citric acid was determined by titration with 0.1 M NaOH using an automatic device (HI84432, Hanna Instruments), and pH by using a food-compatible pH-meter (MW100+MA920B1, Milwaukee, U.S.A.). Finally, leaves and fruit mineral content were measured in an ICP-OES AVIO500 (Perkin Elmer), using 4 individual samples from each treatment.

183 2.5 Rejected brine solar evaporator system

To determine the amount of distilled water obtained from the RB, a static solar 184 185 evaporator (Supplementary Fig. 1) was constructed with two sheets of glass joined in an 186 aluminium frame over a black tray, where 1 L of brine was deposited and sealed to 187 avoid evaporation loss. The volume of evaporated water was measured daily for a week 188 and the temperature, relative humidity and insolation conditions were recorded by a 189 meteorological station less than 1km away from the evaporator. These data allowed us to determine the volume of distilled water produced by the evaporator per m^2 per day. 190 Water mineral content was analysed in an ICP-OES AVIO500 (Perkin Elmer). 191

2.5 Statistical procedure 192

Statistical analyses for yield experiments were performed by one-way ANOVA and the 193

194 significance of differences between experimental groups was calculated using a

Tamhane post-hoc test. Additionally, the other parameters were analysed using a T-195

Student test. All statistical tests were performed with IBM-SPSS20 software. 196

197 3. Results

3.1 Brine analysis confirms useful mineral concentration of K^+ , Ca^{+2} , Mg^{+2} 198

Mineral analysis of the RB showed extremely high concentrations of Na⁺, Cl⁻ and B, 199 which make direct use of the brine as nutrient solution unviable. However, it also 200 presented moderately high concentrations of plant macronutrients such as K^+ , Ca^{2+} , 201 Mg^{2+} , with values from 2 to 32-fold higher than Hoagland's nutrient solution. The rest 202 203 of the ions showed concentrations below, slightly over or at the same level as the Hoagland (Table 1). 204

205 To use the RB as nutrient solution, a series of dilutions and amendments were made in order to minimize the deleterious effects of Na⁺, Cl⁻ and B on plant growth and 206 development and to keep the rest of the ion concentrations similar to Hoagland solution. 207 208 Table 1 shows the dilutions used from the RB (1/25 and 1/40) and the values in the table were the amendments used to reach the ion concentration levels of the Hoagland. These 209 dilutions presented an EC of 7 (1/25) and 4 (1/40) dS cm⁻¹ and a pH between 5.5-6, 210 which was monitored during the experiments. However, despite the dilutions and 211 amendments used for the RB dilutions, the final Na⁺, Cl⁻ and B concentrations were still 212 well above those of the Hoagland solution with 32.2, 7.9 mmol L^{-1} (Na⁺ and Cl⁻) and 213 194 μ mol L⁻¹(B) for the 1/25 dilution and 23.2, 4.9 mmol L⁻¹ (Na⁺ and Cl⁻) and 121 214 μ mol L⁻¹ (B) for 1/40. 215

216

217

218

219 Table 1. Rejected brine ion analysis

				RB Dilution Amendments		RB Nutrient Solutions	
	lons	H-Sol.	RB	1/25	1/40	1/25	1/40
	N-NO ₃	14	1.9	13.9	13.9	14	14
	$N-NH_4$	1.0	0.0	1.0	1.0	1.0	1.0
	P-PO ₄	1.0	3.0	0.8	0.9	1.0	1.0
	K ⁺	6.0	11	5.5	5.7	6.0	6.0
nol L ⁻¹	Ca ²⁺	4.0	8.5	3.6	3.8	4.0	4.0
ű	Mg ²⁺	2.0	64	0	0.38	2.0	2.0
	Na^+	0.0	928	0.0	0.0	32.2	23.2
	S-SO ₄	2.0	23.1	1.07	1.42	2.0	2.0
	Cl⁻	0.0	199	0.0	0.0	7.9	4.9
	Fe	45	15	44.6	44.6	45	45
	В	48	4861	0.0	0.0	194	121
١Ľ	Cu	1.0	0.0	1.0	1.0	1.0	1.0
omm	Zn	1.0	0.1	1.0	1.0	1.0	1.0
- .	Mn	10	0.3	9.9	9.9	10	10
	Мо	1.0	0.0	1.0	1.0	1.0	1.0
	_						
Cost (m³ Euros)		2.36				1.86	1.94

The first two columns show the ion analysis in ppm of Hoagland Nutrient Solution (H-Sol) and the reject brine (RB) from EMMASA S.L. The next two columns present the amendments to the RB dilutions (1/25 and 1/40) in order to reduce the nutrient content of the Hoagland solution. The last two columns are the final ion concentrations in the RB (1/25 and 1/40) nutrient solutions used in the lab and greenhouse experiments. The cost in Euros for the Hoagland nutrient solution and the RB 1/25 and 1/40 nutrient solutions was calculated for 1 m³.

226 3.2 RB nutritional formulation experiments under laboratory hydroponic systems

227 Once the RB nutrient solutions were formulated, they were tested under laboratory 228 conditions in a recirculating hydroponic system. The main goal of the experiments was 229 to verify that RB formulations allowed Microtom plants to grow, flower and fructify, independently of their deleterious effects. Under experimental conditions, Microtom
plant growth was slightly reduced by both RB formulations when compared with
control plants. However, no symptoms of nutritional deficiencies or toxicity were found
during their vegetative growth, flowering period or fruit development (data not shown).

RB formulations did not show a negative effect on fruit weight produced by Microtom 234 235 plants; on the contrary, both RB nutritive solutions showed similar or slightly higher fruit fresh weight when compared with control plants (Fig. 1A). However, yield 236 (expressed as g fruit/plant) behaved differently, showing drastic reductions (57%) in RB 237 1/25 nutrient solution and a moderate reduction (27%) in RB 1/40 solution, compared to 238 control plants (Fig. 1B). These differences were linked to the number of tomatoes per 239 240 plant produced under experimental conditions. In fact, control plants produced 10 more 241 fruits per plant than those grown in 1/25 RB nutrient solution but only 6 more than in 1/40 RB nutrient solution plants. Overall, the number of fruits/plant in the control group 242 243 was 37% higher than the average number in either RB nutrient solution (Fig. 1C). Nevertheless, total soluble solids, a variable associated with the amount of soluble 244 245 sugars present in the fruits, was significantly higher in both RB nutrient solutions than 246 in control plants (Fig. 1D). Taking all these results together, it was decided to use 1/40RB nutrient solution to scale up the experiments to greenhouse production conditions. 247



248 Control 1/25 1/40 Control 1/25 1/40
 249 Figure 1: Measurements used to select reject brine dilution on solution optimization. A) Microtom
 250 tomato weight average, B) Production measures g/plant, C) Number of fruits per plant, D) Total soluble
 251 solids expressed as Brix°. Values followed by different letters are significantly different at p<0.05.

252 3.3 RB nutrient solution in a commercial greenhouse using a hydroponic system

253 As mentioned before, greenhouse experiments were undertaken using a commercial tomato variety (Capa Negra) in a hydroponic system with RB 1/40 nutrient solution. 254 255 Under experimental conditions, no significant differences were found in plant growth. Neither were there symptoms of nutritional deficiencies or toxicity detected during 256 257 vegetative growth, flowering period or fruit development (Supplementary Fig. 2). However, mineral leaf ions analysis during vegetative growth did show significant 258 259 differences between RB 1/40 nutrient solution and control plants. These were in macronutrients such as P and Ca and almost all the micronutrients (Table2). 260

A similar trend to that observed in Microtom plants under laboratory experiments was 261 262 detected in the greenhouse, after analysing the productivity variable, quantified as kg/plant and number of fruits/plant (Fig. 2). In addition, tomatoes grown in RB 1/40 263 264 nutrient solution showed a significant reduction in fresh weight (40%), together with a 37% and 34% reductions in kg/plant and num. fruits/plant respectively, compared to 265 266 control plants. Analysing other variables such as skin hardness and pulp firmness (Fig. 3), tomatoes grown in RB nutrient solution had a slightly softer skin (statistically 267 268 significant) than those of control plants (Fig. 3A). These differences were even higher when pulp firmness was analysed, showing a significant 12% reduction in RB 1/40 269 270 produced tomatoes (Fig. 3B). The other variables analysed to assess their organoleptic quality showed completely different behaviour (Figure 4). Tomatoes formed under RB 271 1/40 nutrient solution presented significantly higher levels of total soluble solids (17%) 272 273 and dry matter (33%), compared to control. Differences in titrable acidity expressed as 274 the percentage of citric were even higher (34%) between the two groups, as well as 275 significantly lower pH values. Tomato colour analysis showed significant statistical 276 differences between Control and RB 1/40 fruits in all CIELAB analysed parameters (Fig. 5A). In fact, when these parameters were transformed to RGB colour values in 277 order to accurately represent fruit skin colour, wide differences appear between groups 278 (Fig. 5B). Tomatoes irrigated with RB 1/40 showed a brighter skin tone with high 279 280 intensity in the red and yellow colours, together with a higher saturation or intensity and 281 a lower contribution from secondary colours such as green, blue and purple.

282 Figure 2



283 Control plants RB plants Control plants RB plants Control plants RB plants
 284 Figure 2: Productivity measures of tomato growth in a commercial glasshouse with or without
 285 reject brine. A) Tomato weight average, B) Production measures kg/plant, and C) number of fruits per
 286 plant. Values followed by different letters are significantly different at p<0.05.



288





290 Figure 3: Hardness and firmness measures of tomato growth in a commercial greenhouse with or

without reject brine. A) Skin hardness, B) Pulp firmness. Values followed by different letters are

significantly different at p<0.05.



293 **Figure 4**

Figure 4: Organoleptic measures of tomato growth in a commercial greenhouse with or without
 reject brine. A) Total soluble solids represented as Brix^o, B) percent of tomato dry matter, C) titrable
 acidity represented as % of citric acid, D) tomato juice pH. Values followed by different letters are
 significantly different at p<0.05.

298

299 Figure 5

A)

L* b* a* С Η 38.4±3.5 53.7±2.1 45.7±0.7 Control 42.1±1.7 37.5±2.7 **RB** 1/40 44.3±1.6* 46.7±2.6* 41.4±3.1* 62.5±3.2* 41.5±1.2*

301

300

B)



302

303 Figure 5. Fruit colour analysis of tomatoes from control and RB1/40 hydroponic nutrient solutions. (A) 304 CIELAB colour measurements analysis decomposed as L* values for brightness; a* for redness or 305 greenness; b* for yellowness-blueness. The Chroma parameter C defined as $C = [(a^*)^2 + (b^*)^2]^{0.5}$ measures colour saturation or intensity and the hue angle (H = arc tan b^*/a^*) quantifies the red, yellow, 306 307 green, blue, purple or intermediate colours between adjacent pairs of these basic colours. (B) CIELAB 308 variables were transformed to RGB to represent colour differences in tomato skins. All colour parameters 309 were transformed using a website converter (Colormine.org). * means that values are significant 310 differently from the control at p-value< 0.05

Finally, tomato fruit mineral analysis showed substantial differences between the RB 1/40 nutrient solution and control plants (Table 2). Fruits produced in RB nutrient solution showed important concentration differences in macronutrients such as Ca and Mg, with a significant decrease of 38% and 46%, respectively. However, RB tomatoes exhibited 90%, 83% and 28% increases in Na, P and K, respectively. Micronutrients also presented differences, especially Zn, Fe and Cu, with 100%, 91% and 24% decreases, respectively.

- 318
- 319
- 320
- 321
- 322
- 323

Table 2 Changes in mineral concentration in control and reject brine leaves and 324

325 tomatoes.

326

	%					ррт					
	Ν	Р	\mathbf{K}^{+}	Ca	Mg	Na	Fe	Mn	Cu	Zn	В
Control Leaves	2.8±0.0 5	0.55±0.0 1	3.55±0. 04	4.08±0.05	1.07±007	0.5±0.007	248±11. 8	167±4. 4	14±1.3	74±4.6	148±5. 6
RB Leaves	2.5±0.1	0.26±0.0 1	3.13±0. 21	2.82±0.09	0.9±0.03	2.7±0.09	148±7. 7	71±1.7	10±0.7	43±1. 4	77±2.2
Control Tomato es	1.9±0.1	0.06±0.0 02	1.3±0.0 4	0.013±0.00 04	0.013±0.00 04	0.0195±0.00 05	14.2±0. 4	0	14.5±0. 4	10.5±0. 3	30.5±1. 9
RB Tomato es	2 ±0.1	0.11±0.0 03	1.67±0. 05	0.008±0.00 02	0.007±0.00 02	0.2±0.0006	1.2±0.0 4	0	11±0.3	0	28±1.8

Data show the mean values plus their standard deviation. Comparisons between leaves and 327 tomatoes (in bold) are significantly different at p<0.05 328

329

3.4 Ion analysis of surplus hydroponic solution 330

Mineral content in the hydroponic nutrient solution was analysed during and at the end 331 of the greenhouse production experiments; the results are shown in Table 3. The 332 333 analysis showed a significant increase in macronutrient concentrations, such as Ca, K and Mg. This increase was even more drastic in micronutrient concentrations such as 334 335 Fe, B and Cu, well above the standard levels of the reference Hoagland nutrient 336 solution. In addition, Na concentration was nearly 14 times lower than the concentration 337 found in RB. These changes in ion concentration levels were associated with the volume of the surplus solution left at the end of the experiments, a 50% reduction 338 339 compared to the beginning of the experiments.

- 340
- 341
- 342
- 343

344 Table 3. Surplus solution ion concentration.

	lons	Surplus solution concentration	Hoagland solution concentration
Ļ	Ca ²⁺	9.01	4
Mmol L	K⁺	16.21	6
	Mg ²⁺	3.58	2
	Na⁺	66.92	0
_	Fe ²⁺	57.5	45
µmol ₁	В	46.3	48.6
	Cu ²⁺	3	1

345 Data show the concentration in surplus solution after one week, compared to Hoagland solution346 with regard to plant nutritional needs.

347

348 3.5 Efficiency of the thermosolar evaporation system

A modest-sized pilot thermosolar evaporation system was built in order to assess the amount of water directly recoverable from an RB solution (Supplementary Fig. 1). Using our design, an average of 1.1 L day⁻¹ was obtained in a period of 8 days, and the volume of water evaporated was highly correlated with the solar radiation received by the evaporation system (r²=0.89; Fig. 6). The mineral analysis showed that the composition of the evaporated water was similar to distilled water (Data not shown).



355

Figure 6: Water production by thermosolar evaporation of reject brine. Fresh water produced by
 rejected brine evaporation is represented in the graph by bars the and average radiation is represented by
 the line. Figure shows the average of two repetitions of an 8-day period.

359

360

361 **4. Discussion**

In recent years, it has become widely accepted that we must be ready to respond to 362 363 increasing drought events at any scale [15]. In Spain, desalination has been presented since about 2000 as the cure for all problems in water scarcity, principally for coastal 364 regions on the Mediterranean Sea [16] or Atlantic Ocean [2]. As can be seen, 365 366 desalinated water is a powerful option to combat drought but it raises various concerns regarding land, groundwater and marine contamination, besides the added energy 367 368 consumption [17]. Desalination plants located near the shoreline often discharge untreated brine directly into the sea [18]. Faced with increasing water demand coupled 369 370 with water scarcity intensification, desalination is expected to expand rapidly in the 371 future. The expected expansion in desalination capacity will be accompanied by an 372 increase in the volume of brine produced. Management of the rejected brine is a still a major problem of desalination [19], owing to both elevated salinity and chemicals used 373 374 during pre- and post-treatment phases in the desalination operation [19]. The high salinity of brine also causes elevated density in comparison to the receiving waters, 375 376 which can form "brine underflows" across the sea bottom that deplete dissolved oxygen and affect marine life. High salinity and reduced dissolved oxygen levels can have a 377 profound impact on benthic organisms, which can have ecological effects observable 378 throughout the food chain [20]. These drawbacks require the development of new brine 379 380 management strategies that are both economically feasible and environmentally sound [21]. 381

382 Comprehensive reviews of the recent techniques, technologies and innovation in brine 383 management are provided in [7], [8] and [22]. Other potential economic opportunities 384 offered by brine production have also sparked a wave of innovation in brine 385 management that seeks to turn an environmental problem into an economic advantage, such as its uses in aquaculture, Spirulina cultivation, and irrigation of halophytic forage 386 shrubs and crops [23]. Meanwhile, here in the Canary Islands approximately 20 Hm³ of 387 brine are generated by leisure and tourist facilities per year, which has a negative 388 389 environmental impact on the coastal flora and fauna [5] and [24]. The techniques 390 designed and described for larger-scale desalination plants [6-8] and [22] can be really 391 hard to implement in a hotel environment [7]. The average tourist complex in the 392 Canaries has more than 300 rooms and requires the installation of a small desalination plant to ensure a fresh water supply. 393

Here, we propose the use of RB as a mineral and water source, to introduce a circular 394 economy based on this waste-product, implementing a hydroponic greenhouse inside 395 396 leisure complexes as a sustainability attraction for their guests (Fig. 7). The idea consists of channelling RB directly from the desalination plant to an evaporation 397 398 chamber. This water is used for dilution of RB as a mineral source, mixed with amendments to prepare the hydroponic nutrient solution. It must be pointed out that use 399 400 of a 1/40 solution provides a 20% saving in the cost of nutrient minerals (Table 1). As an example, using data from the hotels described in [25], an average fresh water 401 consumption of 453.5 m³ per week generates 626.1 m³ of RB in the same time. The 402 installation of a greenhouse to cultivate 200 tomato plants involves the use of 4 m³ per 403 week of hydroponic solution in our experimental conditions. Using our pilot set-up, this 404 405 amount of water is provided by a thermosolar evaporator that feeds the cultivation 406 system, recycling less than 1% of the total RB generated by the hotel desalination 407 facilities.

408 Figure 7.



409410 Figure 7: Hypothetical set-up of the proposed system

One problem in these conditions is the amount of water produced by the evaporation chamber. With our efficiency level (Fig. 6), an evaporative surface-area of 280 m² is necessary to feed the cultivation system with fresh water. However, our evaporation chamber with good insolation is in theory capable of producing 4 L per day [26], which

reduces the space requirements by half, moreover nowadays there are other improved 415 thermosolar evaporation systems [26-27]. Another option to obtain water from RB is to 416 417 use membrane distillation technology [28], which offers some advantages in managing RB in comparison with other evaporation systems: 1) low operating temperatures; 2) 418 419 theoretically 100% ion rejection; 3) alternative energy sources such as solar can be used 420 to drive it; 4) compact process size [28]. A solar-energy membrane distillation system [29] had a maximum distillate water recovery of 3.4 L/h m². This system with an 421 operating time of 14 hours per day yields 333 L/m^2 per week [29]. In fact, using only 12 422 m², enough fresh water would be supplied for our hydroponic cultivation. However, 423 424 these data are based on seawater, not RB; for this reason further research is necessary. 425 Another way to increase the efficiency is the technology used to facilitate Membrane 426 and Thermal Processes Integration described in [30]. These systems achieve 81% fresh 427 water recovery. This technology could be added to our trial recycling set up with the proper adjustments, helping tourism facilities to manage these wastes more 428 429 economically and sustainably.

430 After the tomato cultivation trial according to our pilot scheme (Fig. 7), one hypothetical alternative to increase the amount of RB recycled would be to use the 431 surplus solution left in the hydroponic system. In our experimental conditions, 432 hydroponic solution deposits lost half of their water each week (obtaining 2 m^3 each 433 week). Analyses of our surplus solution showed that it provides a valuable 434 435 concentration of macro- and micro-nutrients (Table 3), and after a 1/10 dilution it had an electrical conductivity of 1.22 mS/m and low Na⁺ concentration (less than 6.6 mM). 436 437 It is therefore potentially suitable for agricultural irrigation [31], but needs special 438 monitoring regarding soil salinity parameters [32]. Using the same example as in the above paragraph [25], leisure complexes in the Canaries use an average 12% of their 439 total water consumption in garden irrigation, which means 54.5 m³ per week. This can 440 be supplied by RB evaporation; using 150 m² of the described system [29] and a 500 m² 441 greenhouse to accommodate 500 tomato plants, enough surplus solution and water are 442 443 provided to supply the irrigation solution. Altogether, the systems (Fig. 7) recycle or 444 reuse RB directly as a resource that brings a direct saving of 12% in water consumption 445 for irrigation and a direct use of 20% of the RB, also enhancing the environmentally friendly brand of the leisure facilities. Moreover, the improvement in brine evaporation 446 447 techniques can be applied to direct re-utilization of "grey water" produced by the leisure 448 facilities, reducing their water requirements and making for a real circular management of RB by tourist facilities.

450

449

An important question is the quality of the fruits cultivated with RB. In our conditions, 451 452 yield dropped by about 40% (Fig. 2), which is common when growing tomatoes using 453 high-conductivity solutions. A study using a similar conductivity solution (5-6 dS/m) 454 underwent a drop in yield near 30% [33]. At the beginning of the study, one of our 455 concerns was the safety of RB used as a mineral source, arising from the possible 456 absorption of heavy metals into fruit, or microbiological contamination. However, none 457 of our analyses detected unpermitted levels of metals or boron in RB or fruits, and in microbiological analyses no Escherichia coli, Enterococcus or Clostridium perfringens 458 459 were found (data not shown). Another important concern was about nutrient disorders in fruits, especially tomato blossom-end rot, which is one of its most common disorders, 460 461 commonly associated with calcium deficiency [34]. Reject brine contributes 462 approximately 10% of the calcium used in the hydroponic solution. As seen in Table 2, 463 calcium was significantly lower in RB-grown leaves and fruits, but without any symptoms of such nutritional disorders (Supplementary Fig. 2). These differences may 464 be within the normal range in plants grown in salinity conditions, because Na⁺ can 465 disturb or disrupt the normal absorption of other cations, especially Ca²⁺ [35]. Other 466 parameters commonly linked to calcium are hardness and firmness [36]; only the 467 second is significantly different in RB tomatoes (Fig. 3). This is a common effect in 468 469 tomato cultivation under salinity [37]. Furthermore, RB had a significant positive effect 470 on fruit quality parameters (Fig. 4), with an increase in total soluble solids, dry matter, 471 percentage of citric acid and low pH. The tomatoes additionally presented a bright red 472 colour compared to control (Fig. 5), thus being more tempting for hotel consumers. 473 Moreover, red colour in tomatoes is correlated to lycopene concentration [38] and antioxidant content [39] that are interesting as preventive anticancer agents [40], giving 474 475 an extra boost to the reputation of RB tomatoes. This is a common feature in this crop 476 under high electrical conductivity in the root zone, leading to increased concentrations of dry matter, sugars, and titrable acid in the fruit [36] and [41]. Finally, it is important 477 478 to point out that salinity can enhance quality in a plethora of vegetables, see review 479 [12], making cultivation with rejected brine a good option for better organoleptic vegetables to supply leisure facility kitchens. 480

Taken together, these results suggest that the use of RB as primary source of minerals for hydroponics induces a growth penalty, but the implementation of this system next to the desalination plant of hotels would provide their kitchens with their own tomatoes and other vegetables, with better organoleptic qualities according to our trials.

485 **5. Conclusions**

486 Seawater desalination using reverse osmosis technologies is now important as the main 487 source of fresh water in the Canary archipelago. Large tourism facilities located on 488 islands have their own desalination equipment in order to satisfy their clients' water 489 requirements. The rejected brine from these installations is usually dumped or 490 discharged into the environment, usually the sea, which endangers coastal ecosystems. We propose the use of this brine as a mineral source for hydroponic culture, which 491 492 leisure facilities can use as environmentally friendly or "green" publicity through 493 supplying better fruits and vegetables with exceptional organoleptic qualities for their 494 customers.

The use of RB at a dilution of 1/40 directly saves 20% of hydroponic solution cost due to the nutritive minerals present in the brine. Growing tomatoes under saline conditions provided by RB gives them excellent organoleptic qualities, as shown by their total soluble solids, dry matter percentage, titrable acidity and pH. The high quality parameters of RB-fed tomatoes encourage the implementation of this technology next to the desalination plants of hotels, to provide their kitchens with better-tasting vegetables 'at source.

Water for nutrient solutions can be provided by an RB thermosolar evaporatorcondenser (solar still), such as the customized 'homemade' system developed in our conditions. An evaporative surface-area of 280 m2 is necessary to feed 200 tomato plants. However, better location and design of solar stills can decrease the surface area requirements.

507 Finally, we discuss how to further enhance the environmental management of the hotel 508 RB by using the surplus solution generated in the greenhouse for garden irrigation and 509 fertilization. For this, the system requires the use of an improved evaporation-510 condensation design, to produce fresh or low-salinity irrigition water for extensive hotel 511 gardens. This system is particularly focused on managing brine from small desalination facilities like those commonly installed in hotels, with an improved evaporation technology such as membrane distillation with solar energy. Rejected brine can thus be an important source of minerals and water for hydroponic cultivation, and finally for garden irrigation. The implementation of this process would enhance the ecological value and reputation of tourist facilities, for instance by providing an eco-friendly brand image for a hotel, the most important achievement being the revalorization of an otherwise harmful waste-product.

519 6. Conflict of Interest

- 520 The authors declare that the research was conducted in the absence of any
- 521 commercial or financial relationships that could be construed as a potential
- 522 conflict of interest.

523 7. Author Contribution Statement

David Jiménez-Arias: Conceptualization, Investigation and Data curator; Sarai MoralesSierra: Investigation; Francisco J. García-Machado: Investigation; Ana L. GarcíaGarcía: Investigation; Juan C. Luis: Writing - Original Draft; F. Valdés: Writing Review & Editing; Luisa M. Sandalio: Writing - Review & Editing; Manuel HernándezSuárez: Resources provider; Andrés A. Borges: Funding acquisition and supervision

530 8. Acknowledgements

This work was supported by Proyecto RESALM 2016TUR02, funded by Fundación CajaCanarias. F.J.G.-M. and A.G.G., PhD students at the University of La Laguna, were supported by research fellowship contracts from the Gobierno de Canarias. The authors thank Guido Jones for editing the English manuscript.. We also thank the ICIA (Instituto Canario de Investigaciones Agrarias), especially Gloria Lobo's laboratory for their assistance with tomato organoleptic measures. Finally, we are grateful to Emmasa S.L. for providing rejected brine from their seawater desalination facilities.

538 9. References.

- 539 [1] Santamarta, J.C., Rodríguez-Martín. J. (2013). Introduction to water problems in Canary
- 540 Islands. In: environmental security, geological hazards and management, chapter: introduction
- to water problems in canary islands, https://doi.org/10.13140/RG.2.1.4474.0729

- 542 [2] Veza, J.M. (2001). Desalination in the Canary Islands: an update. Desalination,
- 543 https://doi.org/10.1016/S0011-9164(01)00106-0
- 544 [3] Arenas-Urrea, S., Díaz-Reyes, F., Peñate-Suarez, B., De la Fuente-Bencomo J.A. (2019).
- 545 Technical review, evaluation and efficiency of energy recovery devices installed in the Canary
- 546 Islands desalination plants. Desalination, https://doi.org/10.1016/j.desal.2018.07.013
- 547 [4] Shahzad, M.W., Burhan, M., Ang, L., Ng, K.C. (2017). Energy-water-environment nexus un-
- 548 derpinning future desalination sustainability. Desalination,
- 549 https://doi.org/10.1016/j.desal.2017.03.009
- 550 [5] Portillo, E., Ruiz de la Rosa, M., Louzara, G., Ruiz, J.M., Marín-Guirao, L., Quesada, J.,
- 551 González, J.C., Roque, F., González, N., Mendoza, H. (2014). Assessment of the abiotic and
- 552 biotic effects of sodium metabisulphite pulses discharged from desalination plant chemical
- 553 treatments on seagrass (Cymodocea nodosa) habitats in the Canary Islands. Marine Pollution
- 554 Bulletin, https://doi.org/10.1016/j.marpolbul.2013.12.048
- [6] Morillo, J., Usero, J., Rosado, D., El Bakouri, H., Riaza, A., Bernaola, F.J. (2014). Comparative
- 556 study of brine management technologies for desalination plants. Desalination,
- 557 https://doi.org/10.1016/j.desal.2013.12.038
- 558 [7] Al Bazedi, G., Ettouney, R.S., Tewfik, S.R., Sorour, M.H., El-Rifai, M.A. (2014). Salt recovery
- 559 from brine generated by large-scale seawater desalination plants. Desalination Water
- 560 Treatment, https://doi.org/10.1080/19443994.2013.810381
- 561 [8] Yaqub, M., Lee, W. (2019). Zero-liquid discharge (ZLD) technology for resource recovery
- 562 from wastewater: A review. Science of Total Environment,
- 563 https://doi.org/10.1016/j.scitotenv.2019.05.062
- 564 [9] Waligo, V.M., Clarke, J., Hawkins, R. (2012). Implementing sustainable tourism: A multi-
- 565 stakeholder involvement management framework. Tourism Management,
- 566 https://doi.org/10.1016/j.tourman.2012.10.008
- 567 [10] Panta, S., Lane, P., Doyle, R., Hardie, M., Haros, G., Shabala, S. (2016). Halophytes as a
- 568 Possible Alternative to Desalination Plants: Prospects of Recycling Saline Wastewater During
- 569 Coal Seam Gas Operations. In book: Halophytes for Food Security in Dry Lands,
- 570 https://doi.org/10.1016/B978-0-12-801854-5.00019-4

- 571 [11] Al-Faifi, H., Al-Omran, A.M., Nadeem, M., El-Eter, A., Khater, H.A., El-Maghraby, S.E.
- 572 (2010). Soil deterioration as influenced by land disposal of reject brine from Salbukh water
- 573 desalination plant at Riyadh, Saudi Arabia. Desalination,
- 574 https://doi.org/10.1016/j.desal.2009.06.077
- 575 [12] Rouphael, Y., Petropoulos, S.A., Cardarelli, M., Colla, G. (2018). Salinity as eustressor for
- 576 enhancing quality of vegetables. Scientia Horticulturae,
- 577 https://doi.org/10.1016/j.scienta.2018.02.048
- 578 [13] Nelkin, J., Caplow, T. (2008). Sustainable controlled environment agriculture for urban
- areas. Acta horticulturae , https://doi.org/ 10.17660/ActaHortic.2008.801.48
- 580 [14] Hoagland, D.R. (1920). Optimum nutrient solutions for plants. Science, https://doi.org/
- 581 10.1126/science.52.1354.562
- 582 [15] Dilling, L., Meaghan, E.D., Kenney, D.A., Klein, R., Kathleen, M., Ray, A.J., Travis, W.R.,
- 583 Willhelmi, O. (2019). Drought in urban water systems: Learning lessons for climate adaptive
- 584 capacity. Climate Risk Management, https://doi.org/10.1016/j.crm.2018.11.001
- 585 [16] March, H., Saurí, D., Rico- Amorós, A.M. (2014). The end of scarcity? Water desalination as
- the new cornucopia for Mediterranean Spain. Journal of Hydrology,
- 587 https://doi.org/10.1016/j.jhydrol.2014.04.023
- 588 [17] Einav, R., Harussi, K., Perry, D. (2003). The footprint of the desalination processes on the
- 589 environment. Desalination, https://doi.org/10.1016/S0011-9164(02)01057-3
- 590 [18] Ahmed, M., Shayya, W.H., Hoey, D., Al-Handaly, J. (2001). Brine disposal from reverse
- 591 osmosis desalination plants in Oman and the United Arab Emirates. Desalination,
- 592 https://doi.org/10.1016/S0011-9164(01)80004-7
- 593 [19] Wenten, I.G., Khoiruddin. (2016). Reverse osmosis applications: Prospect and challenges.
- 594 Desalination, https://doi.org/10.1016/j.desal.2015.12.011
- 595 [20] Frank, H., Rahav, E., Bar-Zeev, E. (2017). Short-term effects of SWRO desalination brine on
- 596 benthic heterotrophic microbial communities. Desalination,
- 597 https://doi.org/10.1016/j.desal.2017.04.031
- 598 [21] Jones, E., Qadir, M., van Vliet, M.T.H., Smakhtin, V., mu Kang, S. (2019). The state of
- 599 desalination and brine production: A global outlook. Science of Total Environment,
- 600 https://doi.org/10.1016/j.scitotenv.2018.12.076

- 601 [22] Giwa, A., Dufour, V., Al Marzooqi, F., Al Kaabi, M., Hasan, S.W. (2017). Brine management
- 602 methods: Recent innovations and current status, Desalination,
- 603 https://doi.org/10.1016/j.desal.2016.12.008
- 604 [23] Sánchez, A.S., Nogueira, I.B.R., Kalid, R.A. (2015). Uses of the reject brine from inland
- 605 desalination for fish farming, Spirulina cultivation, and irrigation of forage shrub and crops.
- 606 Desalination, https://doi.org/10.1016/j.desal.2015.01.034
- 607 [24] Roberts, D.A., Johnston, E.L., Knott, N.A., 2010. Impacts of desalination plant discharges
- 608 on the marine environment: A critical review of published studies. Water Research,
- 609 https://doi.org/10.1016/j.watres.2010.04.036
- 610 [25] Díaz-Perez, F.J., Chicharro, D., Guardiola-Mouhaffel, A., Díaz-Martín, R., Pino-Otin, R.
- 611 (2016). Modelling of Energy and Water Supplies in Hotels in Lanzarote and Fuerteventura with
- and Without Desalination Plant (SWROP). Indian Journal of Science and Technology,
- 613 https://doi.org/10.17485/ijst/2016/v9i47/101908
- 614 [26] Chandrashekara, M, Yadav, A. (2015). Water desalination system using solar heat: A
- 615 review. Renewable and Sustainable Energy Reviews,
- 616 https://doi.org/10.1016/j.rser.2016.08.058
- 617 [27] Nassar, Y.F., Yousif, S.A., . Salem. A.A. (2007). The second generation of the solar
- desalination systems. Desalination, https://doi.org/10.1016/j.desal.2007.04.039
- 619 [28] Al-Anezi, A.A. (2013). Potential of membrane distillation a comprehensive review.
- 620 International Journal of Water, https://doi.org/10.1504/IJW.2013.056674
- 621 [29] Hughes, A.J., O'Donovan, T.S., Mallick, T.K. (2014). Experimental evaluation of a
- 622 membrane distillation system for integration with concentrated photovoltaic/thermal (CPV/T)
- 623 energy. Energy procedia, https://doi.org/10.1016/j.egypro.2014.07.313
- [30] Muhammad W.S., Muhammad B., Kim C.N. (2017) Pushing Desalination Recovery to the
- 625 Maximum Limit: Membrane and Thermal Processes Integration. Desalination,
- 626 https://doi.org/10.1016/j.desal.2017.04.024
- 627 [31] Rengasamy, P. (2018). Irrigation Water Quality and Soil Structural Stability: A Perspective
- with Some New Insights. Agronomy, https://doi.org/10.3390/agronomy8050072

- 629 [32] Raveh, E., Ben-Gal, A. (2015). Irrigation with water containing salts: Evidence from a
- 630 macro-data national case study in Israel. Agricultural Water Management,
- 631 https://doi.org/10.1016/j.agwat.2015.10.035
- [33] Magán, J.J., Gallardo, M., Thompson, R.B., Lorenzo, P. (2008). Effects of salinity on fruit
- 633 yield and quality of tomato grown in soil-less culture in greenhouses in Mediterranean climatic
- 634 conditions. Agricultural Water Management, https://doi.org/10.1016/j.agwat.2008.03.011
- [34] Taylor, M.D., Locascio, S.J. (2004). Blossom-End Rot: A Calcium Deficiency. Journal of Plant
- 636 Nutrition, https://doi.org/10.1081/PLN-120027551
- 637 [35] Hocking, B., Tyerman, S.D., Burton, R.A., Giliham, M. (2016). Fruit Calcium: Transport and
- 638 Physiology. Frontiers in Plant Science, https://doi.org/10.3389/fpls.2016.00569
- [36] Islam, M.Z., Mele, M.A., Choi, K.Y., Kang, H.M. (2018). Nutrient and salinity concentrations
- 640 effects on quality and storability of cherry tomato fruits grown by hydroponic system.
- 641 Bragantia, https://doi.org/10.1590/1678-4499.2017185
- 642 [37] Petersen, K.K., Willumsen, J., Kaack, K. (1998). Composition and taste of tomatoes as
- 643 affected by increased salinity and different salinity sources. The Journal of Horticultural
- 644 Science and Biotechnology, https://doi.org/10.1080/14620316.1998.11510966
- [38] Arias, R., Tung-Ching, L., Logendra, L., Janes, H. (2002). Correlation of Lycopene Measured
- by HPLC with the L*, a*, b* Color Readings of a Hydroponic Tomato and the Relationship of
- 647 Maturity with Color and Lycopene Content. Journal of Agricultural Food Chemistry,
- 648 https://doi.org/10.1021/jf990974e
- [39] Z. Pék, L., Helyes, A., Lugasi. (2010). Color changes and antioxidant content of vine and
- 650 postharvest-ripened tomato fruits. Hortscience, https://doi.org/10.21273/HORTSCI.45.3.466
- [40] Barber, N.J., Barber, J. (2002). Lycopene and prostate cancer. Nature,
- 652 https://doi.org/10.1038/sj.pcan.4500560
- [41] Kimball D. (1991). The Brix/Acid Ratio. In: Citrus Processing, https://doi.org/10.1007/97894-011-3700-3_4

655