

1           **Application of compressed fluids-based extraction and purification**  
2           **procedures to obtain astaxanthin-enriched extracts from *Haematococcus***  
3           ***pluvialis* and characterization by comprehensive two-dimensional liquid**  
4           **chromatography coupled to mass spectrometry**

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25 **ABSTRACT**

26 The green microalga *Haematococcus pluvialis* has been widely studied due to its capacity to  
27 accumulate great amounts of astaxanthin, a high-value carotenoid with biological activities. In the  
28 present work, two green compressed fluids-based processes, pressurized liquid extraction (PLE) and  
29 supercritical antisolvent fractionation (SAF) are integrated to obtain an astaxanthin-enriched extract  
30 from this microalga. PLE was carried out using pressurized ethanol as solvent, for 20 min, at 10 MPa,  
31 and 50 °C as extraction temperature. Subsequently, the obtained extract was processed by SAF to  
32 further purify the carotenoids fraction. The SAF process was optimized using a 3-level factorial  
33 experimental design and considering three experimental variables: (i) CO<sub>2</sub> pressure (10-30 MPa), (ii)  
34 percentage of water in the PLE extract (20-50%) and (iii) PLE extract/supercritical-CO<sub>2</sub> flow rate ratio  
35 (0.0125-0.05). Total carotenoids content was evaluated in both *extracts* and *raffinates*. Best results  
36 were obtained at 30 MPa, 0.05 feed/SC-CO<sub>2</sub> mass flow rate and 20 % (v/v) of water in the feed solution,  
37 achieving values of 120.3 mg g<sup>-1</sup> carotenoids in extract (in the SAF *extract* fraction), which were  
38 significantly higher than those obtained in the original PLE extract. In parallel, a new fast two-  
39 dimensional comprehensive liquid chromatography (LC×LC) method was optimized to get the full  
40 carotenoids profile of these extracts in less than 25 min. This is the first time that the use of a C30  
41 column is reported in an on-line LC×LC system.

42

43 **Keywords:** supercritical antisolvent fractionation, SAF, *Haematococcus pluvialis*, PLE, astaxanthin,  
44 LC×LC

45

## 46 1. INTRODUCTION

47 Microalgae are widely considered as a potential source of bioactive compounds with beneficial  
48 properties for human health. These photosynthetic organisms are used in several fields such as  
49 nutraceutical, cosmetic, and food industries, mainly thanks to their high content in natural pigments  
50 [1]. Biologically, carotenoids have an important role in many physiological functions, including light-  
51 harvesting, protection against oxidation and excess of light, and even they can also contribute as  
52 growth regulators. It is known that carotenoids are commonly associated with other natural  
53 compounds including fatty acids, sugars or proteins, which can also influence their chemical and  
54 biological properties [2]. Astaxanthin,  $\beta$ -carotene, lutein, canthaxanthin, and lycopene are the most  
55 commercially used carotenoids [1]. Among these, astaxanthin from *Haematococcus pluvialis* is one of  
56 the most demanded products due to its biological activities such as antioxidant, UV-light protection,  
57 anti-inflammatory, among others. Besides, natural astaxanthin is preferred over its synthetic  
58 counterpart. There are many natural sources of astaxanthin, such as salmon, trout, red sea bream,  
59 shrimp, lobster, and fish eggs, but *Haematococcus pluvialis* is considered the richest source of natural  
60 astaxanthin. In fact, accumulation of up to 30 mg of astaxanthin and derivatives per g of dry biomass  
61 has been reported at industrial scale [3].

62 Due to the huge interest in carotenoids, their extraction from natural matrices, specifically microalgae,  
63 is a hot research topic. Traditionally, the recovery of these compounds implied the use of high volumes  
64 of organic solvents and required long extraction times. Nowadays, these techniques are being replaced  
65 by more advanced and environmentally friendly processes such as supercritical fluid extraction (SFE)  
66 or pressurized liquid extraction (PLE), among others [4]. PLE is based on the use of solvents at high  
67 temperatures and pressures, which helps to maintain the solvent in its liquid state and provides a fast  
68 and efficient extraction process. Moreover, generally recognized as safe (GRAS) solvents such as  
69 ethanol, water or ethyl lactate are preferred [5]. One of the most influential parameters when dealing  
70 with PLE is the extraction temperature. It is known that high temperatures, along with high pressures,

71 increase solubility and mass transfer rates since the solvent penetrates deeper and easier into the  
72 matrix. This way, a significant enhancement on the extraction rates is observed; on the other hand,  
73 high extraction temperatures could directly affect the stability of thermolabile compounds. Regarding  
74 carotenoids, as they are natural antioxidants, most extraction studies reveal that very high  
75 temperatures may induce their degradation [6], although good results have been reported for the  
76 extraction of carotenoids from *Porphyridium cruentum* using PLE with ethanol at 125 °C [7].

77 Compressed fluids-based green extraction techniques, including PLE, SFE and gas-expanded liquids  
78 (GXL) have been previously reported for the extraction of astaxanthin from *H. pluvialis* [8, 9]. PLE has  
79 the advantage of offering high extraction yields and faster extraction processes compared to the other  
80 mentioned techniques and its usefulness for the extraction of carotenoids from other microalgae has  
81 also been demonstrated [10]. However, the selectivity offered by PLE towards those compounds is not  
82 extremely high. For this reason, purification protocols may be needed to obtain fractions enriched in  
83 target compounds for further applications. In this regard, supercritical antisolvent fractionation (SAF)  
84 has already been demonstrated to be useful for the fractionation and concentration of different  
85 bioactive compounds [11-14]. Briefly, SAF is based on the selective precipitation of target compounds  
86 depending on their polarity and solubility between an organic solvent and supercritical CO<sub>2</sub>. During the  
87 process, continuous contact between a relatively polar liquid extract with supercritical CO<sub>2</sub> is  
88 established. During this period, supercritical CO<sub>2</sub> is able to solubilize the less polar fraction (including  
89 solvents and compounds) of the liquid extract that is recovered by downstream pressure reduction  
90 (called SAF *extract*). Meanwhile, more polar compounds not soluble in supercritical CO<sub>2</sub> precipitate in  
91 the so-called *raffinate* [5]. Thus, SAF is a feasible green alternative to further enrich liquid extracts  
92 thanks to the solvent properties obtained under pressurized conditions, although its use has not been  
93 reported so far for natural carotenoids purification. Moreover, it provides the additional advantage of  
94 producing a dried *extract*.

95 To monitor the performance of extraction and purification procedures, appropriate analytical methods  
96 are needed to get proper information about the composition of the generated fractions. In this regard,  
97 the use of liquid chromatography coupled to mass spectrometry (LC-MS) may be the ideal analytical  
98 tool considering the nature of carotenoids. However, there are highly complex samples for which the  
99 use of multidimensional approaches to obtain higher separation power may be justified. In this regard,  
100 on-line two-dimensional comprehensive liquid chromatography (LC×LC) has already been used for the  
101 characterization of carotenoids present in different food-related samples [15-18]. These applications  
102 benefit from the increased separation performance provided by the coupling between a normal phase  
103 separation (NP) in the first dimension and a reversed phase (RP) separation in the second dimension,  
104 using cyano and C18 columns, respectively. The separation performance of those developments was  
105 by far better than the attainable by conventional LC, although relatively long analysis times (ca. 100  
106 min) should be assumed [15-18]. Here, a new approach is studied thanks to the use of amino and C30  
107 columns in the first and second dimensions, respectively, looking for a significant reduction in overall  
108 2D analysis time. C30 is the stationary phase of choice when dealing with the carotenoids analysis from  
109 complex samples by conventional LC [19], although there are no previous reports related to its use in  
110 LC×LC.

111 Thus, the present work aimed to develop an integrated compressed fluids-based process combining  
112 PLE and SAF to efficiently obtain for the first time an astaxanthin-enriched fraction from *H. pluvialis*  
113 microalgae. In parallel, a new LC×LC method was also established for the separation and identification  
114 of the carotenoids, both free and esterified, contained in the produced fractions.

115

## 116 **2. MATERIALS AND METHODS**

### 117 **2.1. Samples and reagents**

118 Freeze-dried *Haematococcus pluvialis*, were kindly provided by Microphyt (Baillargues, France) and  
119 stored at 4 °C until use.

120 HPLC-grade solvents including methyl tert-butyl ether (MTBE), methanol, acetone, and ethanol were  
121 purchased from VWR (Leuven, Belgium). Sea sand (0.25–0.30 mm particle diameter) was acquired  
122 from Panreac (Castellar del Vallés, Spain). Butylated hydroxytoluene (BHT), canthaxanthin and  $\beta$ -  
123 carotene (from *Anacystis nidulans* algae) were obtained from Sigma-Aldrich (St Louis, MO, USA). Lutein  
124 (from *Echinacea purpurea*) was purchased from Chengdu Biopurify Phytochemicals Ltd. (Chengdu,  
125 China). Astaxanthin was purchased from Acros Organics (Geel, Belgium), whereas zeaxanthin was  
126 acquired from Carbosynth Limited (Berkshire, UK). Ultrapure water used was obtained from a Milli-Q  
127 system (Millipore, Billerica, MA, USA). For supercritical antisolvent fractionation experiments, carbon  
128 dioxide (99% purity) was supplied by Carbueros Metálicos (Barcelona, Spain).

129

## 130 **2.2. Pressurized liquid extraction (PLE)**

131 Pressurized ethanol extractions of dried biomass were carried out using an accelerated solvent  
132 extractor (ASE 200, Dionex, Sunnyvale, CA, USA), equipped with a solvent controller unit. Firstly, an  
133 optimization of PLE conditions was performed employing different extraction temperatures (50 to 200  
134 °C, Table S1). For those extractions, 1.0 g of dried algal biomass was loaded into an 11 mL stainless  
135 steel extraction cell sandwiched between 4.0 g of sea sand. Pressure and extraction time were set at  
136 10.5 MPa and 20 min, respectively, and pure ethanol was chosen as extraction solvent, based on  
137 previous experience. All experiments were performed in duplicate. The extracts obtained were dried  
138 using a gentle stream of nitrogen, protected from light and stored at -20 °C until further analysis.  
139 Extraction yield (% extract dry weight/ initial biomass dry weight) and total carotenoids (mg g<sup>-1</sup>  
140 carotenoids in extract) were quantified to select the optimum extraction conditions. Under those  
141 extraction conditions, successive extractions were performed to obtain 500 mL of extract, to continue  
142 with the purification step.

143

## 144 **2.3. Supercritical antisolvent fractionation (SAF)**

145 SAF of the optimum PLE extract was carried out in a Speed Helix supercritical fluid extractor (Applied  
146 Separations, Allentown, PA, USA). A scheme of the SAF process is shown in Figure 1. The PLE extract  
147 obtained under optimum conditions was diluted properly to obtain different percentages of water  
148 needed according to the planned experimental design (20, 35 and 50% v/v or 24, 40.5 and 55.8% w/w,  
149 respectively). These extract solutions were kept in the dark at  $-20\text{ }^{\circ}\text{C}$  to avoid degradation until their  
150 use for the antisolvent fractionation experiments.

151 The fractionation process was accomplished as follows (Figure 1): the feed (PLE extract with water)  
152 from the extract reservoir (1), was continuously pumped by a high-pressure pump (2) at a selected  
153 flow rate ( $0.1$  to  $0.5\text{ mL min}^{-1}$ ), reached a T-tube device where it was mixed with  $\text{CO}_2$ .  $\text{CO}_2$  was provided  
154 from a pressurized cylinder (3), subcooled and pumped using another high-pressure pump (4) at a  
155 constant flow rate ( $8.244\text{ mL min}^{-1}$  or  $8\text{ g min}^{-1}$ ). Then, the mixture (feed and  $\text{CO}_2$ ) reached the  
156 separation chamber (6), in which the compounds that were not soluble in supercritical  $\text{CO}_2 + \text{EtOH}$   
157 mixture precipitated and were collected at the bottom of the separator (this non-soluble fraction is  
158 called *raffinate*). During the separation process, the temperature was fixed at  $40\text{ }^{\circ}\text{C}$  and it was  
159 controlled by an oven (5). An upstream backpressure valve (7) kept constant the fractionation pressure  
160 throughout the experiment. Finally, the compounds soluble in supercritical  $\text{CO}_2 + \text{EtOH}$  mixture  
161 proceeded to the next vessel where  $\text{CO}_2$  pressure was decreased to turn  $\text{CO}_2$  into a gas to allow the  
162 recovery of those components in the second separation chamber (the soluble fraction is called *extract*)  
163 (8), which was kept at room temperature ( $25\text{ }^{\circ}\text{C}$ ). Both *raffinate* and *extract* were collected separately  
164 in plastic bottles and dried. The SAF process time was set at 120 min for each experiment. All dried  
165 fractions were stored at  $-20\text{ }^{\circ}\text{C}$  until analysis. The recovery was determined gravimetrically, as the ratio  
166 of the mass of dry *extract* or *raffinate* recovered and the mass of dry PLE extract fed and expressed as  
167 a percentage.

168

## 169 **2.4. Experimental design**

170 An experimental design was applied to optimize the supercritical antisolvent fractionation process. A  
171 3-level factorial experimental design  $2^3$  (including three center points) was proposed based on three  
172 factors: pressure (10 to 30 MPa), flow rate ratio (w/w) of feed (PLE extract) and supercritical CO<sub>2</sub> (0.01–  
173 0.05) and percentage of water in feed (20 to 50%, v/v). The response variables studied were recovery  
174 (% dry weight of *extract* or *raffinate*/dry weight of PLE extract) total carotenoids (mg g<sup>-1</sup> carotenoids in  
175 *extract* or *raffinate*) and total astaxanthin content (mg g<sup>-1</sup> astaxanthin in *extract* or *raffinate*). The  
176 described experimental design involved 11 experimental runs (Table S2). Both *raffinate* and *extract*  
177 from the application of each process conditions, as well as the original PLE extract, were studied. Data  
178 analysis was performed using response surface methodology (RSM) using Statgraphics Centurion XVI  
179 software (StatPoint Technologies, Inc., Warrenton, VA, USA). The influence of independent parameters  
180 on the response variables was studied at a 95% level of confidence. Moreover, a linear regression  
181 model for each parameter ( $Y_i$ ) was proposed. The equation was

$$182 Y_i = \kappa_0 + \kappa_1 \times P + \kappa_2 \times F + \kappa_3 \times W + \kappa_{1,2} \times P \times F + \kappa_{1,3} \times P \times W + \kappa_{2,3} \times F \times W + \kappa_{1,2,3} \times \\ 183 P \times F \times W + error \quad (1)$$

184 where P is the pressure, F is the feed/supercritical-CO<sub>2</sub> flow rate ratio, W is the percentage of water in  
185 feed (v/v),  $\kappa_0$  is a constant,  $\kappa_1$ ,  $\kappa_2$ ,  $\kappa_3$  are the independent linear effects,  $\kappa_{1,2}$ ,  $\kappa_{1,3}$ ,  $\kappa_{2,3}$  are the linear effects  
186 of two factors and  $\kappa_{1,2,3}$  is the effect of three factors interaction. The effect of each factor and its  
187 statistical significance, for each of the response variables, were analyzed from the standardized Pareto  
188 chart. The response surfaces of the respective mathematical models were also obtained, and the  
189 significances were accepted at  $p \leq 0.05$ . A multiple response optimization was performed by the  
190 combination of the three experimental factors to maximize the desirability function for the response  
191 variables in the *extract* since the goal was to obtain an astaxanthin-enriched fraction. Nevertheless,  
192 both *extracts* and *raffinates* were analyzed in terms of recovery (% dry weight of *extract* or  
193 *raffinate*/dry weight PLE extract), total carotenoids content (mg carotenoid per g *extract* or *raffinate*)



194 by using a spectrophotometric method and total astaxanthin content (mg astaxanthin per g *extract* or  
195 *raffinate*) determined by HPLC.

196

## 197 **2.5. Total carotenoids determination**

198 A spectrophotometric method was used to determine the total carotenoids content, based on their  
199 characteristic absorbance, as previously described [7]. PLE extracts and fractions obtained from the  
200 SAF process were dissolved in ethanol at a concentration of 0.1 mg mL<sup>-1</sup> and their absorbance was  
201 recorded at a specific wavelength (470 nm). The calibration curve was constructed using astaxanthin  
202 as an external standard (0.16-10.00 µg mL<sup>-1</sup>). Results were expressed as mg carotenoids per g *extract*  
203 *or raffinate*.

204

## 205 **2.6. Chemical characterization of *H. pluvialis* extracts and SAF fractions by liquid chromatography** 206 **coupled to diode array detection (HPLC-DAD)**

207 The profiles of carotenoids of the *H. pluvialis* extracts and the different SAF fractions were firstly  
208 determined using HPLC-DAD, according to a previously developed method [20], with some  
209 modifications. An Agilent 1100 series liquid chromatograph (Santa Clara, CA, USA), coupled to a diode-  
210 array detector (DAD) was used to analyze all samples. The analytical conditions included the use of a  
211 YMC-C30 reversed-phase column (250 × 4.6 mm, 5 µm; YMC Europe, Schermbeck, Germany) and a  
212 YMC-C30 pre-column (10 × 4 mm, 5 µm), using the following mobile phases: methanol–MTBE–water  
213 (90:7:3, v/v/v) as solvent A and methanol–MTBE (10:90, v/v) as solvent B. A linear gradient was  
214 employed for elution as follows: 0 min, 0% B; 20 min, 30% B; 35 min, 40% B; 45 min, 80% B; 50 min,  
215 100% B; 52 min, 0% B. The injection volume was 10 µL while the flow rate was 0.8 mL min<sup>-1</sup>. The diode  
216 array detector was set at 280, 450 and 660 nm, although spectra from 240 to 770 nm were recorded  
217 (peak width 0.1 min (2 s), slit 4 nm). The instrument was controlled by LC ChemStation 3D Software  
218 Rev. B.04.03 (Agilent Technologies, Santa Clara, CA, USA).

219 This method was also employed to estimate astaxanthin amounts in the extracts and SAF fractions. All  
220 samples were dissolved in pure ethanol at an appropriate concentration (1–10 mg mL<sup>-1</sup>) and filtered  
221 using 0.45 µm nylon filters before analysis. External standard calibrations were performed using at  
222 least five different concentrations of astaxanthin (3.1 to 50.0 µg mL<sup>-1</sup>) dissolved in ethanol that were  
223 analyzed in triplicate. Good linearity was obtained in the mentioned range ( $R^2 = 0.986$ ). Moreover,  
224 appropriate limits of detection (LOD = 0.28 µg mL<sup>-1</sup>) and limits of quantification (LOQ = 0.93 µg mL<sup>-1</sup>)  
225 calculated as a concentration giving a signal-to-noise ratio equal to 3 and 10, respectively, were  
226 obtained. Results were expressed as mg g<sup>-1</sup> astaxanthin in *extract* or *raffinate*.

227

## 228 **2.7. Chemical characterization of *H. pluvialis* extracts and SAF fractions by comprehensive two-** 229 **dimensional liquid chromatography (LC×LC DAD-APCI-MS/MS)**

230 For the characterization of the specific carotenoids contained in *H. pluvialis* extracts and SAF fractions,  
231 a new LC×LC method was developed. The instrumentation consisted of a first dimension (<sup>1</sup>D) composed  
232 by an Agilent 1200 series liquid chromatograph (Agilent Technologies, Santa Clara, CA) equipped with  
233 an autosampler. The second dimension (<sup>2</sup>D) separation was performed using an additional LC pump  
234 (Agilent 1290 Infinity). Both dimensions were connected by an electronically-controlled two-position  
235 ten-port switching valve (Rheodyne, Rohnert Park, CA, USA) acting as modulator equipped with two  
236 identical 30 µL injection loops. The modulation time of the switching valve was 1.0 min. The separation  
237 was recorded through the DAD at 450 nm (maximum sampling rate selected, 20 Hz), although the  
238 system was also connected to an Agilent 6320 Ion Trap mass spectrometer equipped with atmospheric  
239 pressure chemical ionization (APCI) interface working under positive ionization mode. MS detection  
240 was performed using the following settings using positive ionization mode: capillary voltage, -3.5 kV;  
241 drying temperature, 350 °C; vaporizer temperature, 400 °C; drying gas flow rate, 5 L min<sup>-1</sup>; nebulizer  
242 gas pressure, 60 psi; and corona current, 4000 nA; *m/z* 150 to 1300. The LC data were elaborated and  
243 visualized using LC Image software (version 1.0, Zoex Corp., Houston, TX).

244 The finally optimized normal phase × reversed phase (NP×RP) method involved the use of the following  
245 separation conditions:

246 <sup>1</sup>D separation: A Hypersil Gold Amino column (150 x 1.0 mm, 3 μm, Thermo Scientific, Waltham, MA,  
247 USA) was used, eluted under isocratic conditions using hexane as mobile phase at 20 μl min<sup>-1</sup>.

248 <sup>2</sup>D separation: A Thermo Accucore C30 partially porous column (50 x 4.6 mm, 2.6 μm, Thermo  
249 Scientific, Waltham, MA, USA) was used using water/acetonitrile (20:80, v/v, solvent A) and 2-propanol  
250 (solvent B) as mobile phases eluted following full-in-fraction repetitive gradients as follows: 0 min, 10%  
251 B; 0.6 min, 90% B; 0.75, 90% B; 0.76 min, 10%B; 1.0 min, 10% B. The flow rate employed was 3.0 mL  
252 min<sup>-1</sup> and the column temperature was held at 60 °C. The effluent from the <sup>2</sup>D column was split before  
253 entering the MS instrument so that the flow rate introduced in the MS detector was *ca.* 0.6 mL min<sup>-1</sup>.  
254 Practical peak capacity values were determined using the approach proposed by Li et al [21] whereas  
255 method orthogonality was estimated following the asterisk equations [22]. Details about these  
256 calculations are provided as electronic supplementary information.

257

### 258 **3. RESULTS AND DISCUSSION**

#### 259 **3.1 Extraction of carotenoids from *H. pluvialis* and purification by supercritical antisolvent** 260 **fractionation process**

261 Astaxanthin is present in *H. pluvialis* both in its free form as well as in a more stable esterified form  
262 bound to different fatty acids [3]. Moreover, astaxanthin can form mono- and di-esterified derivatives,  
263 thus, increasing the complexity of the whole carotenoids composition naturally present in the  
264 microalgae (Figure S1). In this sense, the extraction of carotenoids from *H. pluvialis* is challenging  
265 considering that the complex chemical composition also implies very different polarities of its  
266 carotenoids. Based on our previous experience, PLE using ethanol as a solvent was considered as the  
267 most suitable GRAS alternative to extract carotenoids from *H. pluvialis*. The combined use of PLE and  
268 SAF provides higher selectivity towards the compounds of interest whereas the use of PLE in the first

269 step allows obtaining high extraction yields. Fast optimization of the extraction temperature at  
270 constant pressure (10.5 MPa) and time (20 min) was performed. As shown in Table S1, the use of 50  
271 °C was considered optimum since it allowed working with a more carotenoids-enriched extract.  
272 To track the effect of the subsequent SAF process on the chemical composition of the extract, an LC-  
273 DAD method previously employed to reveal the carotenoids pattern of other microalgae was applied  
274 to the optimum PLE extract. Figure S2 shows the profile obtained. As can be observed, the extract was  
275 relatively complex with multiple peaks belonging to carotenoids according to their UV-Vis spectra.  
276 Astaxanthin, canthaxanthin, lutein, and  $\beta$ -carotene could be identified in the extract by coelution with  
277 commercial standards. Moreover, a high number of peaks possessed typical UV-Vis spectra with a  
278 maximum around 474 nm, compatible with astaxanthin. According to their retention windows [23],  
279 these compounds were tentatively considered as astaxanthin monoesters and astaxanthin diesters.  
280 Once the most suitable conditions for the pressurized extraction of carotenoids from *H. pluvialis* were  
281 selected, a relatively high volume of extract was generated to be employed as feed for the SAF process  
282 optimization. Up to 500 mL of extract were prepared with a total concentration of solids of 3.12 g L<sup>-1</sup>  
283 of extract solution. To study the most important variables influencing the SAF process using  
284 supercritical CO<sub>2</sub> (sc-CO<sub>2</sub>) as antisolvent, an experimental design was devised and applied. Feed to  
285 supercritical CO<sub>2</sub> ratio, process pressure and the amount of water in the feed have repeatedly been  
286 shown as the factors that have the greatest impact on fractionation performance [13,14,24]. The  
287 performance of the process was monitored in terms of recovery, total carotenoids and astaxanthin  
288 content in both SAF *extract* and *raffinate*. Astaxanthin content was determined as the sum of the  
289 concentration of all the peaks contained in the LC-DAD chromatograms possessing the typical  
290 astaxanthin UV-Vis spectra. Table 1 shows the results obtained under each process condition for  
291 *extracts* and *raffinates*. As can be observed, the recovery of total carotenoids in the *raffinates* was  
292 generally lower than in the extracts, as could be expected from the diverse solubility of carotenoids  
293 between the water-soluble fraction (*raffinate*) and the ethanol + SC-CO<sub>2</sub> fraction (*extract*). For this

294 reason, the analysis of the fractionation performance is focused on the extracts, since this fraction was  
295 the most suitable to maximize the recovery of carotenoids.

296 As can be seen in Table 1, the total recoveries obtained in the *extract* fractions were very variable,  
297 from 17.8 to 88.4%, which implies that there is a significant effect of the studied parameters on the  
298 solubility of the components present in the PLE extract on the supercritical CO<sub>2</sub> + ethanol mixture.  
299 Figure 2 shows the standardized Pareto charts for the three response variables studied, together with  
300 their corresponding response surfaces. Different bar shadings indicate if the effect is positive or  
301 negative over the response variables, whereas the vertical line marks the significance of the effects at  
302 the 95% confidence level.

303 As can be observed, for the total recovery (Figure 2A), the individual influence of the percentage of  
304 water in feed and the PLE extract/SC-CO<sub>2</sub> ratio showed a negative effect, although only the first one  
305 was significant. The pressure showed a non-significant positive effect. It can be noted that the  
306 percentage of water in feed was the most influencing factor, followed by its interaction with the  
307 feed/SC-CO<sub>2</sub> ratio, as it can be also observed in their corresponding response surfaces (Figures 2B and  
308 C). In terms of total carotenoids content as well as total astaxanthin content, both pressure and PLE  
309 extract/SC-CO<sub>2</sub> ratio exhibited a positive and significant effect, with small differences in terms of  
310 influence, whereas the content of water in the feed showed a negative effect, as it is shown in Figure  
311 2D and G. These two factors, pressure, and PLE extract/SC-CO<sub>2</sub> flow rate ratio, are strongly related to  
312 mass transfer and, thus, the use of higher pressures and feed ratios meant that more carotenoids  
313 would be available to be extracted. Figures 2E and H and Figures 2F and I show the response surfaces  
314 of total carotenoids and total astaxanthin content, respectively, when % of water in feed is fixed. In  
315 terms of percentage of water in feed, as expected, compounds from PLE extract were more soluble in  
316 ethanol than in water; thus, as the proportion of ethanol (and less % water) in the feed was increased,  
317 a higher amount of compounds were recovered in the mixture SC-CO<sub>2</sub> + EtOH (*extract*).

318 In general, the increase in fractionation pressure always increased the recovery of carotenoids in the  
319 *extracts*, as can be deduced from Table 1. Moreover, when the pressure was fixed, higher feed/SC-CO<sub>2</sub>  
320 ratios were more favorable. Lastly, the percentage of water in the feed influenced the total amount of  
321 carotenoids recovered depending on the extraction pressure. At higher pressures (30 MPa) smaller  
322 ratios provided better carotenoids recoveries, whereas at lower pressures (10 MPa) the opposite trend  
323 was found. An ANOVA analysis of the experimental design was employed to statistically assess the  
324 recovery of total carotenoids in the SAF *extract*.

325 Apart from the confirmation of the statistical influence of pressure and feed to SC-CO<sub>2</sub> ratio at the 95%  
326 confidence level, the model presented an R-squared ( $R^2 = 0.97$ ) and adjusted R-squared ( $R^2 = 0.90$ )  
327 values that indicated a close agreement between the experimental results and theoretical values.

328 To determine the extraction conditions to obtain the most purified SAF fraction with the highest  
329 possible recovery, a multiple response optimization was performed to maximize all the studied  
330 variables simultaneously. The estimated response surface obtained for the multiple optimization can  
331 be observed in Figure 3. Additionally, the optimum conditions and the estimated responses proposed  
332 by the model, along with those obtained experimentally at those conditions are shown in Table 2.  
333 Consistently, the experimental results for the extraction performed according to the optimum  
334 conditions were similar to those predicted.

335 Overall, the SAF fraction obtained in SC-CO<sub>2</sub>+ethanol mixture (*extract*) was effectively enriched in  
336 carotenoids (up to 1.3-fold compared to the PLE original extract) when the process was performed at  
337 30 MPa, and 20% (v/v) of water in the mixture and 0.05 PLE extract/SC-CO<sub>2</sub> flow rate ratio. Under those  
338 conditions, the carotenoid content was 120.3 mg g<sup>-1</sup> carotenoids in extract. These results show the first  
339 application of SAF for the purification of natural carotenoids.

340

### 341 **3.2. Characterization of extracts using comprehensive two-dimensional liquid chromatography** 342 **(LC×LC) coupled to mass spectrometry detection**

343 Up to now, the characterization of carotenoids present in microalgae extracts has been carried out by  
344 conventional HPLC using C30 columns. However, even if this type of column is very well suited for the  
345 separation of carotenoids, very complex samples cannot be completely resolved. As can be observed  
346 in Figure S2, the chemical composition present in the optimum *H. pluvialis* PLE extract (50 °C) could be  
347 considered complex enough to justify the use of multidimensional approaches to improve the  
348 separation of its components and to resolve some of the coelutions found. In this line, the use of on-  
349 line comprehensive two-dimensional LC (LC×LC) has been previously been demonstrated as very  
350 powerful for the separation of carotenoids from other natural sources [15-18, 25]. For this reason, the  
351 use of a new LC×LC-MS method for the separation of carotenoids contained in *H. pluvialis* is proposed  
352 here for the first time.

353 The proposed method was optimized combining NP in the <sup>1</sup>D and RP in the <sup>2</sup>D. A new column  
354 combination, not used before for carotenoids analysis by LC×LC, was selected involving the use of a  
355 microbore amino column in the <sup>1</sup>D and a short partially porous C30 column in the <sup>2</sup>D. A separate  
356 optimization of the separation conditions of each dimension was performed. <sup>1</sup>D separation conditions  
357 were studied including different mobile phases and gradients although, finally, the isocratic elution  
358 using hexane as mobile phase provided with proper retention and rapid elution of the carotenoids  
359 contained in the sample into the <sup>1</sup>D amino column. On the other hand, considering the lack of previous  
360 reports including the use of a C30 column in LC×LC set-ups, different mobile phase compositions and  
361 gradients were also tested in the <sup>2</sup>D. One min was established as the target modulation time. The finally  
362 selected separation conditions are reported in Section 2.7. Figure 4A shows the separation attainable  
363 of the *H. pluvialis* PLE extract using this configuration. Peak assignment is shown in Table 3. As can be  
364 observed, a good resolution between the different components was obtained, being able to separate  
365 free carotenoids (including carotenes and xanthophylls) as well as other mono- and di-esterified  
366 carotenoids derived from astaxanthin. The main compound found was the Astaxanthin-C<sub>18:0</sub>  
367 monoester (peak 19), although relevant amounts were also found of its C<sub>18:1</sub> monoesters (peaks 14,

368 20, 21), presenting different isomers. Regarding astaxanthin-diesters, the  $C_{18:1}/C_{18:1}$  was the most  
369 intense (peak 8) together with the  $C_{18:0}/C_{18:0}$  diester (peak 7). Free carotenoids were also detected and  
370 tentatively identified, including astaxanthin (peak 24), canthaxanthin (peak 15), lutein (peak 16) and  
371  $\beta$ -carotene (peak 3).

372 This separation was characterized by a practical peak capacity of 268 while orthogonality degree was  
373 estimated at 40%. Although these figures-of-merit are interesting by themselves, it is worth to  
374 mention that the whole analysis took less than 25 min, which was nearly the half than the original  
375 conventional HPLC method, as can be inferred from a comparison between Figure S2 and Figure 4.  
376 Thus, the peak capacity achieved is rather high for a 25 min analysis (*ca.* 11 peaks  $\text{min}^{-1}$ ). This analysis  
377 time can be considered as very fast compared to other LC $\times$ LC methods applied for carotenoids analysis  
378 which are typically around 90-100 min [15-18, 25], and it is, indeed, a significant analytical advantage  
379 over the use of conventional LC.

380 The application of this method also allowed establishing a comparison between the original PLE extract  
381 used as feed for the SAF process and the enriched *extract* obtained after purification. As can be  
382 observed in Figures 4A and B, the chemical composition was not the same comparing both fractions,  
383 although astaxanthin derivatives were clearly the main components. Although astaxanthin-  
384 monoesters were still the main compounds found, the proportions between the whole carotenoid  
385 pattern were modified, indicating a possible difference in the solubility of individual components under  
386 the SAF processing conditions. This fact could be expected considering the large differences in relative  
387 polarity among the carotenoids present in the original PLE extract. In this regard, fewer amounts of  $\beta$ -  
388 carotene, as well as astaxanthin diesters, were evident. Moreover, the possibility of different reactions,  
389 including isomerization or even degradation, taking place during the SAF process might not be ruled  
390 out. Indeed, astacin-derivatives were more prominent in the SAF extract compared to the PLE extract  
391 (peaks 9-11). Besides, new peaks appeared (peaks 26, 27) that could not be properly assigned although  
392 they could correspond to newly formed compounds. Unfortunately, due to the lack of commercial



393 standards, no precise quantification of each separated compound was possible either by LC×LC or  
394 conventional LC.

395

#### 396 **4. CONCLUSIONS**

397 The combination of compressed fluids-based processes for extraction and purification of target  
398 fractions has been demonstrated as a feasible environmentally green alternative for the recovery of  
399 astaxanthin and other carotenoids from *H. pluvialis* microalgae. Specifically, a PLE process performed  
400 with ethanol at 50 °C and 10.5 MPa for 20 min was demonstrated to be useful for the extraction of  
401 carotenoids from *H. pluvialis* biomass. Subsequently, this extract was used as feed for a SAF process  
402 targeting the further purification of carotenoids. An experimental design, studying different process  
403 parameters, including CO<sub>2</sub> pressure (10-30 MPa), percentage of water in the PLE extract (20-50%) and  
404 PLE extract/SC-CO<sub>2</sub> flow ratio (0.0125-0.05) was useful to select the optimum purification conditions  
405 allowing the recovery of a carotenoids-enriched fraction as SAF *extract*. By using 30 MPa, 0.05 feed/SC-  
406 CO<sub>2</sub> mass flow rate and 20% (v/v) of water in the feed solution, a purified *extract* containing 120.3 mg  
407 g<sup>-1</sup> carotenoids in the extract was produced. Thus, the possibility of using SAF to purify carotenoids  
408 from natural extracts was demonstrated. Moreover, a new fast LC×LC method based on the coupling  
409 of NP and RP separations has been optimized and applied in order to get the full carotenoids profile of  
410 these extracts in less than 25 min. Astaxanthin mono- and diesters were the most important  
411 compounds present, although other free carotenoids including canthaxanthin, lutein, and β-carotene  
412 were also detected. Interestingly, although the SAF process was able to produce an enrichment on  
413 total carotenoids, the application of this LC×LC method confirmed that the profiles obtained were  
414 qualitatively different compared to the original *H. pluvialis* PLE extract.

415

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422

423

424 **Conflicts of Interest**

425 The authors would like to declare no conflict of interest in the publication of this research.

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- 490

491 **FIGURE LEGENDS.**

492 **Figure 1.** Scheme of the supercritical antisolvent fractionation equipment: (1) PLE extract reservoir, (2)  
493 high-pressure liquid pump, (4) high-pressure CO<sub>2</sub> pump, (5) oven, (6) separator 1 (*raffinate* collection  
494 cell), (7) back pressure regulator, (8) separator 2 (*extract* collection cell).

495

496 **Figure 2.** Standardized Pareto charts obtained for recovery (A), total carotenoids content (D) and total  
497 astaxanthin content (G) for SAF *extract* fraction (white bars and grey bars show positive and negative  
498 effects, respectively), and their corresponding response surfaces, keeping constant the response  
499 variable that influences the least (pressure for recovery and % water in feed for carotenoid and  
500 astaxanthin content).

501

502 **Figure 3.** Estimated response surface obtained for the multiple response optimization for SAF *extract*  
503 fraction.

504

505 **Figure 4.** 2D plots (450 nm) of the NP×RP separation of the *H. pluvialis* PLE extract obtained at 50 °C  
506 (A) and the fraction obtained after SAF purification (B). Peak assignment as in Table 3. For detailed  
507 separation conditions, see section 2.7.

508

**Table 1.** Experimental design of the factors and values of the response variables studied for the SAF *extract* and *raffinate*.

Exp.	P (MPa)	Feed/SC-CO <sub>2</sub>	Water in feed	<i>Extract</i>			<i>Raffinate</i>		
				Recovery	Total carotenoids	Astaxanthin	Recovery	Total carotenoids	Astaxanthin
				(% v/v)	(wt %)	(mg g <sup>-1</sup> )	content (mg g <sup>-1</sup> )	(wt %)	(mg g <sup>-1</sup> )
1	10	0.05000	20	36.5	31.5	29.0	63.5	11.2	6.0
2	30	0.05000	20	42.4	120.3	103.3	57.6	9.8	5.6
3	10	0.01250	20	66.5	9.7	9.6	33.5	11.5	6.8
4	30	0.01250	20	88.4	47.7	39.8	11.6	2.3	0.4
5	20 (CP)	0.03125	35	31.6	47.8	24.9	68.4	3.7	0.7
6	20 (CP)	0.03125	35	47.8	62.7	43.1	52.2	1.3	0.6
7	20 (CP)	0.03125	35	31.7	52.6	30.1	68.3	1.1	0.5
8	10	0.05000	50	25.6	13.7	10.9	74.4	48.9	47.4
9	30	0.05000	50	24.7	69.7	63.3	75.3	48.1	47.5
10	10	0.01250	50	17.8	12.4	8.2	82.2	18.2	17.1
11	30	0.01250	50	24.6	54.7	45.7	75.4	20.6	20.2

CP: experimental design central point.

**Table 2.** Optimum and experimental factor and response values obtained for the multiple response optimization for SAF *extract* fraction.

<b>Factors</b>			<b>Responses</b>		
<i>Factor</i>	<i>Optimum</i>	<i>Experimental</i>	<i>Response</i>	<i>Optimum</i>	<i>Experimental</i>
Pressure (MPa)	30	30	Recovery (%)	50.5	42.4
Feed/SC-CO <sub>2</sub> flow rate ratio	0.046	0.05	Total carotenoid content (mg g <sup>-1</sup> )	97.8	120.3
% Water in feed	20.0	20.0	Total astaxanthin content (mg g <sup>-1</sup> )	81.2	103.3



**Table 3.** Peak assignment, UV–Vis maxima and MS information of the separated peaks and contents of the quantified compounds in the *H. pluvialis* PLE extract and SAF fractions.

Peak #	Identification	UV-Vis maxima (nm)	[M + H] <sup>+</sup> m/z
1	Ast DE (C <sub>18:0</sub> /C <sub>18:1</sub> )	474	1127.0
2	Ast DE (C <sub>18:1</sub> /C <sub>18:1</sub> )	474	1125.9
3	β-carotene*	420s, 450, 480	537.0
4	Ast DE (C <sub>18:1</sub> /C <sub>18:2</sub> )	474	1123.9
5	Ast DE (C <sub>18:2</sub> /C <sub>18:3</sub> )	474	1119.9
6	Zeaxanthin	420s, 445, 476	569.0
7	Ast DE (C <sub>18:0</sub> /C <sub>18:0</sub> )	478	1129.2
8	Ast DE (C <sub>18:1</sub> /C <sub>18:1</sub> )	478	1125.0
9	Astacin-C <sub>18:2</sub>	478	855.9
10	Astacin-C <sub>18:3</sub>	478	853.0
11	Astacin-C <sub>18:4</sub>	478	851.0
12	Ast ME (C <sub>18:3</sub> )	478	857.0
13	Ast ME (C <sub>18:0</sub> )	475	863.3
14	Ast ME (C <sub>18:1</sub> )	475	861.7
15	Canthaxanthin*	474	565.7
16	Lutein*	422, 446, 474	568.9
17	Pheophytin a	412, 666	872.1
18	n.i.	478	865.3
19	Ast ME (C <sub>18:0</sub> )	478	863.3
20	Ast ME (C <sub>18:1</sub> )	478	861.7
21	Ast ME (C <sub>18:1</sub> )	478	861.0
22	Ast ME (C <sub>18:2</sub> )	478	859.8
23	Ast ME (C <sub>18:2</sub> )	478	859.0
24	Astaxanthin*	478	597.6
25	n.i.	420s, 446, 474	
26	n.i.	475	
27	n.i.	420s, 446, 474	

\* Identified with a commercial standard; s, spectral shoulder; n.i., not identified; Ast: astaxanthin; ME: monoester; DE: diester.