

Molecular Confinement of Solid and Gaseous Phases of Self-standing Bulk Nanoporous Polymers Inducing Enhanced and Unexpected Physical Properties

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Abstract

In this work it is provided the first evidence of the polymer chains confinement within self-standing pore walls of nanoporous materials based on poly(methyl methacrylate) (PMMA). This was made possible by producing a series of porous samples with a wide range of pore sizes between 90 nm and 3 µm using processes combining CO₂ sorption, selective block copolymer swelling or homogeneous physical foaming. Mobility restrictions of the PMMA chains in the porous samples with pore size below 200 nm was consistently demonstrated with several experimental techniques, including differential scanning calorimetry, Raman spectroscopy, and broadband dielectric spectroscopy.

In addition, several scale-reduction phenomena related to the constitutive elements of the porous materials, both in the polymeric and gaseous phases, and to the porous architecture are identified. The significance of these phenomena on macroscopic electrical conductivity and permittivity of the nanoporous materials is demonstrated, and the presented observations support previous explanations of improved mechanical properties and thermal insulation of this type of nano-materials.

Introduction

Nanoporous polymers are of great scientific and technological importance.¹ Their tunable chemistry, high surface area, and improved mechanical properties offer promising new applications in catalysis, filtration,^{2, 3} hydrogen storage,^{4, 5} gas separation and adsorption,^{6, 7} energy conversion,⁸ and microelectronics;^{9, 10} while their superior thermal properties are suited for applications as high performance thermal insulators in building trade, aeronautics, or even space launch.^{11, 12} Several strategies have been developed for the production of these novel materials, often taking advantage of polymer blends or block copolymers self-assembly followed by swelling or removal of a dispersed nanometric phase.¹³⁻¹⁹ In recent years, the use of physical blowing agents (e.g. CO₂) to induce the nucleation of pores inside homogeneous polymers with high chemical affinity for the blowing agent has gained popularity as this provides a pathway to exploit the unique properties of nanostructured porous polymers in advanced materials for large scale applications.¹⁹⁻²⁶

The nanometric architecture, defined by the presence of nanopores with sizes below 100 nm, provides polymeric materials with a high surface area, in which the confinement of a gaseous phase leads to a drastic reduction of thermal conductivity (i.e. the Knudsen effect already demonstrated in aerogels and porous ceramics),²⁷ as recently shown experimentally in bulk nanoporous materials (thick nanocellular foams) phase-separated poly(methyl methacrylate) (PMMA)-based systems.²⁸ Some indirect evidence of changes in the polymer phase behavior within these nanoporous materials were found, along with an enhancement of several mechanical properties compared to microcellular foams.²⁹ Such improvements were explained by a possible confinement of the polymer chains into pore walls with nanometric dimensions below 60 nm, by analogy to thin films.³⁰ Yet no experimental evidence exists of a relation between a hypothetical polymer chains confinement in the nanometric polymer matrix and macroscopic physical properties of bulk nanoporous polymers (i.e. self-standing samples with

significant thickness of about or over 1 mm, or thousands of times thicker than the size of the pores within), in particular when materials have a closed porous structure.

Experimental Section

Materials: Neat poly(methyl methacrylate) homopolymer (PMMA, $T_g = 112^\circ \text{C}$, $\rho = 1.18 \text{ g/cm}^3$, $M_w^{PMMA} \approx 83000 \text{ g/mol}$, $M_n^{PMMA} \approx 43000 \text{ g/mol}$, $I_p^{PMMA} \approx 1.9$) and a triblock copolymer poly(methyl methacrylate)-co-poly(butyl acrylate)-co-poly(methyl methacrylate) (MAM, 36 wt.% poly(butyl acrylate), $\rho = 1.08 \text{ g/cm}^3$, $M_w^{MAM} \approx 180000 \text{ g/mol}$, $M_n^{MAM} \approx 85000 \text{ g/mol}$, $I_p^{MAM} \approx 2.1$) were gently provided by Altuglas-Arkema Company (France) in the form of pellets.

Fabrication of PMMA-based nanoporous polymers: 90/10 PMMA/MAM blends containing 10 wt.% of MAM were produced as follows. Both materials, PMMA and MAM, were dried in vacuum (680 mm Hg), at 80°C during 4 h before processing. Mixing and extrusion were carried out using a Scamex CE02 single-screw extruder ($L/D = 28$, $d = 45 \text{ mm}$), with a temperature profile from 165 to 225°C at a screw speed of 60 rpm in the desired proportions. Pellets were produced using a continuous cutting machine operating at the end of the line at a constant speed of 240 rpm. In a previous work it was demonstrated that PMMA/MAM blends produced by extrusion can present a self-assembled nanostructure that acts as a pattern in the production of the porous structure.³

In a second step, neat PMMA and 90/10 PMMA/MAM were injected into bulk solid samples ($50 \times 15 \text{ mm}^2 \times 3 \text{ mm}$) using a small scale injection molding machine developed by DSM Xplore. The working temperature was fixed at 240°C , whereas mold temperature was set at 60°C . The injection pressure was fixed at 1 MPa. All samples were transparent and showed a good surface appearance as well as a good injection behavior, without air bubbles inside the parts (see Supplementary Information, Figure S1).

Foaming experiments were carried out in a high pressure vessel provided by TOP Industry (France), with a capacity of 300 cm³ and capable of operating at maximum temperature of 250 °C and maximum pressure of 40 MPa. The reactor is equipped with an accurate pressure pump controller provided by Teledyne ISCO, and controlled automatically to keep the temperature and pressure at the desired values. The CO₂ vessel temperature and pressure were monitored in the course of the process. Thus a collection of experiments was performed in a modified solid state foaming process. The usual solid state foaming process with amorphous polymers has three stages: the saturation (under fixed gas pressure and temperature), gas desorption during and after the pressure release (to room pressure and temperature), and foaming of the sample (at a temperature over or around the T_g of the plasticized polymer). However, the actual glass transition temperature of PMMA-CO₂ systems can reach values close to room temperature, even below room temperature in some particular conditions, so in this work the desorption (at room temperature) and foaming stages (also performed at room temperature) are not clearly separated.

In previous works it was established that the production of the porous structure in neat PMMA samples is obtained by a conventional gas nucleation and foaming process, whereas PMMA/MAM blends present a selective swelling of the soft phase (poly(butyl acrylate)) confined by the surrounding PMMA matrix.³¹

In this study, bulk porous polymeric structures with pore sizes in the micrometric and nanometric range for neat PMMA, and only in the nanometric range for PMMA/MAM blends were obtained using CO₂ as physical blowing agent (Table 1). The gas saturation process was carried out at room temperature and pressures between 10 and 30 MPa during 24 h to assure the complete dissolution of CO₂ in the polymer. After this saturation process, foaming was triggered by releasing the pressure inside the vessel at a pressure drop rate between 10 and 30 MPa/min and carried out at room temperature, obtaining bulk white porous samples (see Supplementary Information, Figure S1).

Characterization of solid and nanoporous PMMA-based materials: density of solid and porous polymers was determined by water-displacement method, based on Archimedes' principle. In addition, both materials were analyzed by differential scanning calorimetry (DSC, Mod. 862 Mettler), Raman spectroscopy (He-Ne Horiba JY Induram Laser (633 nm), Kaiser Raman OSI head MKII, and Kaiser spectrometer OSI HoloSpec), DC electrical resistivity (Keithley 6105 Resistivity Adapter), and broadband dielectric spectroscopy (BDS, Alpha high-resolution dielectric analyzer). Porous polymers were studied by scanning electron microscope (SEM, model Quanta 200FEG, FEI) to measure the pore size, pore density, and polymer wall thickness. More details about the characterization procedures can be found in the Supplementary Information.

Estimation of the confinement effect boundary and radius of gyration of PMMA: some studies about the confinement effect on the chain conformation relate the appearance of this effect with the characteristics of the polymer chains under study. In particular, Kraus et al.³² determined, both experimentally and by modelling, that the confinement effect on thin films appears when the films thickness reaches a value below six times the radius of gyration of the polymer chains. As the pore walls can be considered two-dimensional structures similar to thin films, we have estimated the pore wall thickness values where confinement effect should be noticed, using that relationship between the radius of gyration and the confinement effect, and determining the radius of gyration with the equation proposed for PMMA by Kirste et al.³³ (Equation 1).

$$\langle r^2 \rangle = 0.096 \cdot M_w^{0.98} \quad [1]$$

Where M_w is the average molecular weight of the PMMA chains. It is obtained a value of 7.97 nm for the radius of gyration of our PMMA, and therefore the expected thickness boundary for the confinement effect should be about 47 nm.

Analysis of the Raman spectra and selection of relative intensities: the analysis of the Raman spectra was carried out by analyzing the evolution of four relative intensities between six peaks corresponding to vibrational modes of the pendant groups. The peaks selected in this study corresponds to 812, 968, 1452, 1736, and 2954 cm^{-1} (Figure S2, see Supplementary Information). Relative intensities under study were selected according to the following criteria: for each pair of peaks the intensity of the peak of the pendant group or vibrational mode that needs less volume is divided by the intensity of the peak of the pendant group or vibrational mode expected that needs more volume in the vibration. Pendant groups or vibrational modes that need more volume will be more sensible to the confinement (as they are going to be constrained first and before the others needing less volume), and therefore it can be expected that the studied ratios will be sensitive to the chain conformational changes, increasing when the volume that the chain can occupy is reduced. The intensity ratios under study were Y_{812}/Y_{968} , Y_{812}/Y_{1452} , Y_{1736}/Y_{1452} , and Y_{2954}/Y_{1452} .

For instance, in the case of the relative intensity Y_{812}/Y_{968} , the CH_3 group occupies more volume than the C-O-C group. Likewise, more volume is required to carry out the rock vibration of the CH_3 group (Y_{968}) than to perform the stretching one of the C-O-C group (Y_{812}). Thus, in the nanometer scale, where movements are limited due to the reduction of pore walls thickness, the ratio between the intensity of the C-O-C group stretching and the CH_3 group rock vibration should increase, as the CH_3 rock vibration should be more sensitive to the confinement.

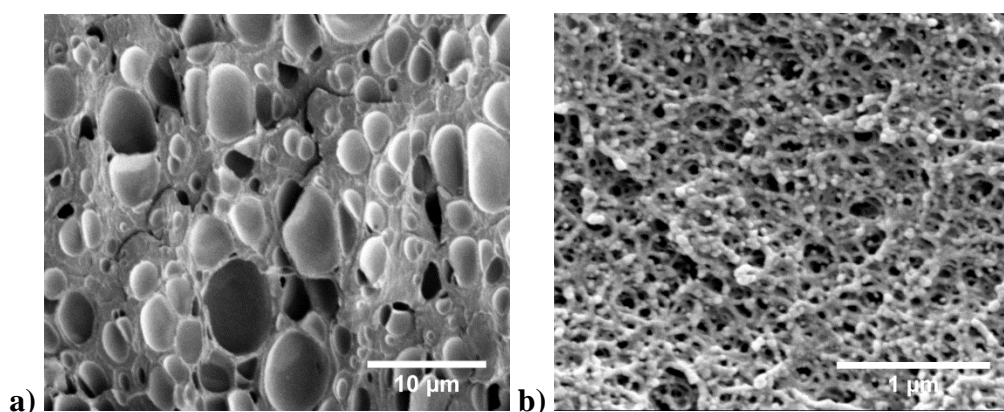
Results and Discussion

Here, we obtain an experimental evidence of the confinement and scale-related effects on the physical properties of bulk nanoporous polymers. To provide such evidences we have produced a series of bulk porous materials with various degrees of confinement, which is achieved by inducing micro and nano porosity into homogeneous and nanostructured polymer

matrices based on commercially available PMMA using CO₂ as physical blowing agent. Moreover, the use of both fabrication strategies, i.e. swelling of a dispersed nanometric phase and the nucleation of pores in an homogeneous polymer, allow us to demonstrate that features in the nanometric architecture prevail in controlling the final properties over the procedure to develop the nanoporosity. Most specifically, the molecular confinement of the polymer chains in the nanometric pore walls was demonstrated by the progressive immobilization detected by Raman and Dielectric spectroscopy, which leads to a significant increment of the glass transition temperature of the nanoporous polymer matrix. In addition, below direct current it was found that the raising tortuosity of the porous architecture is compensated by an interfacial polarization phenomena (Maxwell Wagner Sillars), leading to bulk porous polymers with an electrical conductivity comparable to the bulk solids, and showing the potential to develop porous polymers with enhanced electrical conductivity with respect to the pristine solid polymer.

Scanning electron microscopy (SEM) (**Figure 1**) shows the distinct porous architecture of neat PMMA and of nanostructured blends of 90 wt.% PMMA and 10 wt.% poly(methyl methacrylate)-co-poly(butyl acrylate)-co-poly(methyl methacrylate) (MAM). CO₂ can induce porous structures in neat PMMA with increasing pore density and decreasing average pore sizes from 3 μm to 90 nm by modifying the saturation pressure during the production process (**Table 1**). In contrast, the same procedure with the 90/10 PMMA/MAM blend consistently leads to porous structures with pore sizes below 200 nm, due to the controlled swelling of the poly(butyl acrylate) (PBA) dispersed domains,^{3, 31} which results in rather constant pore densities that match the initial number density of dispersed domains. This controlled swelling of the PBA domains prevents pore coalescence during the foaming process, in good agreement with the nano-voids formation mechanisms found in similar materials under mechanical deformation.³⁴

Details of the processing parameters and main characteristics of the porous structures obtained can be found in **Table 1** and elsewhere.³¹ The thickness of the pore walls (δ) decreases with the decrease of the pore size, reaching values between 20 and 65 nm for nanoporous samples with pore sizes below 200 nm (**Table 1**). To make progress toward understanding the confinement effects of nanoporous structures on amorphous thermoplastics polymer chains (e.g. PS and PMMA), differential scanning calorimetry (DSC) and Raman spectroscopy measurements were carried out. Previous studies demonstrated that chain confinement modified the glass transition temperature (T_g) of the polymer, that can be either higher or lower than that of the bulk polymer,^{35, 36} depending on the interfacial interactions between the polymer and the surrounding material (e.g. supporting substrate or nanoporous glass or alumina containers...), surface mobility effects,³⁷ and other mechanisms yet to be identified.³⁸ Raman spectroscopy is a valuable technique to detect conformational changes of polymer chains induced by confinement.³⁹ The nanoporous walls are considered as self-standing confined materials (i.e. not supported by a substrate or in a container) and therefore, are free of interfacial constraints as opposed to model systems previously studied^{40, 41} (see Supplementary Information).



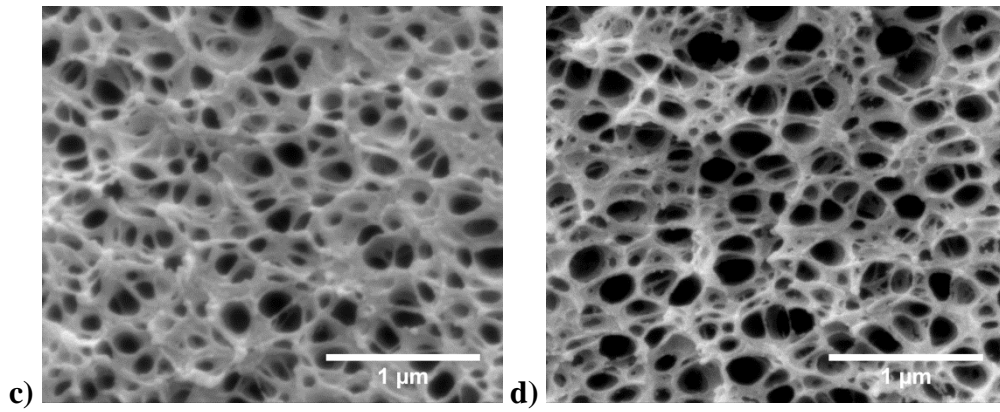


Figure 1. SEM micrographs of a) microporous neat PMMA produced at 10 MPa, b) nanoporous neat PMMA produced at 30 MPa, c) nanoporous 90/10 PMMA/MAM produced at 10 MPa, and d) nanoporous 90/10 PMMA/MAM produced at 25 MPa.

Table 1. Processing parameters, CO₂ uptake, porous structure characteristics, and Raman spectra relative intensities of the neat PMMA and 90/10 PMMA/MAM solid and porous samples. Wave number of the Raman studied peaks are indicated as subscripts (Y_{nnnn}, where *nnnn* is the wavelength in cm⁻¹).

	Neat PMMA					
Saturation Pressure [MPa]	0 (Solid)	10	15	20	25	30
CO ₂ Uptake [wt.%]	-	24.3 ± 0.2	26.7 ± 0.7	28.1 ± 0.7	29.7 ± 0.7	31.5 ± 0.1
Relative Density	1	0.66 ± 0.01	0.56 ± 0.01	0.53 ± 0.01	0.49 ± 0.01	0.46 ± 0.01
Average Pore Size [nm]	-	3290 ± 2037	1460 ± 977	710 ± 321	200 ± 120	90 ± 32
Average Pore Wall Thickness [nm]	-	308 ± 112	143 ± 61	105 ± 42	65 ± 20	30 ± 9
Average Pore Density [pores/cm ³]	-	1.82 × 10 ¹⁰ ± 9.8 × 10 ⁸	2.70 × 10 ¹¹ ± 1.4 × 10 ¹⁰	2.51 × 10 ¹² ± 2.2 × 10 ¹¹	1.22 × 10 ¹⁴ ± 9.4 × 10 ¹²	1.35 × 10 ¹⁵ ± 1.0 × 10 ¹⁴
Raman Relative Intensities:						
Y ₈₁₂ /Y ₉₆₈	3.18 ± 0.01	2.44 ± 0.01	2.50 ± 0.03	2.43 ± 0.01	2.60 ± 0.01	2.85 ± 0.02
Y ₈₁₂ /Y ₁₄₅₂	1.97 ± 0.01	1.41 ± 0.01	1.45 ± 0.01	1.45 ± 0.01	1.61 ± 0.03	1.79 ± 0.01
Y ₁₇₃₆ /Y ₁₄₅₂	0.53 ± 0.01	0.40 ± 0.01	0.42 ± 0.01	0.41 ± 0.01	0.42 ± 0.01	0.47 ± 0.01
Y ₂₉₅₄ /Y ₁₄₅₂	8.50 ± 0.02	6.30 ± 0.07	6.47 ± 0.01	6.41 ± 0.01	6.55 ± 0.12	7.28 ± 0.09
	90/10 PMMA/MAM					
Saturation Pressure [MPa]	0 (Solid)	10	15	20	25	
CO ₂ Uptake [wt.%]	-	24.9 ± 0.1	27.5 ± 0.1	28.9 ± 0.2	30.6 ± 0.2	
Relative Density	1	0.58 ± 0.01	0.54 ± 0.01	0.49 ± 0.01	0.43 ± 0.01	
Average Pore Size [nm]	-	150 ± 56	160 ± 58	170 ± 50	190 ± 69	
Average Pore Wall Thickness [nm]	-	21 ± 10	27 ± 8	33 ± 15	30 ± 16	
Average Pore Density [pores/cm ³]	-	2.26 × 10 ¹⁴ ± 2.1 × 10 ¹³	2.06 × 10 ¹⁴ ± 1.7 × 10 ¹³	1.87 × 10 ¹⁴ ± 1.6 × 10 ¹³	1.58 × 10 ¹⁴ ± 1.1 × 10 ¹³	
Raman Relative Intensities:						
Y ₈₁₂ /Y ₉₆₈	3.09 ± 0.02	2.62 ± 0.05	2.66 ± 0.04	2.63 ± 0.08	2.66 ± 0.08	
Y ₈₁₂ /Y ₁₄₅₂	1.86 ± 0.03	1.57 ± 0.05	1.61 ± 0.04	1.61 ± 0.03	1.63 ± 0.06	
Y ₁₇₃₆ /Y ₁₄₅₂	0.52 ± 0.01	0.44 ± 0.01	0.45 ± 0.01	0.44 ± 0.01	0.44 ± 0.01	
Y ₂₉₅₄ /Y ₁₄₅₂	8.45 ± 0.13	6.40 ± 0.10	6.48 ± 0.14	6.43 ± 0.07	6.53 ± 0.22	

Figure 2.a shows the T_g increment between the bulk porous materials and solid polymer ($\Delta T_g = T_g^{\text{porous}} - T_g^{\text{solid}}$) for various wall thicknesses. A gradual increase of T_g is measured as the wall thickness decreases below 100 nm (i.e. nanoporous region), in contrast with the microporous region in which T_g remains constant and equal to that of bulk dense PMMA. This effect is a direct consequence of PMMA chain confinement in thin pore walls. The thickness corresponding to the transition between the two regions is set around 100-150 nm. A previous study has suggested the appearance of such confinement effect on thin films with thickness below six times the radius of gyration ($\langle r^2 \rangle$) of the polymer chains.³² Here, the confinement region occurs at higher thicknesses than the suggested by Kraus *et al.* that corresponds to about 50 nm ($\langle r^2 \rangle_{\text{PMMA}} = 7.97$ nm, see Experimental Section). It can be argued that such increase is due to the dynamic nature of the process used to make the materials, involving swelling by CO₂ and biaxial stresses during pore expansion. However, although the pore growing could induce some stretching on the polymer chains of thin pore walls, no prevailing effects of the biaxial stretching of PMMA chains on the T_g of the pore walls can be expected. Previous works discarded significant effect of the stretching of non-crosslinked polymer films on the conformation of the polymer chains,⁴² and no relationship can be found between the hoop stress occurring at the surface of the pores and the T_g evolution (see Supplementary Information). On the other hand, CO₂ sorption can increase the radius of gyration of PMMA chains, thus inducing a local stretching of the molecules,⁴³ thereby raising the thickness boundary at which the confinement is first observed. It should be noted that CO₂ sorption effects alone cannot explain the increase in T_g , as several microporous PMMA samples made at high pressures experienced higher CO₂ uptakes than nanoporous 90/10 PMMA/MAM made at lower pressure (**Table 1**), and yet do not show a T_g increment. Therefore, our experiments demonstrate that the T_g increase in nanoporous materials is directly related to polymer chains confinement (restriction of the molecular dynamics) in pore walls thinner than 100 nm. Moreover, this behavior identified by DSC

presents a good agreement with previous evidences about the evolution of the T_g of this materials. In particular, studying the mechanical properties of this kind of materials it was found that the T_g , identified as the maximum of the α -relaxation, increases in about 7°C when the pore size is decreased from $7\text{-}11\ \mu\text{m}$ to $200\text{-}350\ \text{nm}$;²⁹ whereas the results obtained in this work shown a T_g increase of about 6°C between microporous ($1\text{-}3\ \mu\text{m}$) and nanoporous ($\sim 200\ \text{nm}$) PMMA-based materials.

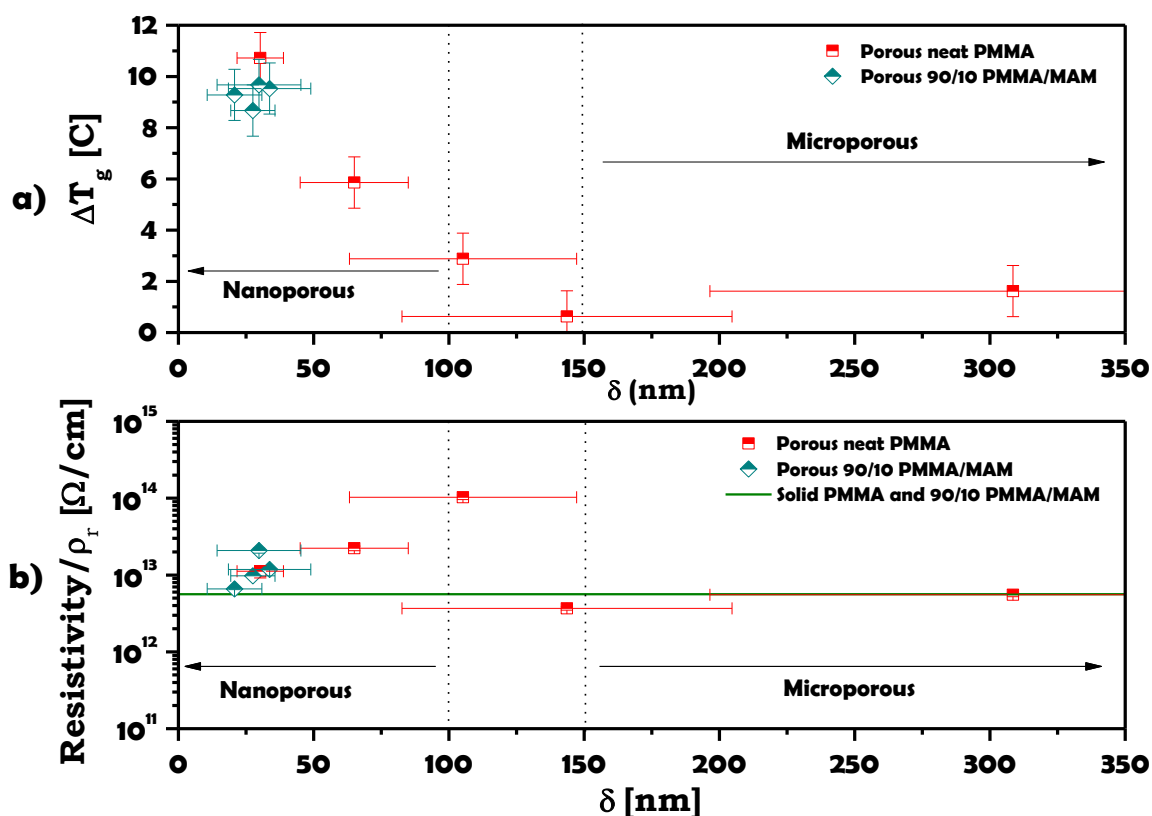


Figure 2. a) Increment of the T_g of porous neat PMMA and 90/10 PMMA/MAM samples due to the reduction of the pore wall thickness (δ); b) Evolution of the DC electrical resistivity of porous neat PMMA and 90/10 PMMA/MAM samples as a function of the pore wall thickness (δ), and compared to the resistivity of the solid PMMA and 90/10 PMMA/MAM samples.

The analysis of the Raman relative intensities of the pendant groups provides further evidences of the molecular chain conformational modifications (**Table 1**, details of the studied peaks and example of Raman spectra can be found in the Supplementary Information).

Extending the previous discussion, Raman analyses should account for both confinement effect inside the pore walls and the aforementioned influence of CO₂ exposure on the polymer chains conformation. We note that nanoporous 90/10 PMMA/MAM with comparable pore wall thicknesses but CO₂ uptakes ranging from 24.9 to 30.6 wt.% present comparable values of the relative Raman intensities (**Table 1**). Thus, effects of CO₂ uptake are negligible. Furthermore, the evolution of Raman relative peak intensities on neat PMMA porous samples indicates that ratios are rather constant for pore wall thicknesses above 100 nm (**Table 1**), but gradually increase by 10 to 20% as pore wall thicknesses fall below 100 nm.

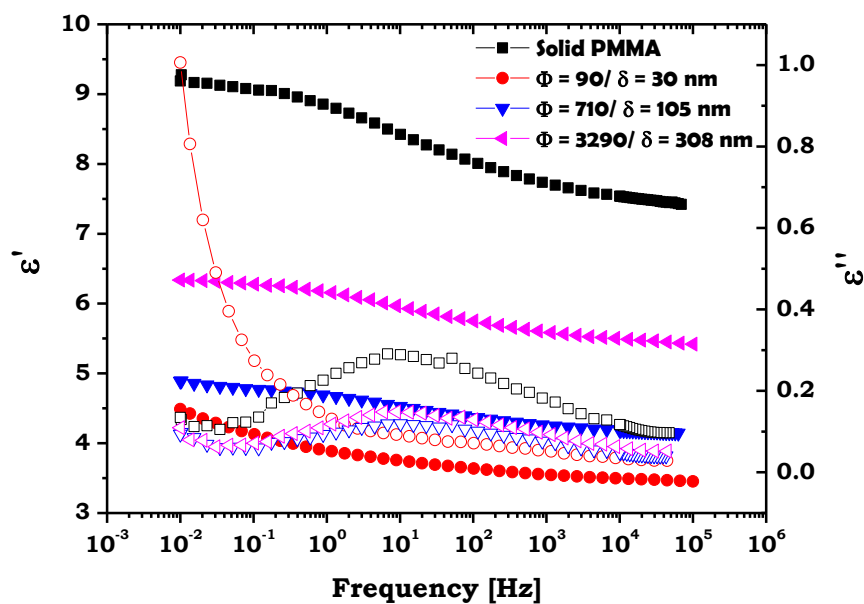
According to the selected relative intensities (see Experimental Section), such an increase is expected to relate to a vibrational mode hindrance of the larger pendant groups (e.g. here CH₃). This is consistent with conformational changes due to polymer chains confinement in pore walls with thickness below about 100 nm, in good agreement with the T_g results.

Such conformational changes of polymer chains can provide an explanation for the mechanical properties enhancement found in bulk nanoporous PMMA materials,²⁹ in the same way as the confinement of the gaseous phase provides the main explanation of the enhancement of the thermal insulation of these materials.²⁸ However, the reduction of the size of the constituent elements could modify the architecture of the porous material leading to modifications of their macroscopic properties. Such possibility was suggested as the result of the observed decrease of the solid phase contribution to the thermal conductivity, which was ascribed to an expected increase of the tortuosity of the porous architecture.²⁸ With the aim of validating this hypothesis, the DC electrical resistivity of the samples was measured, as an increase of the solid phase tortuosity should also increase the electrical resistivity of the porous material.

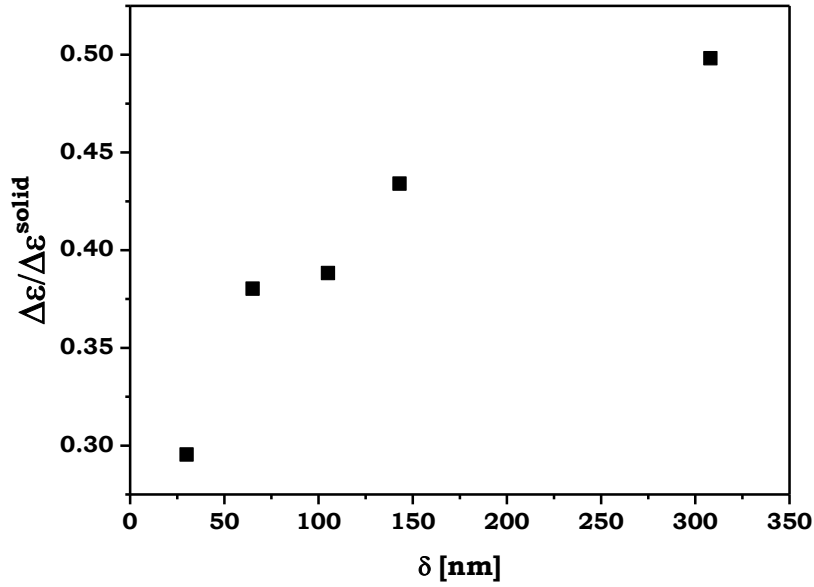
Figure 2.b shows the evolution of the DC electrical resistivity as a function of the pore wall thickness. An unexpected behavior is found: the resistivity of the microporous samples corresponds to the resistivity of the solid samples, but for pore wall thickness between 150 and 100 nm the resistivity rises about two orders of magnitude, and then decreases to the initial values of the solid and microporous samples. Comparison between Figure 2.a and 2.b indicates that the evolution of the electrical conductivity is not directly related to the confinement effect of the solid PMMA phase. The sharp increment of the resistivity corresponds to a transition between micro and nanoporous materials (pore wall thickness from 150 to 100 nm, corresponding to pore sizes from 1.5 μm to 700 nm). This increment of the DC electrical resistivity due to the reduction of the pore size (e.g. transition micro to nanoporous materials) can be explained by the increase in tortuosity of the porous architecture, also observed in previous results on microporous materials,⁴⁴ and the reduction of the thermal conductivity in this kind of samples.²⁸ However, this hypothesis alone cannot explain the later progressive decrease in DC electrical resistivity when the pore size is decreased in the nanoporous domain. This points to an additional phenomenon that takes place in the nanoporous domain and overlaps with the increment of tortuosity.

Figure 3.a shows the dielectric constant (ϵ') and the dielectric loss (ϵ'') at room temperature of neat PMMA solid and porous samples determined by broadband dielectric spectroscopy over the frequency range from 10^{-2} to 10^5 Hz. As expected, the dielectric constant decreases as the result of the increased free volume and the presence of entrapped air within the micro and nanopores. The solid and microporous samples present a dielectric relaxation, associated with local relaxation processes in amorphous polymers. This local relaxation is independent of the presence of the porous architecture and, hence, its relaxation time is the same in both the solid and the microporous materials. However, its intensity is drastically affected and decreases upon reduction of the pore size, disappearing for nanoporous materials. This

intensity reduction and disappearance could be related to a progressive immobilization of the dipoles and polymer chains. Further evidence towards this argument is the decrease of the normalized dielectric strength as a function of the pore wall thickness (**Figure 3.b**). The dielectric strength ($\Delta\epsilon$) provides information on the contribution of the orientational polarization towards the dielectric permittivity, i.e. it provides information on the capacity of the dipoles to orient themselves, and is proportional to the density of dipoles involved in the relaxation process. Hence, the decrease of $\Delta\epsilon$ with wall thickness is ascribed to a progressive reduction of the number of free dipoles able to rotate, due to confined configuration of the nanoporous system. A similar dependency of the $\Delta\epsilon$ with films thicknesses was reported by Napolitano et al. for thin films.⁴⁵



a)



b)

Figure 3. a) Dielectric constant (ϵ' , solid symbols) and dielectric loss (ϵ'' , open symbols) as a function of frequency at room temperature (23° C). b) Normalized dielectric strength ($\Delta\epsilon/\Delta\epsilon^{\text{solid}}$) as a function of the pore wall thickness (δ).

Furthermore, nanoporous sample presents an abrupt increase of the loss permittivity at low frequencies, due to the presence of a conductivity component and an interfacial polarization phenomena, or Maxwell Wagner Sillars (MWS). MWS arises in heterogeneous materials, such as composites or blends, and is related to the accumulation of charges at the interfaces. MWS is very weak in all microporous samples but it sharply rises in the nanoporous sample due to a combined effect of conductivity and MWS, visible as a change in the slope of ϵ'' at low frequencies. This conductivity could be the result of a possible capacitor-like behavior of opposing cell walls in nanopores presenting this accumulation of superficial charges. A classical explanation of this contribution of nanopores to the conductivity is the dielectric breakdown of the gas inside the capacitor-like nanopores due to the voltages employed in the characterization and the extremely small distances between the pore walls (between 90 and 200 nm in the samples that present this behavior). However, as previously demonstrated, the gas inside the nanopores presents a Knudsen diffusion regime due to the confinement,²⁸

instead of classical Fickian diffusion. Therefore the assumption of a conventional dielectric breakdown could be inaccurate, making further studies necessary to identify the conductive mechanism through the capacitor-like nanopores.

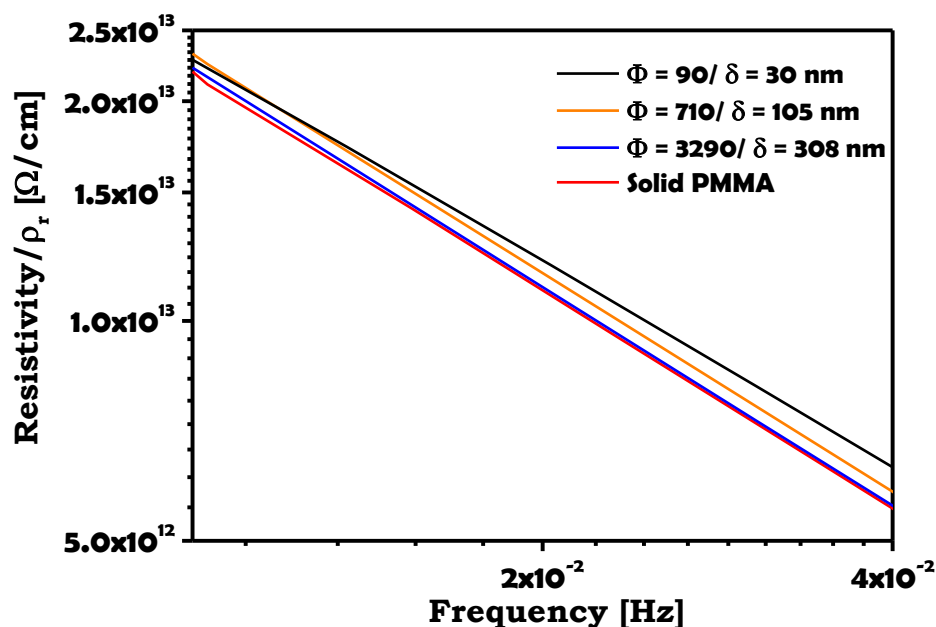


Figure 4. Resistivity of most representative neat PMMA porous and solid samples measured in the low frequency range.

Then, it can be expected that at high frequencies, where MWS does not take place, the sole mechanism should be the influence of the porous architecture (i.e. tortuosity), being responsible for the resistivity increment between micro and nanoporous samples. Accordingly, resistivity measurements at medium-high frequencies (Figure S5, see Supplementary Information) show that microporous materials present a similar behavior as DC measurements (**Figure 2.b**), with resistivity values near to the solid PMMA results; on the contrary, nanoporous materials do not show the same behavior as DC measurements, increasing their resistivity when the pore size decreases, as can be expected assuming a rising tortuosity related to the decrease of the pore size. However, the picture changes substantially at low

frequencies (**Figure 4**) (resistivity measurements in the entire frequency range can be found in Figure S5, see Supplementary Information). Resistivity differences between solid PMMA and porous samples with pore size about or over the micron remain practically constant; but the resistivity of nanoporous samples is decreased proportionally to the reduction of the frequency, reaching values near the resistivity of both solid and microporous PMMA. This effect can be related to the presence of the MWS phenomenon in nanoporous samples, explaining the behavior found in DC measurements where both effects, rising tortuosity and MWS, can take place in porous samples with pore sizes below the micron.

In summary, dielectric strength measurements demonstrate the polymer chains immobilization in the nanoporous materials. Moreover, the peculiar behavior of the electrical permittivity of PMMA-based nanoporous samples can be explained by the superposition of two phenomena: (1) a conductive mechanism through the confined gaseous phase of the nanopores detectable at low frequencies/DC, resulting in a reduction of the overall resistivity of the porous material proportional to the reduction of the pore size in the nanometer range; and (2) an increase in electrical resistivity of the solid phase due to the increase of the tortuosity when the pore size is decreased independently of current frequency (i.e. modification of porous architecture).

Conclusions

We demonstrate the presence of a confinement effect both in solid and gaseous phases of bulk nanoporous PMMA-based materials, produced by a CO₂ sorption and selective swelling or foaming process. In the solid phase, this effect implies conformational changes and immobilization of the PMMA chains, which have been detected by Raman and Dielectric spectroscopy. As a consequence, the glass transition temperature of these materials presents an increase of up to 11° C in nanoporous samples with pore sizes about 90 nm. As far as we know, this is the first demonstration of the confinement effect on self-standing three-dimensional porous polymeric samples with thickness of about 3 mm and porous structures with constitutive elements below 200 nm, the results being independent of the pores generation mechanism (e.g. swelling of pre-existing self-assembled nanodomains or homogeneous pore nucleation in single phase PMMA). This confinement could be one of the key reasons explaining the improved mechanical properties of these materials previously observed. Moreover, we demonstrate the effect of a reduction of the scale of constituent elements (from micro to nano) on the tortuosity of the porous architecture, which in turn has a significant impact on macroscopic physical properties as their electric and thermal conductivity. Finally, we observe an unexpected capacitor-like behavior in polymeric nanopores due to the appearance of a MWS phenomenon related to the confinement of the gaseous phase, with a significant influence on the electrical conductivity of these materials. This offers the potential for the development of unique sensors with very high surface area based on nanoporous polymeric materials and higher electrical conductivity than the pristine solid polymer.

Supplementary Information

Supplementary Information Available: Photographs of the PMMA-based bulk solid and porous samples. Further details about the characterization techniques employed in this work. Raman spectra of porous PMMA. Additional SEM micrographs of the porous samples under study. Additional information about interfacial effects on molecular confinement of polymer chains. Resistivity measurements in the entire frequency range. This material is available free of charge via the Internet at

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Molecular Confinement of Solid and Gaseous Phases of Self-standing Bulk Nanoporous Polymers Inducing Enhanced and Unexpected Physical Properties

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ToC figure

