Intercalation and Confinement of Poly(ethylene oxide) in Porous Carbon Nanoparticles with Controlled Morphologies

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ABSTRACT

Polymers confined at the nanometer scale often exhibit a distinct structural and dynamical response compared to their bulk counterparts. In this study, we observe that the confinement of poly(ethylene oxide) (PEO) in the nanopores of carbon nanoparticles (CNPs) leads to the suppression of crystallization and to a significant reduction of the $\Delta C_p$ at the glass transition. We ask whether these changes are dominated by interfacial interactions (van-der-Waals type) or by geometrical constraints. For pore diameters below 2 nm (micropores following IUPAC nomenclature), we find that the larger the pore surface, the higher the amount of PEO intercalated in the micropores, and consequently, the larger the reduction of the $\Delta C_p$ at the glass transition (up to 50 %). For pore diameters in the range 2-50 nm (mesopores), larger pore surfaces lead to a higher amount of PEO adsorbed on the mesopore walls, and the smaller the reduction of the $\Delta C_p$ at the glass transition. Under these conditions of spatial confinement at the nanoscale, PEO chains cannot arrange themselves into large crystalline domains, as evidenced by a negligible degree of crystallization of at most 1.8 %. High-resolution inelastic neutron scattering data show that the PEO chains confined in the pores of CNP adopt a planar zig-zag conformation, which is distinctly different from those characteristic of the 7/2 helical structure of the bulk crystal.

INTRODUCTION

Understanding and predicting the structure and dynamics of polymers confined at nanometer length scales remain major challenges in polymer science. A crucial aspect of experimental studies is that polymer-substrate interactions are always present, making it difficult to provide a consistent interpretation of the results. On the one hand, when the confining length scale
(interlayer space in layered materials,\textsuperscript{2-4} pore diameter in porous substrates,\textsuperscript{5} or layer thickness in thin films\textsuperscript{6}) is comparable to or smaller than the radius of gyration (Rg) of the free polymer, the influence of polymer-surface interactions on the structure and dynamics of the trapped chains cannot be neglected. On the other hand, when the confining length scale is larger than the Rg of the free polymer, different scenarios of confinement may be at play at the same time: a) confinement due to surface adsorption whereby a thin adsorbed polymer layer is formed; and b) geometrical confinement of the inner polymer chains. In the latter, surface interactions tend to be screened by the surface-adsorbed polymer layer. Numerous studies have observed systematic changes in the dynamics of confined polymers via modification of the nature of polymer/substrate interactions. Some examples include the study of the segmental and normal modes of polymers confined in hydrophilic and hydrophobic porous glasses,\textsuperscript{5} the formation of self-assembled polymers with frustrated phases when confined in reduced geometries with variable surface affinity,\textsuperscript{7} and studies of the glass-transition temperature of thin films supported on different substrates.\textsuperscript{8-10} In terms of practical applications, carbon-based nanostructured materials have been extensively investigated due to their light weight, low cost, and high surface area for the design of conducting-polymer nanocomposites,\textsuperscript{11,12} as well as three-dimensional macroporous materials\textsuperscript{13-15} based on carbon nanotubes, carbon nanofibers, and graphene with applications as electrodes in fuel cells, Li-ion batteries, and supercapacitors. In these applications, the physico-chemical properties of the adsorbed polymer layer are of paramount importance. If, for example, the glass transition and crystallization behavior of the polymer layer change due to confinement, our understanding of these effects becomes central for a detailed assessment of their potential use in practical applications.

In the above context, we have recently shown that the crystallization and underlying segmental
mobility of poly(ethylene oxide) (PEO) are largely affected by confinement in the nanometer-scale pores of organic resins and carbon nanoparticles. The high surface affinity of the polymer to the resin, induced by hydrogen-bond interactions, led to a strong (almost complete) suppression of the calorimetric glass-transition temperature (Tg) of the confined PEO phase. This effect was less pronounced in PEO confined in the pores of carbon nanoparticles, although we estimated a loss of 30 % of cooperative dynamics at Tg. In this case, PEO-substrate interactions are mostly of the van-der-Waals type, typically weaker than hydrogen bonds. Another parameter that remains largely unexplored relates to the influence of the pore structure of the carbon nanoparticles on the physico-chemical properties of PEO retained in the pores.

In this work, we study the effects of pore size of carbon nanoparticles (CNPs) on the glass transition and crystallization of confined PEO. In this situation, polymer/substrate interactions are predominantly of the van-der-Waals type. The pore structure of pristine and polymer-filled CNPs have been characterized in detail by nitrogen physisorption, providing access to both qualitative and quantitative information on the porosity of the substrates before and after PEO treatment. Polymer uptake, as well as the structure and thermodynamics of PEO confined in CNP pores are discussed on the basis of the distinct topology of the substrate, including its volume, pore surface, and diameter. To this end, we have characterized the polymer phase by temperature-modulated differential scanning calorimetry (TM-DSC) and high-resolution inelastic neutron scattering (INS).

EXPERIMENTAL SECTION

Materials
The following compounds were used in the present work: resorcinol [(C₆H₄(OH)₂), Sigma Aldrich, 99%], formaldehyde aqueous solution [(H₂CO), Panreac, 37-38%], sodium hydroxide [(NaOH), Sigma Aldrich, > 97%], deionized water (obtained from a Direct Q5 Millipore system), and polyethylene oxide [(PEO), Aldrich, Mₙ=9.4x10⁴ g/mol and polydispersity index 1.08].

Methods

Organic resins were synthesized by polycondensation of resorcinol (R) and formaldehyde (F) in aqueous solution following the approach of Pekala et al. To obtain nanoparticles with different pore structure, the reactions were performed at different pH by adding appropriate amounts of sodium hydroxide and keeping the R-to-F molar ratio (R/F) at 0.5. In this process, sodium hydroxide (hereafter referred to as C) also acts as catalyst. The resulting solutions were then placed in an oven at 85 °C for three days. The colour of the solutions changed progressively from clear to orange, then to red, and finally to dark brown over the course of the reaction. After the curing process, the gels were dried at 85 °C at ambient pressure over the course of two additional days, leading to the formation of dry organic resins. Finally, CNPs were obtained by pyrolysis of the organic resins at 900 °C for 4 hours in a nitrogen atmosphere using a heating rate of 3 °C/min and a cooling rate of 5 °C/min. Table 1 summarizes the organic resins synthesized by varying R-to-C ratios (R/C) and pH.
Table 1. Summary of CNP synthesis conditions from organic resins. For further details see the text.

<table>
<thead>
<tr>
<th>Organic resins/CNPs</th>
<th>pH</th>
<th>R/C (mol/mol)(^a)</th>
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</thead>
<tbody>
<tr>
<td>A</td>
<td>7.2</td>
<td>100</td>
</tr>
<tr>
<td>B</td>
<td>7.1</td>
<td>125</td>
</tr>
<tr>
<td>C</td>
<td>6.7</td>
<td>230</td>
</tr>
<tr>
<td>D</td>
<td>6.7</td>
<td>250</td>
</tr>
<tr>
<td>E</td>
<td>6.5</td>
<td>330</td>
</tr>
<tr>
<td>F</td>
<td>6.4</td>
<td>400</td>
</tr>
<tr>
<td>G</td>
<td>6.3</td>
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<td>6.2</td>
<td>600</td>
</tr>
<tr>
<td>I</td>
<td>6.1</td>
<td>750</td>
</tr>
</tbody>
</table>

\(^a\) R/C: resorcinol-to-catalyst (NaOH) ratio

PEO-filled CNP samples (PEO/CNPs) were prepared from aqueous solutions consisting of 1 g PEO and 1 g CNPs co-dissolved in 40 mL water. The mixture was stirred for 15 days to enable the filling of the CNP galleries via the diffusion of the polymer chains into the cavities. Excess PEO was removed by centrifugation and repeated aqueous washings. The resulting PEO/CNP samples were dried at 80 °C in vacuo for 24 h and stored at room temperature under vacuum.

Characterization

The chemical composition of the CNPs was obtained from elemental analysis. The morphology and pore structure of pristine and PEO-filled CNPs were analysed by field-emission scanning
electron microscopy (FESEM) and nitrogen adsorption-desorption isotherms, respectively. FESEM images were collected with a JEOL JSM-6700F instrument operating at 5-10 kV and 12 µA. The powder samples were supported on adhesive carbon tape and coated with a thin gold film. Nitrogen isotherms were obtained at 77 K using a Micromeritics ASAP 2020. CNPs were outgassed at 180 ºC for 1 hour, and PEO-containing samples were outgassed at 110 ºC for 6 hours. The specific surface area (S\textsubscript{BET}) was determined from the linear part of the BET plot (P/P\textsubscript{0} = 0.05-0.2).\textsuperscript{19} External surface areas (S\textsubscript{ext}) and micropore volumes (V\textsubscript{mic}) were determined from the t-plots obtained via recourse to the Harkins-Jura equation.\textsuperscript{20} Average pore diameters (\langle d\rangle\textsubscript{BJH}), and mesopore volumes (V\textsubscript{BJH}) were calculated with the Barrett-Joyner-Halenda (BJH) adsorption-desorption method\textsuperscript{21} assuming cylindrical pores in the Kelvin equation.\textsuperscript{22} Pore size distributions (PSDs) were obtained by applying the density-functional-theory (DFT) method to the nitrogen adsorption isotherms.\textsuperscript{18}

PEO mass uptake in CNPs was determined by thermogravimetry (TGA) using a Q500 Thermogravimetric Analyzer from TA Instruments. Samples were heated from room temperature to 800 ºC at a rate of 10 ºC/min under a constant N\textsubscript{2} flow of 60 mL/min. The amount of PEO in PEO/CNPs was calculated from sample-residue analysis at 650 ºC. These data show that intercalated PEO in CNP pores decomposes at 358 ºC (See Figure S1 in the Supplementary Information document). On the basis of this protocol, the amount of PEO in PEO/CNP is given by W\textsubscript{PEO/CNP} = f\textsubscript{CNP}W\textsubscript{CNP} + f\textsubscript{PEO}W\textsubscript{PEO}, where W\textsubscript{PEO/CNP}, W\textsubscript{CNP}, and W\textsubscript{PEO} are the weight percentages of PEO/CNP, CNP, and PEO residues at 650 ºC, respectively, and f\textsubscript{CNP} and f\textsubscript{PEO} are the mass fractions of CNP and PEO in PEO/CNP, respectively. Since f\textsubscript{PEO} = 1 − f\textsubscript{CNP}, mass balance allows us to write f\textsubscript{PEO} = (W\textsubscript{CNP} − W\textsubscript{PEO/CNP})/(W\textsubscript{CNP} − W\textsubscript{PEO}).

Temperature-modulated differential scanning calorimetry (TM-DSC) measurements were carried
out using a TA Instruments Q2000 on ~12 mg specimens sealed in aluminium pans. PEO/CNP samples and bulk PEO were first heated to 100 °C at the highest attainable heating rate, and holding the temperature for 10 min at 100 °C. Then, samples were cooled to -150 °C in TM mode with a 0.48 °C temperature amplitude, 60 s modulation period, and 3 °C/min underlying cooling rate. Next, all samples were heated back to 100 °C at 5 °C/min. A helium flow rate of 25 mL/min was used all throughout. The TM-DSC data presented below are presented in terms of the reversing heat capacity (Rev Cp) and non-reversing heat flow (or Non-Rev HF, that is the total heat flow minus the reversing heat flow). The non-reversing calorimetric signals primarily contain information on time-dependent thermal phenomena, whereas the reversing signals are dominated by the inherent thermal properties of the material such as heat capacity (Cp).23

High-resolution INS data were collected on the TOSCA spectrometer24 located at the ISIS Facility, Rutherford Appleton Laboratory, UK. TOSCA is a so-called indirect geometry time-of-flight neutron spectrometer spanning an energy-transfer range up to 4000 cm\(^{-1}\) in neutron energy loss with a spectral resolution of ~1.5%. INS time-of-flight spectra were collected in both back- and forward-scattering geometries, and then added together to obtain hydrogen-projected vibrational densities of states (VDOS). Typical run times varied between 2 and 8 h depending on the hydrogen content of the sample. All samples were contained in flat aluminum cells of thickness 1–4 mm and cooled to temperatures below 30 K. INS data of the empty aluminium cell was first subtracted from the data of all samples. Then, mass-normalized INS data of a given CNP were subtracted from the data of the corresponding PEO/CNP specimen. Finally, the resulting data were normalized to the amount of PEO content in the sample, as determined by TGA. INS data of bulk PEO was normalized to sample mass.
RESULTS AND DISCUSSION

Pore-structure characterization of CNPs

CNPs with variable surface area, pore volume, and pore diameter were synthesized via a thorough control of reaction time, concentration, and temperature program as described in the experimental section above. CNPs are predominantly composed of spherical nanoparticles of ca. 15-80 nm diameter, which themselves are agglomerates of smaller particles. Interstitials between nanoparticles constitute mesopores ($2<d<50$ nm, where $d$ is the pore diameter). Voids between the smaller particles form micropores ($d<2$ nm). Additionally, high micropore areas are formed in CNPs during the pyrolysis of resin-nanoparticle precursors at 900 ºC, a process whereby volatile compounds are released generating nanochannels throughout the carbon material. Nitrogen isotherms for all CNP samples conform to Type IV with a Type-H1 hysteresis loop. This loop is typically associated with capillary condensation in the mesopores. Compositional data of the CNP materials indicate that nanoparticles are mainly composed of carbon (93 wt%), with only 6 wt% of oxygen and 1 wt% of hydrogen.

Scheme 1 illustrates the CNPs reported in Table 1. These CNPs are characterized by different morphologies, from highly coalesced, small-diameter nanoparticles to slightly coalesced, larger-diameter nanoparticles. Samples A and B are essentially composed of highly coalesced nanoparticles with poorly interconnected mesopores. Samples C and D contain moderately coalesced particles of similar dimensions to A and B, thereby allowing a high interconnectivity across mesopores. Figure 1 shows CNP pore-structure parameters as obtained from nitrogen physisorption experiments. The external surface area ($S_{\text{ext}}$) characterizing the mesopores exhibits a maximum at 370 m$^2$/g (sample C) as a result of moderate coalescence and relatively small nanoparticle diameters. By increasing the nanoparticle diameter from sample C to I, we observe
a monotonic increase of mesopore average diameter ($<d>_{\text{BJH}}$) from 7 to 54 nm, a concomitant decrease of $S_{\text{ext}}$, and an increase of micropore areas ($S_{\text{mic}}$). The BET surface area ($S_{\text{BET}} = S_{\text{mic}} + S_{\text{ext}}$) remains fairly constant along the C-to-I series. Mesopore ($V_{\text{BJH}}$) and micropore volumes ($V_{\text{mic}}$) increase monotonically across this CNP series, exhibiting a higher increase in $V_{\text{BJH}}$ relative to $V_{\text{mic}}$. Nitrogen isotherms were measured twice, from which we infer a 7% instrumental error in the determination of the abovementioned parameters.

**Scheme 1.** Mesopore areas (blue) in different CNP specimens. Samples A and B are formed by a high coalescence of small-diameter CNPs (15-20 nm diameter), creating small mesopore volumes between particles. As a result, $S_{\text{ext}}$ in samples A and B is low. CNP coalescence in samples C and D is lower than in samples A and B for similar nanoparticle diameters. As a result, $S_{\text{ext}}$ increases in samples C and D. Samples H and I are formed by larger-diameter CNPs (up to 80 nm diameter), creating a high mesopore volume between particles. As a result, $S_{\text{ext}}$ decreases.
Figure 1. Pore-structure parameters of CNP specimens. For further details, see the main text.

Pore-structure characterization of PEO/CNPs

SEM images of representative CNP and PEO/CNP specimens (sample I) are shown in Figure 2. The images show a globular morphology with a ~80 nm diameter in both samples indicating that the primary component in PEO/CNP is the CNP. In PEO/CNPs, we find no clear evidence for the presence of bulk PEO in the sample. These observations indicate that the absorbed PEO phase has been predominantly intercalated within the CNP pores. The DSC and INS data presented below corroborate this picture, and provide further and firm evidence for the existence of a distinct PEO phase in PEO/CNP markedly different from the bulk polymer.

PEO mass uptakes in the different CNP specimens are reported in Figure 3. The data show an increase in polymer absorption from a meagre 3% up to a saturation value of 20%. We note that
the BET surface area ($S_{\text{BET}}$) of pristine CNP is the only pore-structure parameter showing a similar trend as polymer uptake across the CNP series studied in the present work (see Figure 1). However, a reduction of PEO mass uptake by 85% upon a 50% reduction of CNP $S_{\text{BET}}$ (from sample C to A) indicates that other factors aside from surface area can also affect polymer uptake. One of these factors can be the poor mesopore interconnectivity described above for samples A and B. These samples display small average mesopore diameters ($<d>_{\text{BJH}} < 4$ nm for A and $<d>_{\text{BJH}} = 4$ for B), which are easily obstructed upon polymer absorption. Since the saturation value of PEO mass uptake in our samples is observed for CNPs with $<d>_{\text{BJH}} > 7.5$ nm, it is likely that pores with $<d>_{\text{BJH}} \leq 7$ nm form bottlenecks preventing further access of PEO to the pores.

![SEM images of a representative CNP and PEO/CNP (sample I).](image)

**Figure 2.** SEM images of a representative CNP and PEO/CNP (sample I).
Figure 3. PEO mass uptake in different CNP specimens. Error bars were estimated from repeated TGA acquisitions of two independent samples.

Figure 4 shows the pore size distribution (PSD) for pristine and polymer-filled CNP samples. The shadowed areas shown below the difference curves represent the loss of pore volume upon PEO treatment. Neat CNP samples show a sharp peak at $d < 2$ nm (micropores) and a broad PSD at $d > 2$ nm (mesopores). Upon polymer treatment, the PSD curves show a notable decrease in nitrogen uptake. For instance, PEO/CNP (A) shows an almost-complete suppression of nitrogen uptake, indicating that the polymer chains obstruct molecular adsorption inside micro and mesopores. This result demonstrates either an efficient occupancy of mesopores by PEO chains or a partial occupancy with subsequent blockage of the smaller pores. The low polymer uptake observed for this sample (only 3 wt%) suggests that the latter case is more likely than the former. Sample B represents a distinctly different situation. In this case, the PSD does not change
appreciably upon polymer adsorption but the relative abundance of mesopores decreases by 40% compared to the pristine CNP. The shadowed area in Fig. 4 shows a uniform occupancy of mesopores with different pore size. In sample D, the PSD of larger mesopores shows a stronger suppression of nitrogen uptake compared to the smaller pores. The shadowed area shows a higher occupancy of pores with \(d > 8\) nm. This result suggests a preferential occupation of the larger mesopores by the confined polymer phase, where the PEO chains are likely to undergo adsorption on the mesopore walls thereby reducing their effective diameter. In all cases, pores with \(d < 2\) nm show an 80-90% reduction in nitrogen uptake indicating the blockage to nitrogen access either because the polymer phase fills the pores or because the polymer chains block the pore entrance.

Figure 4. Pore size distribution (PSD) for representative samples of pristine and PEO-filled CNPs obtained by the DFT method. The shadowed areas correspond to the difference between
the PSD data of PEO/CNP and CNP samples. $\Delta V/\Delta d$ (see ordinate axis) corresponds to the differential pore-volume distribution.

Other noteworthy features of PEO confinement in CNPs relate to mass-uptake saturation values, these being as high as ~20 wt% for samples C to I. The PEO adsorption isotherm as a function of PEO concentration in solution follows a Langmuir-type curve (Figure S2 in the Supplementary Information), implying that the entrance of PEO into the pores depends on the interactions with the CNP surface. Furthermore, extrapolation of PEO uptake to a PEO concentration of 25 mg/mL (uptake experiments) yields 0.25±0.02 gPEO/gCNP (20 wt% of the total mass). This value reproduces the saturation level found in our experiments, as shown in Figure 3. We can also estimate the area occupied by the PEO chains confined in CNPs by considering the density of bulk PEO (1.14 g cm$^{-3}$) and a thickness of a PEO monolayer of 3.4 Å.$^4$ Using these values, we obtain that 20 wt% of PEO in PEO/CNP samples corresponds to an area of 600-640 m$^2$/g, a figure which translates into a coverage of ~100 % of the BET surface area.

Since the CNPs display a similar $S_{BET}$ as a result of an increasing $S_{mic}$ and a decreasing $S_{ext}$ in going from sample C to I, it is likely that the fraction of polymer confined within the micropores increases with increasing $S_{mic}$ and, subsequently, the fraction of polymer confined within the mesopores decreases with decreasing $S_{ext}$ in such a way that the resulting amount of polymer confined in the sample remains constant. Therefore, the relative amount of PEO in both micropores and mesopores varies along the different samples. The higher $S_{mac}$, the higher the fraction of polymer confined in the micropores. Likewise, the higher the $S_{ext}$, the higher the fraction of polymer confined in the mesopores.

To quantify the relative decrease of CNP pore surface and pore volume ($D_S$ and $D_V$, respectively)
upon PEO uptake, nitrogen adsorption–desorption isotherms of PEO-filled CNPs were compared to those of their CNP precursors. The relative decrease of $S_{\text{BET}}$, $S_{\text{ext}}$, and $S_{\text{mic}}$ was calculated by recourse to Eq. 1 below, where $S(\text{CNP})$ and $S(\text{PEO}/\text{CNP})$ are the surface areas of pristine and PEO-filled samples, respectively. Similarly, the relative decrease of $V_{\text{mes}}$ was obtained from volumetric parameters. With these considerations in mind, the $\%$ surface decrease reads

$$D_s(\%) = \left(\frac{S(\text{CNP}) - S(\text{PEO}/\text{CNP})}{S(\text{CNP})}\right) \cdot 100\% .$$

Eq. 1

Using this expression, the calculated relative decrease of $S_{\text{mic}}$ ($D_{S_{\text{mic}}}$) shows that 100 $\%$ of $S_{\text{mic}}$ disappears upon PEO absorption in all samples. This finding suggests that the access of nitrogen to the micropores is blocked by the PEO chains as a result of a combination of micropore occupancy and micropore blockage by the polymer. The fraction of PEO within the micropores is likely to be higher for CNPs with a higher $S_{\text{mic}}$, as explained above.

To examine in more detail the occupancy of mesopores by PEO, the relative decrease of $S_{\text{ext}}$ ($D_{S_{\text{ext}}}$) and mesopore volume ($D_{V_{\text{mes}}}$) were also calculated. The data are shown in Figure 5a as a function of the ratio of the radius of gyration of PEO to average mesopore radius ($R_g/r_{\text{mes}}$, $r_{\text{mes}} = <d_{\text{BJH}}>/2$). The value of $R_g$ for PEO with $M_n = 94$ kg/mol was estimated to be 11 nm. From these data, we observe that $D_{S_{\text{ext}}}$ and $D_{V_{\text{mes}}}$ display a linear dependence with $R_g/r_{\text{mes}}$ except for samples A and B, whose pore-structure characteristics differ significantly from the rest of samples. These results indicate that a higher $R_g/r_{\text{mes}}$ leads to a higher $D_{S_{\text{ext}}}$ and $D_{V_{\text{mes}}}$ upon PEO absorption as a consequence of mesopore blockage. In addition, $D_{S_{\text{ext}}}$ is higher than $D_{V_{\text{mes}}}$ for all samples, indicating that PEO confinement preferably occurs via macromolecular adsorption on the pore walls. Given the chemical composition of CNPs (93 wt\% carbon), we can also conclude that adsorption must preferentially occur via van der Waals interactions.
**Figure 5.** Relative decrease of (a) external surface/mesopore volume ($D_{\text{sExt}}/D_{\text{Vmes}}$) and (b) BET area ($D_{\text{SBET}}$) of CNPs upon PEO absorption as a function of the ratio of the radius of gyration of PEO to average mesopore radius.

In terms of the relative decrease of $S_{\text{BET}}$ ($D_{\text{SBET}}$), Figure 5b shows an initial decrease of $D_{\text{SBET}}$, an opposite trend to that observed for $D_{\text{sExt}}$ and $D_{\text{Vmes}}$ in Figure 5a. Then, $D_{\text{SBET}}$ reaches a plateau at $R_g/r_{\text{mes}} \geq 1.6$. Recalling that $S_{\text{BET}} \approx S_{\text{mic}} + S_{\text{ext}}$ and the fact that all CNP samples show a complete loss of microporosity upon polymer absorption, a net reduction of $D_{\text{SBET}}$ appears to be related to the observed decrease in microporosity in going from sample I to E. Therefore, the loss of microporosity ($S_{\text{mic}}$) in these samples becomes more important than the loss of mesoporosity ($S_{\text{ext}}$), resulting in a sensible decrease in $S_{\text{BET}}$. Sample A exhibits a different behavior as a result of a different pore morphology, as explained earlier. Its $D_{\text{SBET}}$ amounts to 98 %, indicating that PEO chains obstruct both mesopores and micropores.

Scheme 2 below illustrates the occupancy of CNP micropores and mesopores by the polymer phase. In this cartoon, the blue areas show the mesopores formed between nanoparticles and the
pink areas show the micropores formed between smaller particles forming larger aggregates, as
described above. In this situation, a number of different cases of polymer confinement can be
observed, namely: polymer adsorption in the mesopore walls; confinement in the small
mesopores (contact areas between carbon particles); and confinement within micropores as well
as the unavoidable blockage of micropore entrances.

Scheme 2. Cartoon illustrating a two-dimensional projection of PEO confined in CNP
micropores and mesopores under dry conditions.

PEO uptake by pores with \( d < 2R_g \) is entropically penalized.\(^{27}\) In this situation, the chain has to
unfold and slowly penetrate into the pores while effectively blocking access to the pores for
other polymer molecules. The lower the pore diameter, the higher the entropy (\( S \)) loss as this
quantity scales with pore size as \( S \sim -N(a/d)^{5/3} \), where \( N \) is the degree of polymerization and \( a \) is
the monomer size.\(^{28}\) CNP micropore diameters (\( d < 2 \) nm) are well below \( 2R_g \) for PEO and, as a
result, the polymer chains cannot completely unfold and penetrate the pores, causing the
observed obstruction of nitrogen in adsorption-desorption data. The diameter of the CNP
mesopores lies in the 2-50 nm range. In these pores, three scenarios are possible, namely: (a) $d << 2R_g$; (b) $d \approx 2R_g$; and (c) $d >> 2R_g$. Case (a) is similar to micropore adsorption. In case (b), the polymer chain is able to unfold and penetrate the pore. Its interaction with both sides of the pore walls guarantees its retention within the pore while largely blocking access to nitrogen. In case (c), the polymer chains penetrate the pores and remain adsorbed on the pore walls generating their own porosity. Nitrogen molecules in adsorption-desorption experiments have access to the pores, and signal the formation of a new surface contour characterized by a reduced pore volume.

**Temperature-Modulated Differential Scanning Calorimetry**

TM-DSC was used to identify thermal events arising from the confined PEO phase. A cooling ramp was used to obtain the reversing-heat-capacity (Rev Cp) and non-reversing-heat-flow (Non-Rev HF) data. These data can be used to obtain the heat capacity of the sample from the reversing signal. Also, crystallization occurring during cooling can be evaluated from the non-reversing heat flow signal. Representative TM-DSC data of PEO/CNP samples are shown in Figure 6. To aid comparison, total-heat-flow (Total HF) data for bulk PEO are also shown in the same figure. The step in heat capacity at the glass transition ($\Delta C_p$), that is, the glass-transition temperature obtained when $\Delta C_p$ is one half of the total $\Delta C_p$ ($T_g^{\Delta C_p/2}$), as well as the temperature width of the glass transition ($\Delta T_g$), and a lower-bound temperature for the glass-transition range ($T_g^L$) were evaluated from the Rev Cp signal as shown in Figure S3 of the Supplementary Information. These values are reported in Table 2.

**Table 2.** Calorimetric parameters obtained from the TM-DSC data as detailed in the text.
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<th>Sample</th>
<th>$T_{g,L}$ (K)</th>
<th>$T_{g,\Delta Cp/2}$ (K)</th>
<th>$\Delta T_g$ (K)</th>
<th>$\Delta C_{P,\text{sample}}$ (J/gK)</th>
<th>$\Delta C_{P,\text{confined PEO}}$</th>
<th>$T_c$ (K)</th>
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<tr>
<td>Bulk PEO$^b$</td>
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<td>18±1</td>
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$^a$ Normalized to PEO mass.  
$^b$ Semicrystallized  
$^c$ Large uncertainties

The Rev Cp data clearly show the occurrence of a glass transition in confined PEO samples over a similar temperature range as bulk semicrystalline PEO. In contrast to bulk PEO, the $T_{g,L}$ values of PEO in PEO/CNP are slightly lower, although their $T_{g,\Delta Cp/2}$ values are slightly higher as a result of a broader thermal response (higher $\Delta T_g$ values). The broadening, shift, or even absence, of the glass transition range has been often observed in PEO confined in small slits$^{2,29}$ or adsorbed on a surface.$^{30,31}$ The evaluation of the heat capacity change at the glass transition in samples A and B leads to large uncertainties due to a low PEO uptake by these samples. Therefore, these two cases will not be considered in our analysis below.

To estimate the percentage of PEO segments involved in the glass transition [hereafter $\Delta C_{P,T_g}$ (%)], we define
\[ \Delta C_{p_{T_g}} \left( \% \right) = \frac{\Delta C_{p_{\text{confined PEO}}}}{\Delta C_{p_{\text{bulk PEO}}}} \cdot 100\% . \]  

\( \Delta C_p \) at the glass transition for PEO confined in CNP (\( \Delta C_{p_{\text{confined PEO}}} \)) was obtained by normalizing the \( \Delta C_p \) values of PEO/CNP (\( \Delta C_{p_{\text{sample}}} \)) by PEO mass (cf. Table 2). \( \Delta C_p \) for completely amorphous bulk PEO (\( \Delta C_{p_{\text{bulk PEO}}} = 0.86 \text{ J g}^{-1} \text{ K}^{-1} \)) was obtained from the ATHAS databank.\(^\dagger\) The results for \( \Delta C_{p_{T_g}} \left( \% \right) \) are shown in Figure 7(a) as a function of the percentage of CNP micropore surface to total surface. These data show that the amount of PEO leading to cooperative dynamics at Tg decreases (as much as 46 \% in sample I) as a function of the relative amount of CNP micropore surface area. Taking into account that polymer-substrate interactions are weak (van-der-Waals type), the above findings indicate that pore size is the controlling parameter for the reduction of \( \Delta C_{p_{T_g}} \left( \% \right) \). On this basis, a reduction of \( \Delta C_{p_{T_g}} \left( \% \right) \) for PEO in PEO/CNP implies that the polymer chains confined in the micropores do not contribute to the glass-transition step, a similar situation as that encountered for PEO confined in sub-nanometric GO layers.\(^3, 4\) If we compare samples C and I (extreme cases of confinement), we observe notable differences relative to the above. Substrate C contains a large amount of \( \sim 7 \text{ nm} \) diameter mesopores, whereas substrate I contains a much smaller fraction of larger mesopores (\( \sim 54 \text{ nm} \)). In terms of microporosity, substrate C contains half the number of micropores compared to sample I. Consequently, a high fraction of PEO retained in sample I is concentrated in the micropores. On the contrary, most of the PEO retained in sample C, is located in the mesopores. Even, when the mesopore diameter is as low as 7 nm, this pore diameter is large enough to provide a measurable contribution to the heat capacity by the retained PEO phase. However, the much smaller size of the micropores (<2 nm) would dramatically modify the PEO conformation.
avoiding its contribution to the Cp jump at Tg.

**Figure 6.** Reversing-heat-capacity (top) and non-reversing-heat-flow (middle) data for representative PEO/CNP samples. These data have been normalised to sample mass. The bottom figure shows the total heat flow for bulk PEO. All data have been obtained using a cooling rate of 3 K/min.
Figure 7. (a) Percentage of confined PEO segments contributing to the glass transition \( \Delta C_{pT_g} (\%) \) in PEO/CNP as a function of the percentage of CNP micropore surface to total surface area. (b) Percentage of crystallinity of confined PEO in PEO/CNP as a function of the percentage of CNP mesopore volume to total volume. Dashed lines are rough guides to the eye.

The non-reversing-heat-flow data in Figure 6 show the presence of small crystallization peaks for PEO confined in CNP. The temperature at which this process occurs is well below the crystallization temperature \( T_c \) of bulk PEO (cf. Table 2). When comparing the \( T_c \) values of confined PEO samples, we observe that samples C-F display the lowest values. This behavior could be attributed to the lower mesopore diameters of their corresponding substrates, making the crystallization process upon cooling more difficult. For PEO confinement in CNPs A and B, the DSC data do not exhibit any thermal processes in the non-reversing-heat-flow signal, indicating that the confined PEO chains cannot form crystals within the pores. As crystallization of PEO in PEO/CNP occurs within the glass transition range, the percentage of crystallinity of confined PEO can be obtained from Eq. 3 using the non-reversing data shown in Figure 6.
according to the following expression

\[
\text{Crystallinity}(\%) = \frac{\Delta H_{c, \text{confined PEO}}}{\Delta H_{m}^0} \cdot 100\% , \tag{3}
\]

\(\Delta H_{c, \text{confined PEO}}\) was obtained from the integral of the crystallization peak in the non-reversing-heat-flow data of PEO in PEO/CNP normalized to the PEO content in the sample. \(\Delta H_{m}^0\) corresponds to the heat of melting of 100% crystalline PEO, obtained from the ATHAS databank (197 J/g). The data shown in Figure 7(b) show an increasing tendency for PEO to crystallize as the percentage of CNP mesopore volume to total CNP pore volume increases, up to a maximum value of at most 1.8%. These results indicate that crystallization of most of the PEO chains within the pores is suppressed and that only a small fraction of polymer chains (or subchains) can lead to crystalline domains. The significant reduction of the melting temperature \((T_m)\) for confined PEO has been observed previously in other confinement media including nanochannels of sectional areas below 1 nm\(^2\)\(^{22,32}\) as well as in anodized aluminum oxide templates with pore diameter of 400 nm.\(^{33}\) In the first case, strong PEO-substrate interactions at subnanometer confinement scales were surmised to be the cause of a reduction in \(T_m\). In the second case, a transition from a heterogeneous nucleation process in bulk PEO to a surface nucleation process in confined PEO was linked to an observed reduction in polymer crystallization temperature by about 50 °C. In our confined PEO system, both CNP pore heterogeneity and polymer-surface interactions prevent PEO chains from adopting a regular crystalline structure.

**High-resolution inelastic neutron scattering**

On the basis of previous studies using high-resolution INS to probe confined PEO intercalated in graphite oxide, the conformation of this polymer upon two-dimensional confinement changes from being a 7/2 helix in the bulk crystal to a planar zig-zag.\(^{3,4}\) These changes are readily
discernible in high-resolution INS data, and lead to a distinct shift of the CH$_2$ rocking mode from 846 cm$^{-1}$ (bulk) to 814 cm$^{-1}$ (confined). The band at 846 cm$^{-1}$ has been assigned to trans–gauche–trans (tgt) conformations of CCOC, OCCO and COCC groups in crystalline PEO, whereas that at 814 cm$^{-1}$ corresponds to trans–trans–trans (ttt) conformations in PEO confined in the interlayer space of graphite oxide. The band at 948 cm$^{-1}$ in bulk PEO is assigned to a combination of symmetric r(CH$_2$) and asymmetric COC stretch modes for tgt conformations. In confined PEO, this feature undergoes a red shift and it is also suppressed considerably, evincing a significant reduction in the population of these conformers upon confinement.

In the case of PEO confined in CNP micro and mesopores, a previous study where PEO was confined in a CNP specimen with $<d>_{BJH} = 8$ nm showed spectral similarities with that of PEO confined in the sub-nanometer interlayer space of graphite oxide. Following a similar methodology, high-resolution INS has also been used in this work to track possible changes to PEO macromolecular conformation when confined in CNP specimens with $<d>_{BJH} > = 54, 39,$ and $14$ nm (Figure 8). The data are compared with that of bulk PEO and PEO confined in a CNP with $<d>_{BJH} = 8$ nm. The INS data of PEO confined in these CNPs are quite similar across the series, yet they remain distinctly different to the INS response of the bulk polymer. These results highlight the formation of an amorphous polymer phase confined within the CNP pores where ttt conformations prevail across the different CNP morphologies investigated in this work. The small percentage of PEO crystallinity in these samples (<1.8 %) is not detectable with this technique.
Figure 8. Mass-normalized INS spectra in the 700–1000 cm$^{-1}$ region showing the CH$_2$ rocking mode at 846 cm$^{-1}$ and 814 cm$^{-1}$, and COC stretch modes at 948 and 925 cm$^{-1}$. The spectra correspond to the INS response of PEO after subtraction of contributions from the substrate.

CONCLUSIONS

PEO was absorbed from water solution into the nanometer-size scale pores of CNPs with variable volume, pore surface, and diameter. The polymer phase occupies both CNP micropores ($d$<2 nm) and mesopores ($2<d<$50 nm) and exhibits a mass-uptake saturation value of ~20 wt% for CNPs with $S_{BET}$ of ~600 m$^2$/g. Confinement of PEO occurs via the filling of micropores and small mesopores, as well as by adsorption on the mesopore walls. Nitrogen physisorption experiments reveal that microporosity in PEO-filled CNPs totally disappears upon PEO absorption, suggesting that access of nitrogen to the micropores can be blocked by the PEO
chains as a result of a combination of micropore occupancy and the blockage of micropore entrances. In the case of mesopores, their occupancy by the PEO phase is not complete. Nitrogen molecules have access to the mesopores, and signal the formation of a new surface contour characterized by a reduced pore volume. The higher the amount of mesopores in the substrate, the higher the amount of PEO retained in the mesopores, and the lower the reduction of $\Delta C_p$ at the glass transition. Conversely, the higher the amount of micropores in CNPs, the higher the amount of PEO confined in the micropores, and the lower the contribution to $\Delta C_p$ at the glass transition. These results are interpreted as strong evidence that in this family of materials the glass transition is primarily driven by geometrical constraints imposed by the small micropore size ($d<2\text{nm}$) rather than by specific polymer-substrate interactions at the mesopore walls. Moreover, confinement of PEO in both CNP micropores and mesopores has a notable effect on the crystallization behavior of the PEO chains. In these confinement conditions, the PEO phase is mostly amorphous showing maximal crystallization values of up to 1.8 % in samples with the highest mesopore volumes. Vibrational data obtained by INS account for the emergence of planar zig–zag conformations in the confined PEO, a result which is largely independent of CNP pore morphology.

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Notes

The authors declare no competing financial interest.
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Intercalation and Confinement of Poly(ethylene oxide) in Porous Carbon Nanoparticles with Controlled Morphologies

Fabienne Barroso-Bujans, Pablo Palomino, Felix Fernandez-Alonso, Svmir Rudić, Angel Alegría, Juan Colmenero, and Eduardo Enciso